





FOREWORD

- █ Thank you very much for purchasing our tractor which will give you many years of reliable service.
- █ The introduction in this manual sets out the correct manner of operating, maintaining and checking the tractor to ensure long-term durability.
- █ Please ensure correct operation of the tractor as incorrect can cause substantial mechanical damage as well as cause accidents with the associated injuries.
- █ Please note that in some cases differences can exist between this manual and your tractor due to the manufacture's policy of constant product improvement.
- █ In the event that you encounter a problem not covered by this manual, please contact your nearest dealer who will assist you in resolving your problem.

**TYM**

WARNING SIGNS

The following warning signs in this manual draw additional attention to items of importance for the safe and correct operation of the tractor.

SIGNS	MEANING OF THE SIGN
	This indicates that a condition may result in harm, serious injury or death to you or other persons if the warning is not heeded. Follow the advice provided with the warning signs.
	Hazard or unsafe practice that can lead to severe injury or death.
	Hazard or unsafe practice that can lead in injury or death.
	Instructions for the correct operation of the machine which, if followed, will ensure that it performs at its best.

All information, illustrations and specifications in this manual are based on latest information available at the time of publication. The right is reserved to make change at any time without a notice.

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1. EXTERIOR VIEW

▶ RIGHT SIDE OF THE TRACTOR



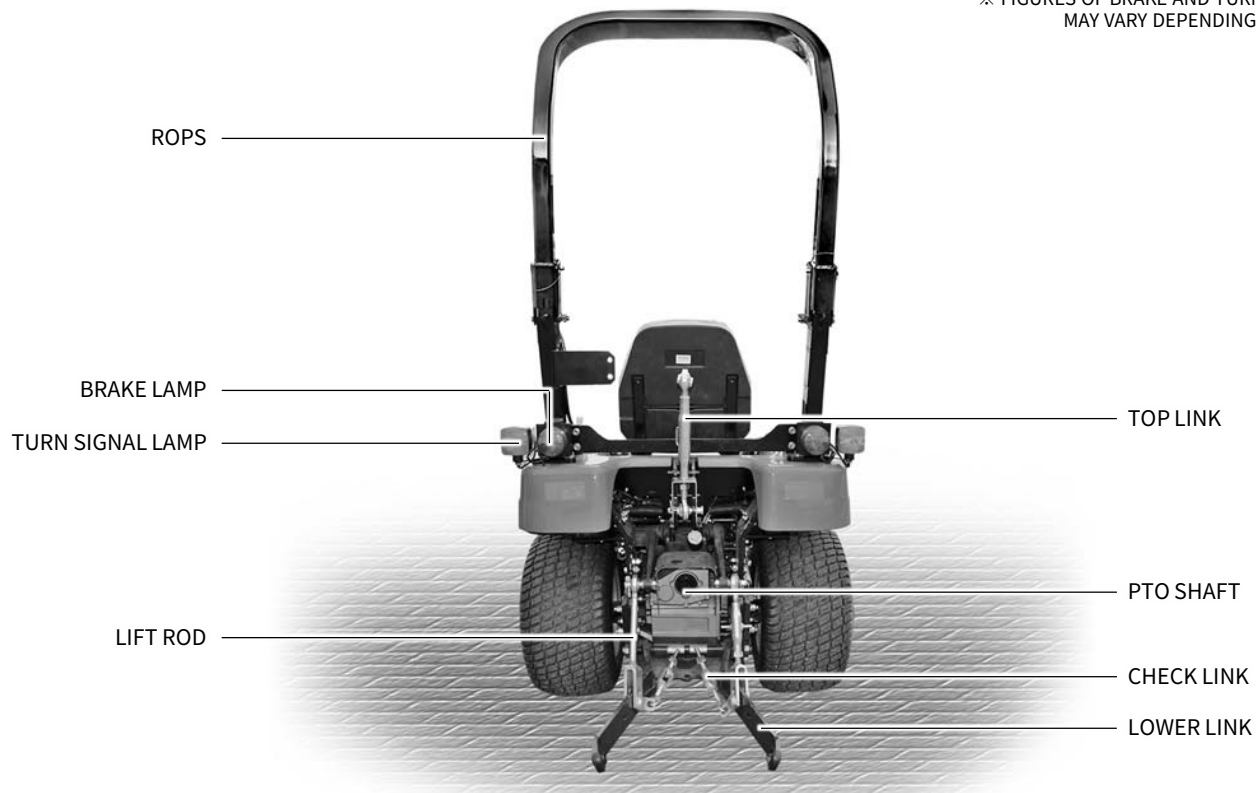
▶ LEFT SIDE OF THE TRACTOR



A

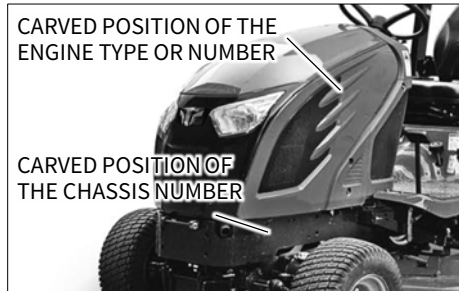
▶ **BACK SIDE OF THE TRACTOR**

※ FIGURES OF BRAKE AND TURN SIGNAL LAMPS
MAY VARY DEPENDING ON SALES AREA



2. TRACTOR IDENTIFICATION

▶ TYPE OR NUMBER OF ENGINE & CHASSIS



The engine and chassis number are stamped as shown in the drawing above.

▶ WARRANTY OF THE PRODUCT

The manufacturer warrants this product and full details of the warranty are provided on a separate warranty schedule.

▶ SERVICE & PARTS

• SERVICE

Service is available from any TYM dealer in the country.

• PARTS

To obtain spare parts please contact your nearest dealer and give him the details listed below.

- Tractor model
- Tractor serial number
- Tractor engine number
- Part number and description
- Quantity required



3. ABOUT THIS MANUAL

This manual has been prepared to assist you in following/adopting the correct procedure for running-in operation and maintenance of your new TYM Co. Ltd. tractor.

Your tractor has been designed and built to give maximum performance, with good fuel economy and ease of operation under a wide variety of operating conditions.

Prior to delivery, the tractor was carefully inspected, both at the factory and by your TYM Dealer/Distributor, to ensure that it reaches you in optimum conditions.

To maintain this condition and ensure trouble free performance, it is important that the routine services, as specified in this manual, are carried out at the recommended intervals.

Read this manual carefully and keep it in a convenient place for future reference.

If at any time you require advice concerning your tractor, do not hesitate to contact your authorized TYM dealer / distributor.

He has trained personnel, genuine parts and necessary equipment to undertake all your service requirements.

Manufacturer's policy is one of continuous improvement, and the right to change prices, specifications or equipment at any time without notice is reserved.

All data given in this book is subject to production variations.

Dimensions & weight are approximate only and the illustrations do not necessarily show tractors in standard condition.

For exact information about any particular tractor, please consult your TYM dealer / distributor.

4. INTRODUCTION & DESCRIPTION

The word, 'tractor' has been derived from 'traction' which means pulling. A tractor is required to pull or haul an equipment, implement or trolley which are coupled to the tractor body through suitable linkage.

A tractor can also be used as a prime mover as it has a power outlet source which is also called Power Take or PTO shaft.

In this book the operating, maintenance and storage instructions for all models of TYM diesel tractors has been complied. This material has been prepared in detail to help you in the better understanding of maintenance and efficient operation of the machine.

If you need any information not given in this manual, or require the services of a trained mechanic, please get in touch with the TYM dealer / distributor in your locality.

Dealer / distributors are kept informed of the latest methods of servicing tractors.

They stock genuine spare parts and are backed by the company's full support.

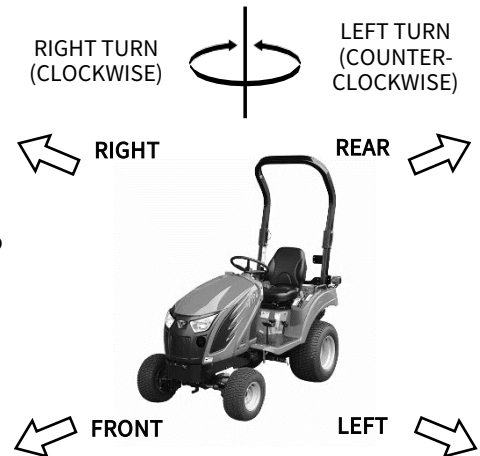
Through this manual, the use of the terms LEFT, RIGHT, FRONT and REAR must be understood, to avoid any confusion when following the introductions.

The LEFT and RIGHT means left and right sides of the tractor when facing forward in the driver's seat, reference to the FRONT indicates the radiator end of the tractor, while the REAR, indicates the drawbar end.

When spare parts are required, always specify the tractor and engine serial number when ordering these parts. This will facilitate faster delivery and help ensure that the correct parts for your particular tractor is received.

The tractor serial number is punched on a plate attached to the left hand side of the engine body.

For easy reference, we suggest you to write the number in the space provided in the owner's personal data.





► DESCRIPTION

• GENERAL CONSTRUCTION

The transmission case, engine and front axle support are bolted together to form a rigid unit.

• FRONT AXLE & WHEEL

The 4WD front axle is a center-pivot, reverse eliot type.

The front wheel drive mechanism is incorporated as a part of the axle.

The front wheel drive power is taken off the rear transmission and transmitted to the differential in the front axle where the power is divided into right and left and to the respective final cases.

In the final cases, the transmitted revolution is reduced by the level gears to drive the front wheel.

The 4WD mechanism with level gears provides wider steering and greater durability.

• ENGINE

The T194 tractor is fitted with vertical, Water-cooled 3-cycle and spherical chamber type YANMAR ENGINE (3TNV74F-SDKTF2).

• TRANSMISSION

The T194 is fitted HST with 2 range and can be selected speed range by HIGH-LOW selector lever.

The T194 tractor has Two pedals for forward/reverse control.

T194 tractor with Independent Power Take Off is fitted with electro hydraulic Clutch Assy.

The Mid PTO can be operated both or separately by a lever.

TYM T194 tractor are provided with independent disc brakes operated by two road travel.

A foot brake lever is fitted for parking.

• REAR AXLE & WHEELS

This is mounted on ball bearings and is enclosed in removable housing which are bolted to the transmission case. The rim & disc fitted with rear tires are bolted to the outer flange of rear axle.

• HYDRAULIC SYSTEM & LINKAGES

TYM tractors are fitted with live independent, very touch of hydraulic system.

Three point linkages can be used for category 1 type of implements.

• STEERING

It consists of Hydrostatic Power steering system, which has a hydraulic cylinder and single type hydraulic pump.

5. OWNER ASSISTANCE

• ELECTRICAL SYSTEM

A 12 volt lead acid propylene battery is used to activate the engine through the starter motor and the electrical system comprising horn, head lamp. Side indicator lamps, plough lamp, brake light, gauge lamp, hazard lamp. Generator or alternator, fuse box also from part of the electrical system.

WARNING

- When operating the tractor at high speed, do not attempt to make sharp turns by using the brakes. This may result in overturning of the tractor causing serious injury or death.

We at TYM and your TYM dealer / distributor want you to be completely satisfied with your investment.

Normally any problems with your equipment will be handled by your dealer / distributor's service departments, however, misunderstanding can occur.

If you feel that your problem has not been handled to your satisfaction, we suggest the following.

Contact the owner or general manager of the dealership, explain the problem, and request assistance.

When additional assistance is needed, your dealer / distributor has direct access to your office.

If you cannot obtain satisfaction by doing this, contact the TYM office and provide us with;

- Your name, address and telephone number
- Model and tractor serial number
- Dealer / distributor name & address
- Machine purchase date and Hours used
- Nature of problem

Before contacting TYM office, be aware that your problem will likely to be resolved in the dealership using the dealer's / distributor's facilities, equipment and personnel.

So it is important that your initial contact be with the dealer / distributor.

6. ROPS (ROLL OVER PROTECTIVE STRUCTURE)

► ROPS



TYM tractors are equipped with a frame for the protection of operators. In the case of cab tractors the frame is incorporated in the cab structure. The objective of the frame or cab structure is to protect the operator in the event of a roll over and they are designed to support the entire weight of the tractor in that event.

Each TYM ROPS frame or cab structure is designed and has been tested to meet industry and or government standards. Included in these tests were all mounting bases and bolts or other fasteners.

On some models the ROPS frame has a fold down feature, which can be used to enter low buildings etc.

Take care when lowering the upper section of the ROPS frame and take extreme care while driving the tractor with the ROPS frame lowered.

Do not wear the seat belt with the ROPS lowered and please remember that the fold down facility is for special circumstances only and must not be lowered for general use.

DANGER

- For ROPS frames to be effective and protect the operator, the seat belt provided must be worn in order to keep operators within the ROPS protected area in the event of a roll over. Failure to use the seat belt can still cause serious injury or death.

► USE OF TRACTOR WITH ROPS LOWERED CAN CAUSE FATAL INJURIES

As the ROPS frame or cab together with the seat belt was designed to meet certain standards, they must be maintained in good order and condition. To achieve this objective, both the structure and the seat belt should be inspected on a regular basis. (Every time the tractor is serviced)

In the event that the seat belt is damaged or frayed, it should be replaced and in the event that the ROPS frame or any part of the mounting structure is damaged or cracked, the faulty component must be replaced with a new unit.

Such a unit must meet all of the test criteria of the original unit. Fitment of an inferior item or items affects the certification of the entire ROPS structure and the effectiveness of the structure in the event of an accident. Drilling or welding of the ROPS is forbidden.

► **DAMAGE OF ROPS**

If the tractor has rolled over or the ROPS has damaged (such as striking an overhead object during transport), it must be replaced to provide the original protection.

After an accident, check for damages to

- **ROPS**
- **SEAT**
- **SEAT BELT & SEAT MOUNTINGS**

Before you operate a tractor, replace all damaged parts.

 **WARNING**

- Do not weld, drill or straighten the ROPS.

 **WARNING**

- Always wear your seat belt if the tractor is equipped with ROPS.

 **WARNING**

- If the ROPS is removed or replaced, make certain that the proper hardware is used to replace the ROPS and the recommended torque values are applied to the attaching bolts.

 **WARNING**

- Never attach chains, ropes to the ROPS for pulling purposes. This will cause the tractor to tip backwards. Always pull from the tractor drawbar.
- Be careful when driving through door opening or under low overhead objects. Make sure there is sufficient overhead clearance for the ROPS fatal injuries.

► **ROPS TYPE**



A

7. SEAT ADJUSTMENT

▶ SEAT SLIDING



Before operating a tractor it is important to adjust the seat to the most comfortable position & check whether it is properly locked in its position.

IMPORTANT

- Do not use solvents to clean the seat. Use warm water with a little detergent added.

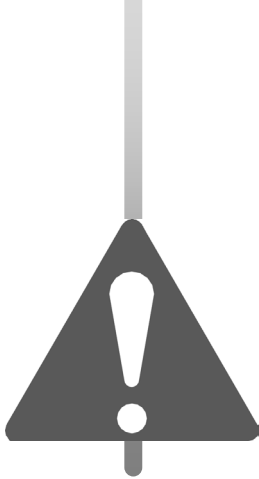
WARNING

- Do not put a hand between the seat and the slides when adjusting the seat position. You can get injured unexpectedly.

To select seat position, move adjusting lever and slide seat closer to or away from dash panel and controls.

DANGER

- Check whether the seat properly locked in its position before driving the tractor.
- Always use the seat belt when the ROPS is installed.
- Do not use the seat belt if a foldable ROPS is down or there is no ROPS. Check the seat belt regularly and replace if frayed or damaged.



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SAFETY PRECAUTIONS

1. SAFETY INSTRUCTIONS

► ENSURE SAFETY INFORMATION



This symbol means

‘Attention! Your safety is involved.’

The message that follows the symbol contains important information about safety.

Carefully read the message.

► SIGNAL SIGNS



The signal signs

‘DANGER, WARNING or CAUTION’

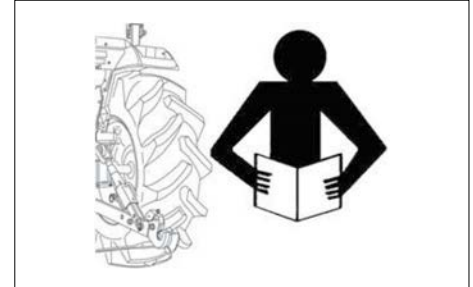
are used with safety alert symbol.

DANGER identifies the most serious hazards.

Safety symbols with signal signs ‘DANGER or WARNING’ are typically near specific hazards.

General precautions are listed on CAUTION safety signs.

► READ SAFETY INSTRUCTION



Carefully read all safety instructions given in this manual for your safety.

Tempering with any of the safety devices can cause serious injuries or death.

Keep all safety signs in good condition. Replace missing or damaged safety signs.

Keep your tractor in proper condition and do not allow any unauthorized modifications to be carried out on the tractor, which may impair the function / safety and affect tractor life.

► PROTECT CHILDREN



Keep children and others away from the tractor while operating.

Before you reverse

- Look behind tractor for children.
- Do not let children to ride on tractor or any implement.

► USE OF ROPS AND SEAT BELT



The Roll Over Protective Structure (ROPS) has been certified to industry and / or government standard.

Any damage or alternation to the ROPS, mounting hardware or seat belt voids the certification and will reduce or eliminate protection for the operator in the event of a roll-over.

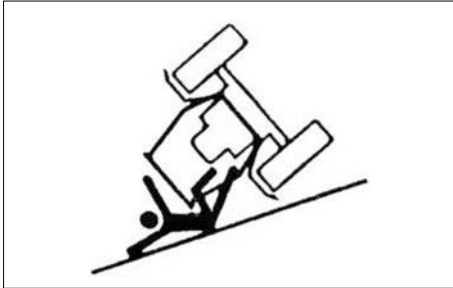
The ROPS, mounting hardware and seat belt should be checked after the first 100 hours of use and every 500 hours thereafter for any evidence of damage, wear or cracks.

In the event of damage or alternation, the ROPS must be replaced prior to further operation of the tractor.

The seat belt must be worn during machine operation when the machine is equipped with a certified ROPS.

Failure to do so will reduce or eliminate protection for the operator in the event of a roll-over.

▶ PRECAUTION TO AVOID TIPPING



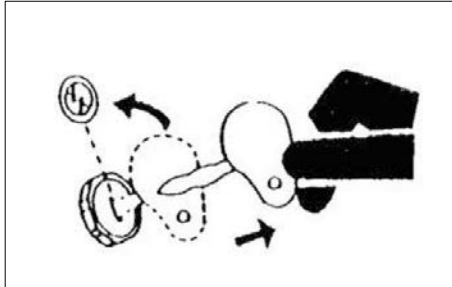
Do not drive where the tractor could slip or tip.
Stay alert for holes and rocks in the terrain and other hidden hazards.

Slow down before you make a sharp turn.

Driving forward out of a ditch or mired condition could cause tractor to tip over backward.

Back out of these situations if possible.

▶ PARK TRACTOR SAFELY



Before working on the tractor:

- Lower all equipment to the ground.
- Stop the engine and remove the key.

▶ KEEP RIDERS OFF TRACTOR



Do not allow riders on the tractor.

Riders on tractor are subject to injury such as being stuck by foreign objects and being thrown off of the tractor.

▶ HANDLE FUEL SAFELY TO AVOID FIRE



Handle fuel with care.
It is highly flammable.

Do not refuel the tractor while smoking or near open flame or sparks.

Always stop engine before refueling tractor.

Always keep your tractor clean of accumulated grease and debris.
Always clean up spilled fuel.

▶ STAY CLEAR OF ROTATING SHAFTS



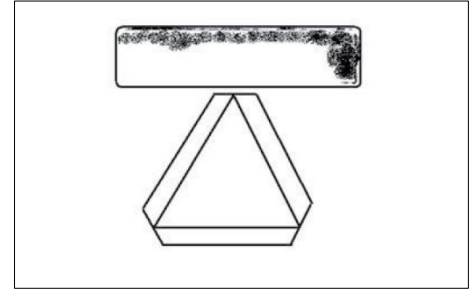
Entanglement in rotating shaft can cause serious injury or death.

Keep PTO shield in place at all the time.

Wear fitting clothing.

Stop the engine and be sure PTO drive is stopped before making adjustments, connections or cleaning out of PTO driven equipment.

▶ ALWAYS USE SAFETY LIGHTS AND DEVICES



Use of hazard warning lights and turn signals are recommended when towing equipment on public roads unless prohibited by state or local regulations.

Use slow moving vehicle(SMV) sign when driving on public road during both day& night time unless prohibited by law.

► PRACTICE SAFE MAINTENANCE



Understand service procedure before doing work.

- Keep the surrounding area of the tractor clean and dry.
- Do not attempt to service tractor when it is in motion.
- Keep body and equipment to the ground.
- Stop the engine.
- Remove the key.
- Allow tractor to cool before any work repair is caused on it.
- Securely support any tractor elements that must be raised for service work.

- Keep all parts in good condition and properly installed.
- Replace worn or broken parts.
- Replace damaged / missing decals.
- Remove any build-up of grease or oil from the tractor.
- Disconnect battery ground cable ⊖ before making adjustments on electrical systems or welding on tractor.

► AVOID HIGH PRESSURE FLUIDS



Escaping fluid under high pressure can penetrate the skin causing serious injury.

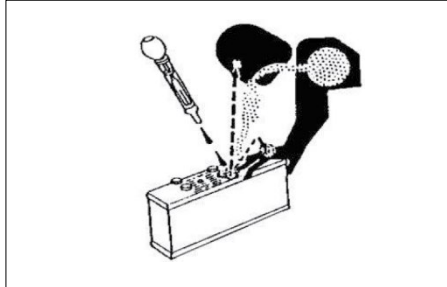
Keep hands and body away from pin holes and nozzle which eject fluids under high pressure.

If any fluid is injected into the skin, consult your doctor immediately.

▶ PREVENT BATTERY EXPLOSION

Keep sparks, lighted matches and open flame away from the top of battery. Battery gas can explode.

Never check battery charge by placing a metal object across the poles.

▶ PREVENT ACID BURNS

Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, cause holes in clothing and cause blindness if found entry into eyes.

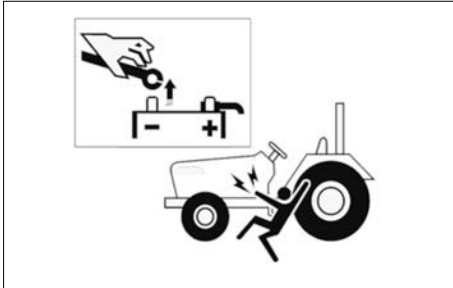
For adequate safety always:

- Fill batteries in a well-ventilated area.
- Wear eye protection and acid proof hand gloves.
- Avoid breathing direct fumes when electrolyte is added.
- Do not add water to electrolyte as it may splash off causing severe burns.

If you spill acid on yourself:

1. Flush your skin or eyes with water for 10 ~ 15 minutes.
2. Get medical attention immediately.

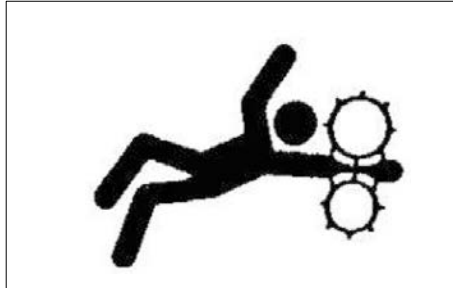
▶ BATTERY DISCONNECTION



When working with your tractor electrical components, you must first disconnect the battery cables.

To ensure that there are no accidents from sparks, you must first disconnect the negative battery cable.

▶ SERVICE TRACTOR SAFELY

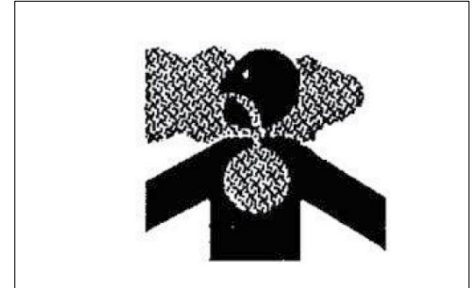


Do not wear a necktie, scarf or loose clothing when you work near moving parts.

If these items were to get caught, severe injury could result.

Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.

▶ WORK IN VENTILATED AREA



Do not start the tractor in an enclosed building unless the doors & windows are open for proper ventilation as tractor fumes can cause sickness or death.

If it is necessary to run an engine in an enclosed area remove the exhaust fumes by connecting exhaust pipe extension.

► **TRACTOR RUNAWAY**

Engine start with transmission engaged can cause tractor to runaway resulting serious injury to the people standing nearby the tractor.

For additional safety keep the pull to stop knob (fuel shut off control) in fully pulled out position.

Transmission in neutral position, foot brake engaged and PTO lever in disengaged position while attending to Safety Starter Switch or any other work on tractor.

► **SAFETY START**

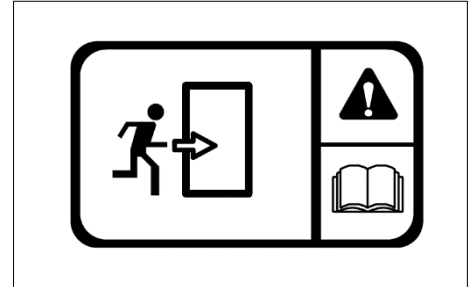
Safety Starter switch for starting is provided on transmission main or sub shift lever and in PTO shift lever.

The tractor can be started only if main or sub shift lever is in neutral position.

 **CAUTION**

- Safety Starter Switch is to be replaced after every 2,000 hours/4 years, whichever is earlier.

► **EMERGENCY EXITS**

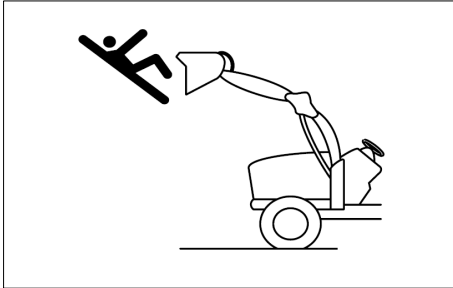


If exit from the cab side doors is blocked (following an accident or vehicle overturn) the alternative safety exits are indicated by decals.

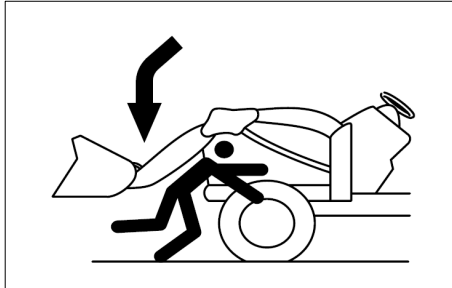
The possible safety exits are:

- Rear window hatch (All tractors)
- Front window (for versions with openable front window).

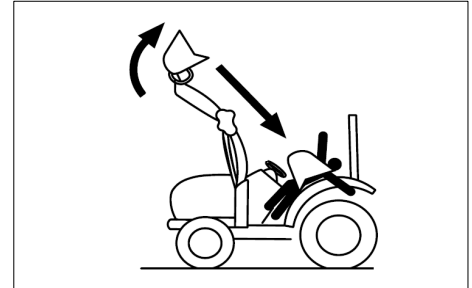
▶ SAFETY PRECAUTIONS WHEN USING LOADER



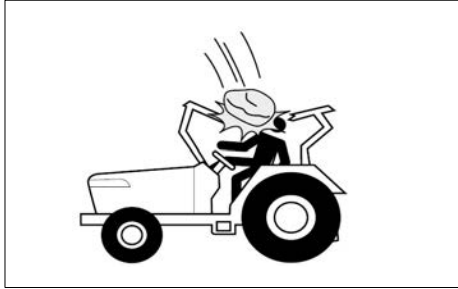
Never let anyone get in the loader and use the loader as a workbench. Otherwise, it may lead to a fatal injury or even death.



Do not stand under the lifted loader or get close to it. Also, lower the loader arm onto the ground before leaving the tractor. Otherwise, it may lead to a fatal injury or even death.



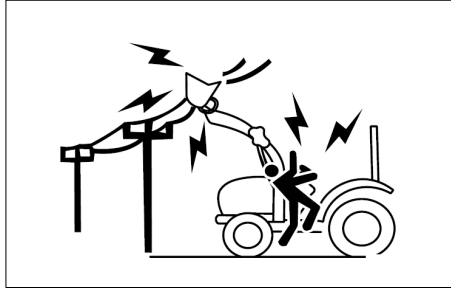
When attaching or detaching the loader, fix all parts which are connected to the bucket and boom. The bucket or boom can be accidentally dropped down, leading to an injury or even death.



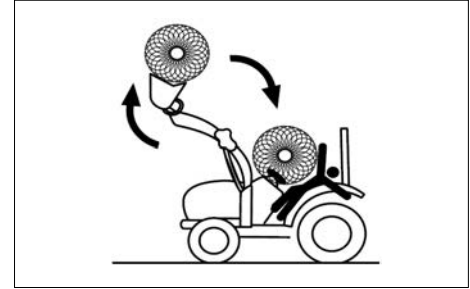
Be careful of objects falling from loader.

+ **IMPORTANT**

- ROPS (Roll Over Protective Structure), sun canopy or cabin are not a FOPS (Falling Object Protective Structure). It never can protect the riders against falling objects. Avoid driving the vehicle into a dangerous area such as falling rocks zone.



Do not allow loader arms or attachment to contact electrical power lines. Electrocutation will cause serious injury or death.



Never carry a big object with the loader unless a proper implement is attached.

Keep a carried object low during driving.

Otherwise, it may lead to an injury or even death.

► TOWING SAFELY

For the maximum towable loads, refer to the 'TIRE AND MASS' section in appendix chapter if available.

Maintain a suitable speed taking into account the weight of the trailed load and the gradient, remembering that braking distances will be greater than with just the tractor.

Trailed loads with or without brakes that are too heavy for the tractor or that towed at too high speed may cause the operator to lose control of the tractor.

Always take into consideration the total weight of the implements and their loads.

CAUTION

- Before you leave the driving seat when a trailer is hitched to the tractor, remember to put all the controls in neutral, apply the parking brake, switch off the engine, engage first gear (if the tractor has a mechanical transmission) and remove the key from the starter switch.
If the tractor is not parked on level ground, always place chocks under the wheels of both the tractor and the trailer.

► TRANSPORT TRACTOR BY TRUCK

Always secure the tractor to the loader bed with chains.

Before transporting the tractor on a low loader or on a railway wagon, make sure that the engine hood, doors, openable roof (if present) and windows are all closed and securely fastened.

Never tow the tractor at speeds in excess of 10km/h.

An operator must stay in the operator position to steer and brake the tractor.

► **FALLING OBJECT PROTECTIVE STRUCTURE (FOPS)**

The term FOPS refers to structure installed on the tractor intended to reduce the risk to the operator of injury from falling objects during normal use of the vehicle

 **IMPORTANT**

- This tractor is not equipped with a FOPS.
- The energy level of drop test is 1365J.

► **OPERATOR PROTECTIVE STRUCTURE (OPS)**

The term OPS refers to a protective structure installed on a tractor in order to minimize risk of operator injury caused by objects penetrating into the operator position area.

 **DANGER**

- This tractor is not equipped with an OPS. If work must be performed in areas subject to the risk of the penetration of objects into the operator position, consult your dealer before starting work so that the tractor can be equipped with an appropriate protective structure.

► **USE OF HAZARDOUS SUBSTANCES**

European standard EN 15695-1 is applicable to the cabs of agricultural or forestry tractors and self-propelled sprayers.

The purpose of the standard is to limit the exposure of the operator (driver) to hazardous substances when applying plant protection products and liquid fertilizers.

In accordance with the stipulations of EN 15695-1 regarding cab classification, measurement of the internal positive pressure differential must be carried out in conformance with ISO 14269-5:

- The engine operating at nominal speed;
- The maximum quantity of air drawn from outside the cab (recirculation closed);
- Fan set to maximum speed.

The following terms and definitions are applied:

- Hazardous substances: substances such as dust, vapours and aerosols, with the exception of fumigants which can be dispersed during the application of plant protection products and liquid fertilizers, which may have a harmful effect on the operator.
- Dust general term identifying solid air-borne particles, finely divided and accumulated.
- Aerosol: suspension of solid, liquid or solid and liquid particulate in a gaseous medium with a negligible fall rate (generally less than 0.25 ms⁻¹)
- Vapour: gaseous phase of a substance whose liquid or solid state is stable at 20°C and 1 bar (absolute).
This cab, even when closed, does not protect against the inhalation of hazardous substances.

If the manufacturer's instructions for using these substances recommend personal protective equipment, wear the equipment even in the cab.

Cabs are classified as follows:

- Category 1: the cab does not provide protection against hazardous substances.
- Category 2: the cab provides protection exclusively from dust.
- Category 3: the cab provides protection from dust and aerosol.
- Category 4: the cab provides protection from dust, aerosol and chemical vapours.

The classification category, as stipulated

by ISO 14269-5, of the cab installed on this range of tractors is given below:

- the engine operating at nominal speed
- the maximum quantity of air drawn from outside the cab (recirculation closed) with fan at maximum speed.

Table – Technical data

ROPS / CABIN	CATEGORY
Hazardous substances protection category	1

DANGER

- Use all the personal protective equipment suitable for the tasks in hand and relative substances, in compliance with the requirements of statutory legislation in your country.

2. SAFE OPERATION OF YOUR TRACTOR

The manufacturer of your tractor has made every effort to make it as safe as is humanly possible.

Beyond this point it is the responsibility of the operator to avoid accidents and we ask that you read and implement our suggestions for your safety.

Ensure that only trained and competent operators use this tractor and ensure that they are fully conversant with the machine and aware of all its control and safety features.

Operators should not operate the tractor or associated machinery while tired or untrained.

To avoid accidents please ensure that the operator wears clothing which will not get entangled in the moving parts of the tractor or machine and protect him or her from the elements.

When spraying or using chemicals, please ensure that clothing and protective equipment is worn which prevents respiratory or skin problems.

For full details consult the manufacturer of the chemicals.

To avoid lengthy exposure to noise ensure that ear protection is worn.

If adjustment to the tractor or machinery need to be made ensure the tractor or machine are turned off beforehand.

Use of certified Roll Over Protection Structure (ROPS) is a must while operating a tractor.

Use of seat belt is a must while operating a tractor.

In summary, ensure at all times that the safety of the operator and any other worker is paramount.

Ensure no one is between the tractor and a towed vehicle (trailer or implement).

► SAFETY TIPS DURING MAINTENANCE

1. At least on a daily basis check all oil levels. Water level in the radiator and electrolyte level in the battery and perform services according to the service schedule.
2. Ensure tire pressure are even and the correct pressure for the job being done is maintained.
3. Check to ensure that the all controls and preventative mechanisms of the tractor and implement work correctly and effectively.
4. Ensure that an adequate set of the correct tools is available for maintenance and minor repairs.
5. Ensure that all service work and repairs are carried out on a flat area with a concrete or similar floor. Do not carry out service work on a tractor until it is switched off, and the parking brake applied and wheels chocked. Where a tractor is started in a confined area, ensure that the area is well ventilated as exhaust gases are very harmful, and can cause death.
6. Do not work under raised implements.
7. When changing wheels or tires ensure that a suitable wheel stand is placed under the axle prior to removing the wheel and the wheels are chocked.
8. Where guards or shields need to be removed to perform a service or repair, ensure that the guard or shield is correctly reinstalled before starting the tractor.
9. Never refuel near a naked flame or with an overheated engine. Ensure to turn off Engine before refueling.
10. The cooling system operates under pressure, take care when removing the radiator cap on a hot engine to prevent being scalded by steam or hot water. Do not add water in the radiator when the engine is hot. Add water to the radiator only after the engine cools down completely.
11. To prevent fires keep the tractor including the engine clean and free from inflammable material and well away from fuels and other inflammable material.

► MOUNTING AND DEMOUNTING IMPLEMENTS

1. Ensure that all mounting and removal of implements is done on safe flat ground. Ensure no one is between the tractor and implement and do not get under the implement to avoid accidental injuries.
2. After mounting the implement, ensure that all sway chains are correctly adjusted and, where PTO shafts are used that the shaft is fitted and secured correctly.
3. Where heavy implements are used, ensure that the combination is well balanced or use proper ballast to achieve balance.
4. Before leaving the tractor at any time, lower the implement, stop the PTO shaft where applicable, set the parking brake and switch off the engine.
5. While operating the implements with the PTO keep all bystanders away from any moving parts and do not attempt to make adjustments while the machine is running.
6. Only the driver should ride on the tractor with the ROPS frame fitted and with the seat belt properly fastened.
7. Where young children are present, particular care should be taken and the tractor should not be moved until the whereabouts of all children is known.
8. Only trained operators should operate the tractor and so taking care to ensure that other workers are not injured. In particular they should take care during dusty operations, which will reduce visibility substantially.
9. Never start the tractor unless the transmission is out of gear, the operator is in the seat and all round safety has been checked.
10. Only operate the tractor seated in the driver's seat and never turn or brake suddenly at high speed as this can cause a roll-over and serious injury or death.
11. When traveling on a public road ensure that the tractor and driver both meet all laws relating to safety and licensing. When traveling with wide implements use red flags on the extremities and observe all legal including escort requirements.
12. When operating under adverse conditions, hilly terrain or on bad ground adjust the speed of the tractor to suit the conditions, safety

comes first.

Never drive down-hill at high speed or with the transmission in neutral. Use of the braking capacity of the engine as well as the service brakes. Do not try to change gear going up or down a steep slope, select the correct gear before starting.

13. Take care when traveling uphill with a heavy implement to ensure that it does not overbalance and tip up the front end.
14. Never remove or modify the seat belt.
15. Never remove, modify or repair the ROPS frame.

Please remember that a little bit of extra care can prevent serious injury or death and avoid damage to your tractor.

► THE FOLLOWING PRECAUTIONS ARE SUGGESTED TO HELP PREVENT ACCIDENTS

A careful operator is the best operator. Most accidents can be avoided by observing certain precautions. Read and take the following precautions before operating the tractor to prevent accidents. Tractor should be operated only by those who are responsible and properly trained to do so.

<THE TRACTOR>

1. Read the operator's manual carefully before using the tractor. Lack of operating knowledge can lead to accidents.
2. Use an approved rollover bar and seat belt for safe operation. Overturning of a tractor without a rollover bar can result in death or injury.
3. Do not remove ROPS (Roll Over Protective Structure). Always use the seat belt.
4. Fiberglass canopy does not give any

protection.

5. To prevent falls, keep steps and platform clear of mud and oil.
6. Do not permit anyone but the operator to ride on the tractor. There is no safety place for extra riders.
7. Replace all missing, illegible or damaged safety signs.
8. Keep safety signs clean of dirt and grease.

<SERVICING THE TRACTOR>

1. keep the tractor in good operating condition for your safety. An improperly maintained tractor can be hazardous.
2. Stop the engine before performing any service on the tractor.
3. The cooling system operates under pressure, which is controlled by the radiator cap. It is dangerous to remove the cap while the system is hot.

First turn the cap slowly to stop and allow the pressure to escape before removing the cap entirely.

4. Do not smoke while the refueling the tractor.
Keep away any type of open flame.
5. The fuel in the injection system is under high pressure and can penetrate the skin.
Unqualified persons should not remove or attempt to adjust a pump, injector, nozzle or any part of the fuel injection system.
Failure to follow these instructions can result in serious injury.
6. Keep open flame away from battery or cold weather starting aids to prevent fire or explosions.
7. Do not modify or alter or permit anyone else to modify or alter this tractor or any of its components or any tractor functions.

<OPERATING THE TRACTOR>

1. Before starting the tractor apply the parking brake, place the PTO (Power Take Off) lever in the “OFF” position, the position control levers in the downward position, the hydraulic control levers in the neutral position (If fitted) and the transmission in neutral.
2. Do not start the engine or controls while standing beside the tractor. Always sit on the tractor seat when the engine or operating controls.
3. Safety start:
In order to prevent the accidental starting of the tractor, a safety switch has been provided. The starting system of the tractor is connected through this switch. On some models shuttle shifter lever and PTO button should also be in neutral position for completing the starting circuit. Do not bypass the safety switch. Consult your TYM tractor

distributor / dealer if safety switch malfunctions.

4. Avoid accidental contact with the gear shifter lever while the engine is running.
Unexpected tractor movement can result from such contact.
5. Do not get off or climb the tractor while it is in motion.
6. Shut off the engine, remove the key and apply the parking brake before getting off the tractor.
7. Do not operate the tractor in an enclosed building without adequate ventilation.
Exhaust fumes can cause death.
8. Do not park the tractor on a steep slope.
9. If power steering or Engine seizes to operate, stop the tractor immediately.
10. Pull only from the swinging draw bar or the lower link drawbar in the down position. Use only a drawbar pin that locks in place.

Pulling from the tractor rear axle carriers or any point above the rear axle may cause the tractor's front end to lift.

11. If the front end of the tractor tends to rise when heavy implements are attached to the three point linkage, install front end or front wheel weights.
Do not operate the tractor with a light front end.
12. Always use hydraulic position control lever when attaching equipment / implement and when transporting equipment.
Be sure that the hydraulic couplers are properly mounted and will disconnect safely in case of accidental detachment of implement.
13. Do not leave equipment/implement in the raised position.
14. Use the flasher / turn signal lights and Slow Moving Vehicle (SMV) signs when driving on public roads

during both day and night time, unless prohibited by law.

15. Dim tractor lights when meeting a vehicle at night.
Be sure the lights are adjusted to prevent the blinding on the eyes of coming vehicle operator.
16. Emergency stopping instruction; If tractor fails to stop even after application of brakes.
Pull the knob of fuel shut off control rod.

<DRIVING THE TRACTOR>

1. Watch where you are going especially at row ends, on roads, around trees and low hanging obstacles.
2. To avoid upsets, drive the tractor with care and at speeds compatible with safety, especially when operating over rough ground, crossing ditches or slopes, and when turning at corners.

3. Lock the tractor brake pedals together when transporting on roads to provide proper wheel braking.
4. Keep the tractor in the same gear when going downhill as used when going uphill.
Do not coast or free wheel down hills.
5. Any towed vehicle and/or trailer whose total weight exceeds that of the towing tractor, must be equipped with its own brakes for safe operation.
6. When the tractor is stuck or tires are frozen to the ground, back out to prevent upset.
7. Always check overhead clearance, especially when transporting the tractor.

<OPERATING THE PTO>

1. When operating PTO driven equipment, shut off the engine and wait until the PTO stops before getting off the tractor and disconnecting the equipment.
2. Do not wear loose clothing when operating the power take-off or near rotating equipment.
3. When operating stationery PTO driven equipment, always apply the tractor parking brake and block the rear wheels from front and rear side.
4. To avoid injury, always move down flip part of PTO.
Do not clean, adjust or service PTO driven equipment when the tractor engine is running.
5. Make sure the PTO master shield is installed at all times and always replace the PTO shield cap when the PTO is not in use.

<DIESEL FUEL>

1. Keep the equipment clean and properly maintained.
2. Under no circumstances should gasoline, alcohol or blended fuels be added to diesel fire or explosive hazard.
Such blends are more explosive than pure gasoline. In a closed container, such as a fuel tank. DO NOT USE THESE BLENDS.
3. Never remove the fuel cap or refuel the tractor with the engine running.
4. Do not smoke while refueling or when standing near fuel.
5. Maintain control of the fuel filler pipe when filling the tank.
6. Do not fill the fuel tank to capacity. Allow room for expansion.
7. Wipe up spilled fuel immediately.
8. Always tighten the fuel cap securely.
9. If the original fuel tank cap is lost, replace it with genuine cap. A none approved cap may not be safe.

10. Do not drive equipment near open fire.
11. Never use fuel for cleaning purpose.
12. Arrange fuel purchases so that winter grade fuel are not held over and used in the spring.
13. Use ultra-low sulfur fuel only.

 IMPORTANT

- It is suggested that after repairs if any of the safety decals or signs are peeled or defaced, the same may be replaced immediately in interest of your safety.

SAFETY PRECAUTIONS

3. DOs & DON'Ts

▶ DOs – FOR BETTER PERFORMANCE

- DO** - Ensure that safety shields are in place and in good condition.
- DO** - Read all operating instructions before commencing to operate tractor.
- DO** - Carry out all maintenance tasks without fail.
- DO** - Keep the air cleaner clean.
- DO** - Ensure that the correct grade of lubricating oils is used and that they are replenished and changed at the recommended intervals.
- DO** - Fit new sealing rings when the filter elements are changed.
- DO** - Watch the oil pressure gauge or warning light and investigate any abnormality immediately.
- DO** - Keep the radiator filled with clean water and in cold weather use anti-freeze mixture. Drain the system only in an emergency and fill before starting the engine.
- DO** - Ensure that the transmission is in neutral before starting the engine.
- DO** - Keep all fuel in clean storage and use a filter when filling the tank.
- DO** - Attend to minor adjustments and repairs as soon as necessity is apparent.
- DO** - Allow the engine to cool before removing the radiator filler cap and adding water, remove the radiator cap slowly.
- DO** - Shift into low gear when driving down steep hills.
- DO** - Latch the brake pedals together when driving on a highway.
- DO** - Keep draft control lever fully down when not in use.

► DON'Ts – FOR SAFE OPERATION

DON'T - Run the engine with the air cleaner disconnected.

DON'T - Start the tractor in an enclosed building unless the doors and windows are open for proper ventilation.

DON'T - Operate the tractor or engine while lubricating or cleaning.

DON'T - Allow the tractor to run out of diesel fuel otherwise it will be necessary to vent the system.

DON'T - Temper the fuel injection pump, if seal is broken the warranty becomes void.

DON'T - Allow the engine to run idle for a long period.

DON'T - Run the engine if it is not firing on all cylinders.

DON'T - Ride the brake.
This will result in excessive wear of the brake lining.

DON'T - Use the independent brakes for making turns on the highway or at high speeds.

DON'T - Refuel the tractor with the engine running.

DON'T - Mount or dismount from the right side of the tractor.

DON'T - Temper the hydraulic control levers' upper limit stops.

DON'T - Use draft control lever for lifting of implements.

DON'T - Start the engine with the PTO engaged.

DON'T - Use the throttle lever while driving on roads.

DON'T - Move the hydraulic levers rearward.

4. SAFETY DECALS

► GENERAL INFORMATION OF DECALS

- In order to work with the machine safely, safety decals should be placed on the machine.
- Make sure to read and follow the following directions.

■ **KEEP THE WARNING LABELS CLEAN AND NOT DAMAGED AT ALL TIMES.**

If a decal on the machine is dirty, wash it with soapy water and wipe it off with a soft cloth. Never use solution such as thinner or acetone because these can erase characters or pictures.

■ **IF WASHED WITH HIGH PRESSURED WATER, A DECAL MAY BE PEELED OFF.**

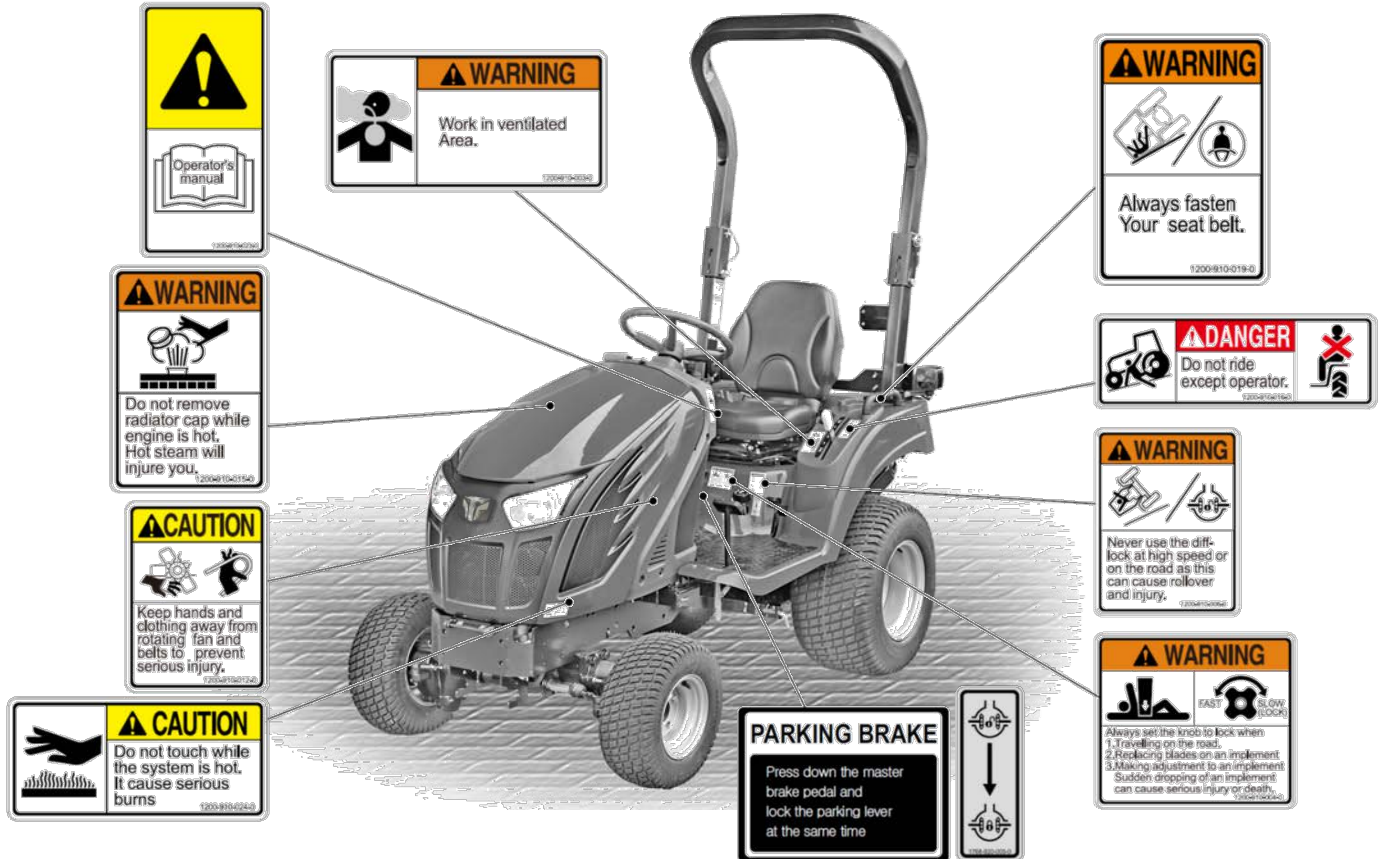
Do not apply high pressured water directly onto decals.

■ **IF A SAFETY DECAL IS DAMAGED OR LOST, ORDER A NEW ONE IMMEDIATELY AND PLACE IT ON THE MACHINE.**

When putting a new decal, wipe off the place to post the decal thoroughly and wait till it is dried. Then post the decal.
Each decal has a part number on the bottom.

■ **WHEN REPLACING A PART ATTACHED WITH A DECAL WITH A NEW PART, REPLACE THE DECAL AS WELL.**

► DECALS ON CHASSIS



B

SAFETY PRECAUTIONS

WARNING

- Start engine only from operators seat, if safety start switch is by passed engine can start with transmission in gear.
- Do not connect or short across terminal on starter solenoid.
- Attach booster cables as shown on battery decal and operators manual.

Starting in gear causing runaway can result in serious injury.

WARNING

Always apply the park brake when parking. Failure to do so can cause accidents and damages.

WARNING

Additions, alterations, cracking, damage or corrosion to this structure may adversely affect the performance of the ROPS.

DANGER

This Tractor may tip over unexpectedly and quicker than an operator is able to jump free

- Never operate a tractor without a proper Roll over Protection Structure (ROPS)
- Always wear your seat belt when operating this tractor equipped with roll over protection.
- Never pull from above or from the rear axle.
- Do not operate the tractor on steep slopes or near drop offs
- Avoid sharp high speed turns. Serious injury or death may result from tractor upsets.

WARNING

Death or injury may result if this tractor over turns with the ROPS in the folded down position. Operate this tractor with the ROPS folded down only when necessary. Do not wear seat belt if operated with ROPS folded down.

EPA REGULATION
USE ULTRA LOW
SULFUR FUEL ONLY

WARNING

Do not refuel the tractor while smoking or near flammable or sparks, always shut engine before refueling tractors.

WARNING

Do not use the accelerator lever except working on the field.

































B

SAFETY PRECAUTIONS

5. UNIVERSAL SYMBOLS

Some of the universal symbols have been shown below with an indication of their meaning.

DESCRIPTION	SYMBOL	DESCRIPTION	SYMBOL	DESCRIPTION	SYMBOL
ENGINE SPEED (REV/MIN X 100)		PRESSURED, OPEN SLOWLY		CORROSIVE SUBSTANCE	
HOURS, RECORDED		CONTINUOUS VARIABLE		SLOW OR MINIMUM SETTING	
ENGINE COOLANT TEMPERATURE		HAZARD WARNING		FAST OR MAXIMUM SETTING	
FUEL LEVEL		NEUTRAL		TRANSMISSION OIL PRESSURE	
ENGINE STOP CONTROL		TURN SIGNAL		TRANSMISSION OIL TEMPERATURE	
LIGHTS		POWER TAKE OFF ENGAGED		PARKING BRAKE	
HORN		POWER TAKE OFF DISENGAGED		WORKING LAMP	
ENGINE OIL PRESSURE		RAISE LIFT ARM		DIFFERENTIAL LOCK	
AIR FILTER CONTAMINATED		LOWER LIFT ARM		REFER TO OPERATOR'S MANUAL	
BATTERY CHARGE					

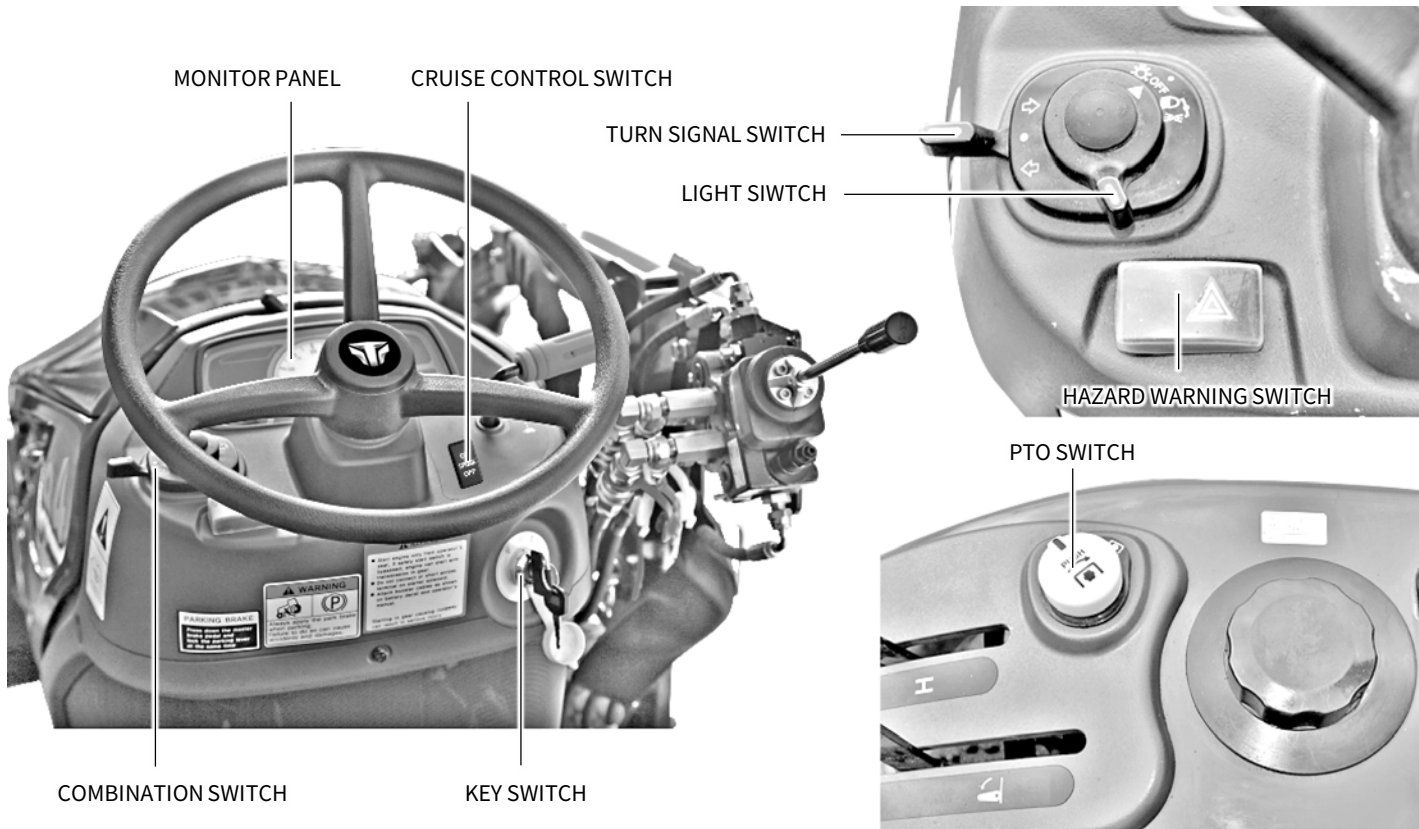


C. TRACTOR INSTRUMENTS

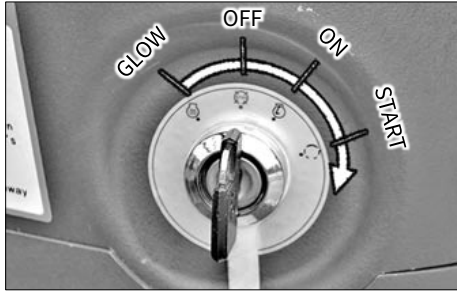
1. SWITCHES C – 2
2. MONITOR PANEL & GAUGES C – 5
3. CONTROL INSTRUMENTS C – 11
4. THREE POINT LINKAGE C – 20

1. SWITCHES

► FIGURE OF SWITCHES



▶ **KEY SWITCH**

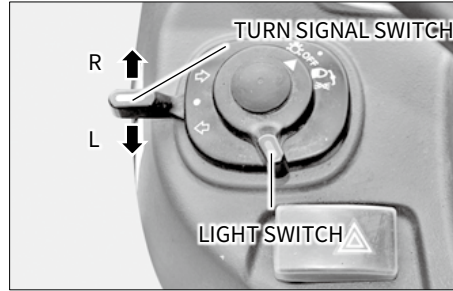


This switch is used to operate engine.

1. GLOW –The engine’s combustion chamber is pre-heated in this position.
2. OFF –The ignition key can be inserted and removed in this position
3. ON –The engine is kept running and switches are energized in this position.
4. START –The engine can be started in this position.

When releasing the key, the switch is returned to 「ON」 position.

▶ **COMBINATION SWITCH**



Turn signal lights, head light and horn can be operated with this switch.

1. Right turn signal light
2. Left turn signal light
3. Horn switch
4. Head light (low beam)

▶ **HAZARD WARNING SWITCH**



This switch can be used to warn other vehicles when malfunction occurs in the tractor while driving on public road. When pressing the switch once, left and right signal lights blink. To turn off, press the switch once again.

IMPORTANT

- Use it only when necessary as it can discharge battery and obstruct other drivers.

C

▶ **CRUISE CONTROL SWITCH**



When the switch is pushed “ON” position, the cruise control is engaged and the switch light and indicator lamp on instrument panel are ON. When the switch is pushed “OFF” position or brake pedal is depressed, the cruise control and the lights are OFF.

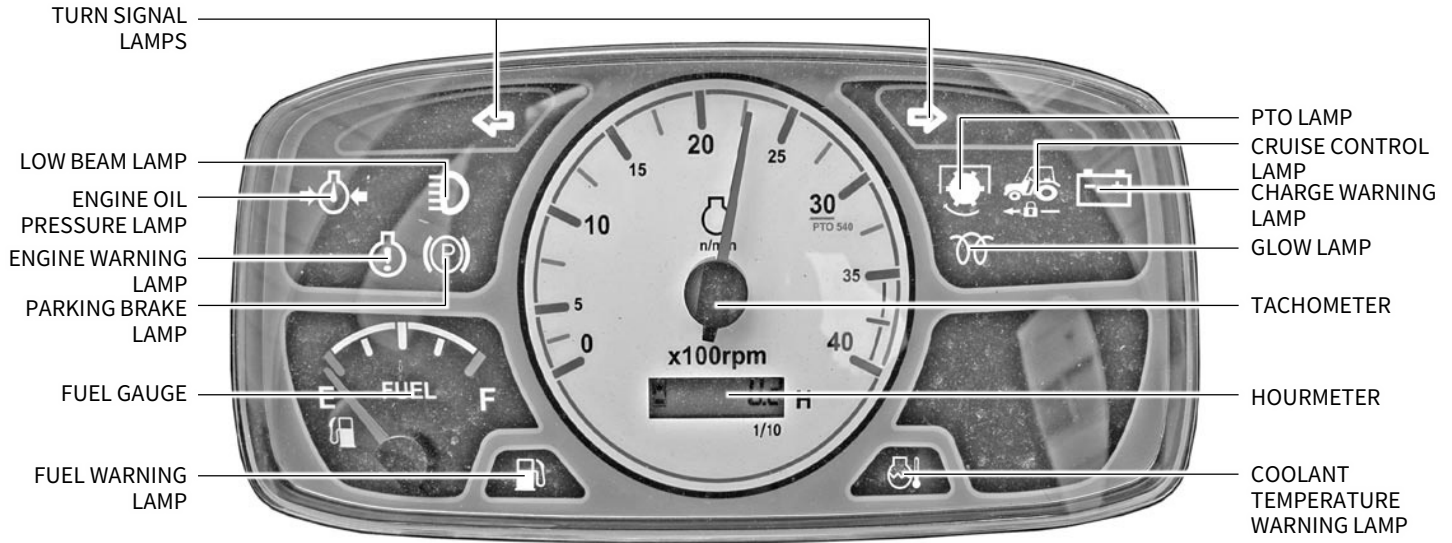
▶ **PTO SWITCH**



PTO ON/OFF switch is situated on the right hand side on the instrument panel and can be identified easily with its built in yellow colored indicator. When the switch is pushed down to start the PTO indicator glows to indicate that the switch and the PTO are in ON position. If the switch is pushed down and turn counter clock wise the indicator goes off signaling that the PTO is OFF.

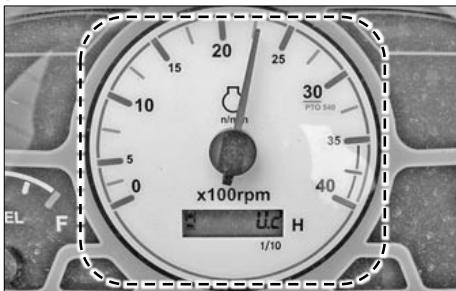
2. MONITOR PANEL & GAUGES

► MONITOR PANEL



C

► TACHOMETER

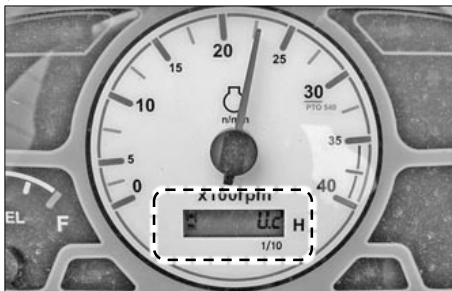


It displays the revolution of the engine or PTO shaft per minute.

✚ IMPORTANT

- The engine can be damaged if increasing its speed too fast.

► HOURMETER



It indicates the total time of use. The last digit indicates one tenth hours. (decimal place) While the hour meter on the leftmost section is in operation, the lamp below it blinks.

► FUEL GAUGE



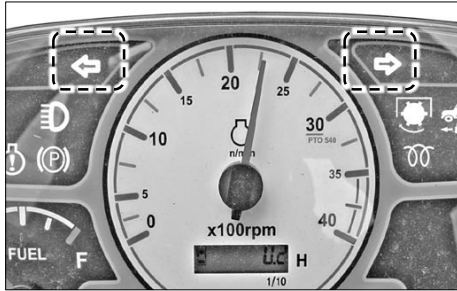
This indicates the amount of fuel while the key switch is in the “ON” position.

- F - Full
- E - Empty

✚ IMPORTANT

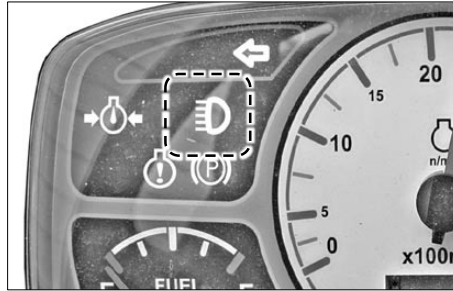
- Poor fuel quality can damage the engine. Make sure to use only the specified genuine Diesel fuel.
- Use fuel for winter season in winter to enhance engine starting performance.

▶ **TURN SIGNAL LAMPS**



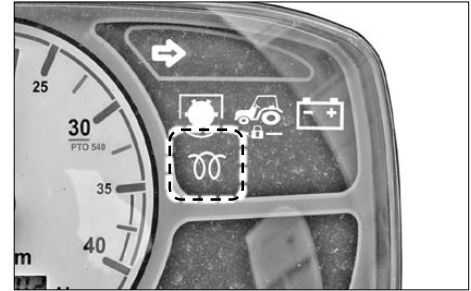
This lamp is used to indicate the intended turning direction of the driver. When pulling down the turn signal switch, the left turn signal lamp blinks. When pushing up the turn signal switch, the right turn signal lamp blinks. These lamps are operated when pressing the hazard warning lamp switch as well.

▶ **LIGHT LAMP (LOW BEAM)**



This comes on when the low beam is turned on.

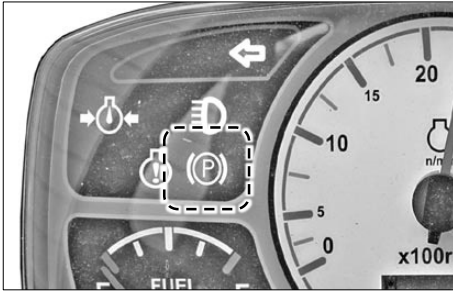
▶ **GLOW LAMP**



This comes on while the engine preheating function is activated. It goes off as soon as preheating is completed.

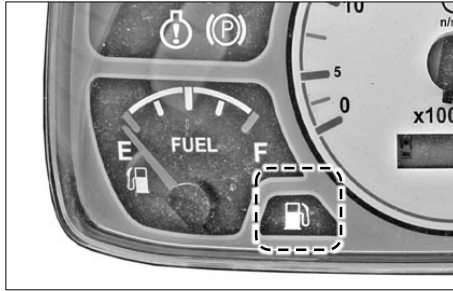
C

▶ **PARKING BRAKE LAMP**



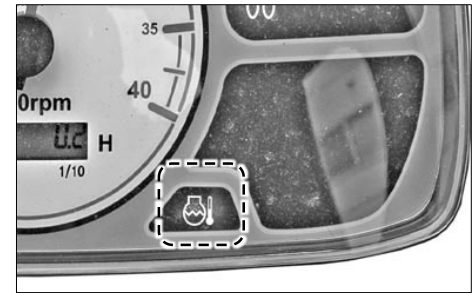
This comes on when the parking brake is applied.

▶ **FUEL WARNING LAMP**



If keeping driving with the needle of the fuel gauge pointing at 'E,' the warning lamp comes on which means there is only approx. 5 liters of fuel left in the tank.

▶ **COOLANT TEMPERATURE WARNING LAMP**

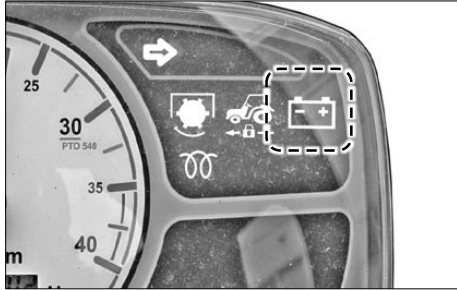


If this lamp comes on, coolant is overheated.

 **IMPORTANT**

- When the coolant temperature warning lamp comes on, coolant is overheated so check the coolant.

► CHARGE WARNING LAMP



This comes on when the key switch is turned to the "ON" position, and goes off as soon as the engine is started.

► ENGINE WARNING LAMP



This comes on when the engine is malfunctioning.

 CAUTION

- When Engine warning lamp is lit, ensure that you operate the T194 tractor only after the engine RPM reaches at the normal speed if this instruction is not kept, it may cause a performance degradation or accident due to a system error.

► ENGINE OIL PRESSURE WARNING LAMP



This is illuminated when the engine oil pressure or oil amount is insufficient during driving.

 IMPORTANT

- When the oil pressure warning lamp comes on, this indicates malfunction of the lubrication system. Check the engine oil immediately and have your vehicle serviced by your workshop as necessary.

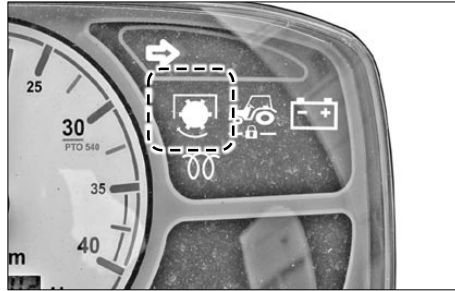
C

▶ **CRUISE CONTROL LAMP**



This lamp will turn on when cruise control is engaged.

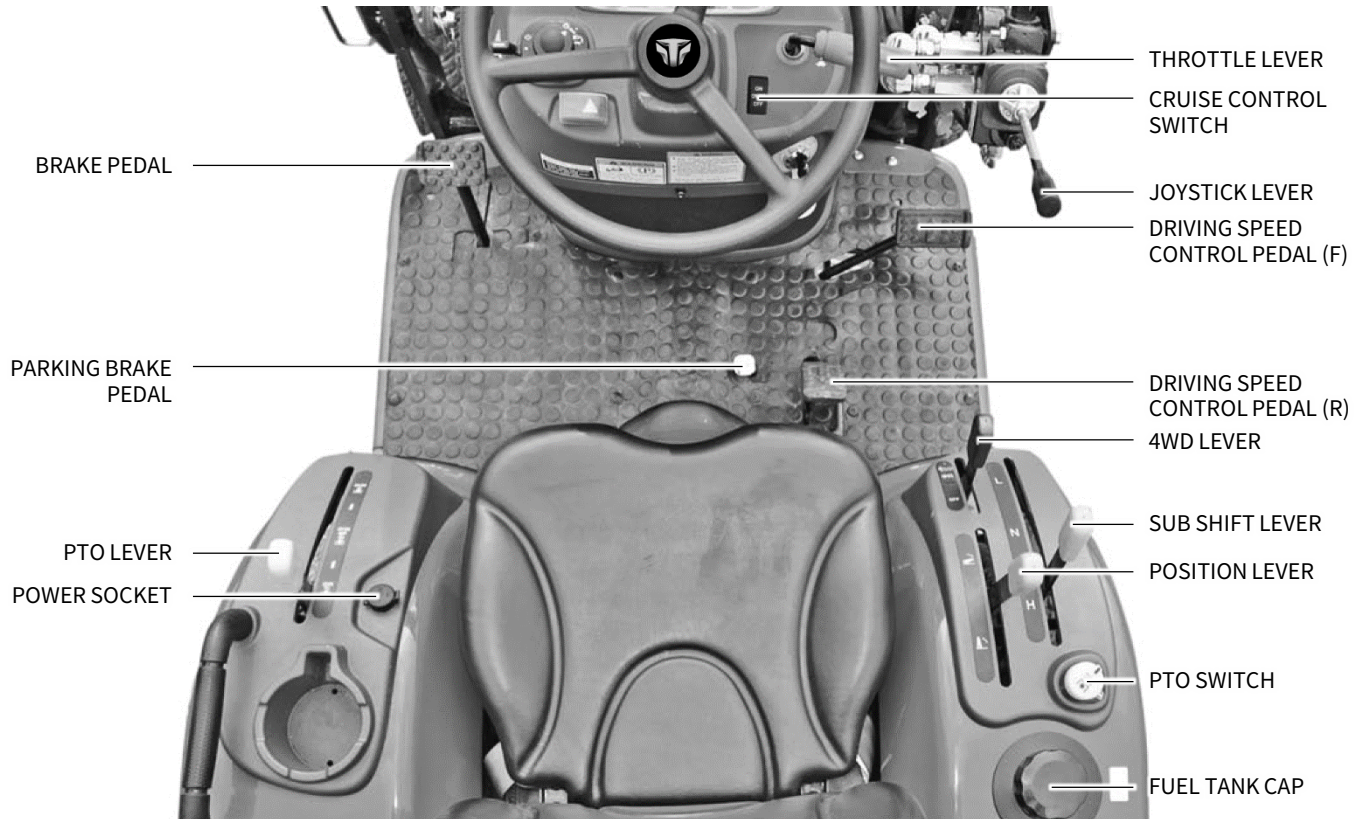
▶ **PTO LAMP**



This comes on while the PTO shaft is rotating.

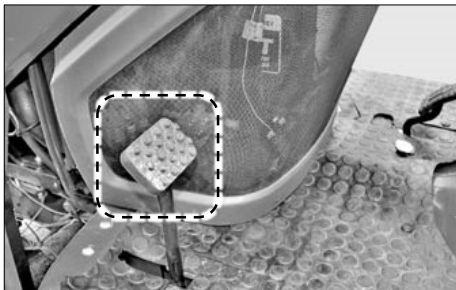
3. CONTROL INSTRUMENTS

► FIGURE OF TRACTOR CONTROLS



C

▶ BRAKE PEDAL

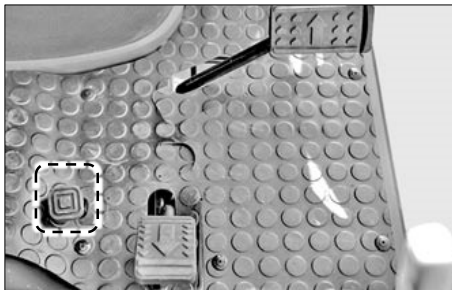


The brake pedal is located on the LHS of the operator.

It is used for two functions.

- To stop the T194 tractor
- To release cruise control

▶ PARKING BRAKE PEDAL

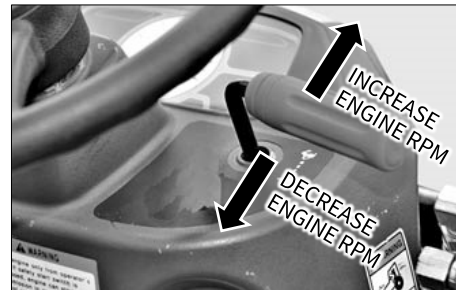


1. To engage the parking brake, at first depress the brake pedals down, and push the parking brake pedal down.
At this time, release the brake pedal first, then to be locked the parking brake pedal.
2. To release the parking brake, depress the brake pedals again.

✚ IMPORTANT

- The brake discs can be worn prematurely if driving the vehicle with the parking brake engaged partially.

▶ THROTTLE LEVER



Push forward or pull backward to increase or decrease engine speed.



: Increase engine RPM

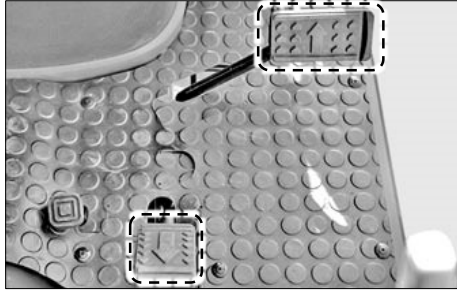


: Decrease engine RPM

⚠ WARNING

- Never use it unless working in a field. It can lead to speeding and an accident.

► **DRIVING SPEED CONTROL PEDAL**



When depressing the forward driving speed control pedal, forward driving is selected.

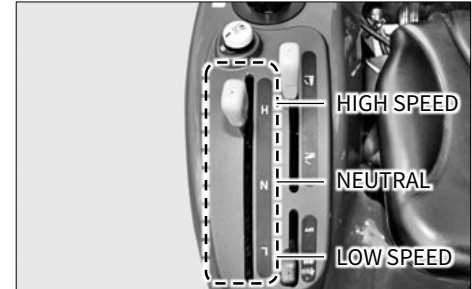
Reverse driving is selected by depressing the reverse driving speed control pedal.

When releasing the speed control pedal, it is returned to the neutral position and the T194 tractor is stopped.

⚠ WARNING

- When switching the driving direction (forward/backward) directly during driving, a shock due to inertia can lead to an injury. Therefore, switch the driving direction while the T194 tractor is stopped.
- Switch the driving direction only while you are on the driver's seat.

► **SUB SHIFT LEVER**



The driving direction can be selected between forward direction and reverse direction using the shuttle shift lever and range shift lever.

Use the throttle lever to increase/decrease the engine speed.

⚠ WARNING

- When the range shift lever is placed in the position "H," the driving speed increased. Therefore, never put the range shift lever in the position "H" during driving backwards.

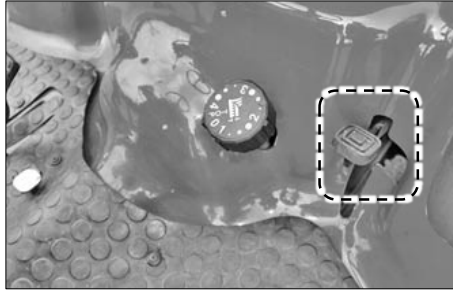
C



IMPORTANT

- Operate the range shift lever only after the T194 tractor is completely stopped and with the brake pedal depressed. Shifting the lever during driving can damage the gears.

▶ DIFFERENTIAL LOCK PEDAL



The differential lock is a device to lock the differential system in order to rotate the left and right wheels at the same speed.

This function can be used when the rear wheels slip or one wheel spins.

<Examples of useful conditions of differential lock>

1. One wheel slips or T194 tractor cannot be driven forward when moving into/out of a field.
2. A wheel slips during work requiring traction, such as plowing.
3. One wheel is stuck into a soft field and can't escape.

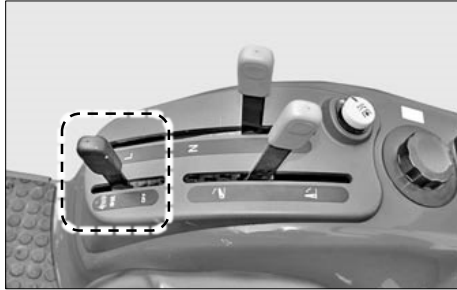
WARNING

- Never use the differential lock when driving on a road. A collision or rollover can occur.
- Make sure to release it during turning. Otherwise, it can lead to an injury or accident.

IMPORTANT

- When using the differential lock, run the engine at a low speed. If differential lock is still not disengaged after releasing the differential lock pedal, gently depress the left and right brake pedals alternately.

► 4WD LEVER



Front wheel drive lever is located below the LHS of the Operator.

In the ON position the front wheels are engaged and in the OFF position they are disengaged.

Engage & disengage the front wheel drive with the front wheels in the straight position and at low speed.

<Examples of useful conditions of 4WD>

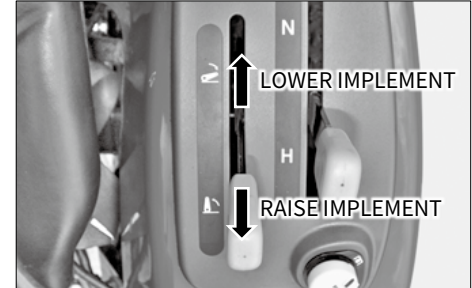
The 4WD can be used under the following conditions

1. When cultivating in a field.
2. When traction is required on a slope, in a wet field or for towing a trailer.
3. When working in a wet or sandy field.
4. When cultivating on firm soil with a rotavator to prevent the T194 tractor from being pushed forward.
5. When driving into/out of a field or going over a field bank.

IMPORTANT

- Before operating the 4WD lever, make sure to stop the T194 tractor.
- To avoid damage of transmission, when front wheel drive lever is not smoothly shifted, slightly step forward or rearward on speed control pedal.
- Tires will wear quickly if front wheel drive is engaged on paved roads.

► POSITION LEVER



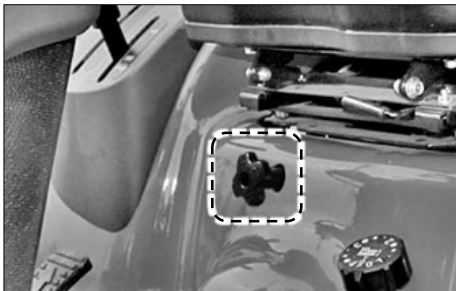
This lever is used to lift and lower an implement to a certain working height freely and maintain it.

- To raise the implement : Pull the lever back.
- To lower the implement : Push the lever forward.

WARNING

- When leaving the T194 tractor, make sure to lower the implement and stop the engine.
- Others may operate one of the controls, leading to a dangerous situation.

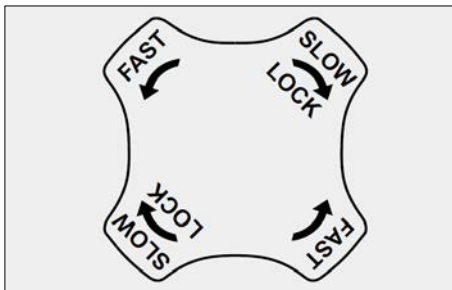
▶ LOWERING SPEED CONTROL KNOB



This can be used to adjust the lowering speed of the implement.
Adjust the lowering speed according to the implement type and working environment.

⚠ WARNING

- Set it to the Lock position under the following conditions to prevent falling of the implement :
 - ✓ When driving on a public road
 - ✓ When replacing the rotavator blade or removing straws and grass
 - ✓ When servicing the implement

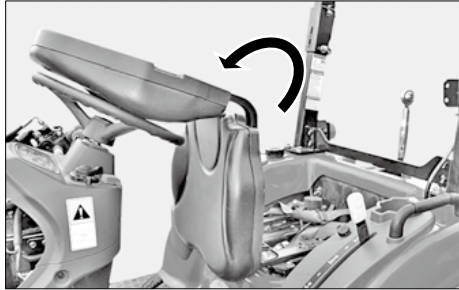


- Decreasing lowering speed :
Turn the knob clockwise (slower).
- Increasing lowering speed :
Turn the knob counterclockwise (faster).
- Lock :
Turn the knob clockwise (slower) to its end.

▶ SEAT AND SAFETY BELT



1. Seat sliding
The seat can be adjusted by moving it forwards and backwards with the seat sliding lever on its front pushed to the left.
After adjustment, make sure that the seat is firmly secured.
2. Seat belt
Before driving, adjust the belt's length to fit to your body and insert it into its buckle.
When it is engaged properly, a clicking sound is heard.



3. **Folding seatback**
The seatback can be folded down when it is raining or for long-term storage.

⚠ WARNING

- Make sure to wear your seat belt to protect yourself from a possible rollover or crash accident.
- Never adjust the seat during driving.

▶ **CRUISE CONTROLLING**



The cruise control function is provided for comfortable and efficient operation. When the cruise control is engaged, the cruise control lamp on instrument panel will turn on.

- Engaging the cruise control.
 1. Depress the forward speed control pedal till getting desired speed.
 2. Push the cruise control switch to engage cruise control
 3. Release the speed control pedal

- Disengaging the cruise control
There are two methods to disengage the cruise control.
 1. Push cruise control switch “OFF” or
 2. Depress the brake pedal.

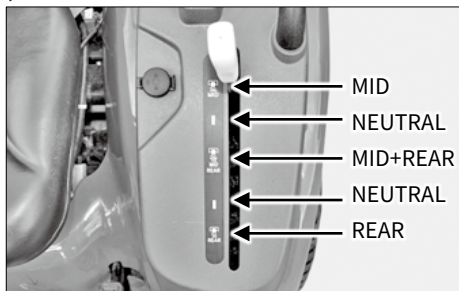
⚠ CAUTION

- To avoid personnel injury, do not use the cruise control in reverse.

⚠ IMPORTANT

- To avoid damage of mechanism, do not depress both of the speed control pedals when the cruise control is engaged.

► **PTO LEVER**



Both of the rear and mid PTO are provided for variable utility. They can be engaged simultaneously or separately at same time.

The engine will not start if PTO switch is ON position.

The engine will shut-off if the operator leaves the seat with parking brake released and PTO engaged.

 **CAUTION**

- To avoid damage of transmission and implement, do not engage PTO with the engine running at high speed.

► **REAR PTO**

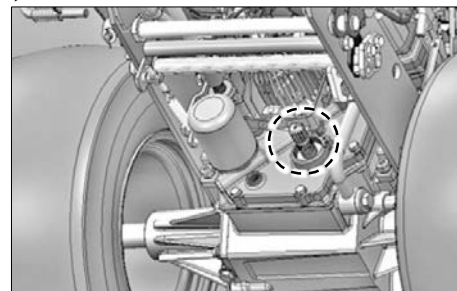


The tractor has one speed PTO (540rpm). Use the PTO lever to engage.

The PTO switch must be OFF before PTO is engaged.

1. Decrease engine speed to near idle.
2. Make sure that PTO switch is OFF.
3. Engage rear PTO using the PTO lever.
4. Turn on the PTO switch.
5. Increase engine speed to desired speed.

► **MID PTO**

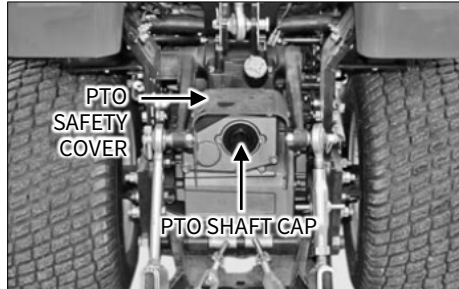


The speed of mid PTO is 2,500 rpm.

Use the PTO lever to engage. The PTO switch must be OFF before PTO is engaged.

1. Decrease engine speed to near idle.
2. Make sure that PTO switch is OFF.
3. Engage mid PTO using the PTO lever.
4. If rear PTO is needed to engage, shift the PTO lever to correct position.
5. Turn on the PTO switch.
6. Increase engine speed to desired

▶ PTO SHAFT CAP



When the PTO shaft is not in use, grease the PTO shaft and install the cap to it.

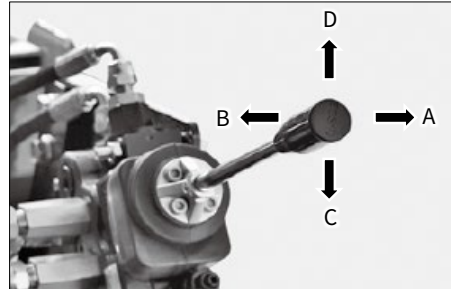
 **DANGER**

- If caught by the PTO shaft, a severe injury or even death can occur.
- Stay out of the PTO shaft while it is rotating.
- When the PTO shaft is not in use, place the cap over it. Also, never remove the PTO safety cover.





 **CAUTION**

- It is dangerous to use an implement at a high speed if it is de-signed to be operated at a low speed.
- Before using an implement, make sure to read its owner's manual.

▶ JOYSTICK LEVER



Use this lever to operate a front loader.

-  - Boom down (D)
-  - Boom up (C)
-  - Bucket up (B)
-  - Bucket down (A)

 **CAUTION**

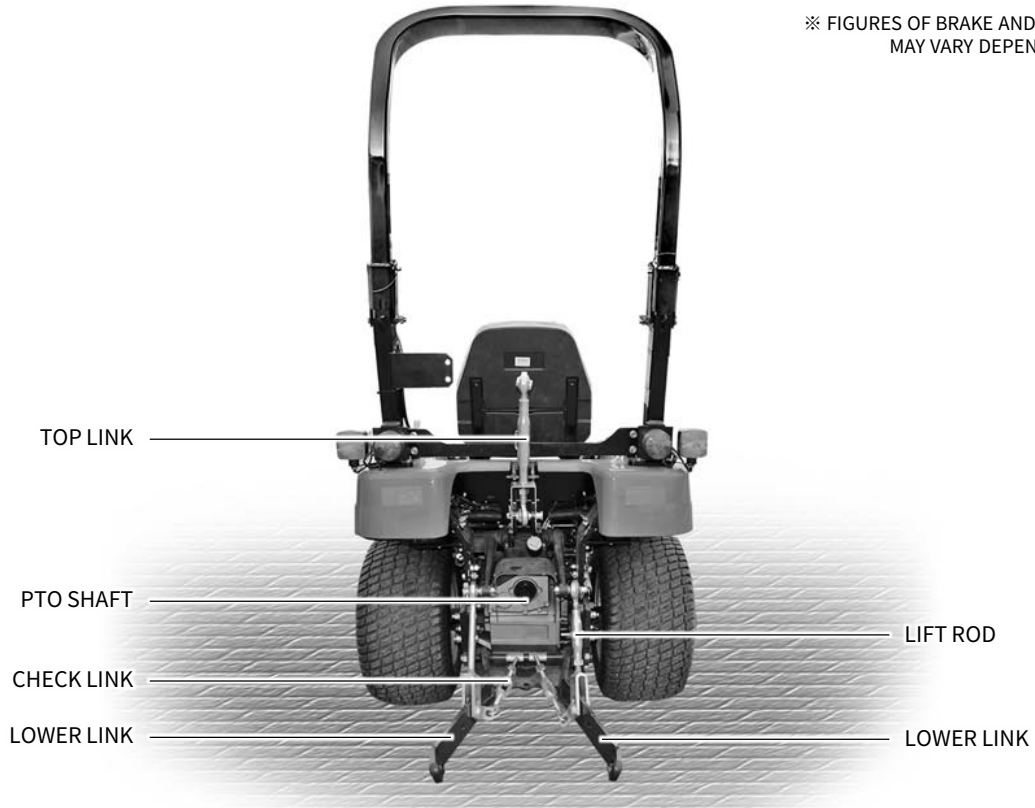
- Do not operate the boom cylinder and bucket cylinder at the same time. A loader may mal-function due to insufficient oil flow.

C



4. THREE POINT LINKAGE

▶ FIGURE OF THREE POINT LINKAGE



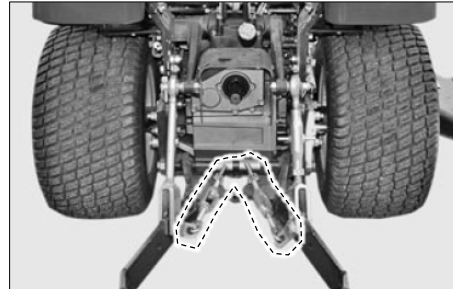
► TOP LINK ADJUSTMENT



Follow the below to adjust a angle of top link.

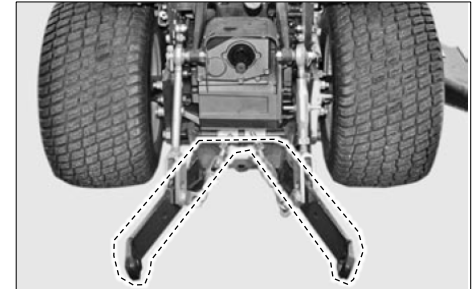
1. The angle of an implement can be adjusted by extending or retracting the top link.
2. After adjustment, fix the adjusting lever with its mounting nut.

► CHECK LINK



The check link can be adjusted to relieve vibration and shock of an implement.

► LOWER LINK



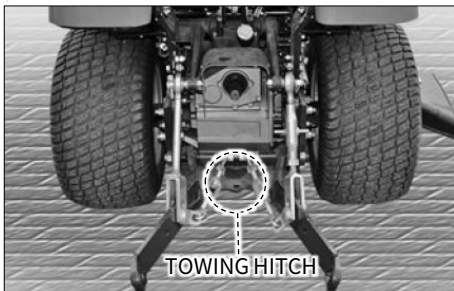
An implement can be attached to this. The installation type is Category I.

 **IMPORTANT**

- When no implement is attached, fix the lower links with the left and right check links so that they do not touch the rear wheels.
- Engage the top link with the hook.

C

► TOWING HITCH



Install only an implement applicable to this tractor.

⚠ WARNING

- Make sure to use the towing hitch for towing to avoid roll-over. Never tow anything by connecting a rope to the top link bracket, axle or safety frame.
- When using a rotavator that draws power through the universal joint from the PTO shaft, remove the towing hitch from the tractor. Otherwise, the universal joint hits and damages the towing hitch, leading to an accident.

► SAFETY FRAME ROPS



The safety frame is intended to reduce damage of an accident in case of a roll-over, so it cannot prevent an accident. Always have the safety frame installed securely for driving to ensure your safety unless going under an area with a low ceiling such as a garage.

⚠ WARNING

- If a rollover accident occurs without the safety frame, the frame cannot protect the driver, leading to a severe injury or even death. Never drive with the safety frame detached.

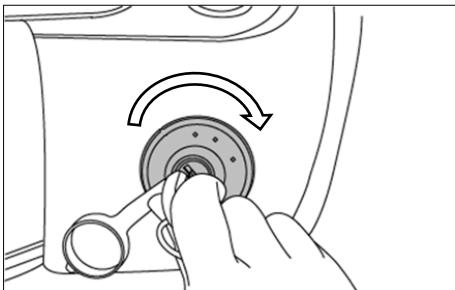


D. OPERATION

1. START & STOP OF ENGINE D – 2
2. OPERATING TRACTOR D – 4
3. CHECKS DURING DRIVING D – 7
4. WORK PROCEDURES D – 9

1. START & STOP OF ENGINE

▶ HOW TO START ENGINE



1. Make sure that there is no obstacle around the tractor.
2. Seat on driver's seat and confirm that parking brake is applied.
3. Check that each shift lever and PTO switch are in the neutral position.
4. Push down clutch pedal to activate safety-starting switch.
5. Insert the key into key switch and turn it to 「ON」 position.
Check that warning lights are working and come off.
6. Turn the key switch to the 「START」 position.
When engine is started, release the switch.
7. Ensure that all warning lamps go off.

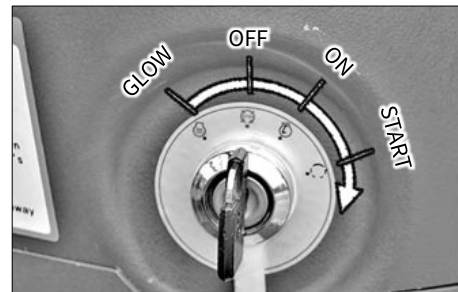
⊕ IMPORTANT

- Never turn the key to 「start」 position while engine is running as this can cause serious damage to starter and engine flywheel.
- Avoiding running the start motor over 10 second.
It consumes lots of current.
- If engine cannot be started within 10 second, wait for 30 second and try it again.
- Especially in cold weather, always allow the tractor to idle for a while to warm up and build up for a while to warm up and build up sufficient oil pressure to ensure normal operating temperature for longer engine life.

⚠ WARNING

- Never start engine by connecting start motor terminal or safety switch directly.
The tractor may move suddenly and cause an accident.

▶ PRINCIPLE OF AUTO PREHEATING SYSTEM



When key switch is in 「ON」 position, engine is automatically preheated as necessary.
Glow lamp is on as well.

As soon as preheating operation is completed, the lamp also goes off.

Engine can be started while the preheating operation is in progress.

▶ **STOPPING ENGINE**



1. Idle engine before stopping it.
2. Turn the key switch to 「OFF」 position.
3. Remove key from the switch.

+ **IMPORTANT**

- Do not stop the engine at a high speed.
- If the engine has been running for an extended period of time, stop the engine only after idling it for 5 to 10 minutes.

▶ **ENGINE IDLING**

After starting engine, idle engine for 5 ~ 10 minute so that oil is delivered to each part of engine.

⚠ **WARNING**

- Make sure to apply the parking brake while idling the engine. Never idle the engine in a poorly ventilated area. It can cause carbon monoxide poisoning by emissions.

+ **IMPORTANT**

- If the engine is loaded right after it is started, it may cause engine stalling and failure. Make sure to idle the engine first.
- If neglecting to idle the engine, it can cause:
 - ✓ Seizure of the hydraulic pump
 - ✓ Failure in the hydraulic system.

▶ **IDLING IN COLD WEATHER**

Hydraulic oil in this vehicle is also used as transmission fluid.

If the temperature drops in winter so oil gets cold, its viscosity rises and the hydraulic pump cannot suck oil in, causing malfunction.

Make sure to idle the engine in winter according to the following instructions.

TEMPERATURE	TIME
32°F or higher (0°C or higher)	more than 10 min.
32°F ~ 14°F (- 0°C ~ - 10°C)	10 ~ 20 min.
14°F ~ - 4°F (- 10°C ~ -20°C)	20 ~ 30 min.
- 4°F or less (- 20°C or less)	more than 30 min.

⚠ **WARNING**

- Proper ventilation is needed when engine idling is performed indoors.

D



2. OPERATING TRACTOR

▶ RUNNING-IN PERIOD

Make sure to keep the following instructions for the initial 50-hour use.

1. Avoid abrupt starting and abrupt stopping.
2. Do not use excessive speed or load.
3. Drive the T194 tractor only when the engine is sufficiently warm.
4. Do not idle the engine at the maximum speed.
5. Check each part and change oil and fluid after 50-hour use.
6. Refer to the section Maintenance for adding and changing engine oil.

▶ STARTING OFF, SHIFTING AND DRIVING

1. Lift an implement.
2. Place the main shift lever, range shift lever and shuttle shift lever into the desired positions.
3. Depress the brake pedal to release the parking brake.

WARNING

- The driving speed in the reverse direction is almost the same to the speed in the forward direction. Make sure to check the surroundings carefully when driving backward.
- Especially, never drive backwards with the range shift lever in the position H. The driving speed becomes faster and it can cause an accident.

▶ STOPPING AND PARKING

1. Operate the throttle lever to set the engine at a low speed.
2. Release the forward driving (HST type) and accelerator (mechanical) pedals slowly. Depress the brake pedals for abrupt braking.
3. When the vehicle is completely stopped, set the shift lever in the neutral position.
4. Apply the parking brake.
5. If an implement is attached to the vehicle, lower it.
6. Remove the key from the switch after parking vehicle.

WARNING

- After parking, make sure to apply the parking brake.
- Avoid parking on a slope if possible. If it is absolutely necessary to park on a slope, chock the rear wheels.

▶ DRIVING ON STEEP SLOPE

1. Depress the brake pedals.
2. Place sub shift lever in the low speed position.
3. Set engine at the mid speed with the throttle lever.
4. Release the brake pedal at the same time.

▶ TIPS FOR DRIVING ON SLOPE

1. Set the main shift lever in the low speed position on a slope to prevent the engine from stopping.
2. Keep the driving speed low on a downhill road.

 IMPORTANT

- When the needle on the coolant temperature gauge is pointing at 「H」 or coolant lamp comes on, engine is overheated.
If running the engine under this condition continuously, the engine parts can be severely damaged.
Make sure to take an appropriate action immediately.

 WARNING

- On a downhill road, use the engine brake.
Otherwise, it can cause an accident.

▶ CAUTIONS FOR DRIVING INTO OR OUT OF FIELD

1. Check that left and right brake pedals are connected.
2. It is dangerous to drive into/out of a field if the field is deep from its bank. Use ramps.
3. Move in the perpendicular direction to the bank.
4. When driving out of the field, lower the implement so that the front wheels cannot be lifted.
5. It is recommended to drive into a field backward to utilize full power.

 WARNING

- Be careful to keep the tractor's balance when working on a slope. The tractor may become out of balance and roll over.
- It is very dangerous to ride a person as a front weight.



▶ LOADING TO OR UNLOADING FROM TRUCK

1. When loading the tractor onto a truck, drive backward.
2. Be extra careful when using ramps.
3. If the engine stops on ramps, depress the brake pedals immediately and release them slowly to move onto the ground. Then, start the engine again to climb the ramps again.

▶ CAUTIONS FOR DRIVING ON ROAD

1. When changing the direction on a road, use the turn signal lamp to inform other drivers.
2. Use the low beam when there is any vehicle coming on the other side at nighttime.
3. Check that the left and right brake pedals are connected.
4. Keep the work lamps off when driving at night.
5. Follow any applicable laws and keep safe driving.
6. Never let anyone ride the tractor, except yourself as a driver.

WARNING

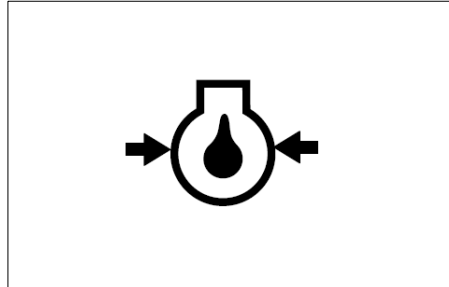
- If driving on a road with an implement attached, the front side of the tractor tends to be lifted and vehicle may not be steered properly.

3. CHECKS DURING DRIVING

▶ CHECK DURING DRIVING

Constantly monitor the warning lamps on the monitor panel and if any comes on, stop the tractor to determine the cause.

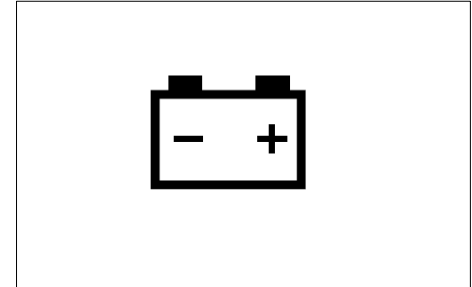
▶ ENGINE OIL PRESSURE



If the oil pressure lamp comes on check the oil level first of all.

If the oil level is OK, ask a qualified dealer to check the reason for the lamp coming on.

▶ BATTERY CHARGING



If the alternator warning lamp comes on check all connections and ensure that the fan belt is not broken.

If all connections and the fan belt are intact consult your dealer to determine the cause of the problem.



► FUEL



To avoid excessive condensation in the fuel tank refill at the end of each day's work and ensure during the day that it does not drop to a low level where the fuel system will require bleeding to expel air in the system after refilling the tank.

► COOLANT TEMPERATURE



If the coolant warning lamp comes on, the engine is over-heated.

Stop the tractor and check followings:

- Radiator coolant
- Radiator fin for clogging
- Fan belt for looseness

If necessary, have your tractor checked by workshop.



DANGER

- Allow the engine to cool down before opening radiator cap as serious burns may result due to hot steam and boiling water.

+ IMPORTANT

- When the coolant temperature warning lamp comes on, the engine is overheated. If running the engine under this condition continuously, the engine parts can be severely damaged. Make sure to take an appropriate action immediately.

4. WORK PROCEDURES

► PRECAUTIONS FOR HANDLING IMPLEMENTS

1. When driving the tractor to attach or detach an implement, make sure that there is no one in between or around the tractor and implement.
2. Install and remove the implement only on safe and level ground.
3. When installing a heavy implement, install weight on the front to keep balance.
4. When adjusting an implement, apply the parking brake, stop the engine and set the PTO switch in the OFF position in advance.
5. To tow anything, use the towing hitch only.
6. When working with a front loader, install an implement to the back to keep balance (if necessary).

WARNING

- Read instructions on warning decals on each implement thoroughly before work.
- To avoid an injury due to mishandling of an implement, read the user's manual of the implement thoroughly and work safely and precisely with caution.
- Installation of an improper implement can lead to an injury. Install only implements specified by the manufacturer.

► GENERAL IMPLEMENT

<Safety precautions for rotavator>

Never remove the safety cover of the rotavator.

Do not remove the PTO shaft cover and safety cover on the universal joint.

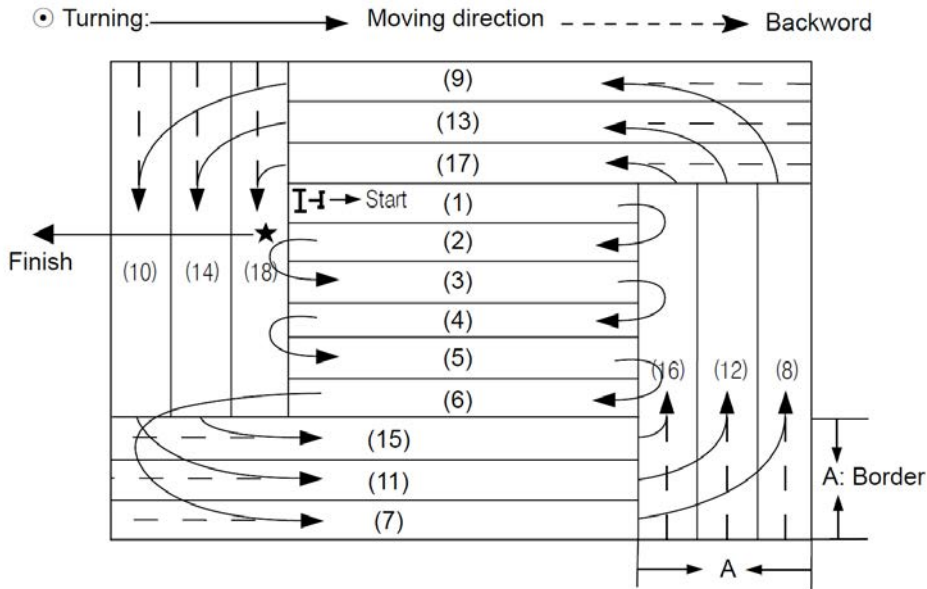
When adjusting each part, disengage the PTO and stop the engine in advance.

When driving on a road, keep the PTO disengaged.

Also, keep the rotavator lowered on a road as long as it does not hit the ground.

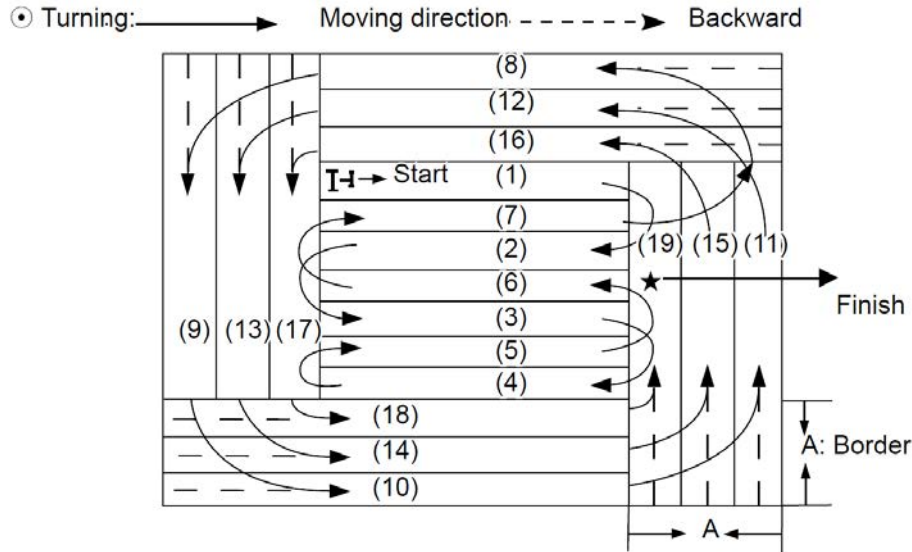
For the universal joint, its inner shaft and outer shaft should be overlapped at least 15cm.

Check that the universal joint is firmly fixed to the tractor and rotavator shaft.



1. Sequential returning plowing pattern

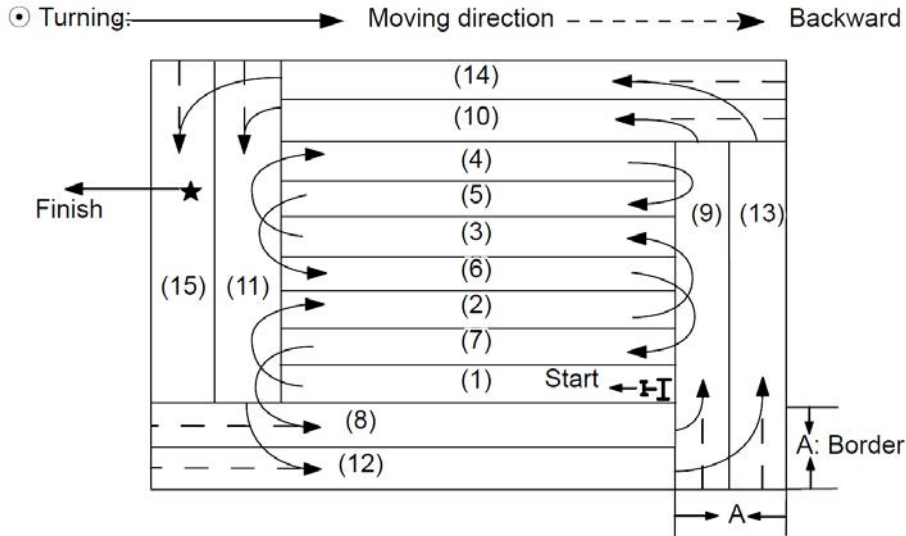
- This pattern can be useful in a well-planned field in a good condition.
- The border shown in the figure is the effective plowing width of the rotavator and should be set a little narrower than three times of one plowing width.
- The starting point is the ending point.
- Plow in a sequential pattern from (1) to (6) and in a circular pattern from (7) to (18).
- When driving forward to plow, have the bank on the right side.
- Be careful not to press already plowed soil with the wheels.



2. Alternating returning plowing pattern

- This pattern is useful for narrow or short fields or poorly planned fields in which are not easy to turn.
- In the figure, the plowing width for (1), (2), (3) and (4) should be overlapped with the one for (5), (6) and (7) for approx. 10 cm.
- For the sections (1) to (7), perform plowing in an alternating pattern. For the sections (8) to (19), plow in a circular pattern.
- Refer to the sequential returning pattern for other details.

D



3. Land leveling pattern

- The land leveling work may be performed after crushing soil or not.
- The vehicle speed can be set faster when performing the land leveling work with soil crushed already.
- When working in a wet field, fill the field with a sufficient amount of water so that the trace of plowing cannot be seen.
- The border shown in the figure should be set a little narrower than two times of one plowing width.
- Refer to the alternating returning pattern for other details.



E. MAINTENANCE

1. MAINTENANCE SCHEDULE E – 2
2. OPENING COVERS E – 4
3. CHECKS & SERVICING EACH PART E – 5
4. GREASING EACH PART E – 19
5. STORING THE TRACTOR E – 20



1. MAINTENANCE SCHEDULE

▶ PERIODICAL CHECK AND SERVICE SCHEDULE TABLE

■ Check or adjust each part only when engine is stopped.
 ■ When any hot part should be serviced, wait until it is cooled down.

○ : Check · Add · Adjust ● : Replace
 ★ : Replace at first time only △ : Clean

INSPECTION PART	TIME OF USE											YEAR		REMARK	
	50	100	150	200	250	300	350	400	450	500	550	1	2		
ENGINE OIL LEVEL	CHECK ENGINE OIL LEVEL BEFORE WORK														
ENGINE OIL & FILTER	★					●					●	●		EVERY 250HR OR 1 YEAR	
FUEL FILTER										●					
FULE HOSE & BAND										○			●	EVERY 2 YEAR	
AIR CLEANER ELEMENT		△		△		△		△		●				EVERY 500HR	
AIR CLEANER HOSE & BAND										○			●	EVERY 2 YEAR	
INLET HOSE & BAND										○			●	EVERY 2 YEAR	
COOLANT													●	EVERY 2 YEAR	
COOLANT LEVEL	CHECK COOLANT LEVEL BEFORE WORK														CHECK BEFORE WORK
RADIATOR & RADIATOR NET	CLEAN RADIATOR & RADIATOR NET BEFORE WORK														CLEAN BEFORE WORK
RADIATOR HOSE & BAND										○			●	EVERY 2 YEAR	
FAN BELT & A/C BELT					○					○				IF IT IS NEEDED	
BATTERY		○		○		○		○		○				IF IT IS NEEDED	

Check or adjust each part only when engine is stopped.
When any hot part should be serviced, wait until it is cooled down.

○ : Check · Add · Adjust ● : Replace
 ★ : Replace at first time only △ : Clean

	INSPECTION PART	TIME OF USAGE												REMARK	
		50	100	150	200	250	300	350	400	450	500	550	600		
C H A S S I S	TRANSMISSION FLUID	★											●		EVERY 500 HOUR OR 1 YEAR
	HYDRAULIC OIL FILTER	★											●		
	FRONT AXLE OIL	★											●		
	STRAINER	△							△						
	TOE-IN	GET SERVICED BY WORKSHOP EVERY 300HR												2~6mm (0.078 in. ~ 0.236 in.)	
	GREASING EACH PART	ADD EVERY 50 HOUR, DAILY IF WORKING IN WET FIELD													
	BRAKE PEDAL PLAY	CHECK FREQUENTLY BEFORE DRIVING (CHECK SIMULTANEOUS OPERATION OF LEFT AND RIGHT BRAKE PEDALS)												PLAY : 30~40mm (1.18 in. ~ 1.57 in.)	
	TIGHTNESS OF FRONT & REAR WHEELS	CHECK FREQUENTLY BEFORE DRIVING													
	ADJUSTING THROTTLE SYSTEM						○							○	
	RUBBER HOSES					○						○			
	CHECKING ELECTRIC WIRING	○			○			○				○			EVERY YEAR
	HYDRAULIC HOSES & PIPES						○								

E

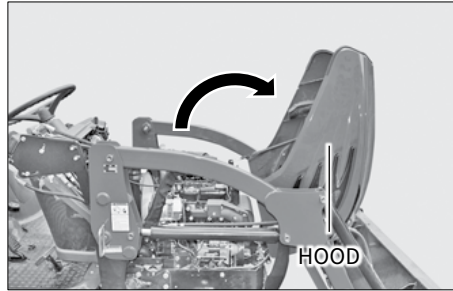


2. OPENING COVERS

▶ OPENING HOOD



1. Slide the hook to the side.
Then, the hood opens with a clicking sound.



2. Lift the hood with hands.
Then, the hood is automatically opened and fixed by its damper.

3. CHECKS & SERVICING EACH PART

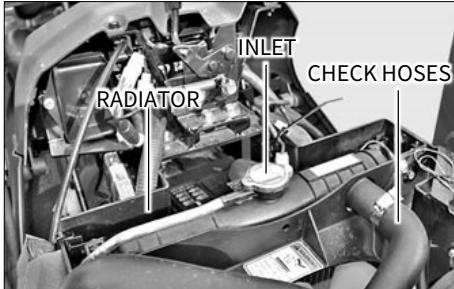
► INSPECTION ITEMS

To prevent any possible failure, some items should be checked daily.

Make sure to perform inspection before driving.

Inspect each part in the following order:

1. Check the items that were faulty yesterday.
2. Go around the T194 tractor and check:
 - Lamps for proper illumination and damage
 - Tires for inflation pressure, crack, damage and wear
 - Rotating parts for loose bolts and nuts
 - Transmission fluid level
 - Implement attachment status
3. Open the hood and check:
 - Engine oil level
 - Coolant level
 - Fan belt for looseness and damage
4. Sit on the driver's seat, turn the key switch to the "ON" position and check:
 - Fuel gauge for proper operation
 - Fuel level
 - Engine oil and charge warning lamps for blinking operation
 - Turn signal lamp
 - Horn operation
 - Brake pedal free play
5. Start the engine, drive the T194 tractor slowly and check:
 - Emission color
 - Brake pedal operation
 - One brake pedal operation
 - Steering wheel for heaviness and vibration
 - Coolant gauge operation
 - Hydraulic operation of 3-point link

▶ ENGINE COOLANT INSPECTION AND CHANGE**<INSPECTION>**

Open the radiator cap and check that the radiator is filled with coolant up to its filler inlet.

If the coolant amount is insufficient, add more coolant.

⚠ WARNING

- Do not open the cap when the engine is hot. Otherwise, hot steam can burn you seriously. Wait until the engine is sufficiently cooled down.

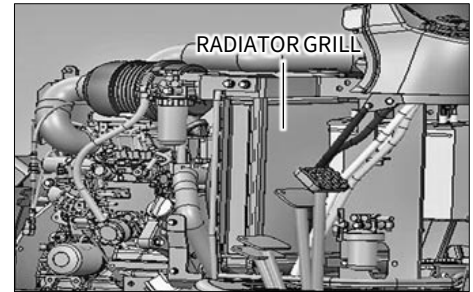
<ANTI-FREEZE>

If coolant freezes, the engine can be damaged.

- Clean the radiator thoroughly before adding antifreeze.
- The mixture ratio of antifreeze is different by manufacturers and temperature. Refer to the manufacturer's manual.
- Mix antifreeze with water sufficiently before adding it.
- Adding antifreeze
If evaporated - Add water for the reduced amount.
If leaked - Add mixture of antifreeze and water with the same mixture ratio.

⚠ CAUTION

- If engine coolant gets on your skin, it can irritate the skin and cause a skin condition. Make sure to clean your skin with soap and water or hand cleaner thoroughly.

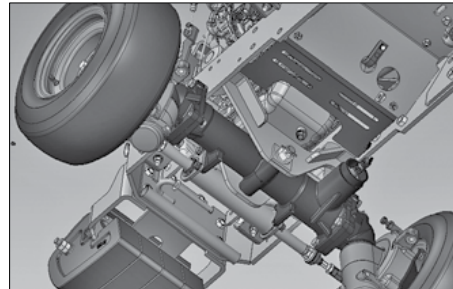
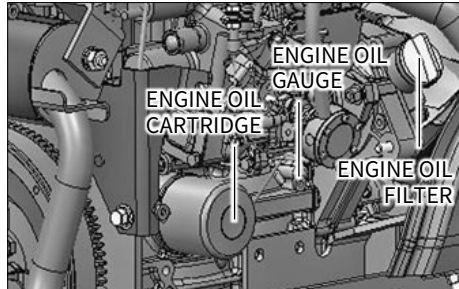
▶ CLEANING RADIATOR AND RADIATOR GRILLES

When working in a grassy field or working at night, the radiator or condenser grille may be clogged by grass, straws or bugs, reducing cooling performance. In this case, clean the grille. If dust is stuck between the fan and tube, flush the area with clean water.

⊕ IMPORTANT

- Do not clean the radiator fin with water jet. It can deform the fin.

► CHECKING AND CHANGING ENGINE OIL

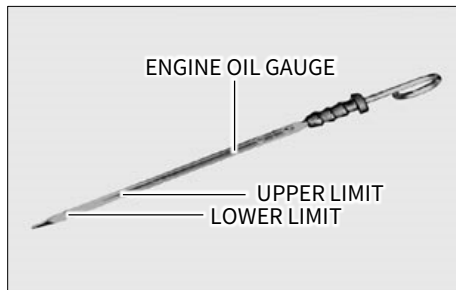


+ IMPORTANT

- Do not add engine oil over the upper limit level.
- Check the engine oil before starting the engine or at least in 5 minutes after the engine is stopped.
- When trying to use new oil from a different manufacturer or oil with different viscosity, drain used oil completely before adding new oil.

<INSPECTION>

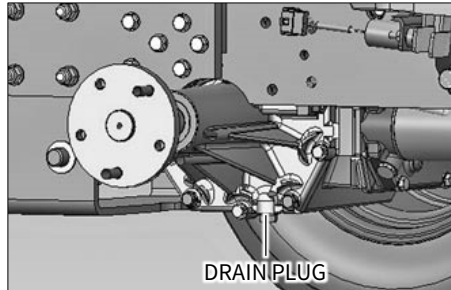
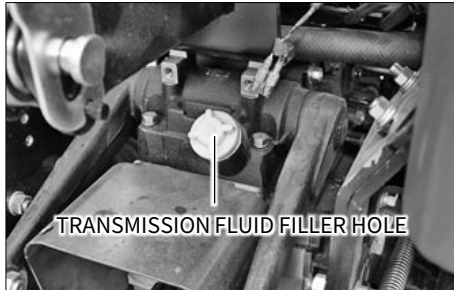
1. Pull out the dipstick, wipe its tip and insert it again. Then, pull it out and check that the oil level is between the upper and lower limits.
2. If insufficient, add oil.



<CHANGING>

1. Unscrew the drain plug on the lower section of the engine to drain contaminated engine oil. Since hot oil flows out of the engine first, be careful not to get burnt.
2. After draining oil, tighten the engine oil drain plug.
3. Add the specified amount of the specified engine oil through the filler hole.

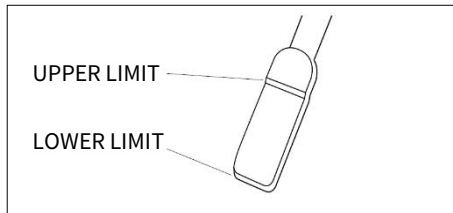
► **CHECKING AND CHANGING TRANSMISSION FLUID**



<INSPECTION>

Perform inspection with the engine stopped.

1. Check the transmission fluid level through the sight glass to see if the level is between the upper and lower limits.
2. If insufficient, add oil.



<CHANGING>

1. Unscrew the drain plug on the lower section of the transmission to drain contaminated transmission fluid.
Since hot fluid flows out of the engine first, be careful not to get burnt.
2. After draining fluid, tighten the transmission fluid drain plug.
3. Add the specified amount of the specified transmission fluid through the filler hole.

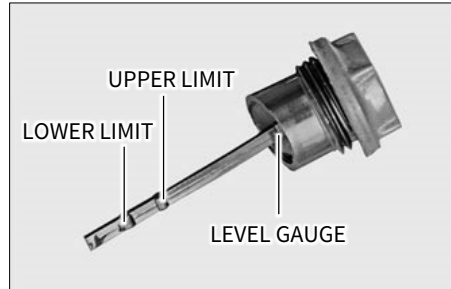
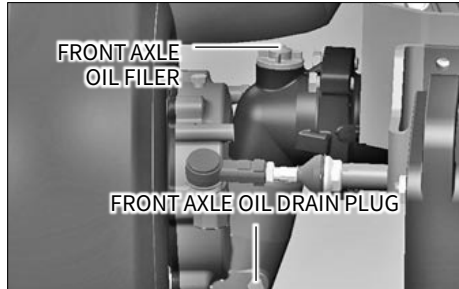
 **CAUTION**

- If transmission fluid gets on your skin, it can irritate the skin and cause a skin condition.
Make sure to clean your skin with soap and water or hand cleaner thoroughly.

 **IMPORTANT**

- Do not add fluid over the upper limit level.
- Check the fluid before starting the engine or at least in 5 minutes after the engine is stopped.
- When trying to use new fluid from a different manufacturer or fluid with different viscosity, drain used fluid completely before adding new fluid.

► CHECKING AND CHANGING FRONT AXLE OIL



⚠ CAUTION

- If oil gets on your skin, it can irritate the skin and cause a skin condition. Make sure to clean your skin with soap and water or hand cleaner thoroughly.
- Make sure to cool down the engine sufficiently before draining oil. Oil is very hot and can cause a burn if changing oil right after the engine is stopped.

<INSPECTION>

1. Pull out the dipstick, wipe its tip and insert it again. Then, pull it out and check that the oil level is between the upper and lower limits.
 2. If insufficient, add oil.
- ❖ There is one front axle oil drain hole on each side of the front axle.

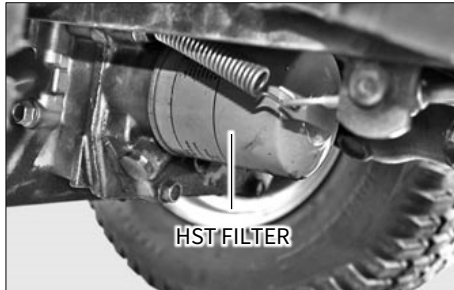
<CHANGING>

1. Unscrew the drain plugs on the bottom of the axle and left/right final cases to drain engine oil. Since hot fluid flows out of the engine first, be careful not to get burnt.
2. After draining oil, tighten the oil drain plug.
3. Add the specified amount of the specified oil through the filler hole.

⊕ IMPORTANT

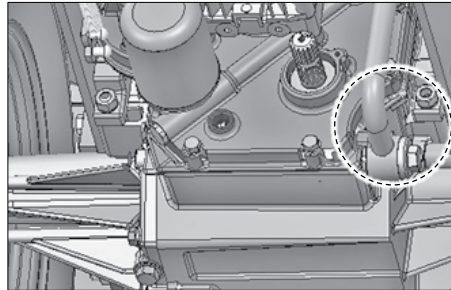
- Do not add front axle oil over the upper limit level.
- Check the front axle oil before starting the engine or at least in 5 minutes after the engine is stopped.
- When trying to use new oil from a different manufacturer or oil with different viscosity, drain used oil completely before adding new oil.

► **REPLACING TRANSMISSION FLUID FILTER CARTRIDGE**

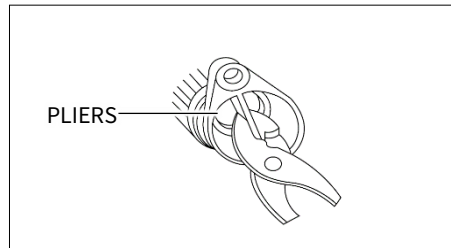


1. The HST oil filter is located under the floor.
2. Remove the hydraulic oil filter element by turning it counterclockwise with a wrench.
3. Apply a thin film of oil to the O-ring of a new cartridge and install the new cartridge by tightening it with a hand.
When its packing touches the sealing surface, turn it approx. 2/3 turns further with a wrench.
4. Add hydraulic oil to the specified level.
5. Check the oil level with the dipstick again. If still insufficient, add more.

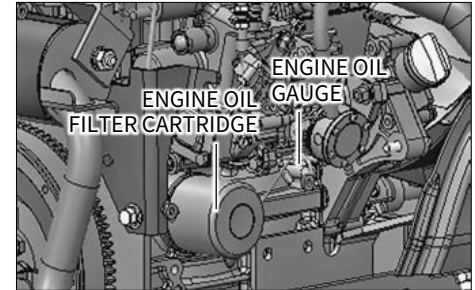
► **TRANSMISSION STRAINER CLEANING**



1. When changing transmission fluid, clean with diesel fuel.
2. Unscrew the filter body support bolt from the right lower section of the rear transmission case and gently pull the filter with pliers to remove it.



► **REPLACING ENGINE OIL FILTER CARTRIDGE**



1. Remove the engine oil filter cartridge by turning it counterclockwise with a filter wrench.

2. Apply a thin film of oil to the O-ring of a new cartridge and install the new cartridge by tightening it with a hand.
When its packing touches the sealing surface, turn it approx. 2/3 turns further with a wrench.
3. Add engine oil to the specified level.

4. Run the engine for approx. 5 minutes and check for proper operation through the engine oil warning lamp. Then, stop the engine. (This warning lamp should be turned off while the engine is running.)
5. Check the oil level with the dipstick again. If still insufficient, add more.

► **FUEL SYSTEM**

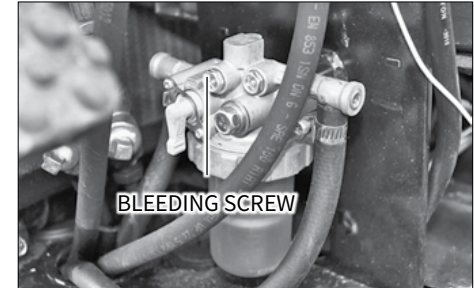


<FUEL TANK>

Use only low sulfur or ultra-low sulfur diesel fuel.

✚ IMPORTANT

- If foreign materials, such as dust and sand, or water are mixed in fuel, it can deteriorate the performance of the fuel injection pump. Make sure to add quality fuel through the strainer.



<HOW TO BLEED FUEL SYSTEM>

It is necessary to bleed the system under the following conditions.

- The engine is stopped due to the empty fuel tank.
- The filter or pipe is removed.

<INSTRUCTION FOR BLEEDING FUEL>

1. Unscrew the bleeding screw.
2. Start the engine.
3. When clean fuel flows out of the bleeding screw, tighten the screw.
4. Repeat the procedure if the system is not bled completely.

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► FUEL FILTER CLEANING AND ELEMENT REPLACING

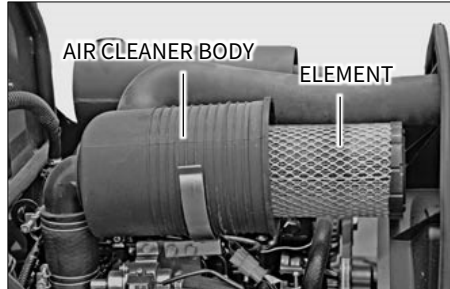
This filter is to remove foreign material and water from fuel.

1. Set the fuel filter cock to the 'OFF' position.
2. Loosen the ring screw on top of the cap to remove the cap. Then,
3. Flush the element with diesel fuel to remove any foreign material from it.
4. If the element is severely contaminated, replace it with a new one.

⊕ IMPORTANT

- Clean or replace the fuel filter every 100 hours of operation.

► VACCUM VALVE CLEANING



Pull out the valve with a hand and remove dust from its inside. If it is dirty or watery, wipe it with a dry rag thoroughly before fitting it again.

<CAUTIONS FOR INSPECTION AND SERVICE OF AIR CLEANER>

1. Use the standard element and filter and do not apply oil on them.
2. Remove any dust in the cover thoroughly.
3. Install it firmly so that dust does not enter below the cover.
4. Never drive with the element and filter removed.

► AIR CLEANER CLEANING AND REPLACING

<CLEANING>

Blow compressed air from the inside toward the outside of the element. Keep proper distance between the air nozzle and element.

<REPLACING>

After cleaning the element 5 times or if it is damaged, replace it with a new one.

⊕ IMPORTANT

- Do not hit the element with a rock or concrete during its cleaning.
- Make sure to install the element firmly.
- Tighten each part of the air cleaner securely to block dust completely.

► **CHECKING HOSES**

Rubber parts, such as the fuel hose and radiator hose, are aged by time even when the T194 tractor is not in use. Therefore, such parts should be replaced with their tightening bands every 2 years or when they are damaged.

 **IMPORTANT**

- If any fuel hose is damaged, fuel leaks and it can catch fire. Make sure to check the fuel hose and take a necessary action.

► **CHECKING THE BATTERY**

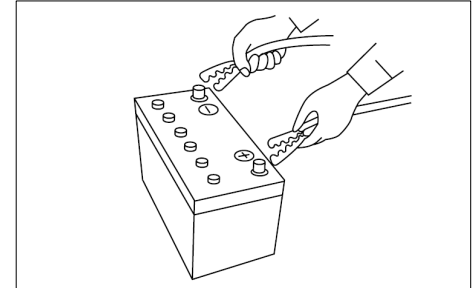


1. Checking battery charging level
 - If the battery is not used for over two weeks, it may become hard to start the engine. Charge the battery in this case.
2. If the battery terminal is corroded, it cannot deliver current. If it is corroded or contaminated, wipe it with sandpaper or a brush.

BATTERY SPECIFICATION

12V 45AH (20HR)

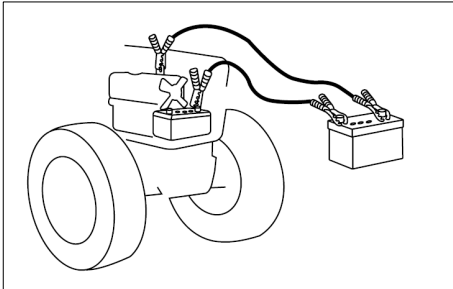
► **CHARGING THE BATTERY**



1. Turn the ignition switch to the "OFF" position and remove the battery from the T194 tractor.
2. Charge the battery in a well-ventilated area.
3. Charge the battery with the normal procedures and avoid quick charging.
4. Turn the charger switch OFF and connect the cables to the negative and positive battery terminals correctly.
5. When using a charger, its charging current should be below 10 A.



▶ BATTERY JUMP START



1. Turn off all electric devices.
2. Connect the positive terminal of the normal battery to the positive terminal of the discharged battery with the jump cable.
3. Connect the negative terminal of the normal battery to the engine body of the T194 tractor for the discharged battery with the jump cable.
4. Firstly, start the engine of the vehicle with the normal battery. Then, start the engine of the T194 tractor with the discharged battery.

5. After the engine is started, disconnect the negative cable first. Then, disconnect the positive cable.
6. Charge the discharged battery for approx. 30 minutes after the engine is started.

DANGER

- When charging the battery after removing it from the T194 tractor, it produces hydrogen gas, presenting a fire risk. Charge the battery only in a well-ventilated area.
- The battery produces highly flammable hydrogen gas which can explode. Keep flammable items and spark away from the battery.
- The battery electrolyte is sulfuric acid so can burn your skin and eyes. Be careful not to spill any.
- If the battery electrolyte gets on your eyes, skin, clothes or object, rinse it with water thoroughly. If you swallowed it, drink a lot of water. Also, get medical attention immediately if acid contacts your eye or is swallowed.

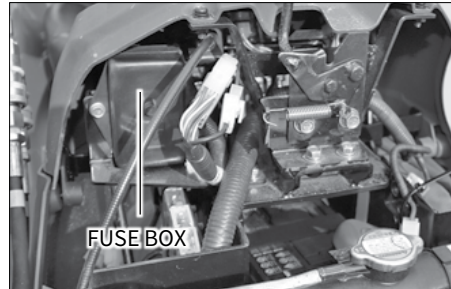
WARNING

- Make sure to connect the positive terminal first and connect the negative terminal to the engine body of the T194 tractor with the discharged battery.

► **CHECKING ELECTRIC WIRING**

1. Loose wiring terminals can cause contact failure and damaged wiring can lead to performance deterioration of electric devices, short circuit and fire. Replace or repair aged and damaged wirings.
2. If wiring sheath is peeled off, wrap wiring with insulating tape.
3. If fasteners or bands to fix wirings are damaged, fix wirings with clamps.
4. Have wiring checked by your workshop once a year regularly to avoid fire.

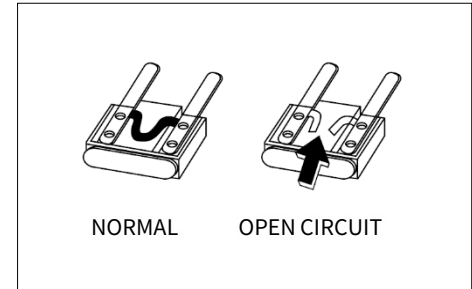
► **CHECKING AND REPLACING FUSE**



<BODY FUSE BOX>

Fuses are installed in this T194 tractor to prevent any possible accident in case of wiring circuit malfunction. If the electric system is malfunctioning during driving, check for any blown fuse.

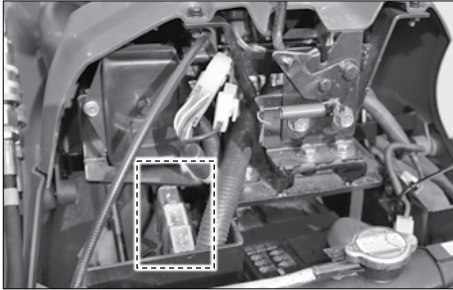
1. Remove the cover of the fuse box.
2. Remove the blown fuse.
3. Fit a new fuse with the same capacity.
4. The function and capacity of each fuse are indicated on the cover of the fuse box.



⚠ WARNING

- If using fuses other than the specified, wirings can be overheated, leading to a fire. Never use a fuse with different capacity. Also, never use a steel wire or foil instead of a fuse.

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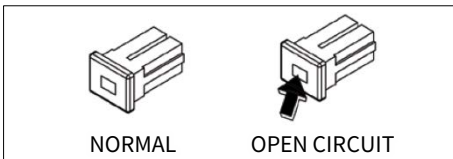
<HIGH CAPACITY FUSE (50A)>

This T194 tractor is equipped with three fuses for wiring.

These fuses are blown to cut current to the electric circuit in order to protect wiring. Find the cause for blown fuses and replace them with the specified genuine parts.

<INSPECTION>

Check the fuse through the transparent window to see if it is blown.



► REPLACING LAMP BULB

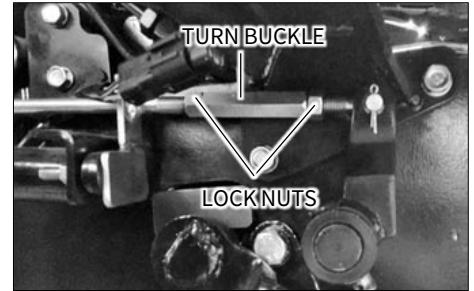
If a lamp does not come on by operating the corresponding switch:

1. Check the corresponding fuse.
2. If the fuse is intact, remove the bulb socket from the lamp.
3. Remove the bulb from the socket and check for blown filament.
4. If the filament is blown, replace the bulb with a new bulb with the same capacity.

❏ IMPORTANT

- Installed lamps vary on sales area according to local regulations.

► CHECKING AND ADJUSTING BRAKE PEDAL

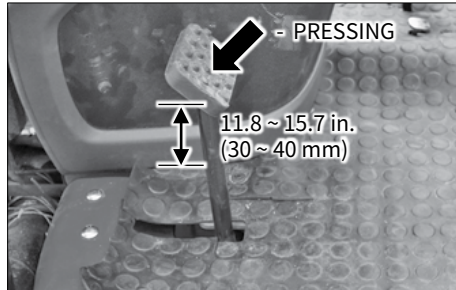


The brake pedal's play increases as it is used for an extended period of time. If its play is excessive, adjust it.

<ADJUSTMENT>

1. Unscrew the lock nut and turn the adjusting nut to adjust the play (left and right).
2. Turning it counterclockwise increases the play while turning it clockwise decreases the play.
3. After adjustment, tighten the lock nut firmly.

► **BRAKE PEDAL PLAY**



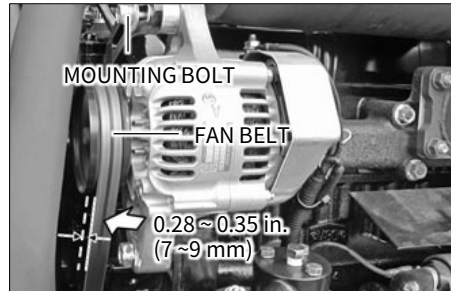
Depress the pedal lightly with a hand to check its play.

DIVISION	VALUE
BRAKE PLAY	11.8 ~ 15.7 in. (30 ~ 40 mm)

WARNING

- After adjustment, confirm the operating state.

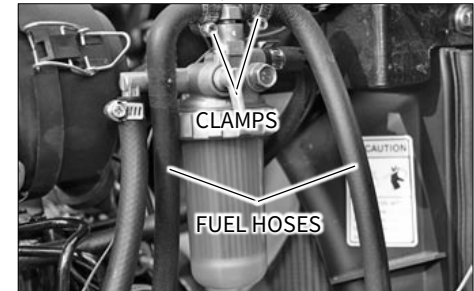
► **CHECKING AND ADJUSTING FAN BELT**



Check and adjust the fan belt's tension periodically.

1. Unscrew the alternator mounting bolt slightly and move the alternator to adjust the tension.
2. Check the belt's tension. Press the middle of the belt with 13.2 ~ 15.4 lbs. (6 ~ 7 kg) of force. It is okay when the belt is deflected for 0.28 ~ 0.35 in. (7 ~ 9 mm).

► **FUEL HOSE CHECKING (MAIN FUEL FILTER)**

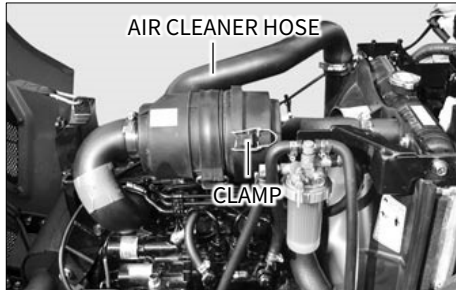


Check the fuel hose as follows :

1. Stop the engine. After the engine is sufficiently cooled down, open the hood.
2. Check if the fuel hose is damaged or leaks. Replace it if necessary.
3. Tighten the clamp.

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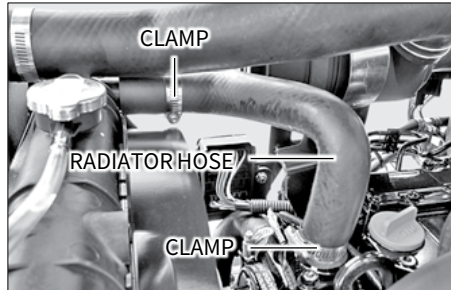
► **AIR CLEANER HOSE CHECKING**



Check the air cleaner hose as follows :

1. Stop the engine. After the engine is sufficiently cooled down, open the hood.
2. Check if the air cleaner hose is damaged or leaks. Replace it if necessary.
3. Tighten the clamp.

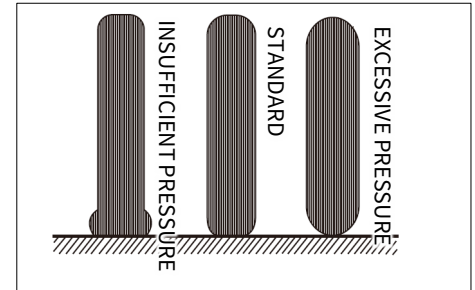
► **RADIATOR HOSE CHECKING**



Check the radiator hose as follows :

1. Stop the engine. After the engine is sufficiently cooled down, open the hood.
2. Check if the radiator hose is damaged or leaks. Replace it if necessary.
3. Tighten the clamp.

► **TIRE INFLATION PRESSURE**



Check if the inflation pressure of the front and rear tires is correct.

If not, adjust it to the specification.

(kg/cm², psi)

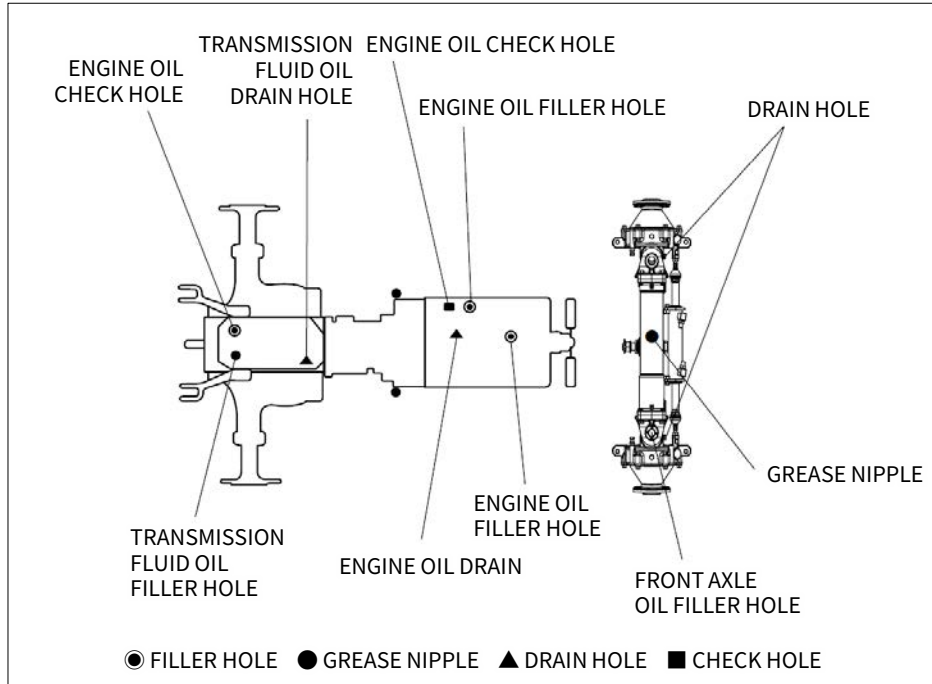
POSITION	TIRE SPEC.	PRESSURE
IND. FRONT	16x6.50-8	1.9 / 27
IND. REAR	24x12.00-12	2.4 / 34
TURF FRONT	16x7.50-8	1.6 / 23
TURF REAR	24x12.00-12	1.4 / 20

WARNING

- Make sure to keep the specified inflation pressure of the tires to avoid an accident or even death due to tire's rupture.

4. GREASING EACH PART

► GREASING POINTS



► GREASING BRAKE ARM

Remove the rubber caps on the floor and dash panel to access to the grease nipple.

Add grease with a grease gun.

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5. STORING THE TRACTOR

► SERVICE PRIOR TO DAILY AND SHORT TERM STORAGE

Wash the tractor and keep it clean.

Fill the tank to avoid condensation and rust.

Lower any attached implement to the ground before parking the tractor.

For long-term storage consult your dealer.

► FOR DAILY OR SHORT TERM STORAGE

Clean the tractor and remove all dirt from field work.

Fill the fuel tank to avoid condensation and rust.

Lower the implement to the ground. Keep it in a machinery shed or, if not available cover the unit if left outside.

In very cold conditions it is advisable to remove the battery and keep it inside in a warm environment.

This will ensure effective starting when the tractor is required.

When the outside temperature is below 0°C (32°F), replace the antifreeze completely or drain the coolant to protect the engine from damage from frozen coolant.

✚ IMPORTANT

- When washing the tractor ensure that water does not get near electrical components or the oil filter points.
- To prevent short circuits remove the ignition key.
- Do not wash the tractor when the engine is running.

When the tractor will not be used for a long time carry out the cleaning as for short term storage.

Drain the oil and replace with new oil. Run the engine for approx. 5 min. to ensure that it has new oil throughout the engine.

Drain the coolant from the radiator and remove the ignition key.

Attach a tag both the key and the steering wheel saying 「No coolant」 .

Lubricate all grease and oil points on the tractor.

Check the pressures and add a small amount of extra pressure.

Lower any implement to the ground or store in a shady dry place.

Place a piece of wood under each tire to preserve the tire.

 **IMPORTANT**

- After refilling the engine with the coolant run the engine for approx. 5-10 min. at 1,500 ~ 2,000rpm every month as a corrosion prevention measure.
- Either removes the battery or the negative terminal as mouse damage to wiring can cause short circuits and fires.
- Remove the ignition key and store in a safe place.

► **REUSE AFTER LONG TERM STORAGE**

Carry out a full check of all oils and coolant.

Refit the battery and run the engine at idle for 30 min. to ensure optimum engine life.



F. TROUBLESHOOTING

1. ENGINE SYSTEM F – 2
2. BRAKE SYSTEM F – 5
3. STEERING WHEEL SYSTEM F – 6
4. HYDRAULIC SYSTEM F – 6
5. ELECTRIC INSTRUMENTS SYSTEM F – 7

1. ENGINE SYSTEM

	ISSUE	CAUSE	ACTION
E N G I N E	The start motor does not rotate when the key switch is turned	<ul style="list-style-type: none"> • PTO switch is on 「ON」 position • Defective safety switch • Battery discharged • Loose terminal • Faulty key switch • Defective start motor 	<ul style="list-style-type: none"> • Set PTO switch into 「OFF」 position • Have it repaired or replaced by workshop • Charge battery • Check for looseness and corrosion Clean, tighten and apply grease • Have it repaired or replaced by workshop • Have it repaired or replaced by workshop
	The start motor runs, but its speed cannot be increased	<ul style="list-style-type: none"> • Weak battery • Poor ground • Incorrect viscosity of engine oil 	<ul style="list-style-type: none"> • Charge battery. • Clean contact and connect ground firmly • Change engine oil with proper viscosity
	The start motor runs, but engine cannot be started	<ul style="list-style-type: none"> • Air in fuel system • Clogged fuel filter • No fuel supply • Defective engine • Defective key stop unit 	<ul style="list-style-type: none"> • Bleed the system • Clean or replace the filter • Open the cock and add fuel • Have it repaired or replaced by workshop • Have it repaired or replaced by workshop
	Engine runs irregularly	<ul style="list-style-type: none"> • Air in fuel system • Clogged fuel filter • Clogged injection nozzle • Fuel leak from pipe • Poor fuel injection 	<ul style="list-style-type: none"> • Bleed the system • Clean or replace the filter • Have it repaired or replaced by workshop • Tighten clamp, replace pipe or machine surface of copper washer before installation • Have it repaired or replaced by workshop
	Engine stops at low speed	<ul style="list-style-type: none"> • Defective injection pump • Incorrect engine valve clearance • Low idle speed • Faulty nozzle 	<ul style="list-style-type: none"> • Have it repaired or replaced by workshop • Have it repaired or replaced by workshop • Adjust speed to the rated speed • Have it repaired or replaced by workshop

	ISSUE	CAUSE	ACTION
E N G I N E	The engine overruns	<ul style="list-style-type: none"> • Clogged governor by foreign material or dust • Oil increased 	<ul style="list-style-type: none"> • Have it repaired or replaced by workshop • Have it repaired or replaced by workshop
	The engine stalls suddenly	<ul style="list-style-type: none"> • Insufficient fuel • Faulty nozzle • Engine seizure by insufficient oil or poor lubrication 	<ul style="list-style-type: none"> • Add more fuel and bleed the system • Have it repaired or replaced by workshop • Have it repaired or replaced by workshop • Pull the fan belt. <p>If crank pulley is moved, it may indicate insufficient fuel and faulty nozzle</p>
	The engine is overheated	<ul style="list-style-type: none"> • Insufficient coolant amount • Loose or damaged fan belt • Clogged radiator • Insufficient engine oil 	<ul style="list-style-type: none"> • Add coolant • Adjust fan belt tension or replace it • Clean radiator • Inspect and replenish
	The engine produces white or black smoke	<p>White smoke</p> <ul style="list-style-type: none"> • Clogged air cleaner • Excessive engine oil amount • Insufficient fuel delivery amount <p>Black smoke</p> <ul style="list-style-type: none"> • Low quality fuel • Excessive fuel amount delivery • Insufficient nozzle pressure 	<p>White smoke</p> <ul style="list-style-type: none"> • Clean air cleaner element • Check and set the proper amount • Have it repaired or replaced by workshop <p>Black smoke</p> <ul style="list-style-type: none"> • Add specified fuel • Have it repaired or replaced by workshop • Have it repaired or replaced by workshop

	ISSUE	CAUSE	ACTION
E N G I N E	The engine power is insufficient	<ul style="list-style-type: none"> • Clogged or carbon on nozzle tip • Insufficient compression or gas leak from valve seat • Incorrectly adjusted valve clearance • Incorrect injection timing • Insufficient fuel • Clogged air cleaner • Urea supply shortage 	<ul style="list-style-type: none"> • Have it repaired or replaced by workshop • Have it repaired or replaced by workshop • Have it repaired or replaced by workshop • Have it repaired or replaced by workshop • Add more fuel • Clean the air cleaner element • Add more urea
	The oil warning lamp comes on during driving	<ul style="list-style-type: none"> • Low engine oil level • Low viscosity of engine oil • Faulty pressure switch • Defective oil pump • Oil filter element clogged 	<ul style="list-style-type: none"> • Add engine oil to specified level • Change oil with proper viscosity • Replace the switch • Have it repaired by workshop • Replace the element
	The charge warning lamp comes on during driving	<ul style="list-style-type: none"> • Defective wiring • Defective alternator • Defective battery or insufficient distilled water • Loose or damaged fan belt 	<ul style="list-style-type: none"> • Check for loose or missing terminal, short circuit and poor ground and repair as necessary • Have it repaired by workshop • Replace the battery or add distilled water • Adjust the tension or replace the belt

2. BRAKE SYSTEM

	ISSUE	CAUSE	ACTION
B R A K E	Brake does not operate or brake on one side operates only	<ul style="list-style-type: none">• Excessive brake pedal free play• Worn or seized liner• Different play of left and right pedals	<ul style="list-style-type: none">• Adjust the free play• Have it repaired by workshop• Set the left and right free play to the same
	The brake pedal does not return to its original position properly	<ul style="list-style-type: none">• Damaged brake return spring• No grease on sliding part	<ul style="list-style-type: none">• Replace the spring• Remove rust and apply grease

3. STEERING WHEEL SYSTEM

	ISSUE	CAUSE	ACTION
S T E E R I N G	The steering wheel feels heavy or The steering wheel vibrates	<ul style="list-style-type: none"> • Improper toe-in • Incorrect tire inflation pressure • Vibration from each connection 	<ul style="list-style-type: none"> • Adjust toe-in • Set left and right tires to same specified pressure • Tighten or replace connection
	The free movement of steering wheel is excessive	<ul style="list-style-type: none"> • Worn steering wheel shaft • Worn metal parts • Free play from each connection 	<ul style="list-style-type: none"> • Have it repaired by workshop • Have it repaired by workshop • Tighten free play of each connection

4. HYDRAULIC SYSTEM

	ISSUE	CAUSE	ACTION
H Y D R A U L I C	Oil leaks from the pipe or hose	<ul style="list-style-type: none"> • Loose clamps • Cracked pipes 	<ul style="list-style-type: none"> • Tighten clamps • Have it replaced by workshop
	Hydraulic pressure won't be decreased	<ul style="list-style-type: none"> • Lowering speed control lever fixed • Defective valve • Damaged cylinder • Damaged and seized lift shaft rotating part 	<ul style="list-style-type: none"> • Set it to the lowering position • Have it repaired by workshop • Have it repaired by workshop • Have it repaired by workshop
S Y S T E M	The hydraulic pressure won't be increased	<ul style="list-style-type: none"> • Insufficient engine RPM • Insufficient transmission fluid • Air sucked into suction pipe • Clogged oil filter • Defective hydraulic pump • Defective valve • Damaged cylinder 	<ul style="list-style-type: none"> • Set the speed to 1,000 to 1,500 RPM • Add to the specified level • Tighten the connection. • If any pipe or hose is cracked or O-ring is damaged, replace them. • Have it repaired by workshop • Have it repaired by workshop • Have it repaired by workshop

5. ELECTRIC INSTRUMENTS SYSTEM

	ISSUE	CAUSE	ACTION
E L E C T R I C S Y S T E M	The battery won't be charged	<ul style="list-style-type: none"> • Blown fusible link • Defective wiring • Defective alternator • Loose or damaged fan belt • Defective battery function 	<ul style="list-style-type: none"> • Check the wiring and replace the fusible link • Check for loose or missing terminal, short circuit and poor ground and repair as necessary • Have it repaired by workshop • Adjust the tension or replace the belt • Check for loose or corroded terminal and insufficient electrolyte and take any necessary action
	The headlamp does not produce enough light	<ul style="list-style-type: none"> • Low charging level of battery • Contact failure in wiring 	<ul style="list-style-type: none"> • Charge • Check, clean and re-tighten the ground and terminal
	The headlamp does not come on	<ul style="list-style-type: none"> • Blown bulb • Blown fuse • Contact failure 	<ul style="list-style-type: none"> • Replace the bulb • Check the wiring and replace the fuse • Check and clean the ground and terminal
	The horn does not operate	<ul style="list-style-type: none"> • Defective horn switch • Defective wiring • Damaged horn 	<ul style="list-style-type: none"> • Replace • Repair • Repair or replace
	The turn signal lamp does not blink	<ul style="list-style-type: none"> • Blown bulb • Defective flasher unit • Poor contact 	<ul style="list-style-type: none"> • Replace the bulb • Replace • Check and clean the ground and terminal
	The work lamp does not come on	<ul style="list-style-type: none"> • Blown bulb • Contact failure 	<ul style="list-style-type: none"> • Replace the bulb • Check and clean the ground and terminal

F



G. STANDARD FOR FARMWORK

TO ENSURE SAFE AGRICULTURAL WORK, SAFETY PRECAUTIONS FOR USE OF AGRICULTURAL MACHINERY ARE SET BY THE NATIONAL INSTITUTE OF AGRICULTURAL ENGINEERING.

READ THIS INFORMATION THOROUGHLY ALONG WITH THE USER MANUAL TO ENSURE SAFE WORK.



1. STANDARD FOR FARMWORK

▶ SAFETY MARK

Excerpted from general information system of agricultural mechanic research center (August, 2002) 8.)
Agricultural Mechanic Research Center, an affiliation of Ministry of Agriculture and Forestry stipulated "safety instructions" when working with agricultural equipment for safety purpose.

Please read carefully the contents as the user's manual and try to work safely.

Always make sure to check the operating condition of the safety lamp (such as turn signal lamp) before operating the machine.

※ If any lighting system is removed※
It may lead to an unexpected accident because it is not possible to give signals to people or machine nearby.

▶ INSTRUCTION BEFORE USE

Operator must attend his/her health and should get enough rest.

Before using the machine, check it and repair if there is a malfunction.

- Check if the assembly of front and rear wheels is okay.
- Check the tightening of bolts and nuts in each unit.

Do not drive if you are mentally unstable, drunk, pregnant, under the age of 16, not trained, overworked, sick, under the influence of drugs, and any other reason that may affect normal operation of the machine.

Please wear the appropriate working clothing.

- Put on a hard hat to protect your head.
- Put on a hat and a working clothes, to prevent an injury such as being twined into the machine.

- Protective measures to prevent any injury on foot or slipping - Put on an appropriate non-slippery shoes to prevent a fall from the machine, scattering soil, and slippery surface.
- Measures against dust and toxic gas.
- Wear an appropriate protective gear.
- Measures against the herbicide : wear protective gear to protect respiratory system, eyes and skin.
- Measures against noise : wear a protective gear to protect your ears.
- Handling protective gear : do neither let children get on the machine nor get close to the machine.

If it is not possible to park the agricultural machine on a road either due to a breakdown or any other reason, operator must take an action such as moving the equipment to a place other than a road.

Also, put a signal that there is a broken car, 100m behind and 200m at night in accordance with Automobile Regulation Article 23.

When starting to drive, make sure to check around carefully.

- Do not let anyone such as a child get close to the machine, keep them away and then drive the machine.

Do not load flammable, explosive material (diesel, gasoline , etc) on the machine.

When getting on and off a truck, have a helper give you signal and follow his/her lead.

Refer to chapter A in user's manual regarding the decals on the machine.

▶ CHECKUP LIST FOR OPERATION

Before using the machine, check it and repair if there is a malfunction.

Check engine oil.

- Pull out level gauge, wipe off any fuel leak, put it back in, and pull it out again to see if the oil level is between 「upper limit」 and 「lower limit」 .

Before any operation, check for any foreign materials caught on the engine, muffler, battery, and the fuel tank. Remove them immediately.

Covers that are removed during the maintenance work should be reinstalled to their original positions.

- Attach the cover correctly and firmly.

▶ CAUTIONS DURING THE WORK

Do not load anything that can interfere driving.

- Always keep the driver's seat clean.

Always buckle up when driving.

Opening radiator cap when heated can spring out the steam to have the operator burned.

Open the cap after it is sufficiently cooled down.

Do not drive with depressing the differential gear pedal.

Prohibit anyone to get on the machine.

- Prohibit anyone to get on the machine other than the designated place.
- Even though there are some designated place, do not let people more than capacity get on the machine.



- Never let any passenger mount on the machine.
Also, do not put any object on the machine.
Keep people away from the machine.
- Do not jump on/off the operating machine except for emergency.

Be cautious not to let anyone touch the belt .

Always check the connected area of belt. When two people are working collaboratively, exchange signals each other.

Prevent injury.

- Do not touch power transmission gear, rotating unit, and other dangerous parts.
- Pay special attention if you are working with the machine with blade or sharp projection.
- Be careful not to injure from the work where soils and stones are scattered around.

Safety in inspection, adjustment, etc.

- Make sure to stop the motor and carry out the work in a safe environment.
- When leaving the machine for a break, or other reason, leave the machine in a safe place and descend the working unit to keep them in a safe stopped state.

Removing and installing should be carried out in a safe place and with a safe method.

Do neither stay nor insert foot under the working units.

► CAUTIONS WHEN DRIVING ON FARM ROAD

Driving on roads

- Drive safely observing the relevant regulation.
- Drive at safe speed.
- Be careful not to disturb other drivers.
- When driving a machine with sharp blade or bump, put on a warning sign or detach in advance to prevent any injury.
- Do not drive fast particularly on winding roads with projecting rocks.
- When driving at night, do not detach lighting device. (headlight, turn indicator, work light, brake light, etc.)
- Do not drive fast, abrupt starting, abrupt acceleration, sudden stop, and quick turning.
- When driving at high speed, do not slam on the brake. Never slam on the brake especially when turning at high speed.

When loading/unloading the machine

- Choose a place with a leveled and safe ground.
- Drive at low speed.
- Use a ramp with anti-slippery.

When entering paved road

- Use a ramp to cross a ditch or a bank.
- Make sure to use a ramp to enter/exit a high footpath. Be careful with fall and not to overturn.
- Check the safety around the surrounding before starting to drive.

When driving on a slope

- Drive at the minimum speed, lower the operating machine as low as possible and low the center position.

► INSTRUCTION AFTER USE

When the work is completed, stop the engine on a leveled ground, check the machine to clean. (remove any foreign materials)

- Remove straws, dirt, etc. and clean around the engine, silencer, and fuel tank.

Lay a cover on the transplanter (equipment) after the muffler and engine cool down.

Get a regular inspection after the season is over.

- When discarding a part (battery, oil, etc.) or scrap a machine, consult to a dealer and proceed accordingly.

For long-term storage, remove the battery from the machine and store it or disconnect the negative battery cable.

► CAUTIONS FOR INSPECTION & MAINTENANCE

Do not refuel either when the engine is still hot or while driving.

Measures against a fire: Every working place with a risk of fire should be provided with a fire extinguisher. Prevent a fire by taking measures such as making a smoking area.

Always wipe off the leaked fuel.

Be seated in the cab when starting the engine.

After refueling, tighten the fuel cap and check if there is any fuel leakage from tank or pipe.

When opening a cap to supply water to radiator, be careful because steam or boiling water may spray due to overheating.



When getting off the cab, turn off the engine, lock the parking brake and remove the ignition key.

If it is inevitable to park on a slope, choke the wheels.

Park on a leveled and safe ground safely.

Check if the wiring code is in contact with other parts, peeled, loose or having spacing.

Manage PTO

- Stop PTO before stopping the engine.
- Do not remove the PTO protective cover or protective panel for operating machine.
- Do not use PTO adaptor in order to extend the PTO coupler or universal joint to outside of PTO protective cover.

To repair, secure the wheel width, or changing the wheel under either tractor or trailer, with the tractor or trailer raised, choke the wheels that are on the ground.

Do not use hydraulic jack for operating machine or tractor. Instead, use block or stand.

Safety frame

- Do neither weld nor drill a hole on the attached safety frame. Also do not modify it.
- Replace the damaged safety frame with a new one.

- If the safety frame was removed for specialized work, restore it immediately.

Be careful to touch dangerous area such as power transmission gear, rotating unit, etc. Put on a protective cover.

Do neither modify nor remove the safety device.



H. APPENDIX

1. SPECIFICATIONS H – 2
2. MAJOR CONSUMABLES H – 4

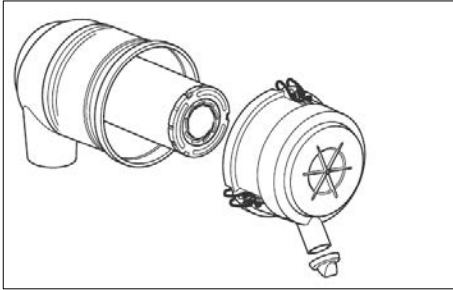
1. SPECIFICATIONS

ITEM		T194NH	
ENGINE	MANUFACTURE	YANMAR	
	MODEL	3TNV74F-SDKTF2	
	TYPE	NATURAL ASPIRATION	
	CYLINDERS	3	
	DISPLACEMENT	inch 60.6 (993cc)	
	HORSE POWER	kW (HP) 14.2 (19)	
	ROTATION SPEED	RPM 3,000	
ELECTRIC INSTRUMENT	BATTERY	12V 45AH	
	ALTERNATOR	12V 40A	
TRANSMISSION ,BRAKE, CLUTCH	TRANSMISSION TYPE	HST	
	SPEED STEP	FORWARD 2 / REVERSE 2 WITH CVT(CONTINUOUSLY VARIABLE TRANSMISSION)	
	BRAKE SYSTEM	WET DISC	
	STEERING SYSTEM	HYDROSTATIC	
	CLUTCH SYSTEM	N/A	
HYDRAULIC SYSTEM	PUMP CAPACITY(MAIN)	GPM (L/min) 4.17 (15.8)	
	PUMP CAPACITY(STEERING)	GPM (L/min) 2.11 (8)	
	MAX TOTAL FLOW	GPM (L/min) 6.97 (26.4)	
3 POINT LINKAGE	TYPE	CAT. 1	
	HITCH CAPA. At 25in. Behind	kg (lbs.)	499 (1,100)
		kg (lbs.)	308 (679)
	CONTROL TYPE	POSITION	

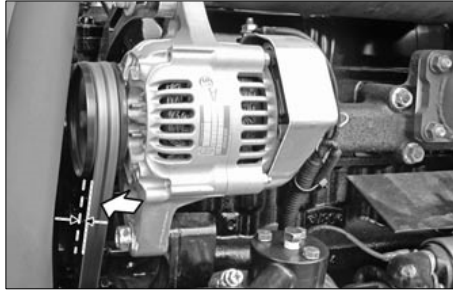
ITEM		T194NH
PTO	TYPE	INDEPENDENT
	CONTROL TYPE	ELECTRIC/HYDRO
	MID PTO RPM	2,500
	REAR PTO RPM	540
OIL SPECIFICATION & CAPACITY	FUEL TANK ℓ (gallon)	25 (6.6) (DIESEL)
	ENGIN COOLANT ℓ (quart)	3.5 (3.7) (WITH ANTI-FREEZE)
	ENGINE OIL ℓ (quart)	2 (2.1) (API CJ-4 GRADE OR HIGHER)
	TRANSMISSION OIL ℓ (gallon)	13.5 (3.6) (API GL-4 GRADE, BELOW -20°C(-4°F) ISO VG32, ABOVE -20°C(-4°F) ISO VG46)
	FRONT AXLE OIL ℓ (quart)	2.5 (2.6) (API GL-4 GRADE SAE80W/90)
DIMENSION	LENGTH mm (inch)	2,394 (94.2)
	WIDTH mm (inch)	1,130 (44.5)
	HEIGHT mm (inch)	2,200 (86.6)
	TRACK DISTANCE mm (inch)	1,350 (53.1)
	WEIGHT kg (lb.)	650 (1,433)
TIRES	FRONT: INDUSTRIAL	BAR F 16x6.50-8
	REAR : INDUSTRIAL	BAR R 24x12.00-12
	FRONT : TURF	TURF F 16x7.50-8
	REAR : TURF	TURF R 24x12.00-12

H

2. MAJOR CONSUMABLES



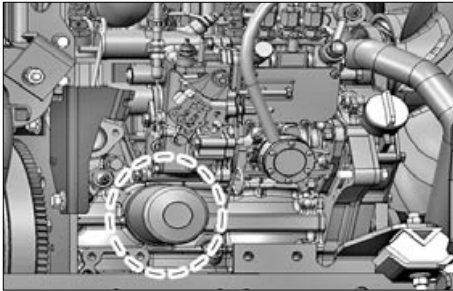
ELEMENT SET



V-BELT



FUEL FILTER



ENGINE OIL FILTER



FILTER CARTRIDGE



TRANSMISSION STRAINER

NO	NAME	QUANTITY	APPLICATION
1	ELEMENT ASSEMBLY	1	AIR CLEANER
2	V-BELT	1	ENGINE FAN BELT
3	MAIN FUEL FILTER	1	FUEL FILTER
4	PRE FUEL FILTER	1	FUEL FILTER
5	ENGINE OIL FILTER	1	ENGINE OIL FILTER
6	FILTER CARTRIDGE	1	TRANSMISSION HYDRAULIC OIL
7	STRAINER	1	TRANSMISSION ELEMENT



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