

Parts Catalogue

T194



Printed : 2016 Version
Part number of this book: 1161 912 003 0

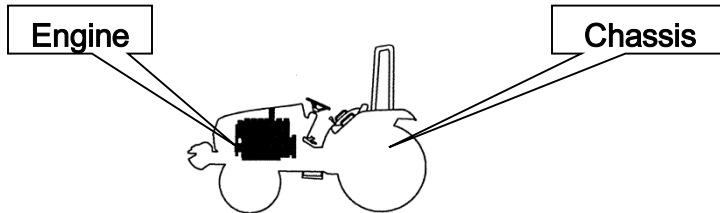
Important tips of Parts Catalogue

We thank you for your purchasing our product, manufactured under strict quality control, by gathering plenty of experiences and new technology, designed for a comfort and pleasant work.

1. Part Composition

This catalogue deals with engine and chassis.

Detailed classifications are listed in the following page.



2. For locating parts easily, Please Note:

A. If you know the assembly where the part is used.

-Refer to the relevant figure from the identifying group symbol illustration,

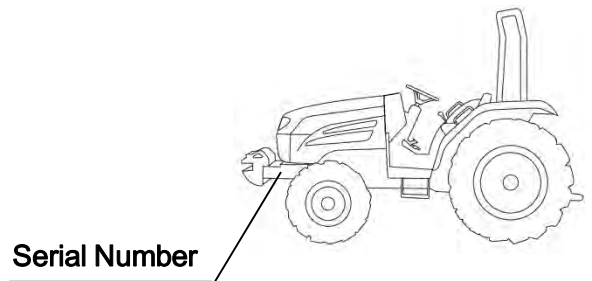
-Locate the relevant chapter

-Refer to the particular chapter desired.

3. For ordering parts

To obtain spare parts please contact your nearest dealer and give him the details listed below.

- ① Tractor Model : Tractor T254NH
- ② Tractor Serial Number : H00001
- ③ Part Number : 11111010010
- ④ Description : COUPLING , PTO
- ⑤ Quantity required: 1



4. For ordering PARTS CATALOGUE

This is Priced item and one is to order the same on part No. 11119120030

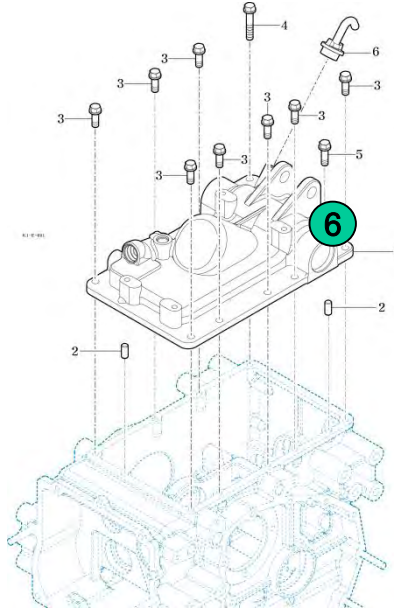
This supersedes all our editions.

Note) When replacing parts, please use original spare parts to be sure of the performance and the longer life of the product

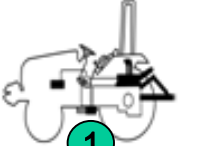
※ The information in this catalogue may at any time be modified without a prior notice for the improvement of performance, please consult our spare parts dept. for the detailed inquiry.

5. How to use parts catalogue

FIG 601 2	3 CYLINDER CASE	P1 4	Year 5 2014	
-----------------------------------------------------------------------------------------------------	-----------------------------------------------------------------------------------------------------------	-----------------------------------------------------------------------------------------	---------------------------------------------------------------------------------------------------	-------------------------------------------------------------------------------------



NOTE	13
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FIG 601 2 T254NH	3 CYLINDER CASE	P1 4	Year 5 2014	
---------------------------------------------------------------------------------------------------------------	-----------------------------------------------------------------------------------------------------------	-----------------------------------------------------------------------------------------	---------------------------------------------------------------------------------------------------	---------------------------------------------------------------------------------------

KEY NO.	PART NO.	DESCRIPTION	SPEC.	QTY.	REPAIR	EFFECTIVE DATE	REMARKS
601 001	11105010011M	CASE ,CYLINDER		1			
601 002	V5201010018	PIN , PARALLELA	10X20(A)	2			
601 003	V2173610030	BOLT , HEX/S	M 10X30	8			
601 004	V2173610055	BOLT , HEX/S	M 10X55	1			
601 005	V2173610065	BOLT , HEX/S	M 10X65	1			
6 006	7 190 110	CAP ASSY , OIL 8	9	10	11	12	14

NOTE	13
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- ① Group Indication : Indicate the relevant location of the part with a symbol illustration.
- ② Figure Number: Indicate the relevant section of the machine with a figure number.
- ③ Section Name : Indicate the section name of the machine
- ④ Section Page : Page number of the section in this catalogue.
- ⑤ Date : Show the Year of the section made or updated

⑥ Key number : Indicating number of each parts in the illustration.

⑦ Part Number : Unique part number maintained in our system

The part number starting with V or M means it is TYM s standard part

The alphabet at the end of part number means the status of material or the color of paint

Legend : M:Machining, DG:Dark Gray, BR:Bright Red, SW:Summer White, PB:Pure Black, GB:Glossy Black, SR:Super Red, MS:Metallic Silver DD:Heat proof Black, TY: Tangerine Yellow etc.

⑧ Description : Description of a part, Abbreviation means as follows.

- Indicate the mixture condition of a part

ASSY : Assembly with a mixture of several parts, so can be broke up retaining their original form

COMP : Assembly with a mixture of several parts, but can not be broke up retaining their original form

SUB : mean the same as ASSY but used in lower level in aid.

SET : Part consist of ASSY, COMP, and part(s) as a group

- Indicate the location of a part

LH: Left, RH: Right, FR: Front, RR: Rear, UPR: Upper, LOW: Lower

⑨ Type : Type of the standard items like bolt or nut

⑩ Quantity : Total quantity of the part referred to in the page.

Symbol below indicate options. So, show the quantity of each option.

Note) AR means as requested quantity.

⑪ Repair Parts consumption frequency class: indicate the level of a part in aid of stocking spares, anticipating the service requirements.

A :Fast moving part(frequently required)

B :Medium moving part (sometimes required)

C :Slow moving part(rarely required)

⑫ Modification :

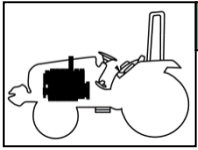
Year/Month~ : From which the change starts

~ Year/Month : To which the part installed

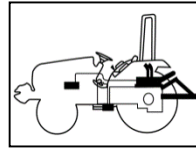
⑬ Notes : explain some reference data

⑭ Remark : indicate reference data or abbreviation in the content.

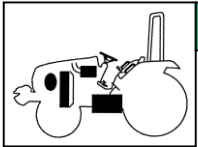
ENGINEERING GROUP INDEX



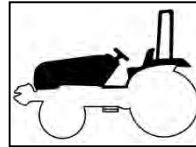
1 ENGINE



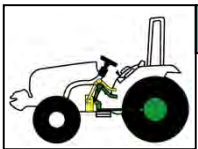
6 HYDRAULICS & 3-POINT LINK



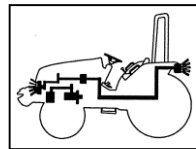
2 ENGINE ACCESSORIES & CONTROL



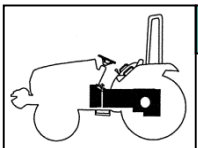
7 SHEET METAL & ROPS & CABIN



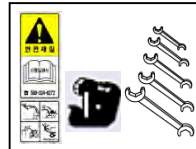
3 CLUTCH, BRAKE, STEERING



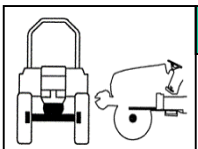
8 ELECTRICALS & HARNESS



4 TRANSMISSION & REAR AXLE



9 LABEL, TOOLS



5 FRONT AXLE, SUPPORTER & DRIVE SHAFT

067 020	12305180020
077 036	12403160020
036 005	13022250030
037 010	13022250131
041 005	13022250232
046 002	13022250333

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ENGINE

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ENGINE

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SHEET METAL & R.O.P.S

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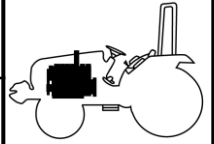
FIG 101

CYLINDER BLOCK

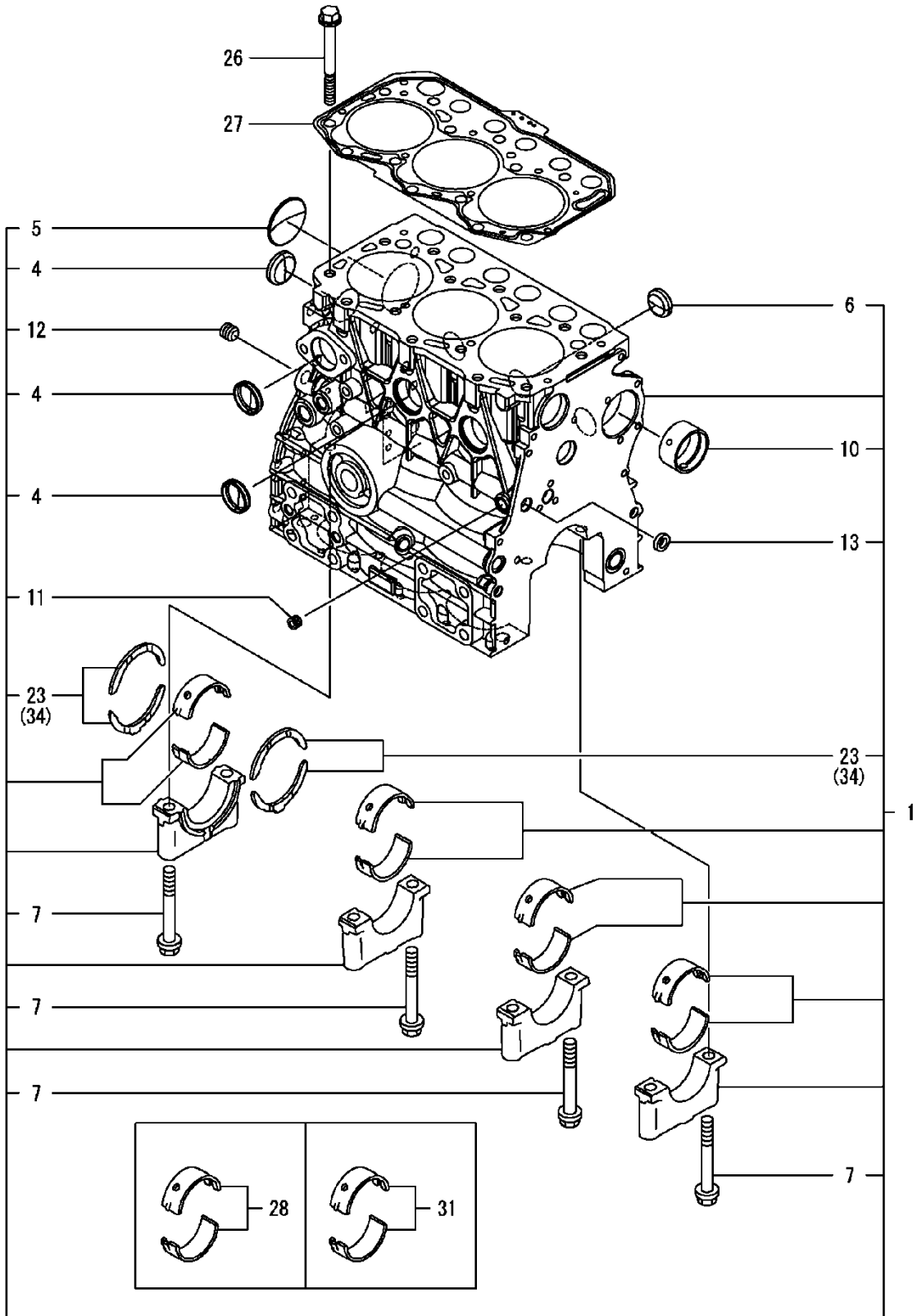
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NOTE

FIG 102

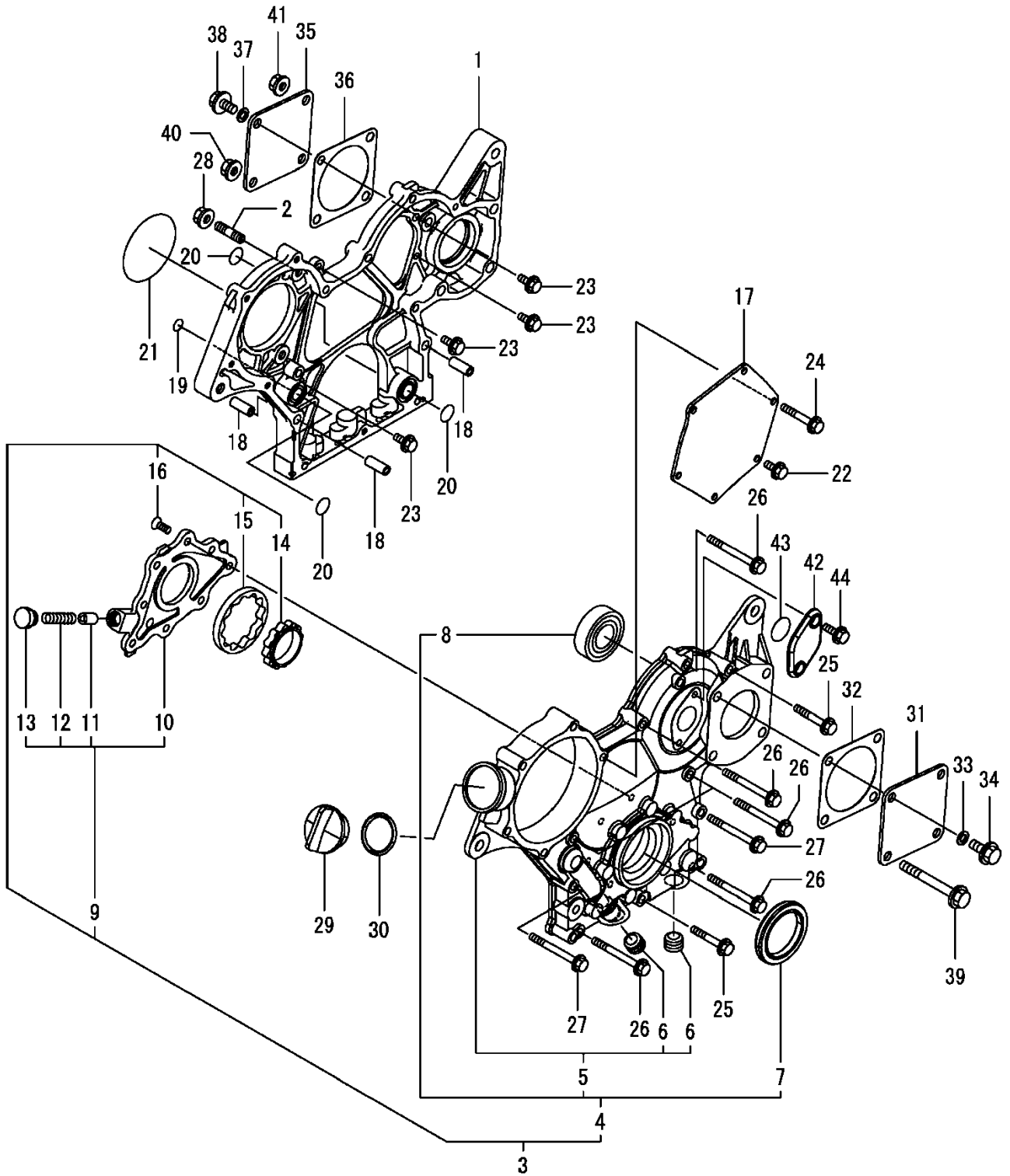
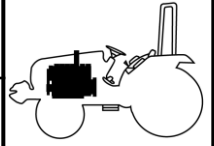
GEAR HOUSING

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NOTE

FIG 103

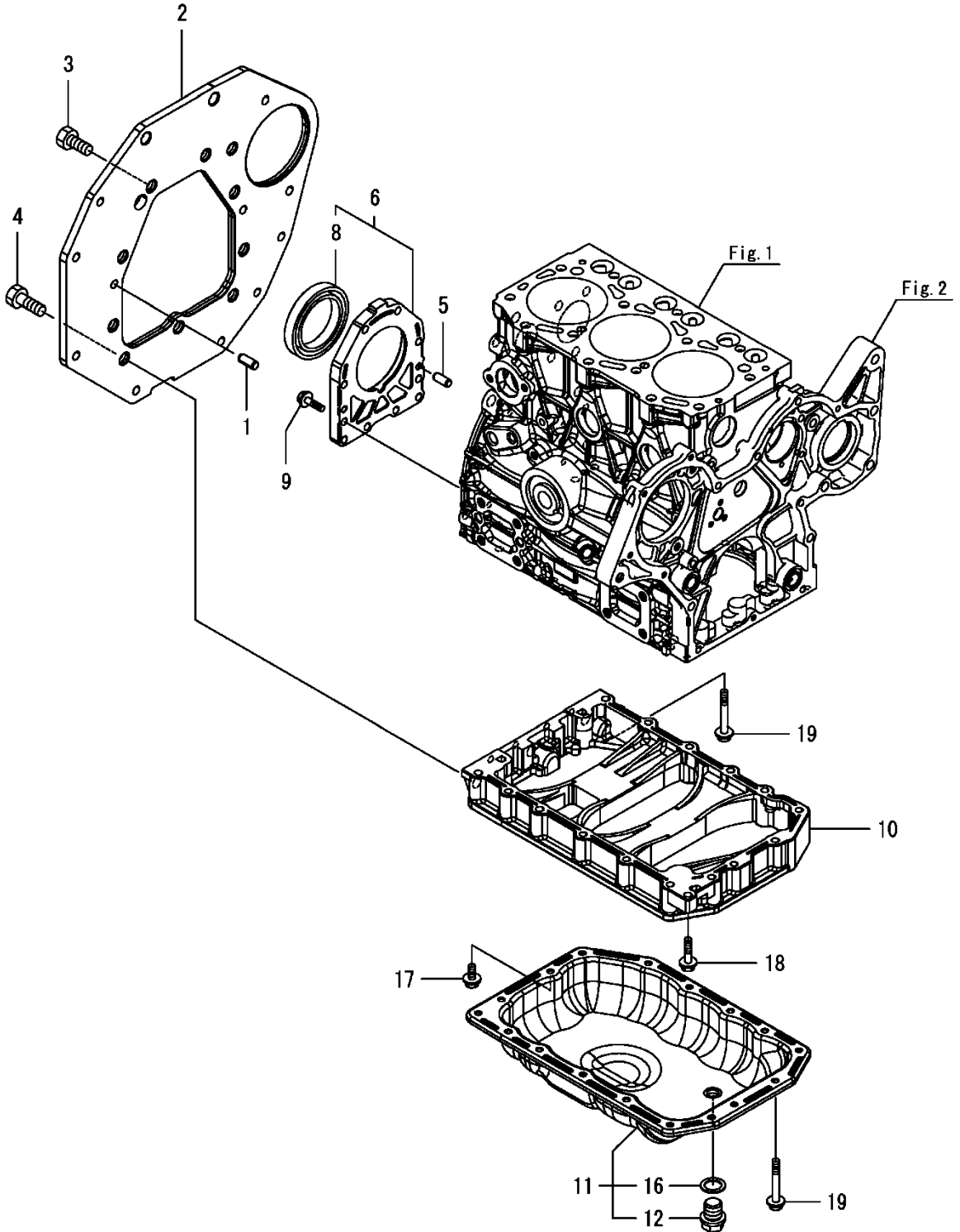
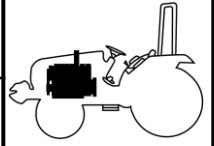
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MOUNTING FLANGE & OIL SUMP

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NOTE

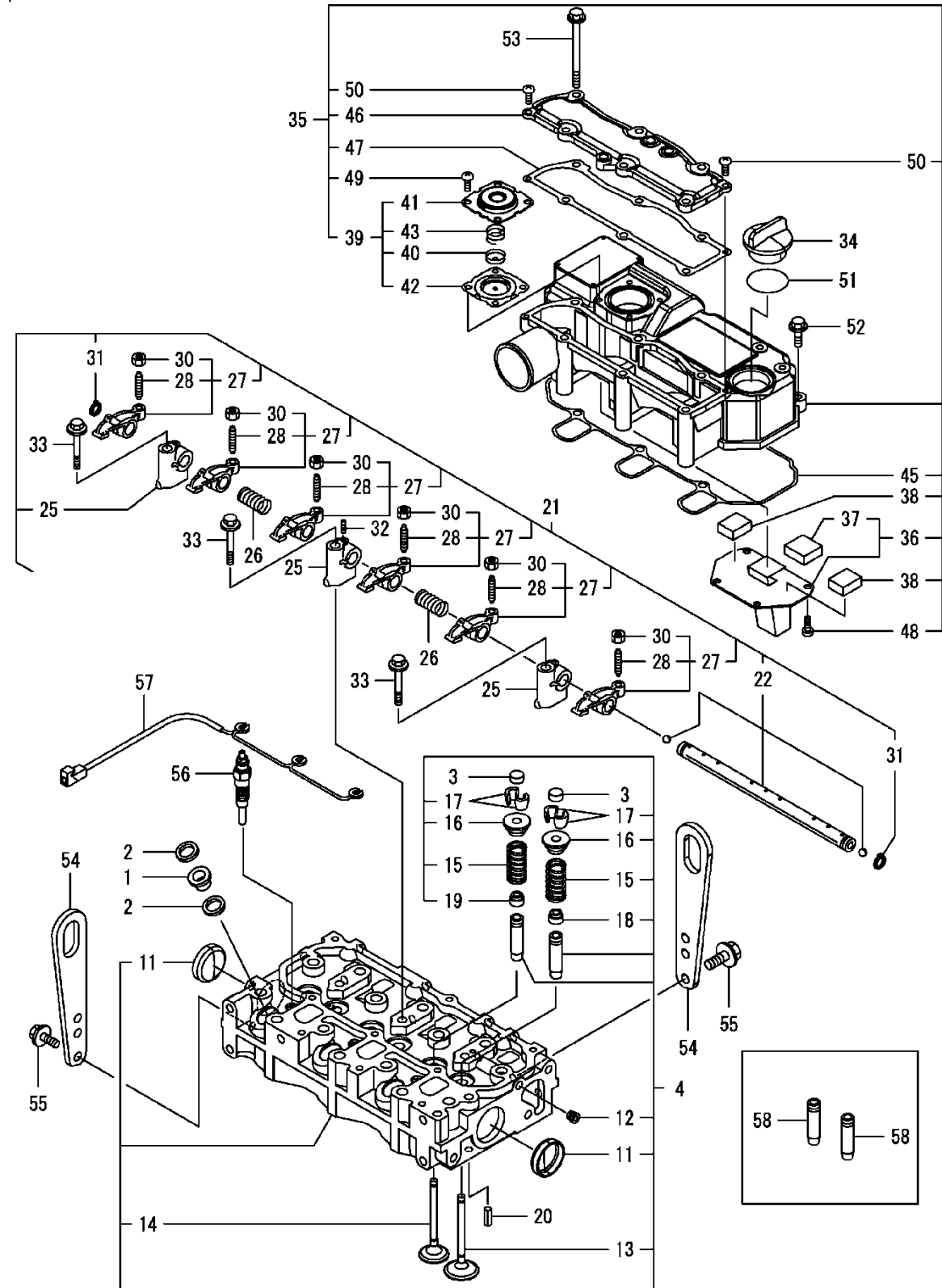
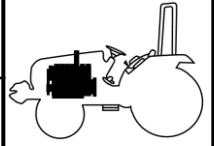
FIG 104

CYLINDER HEAD & BONNET

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NOTE

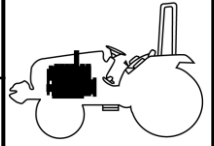
FIG 105

EXHAUST MANIFOLD

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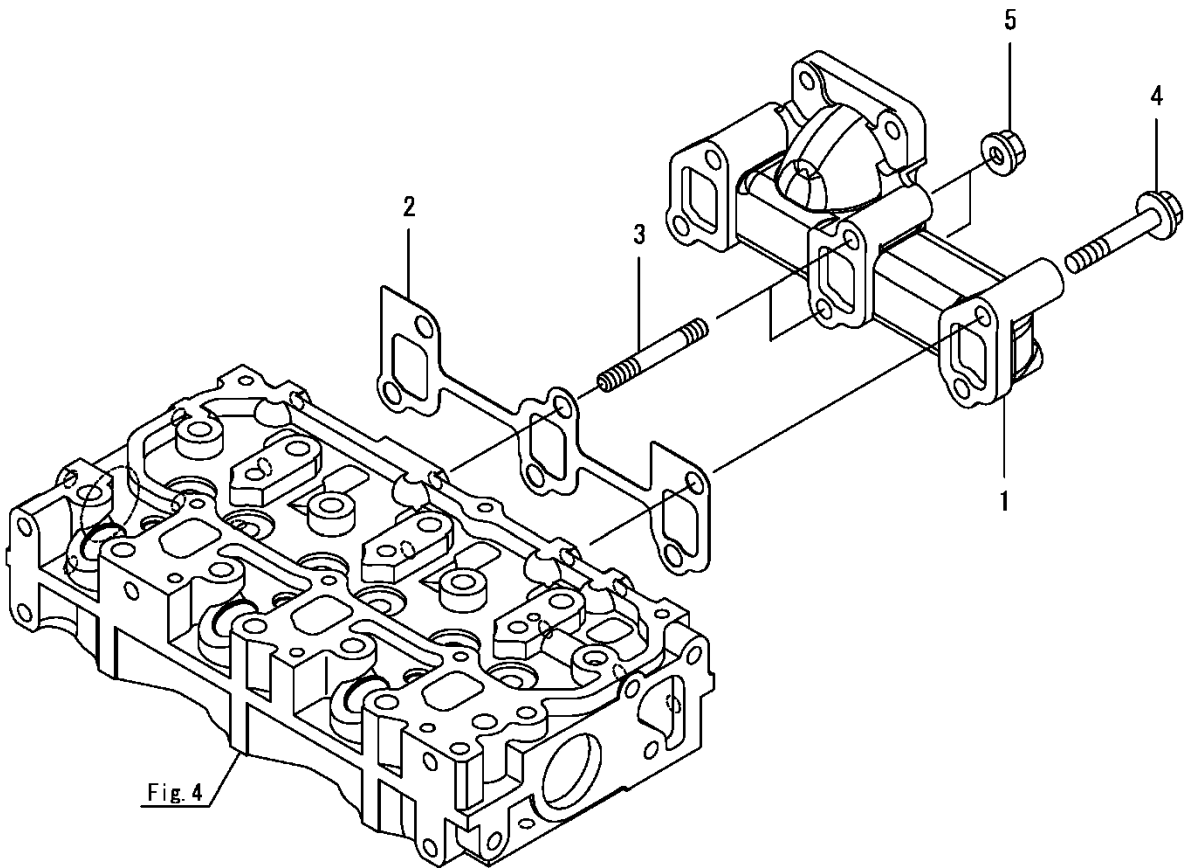


Fig. 4

NOTE

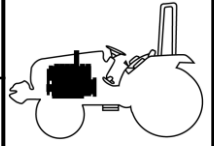
FIG 106

CAMSHAFT & DRIVING GEAR

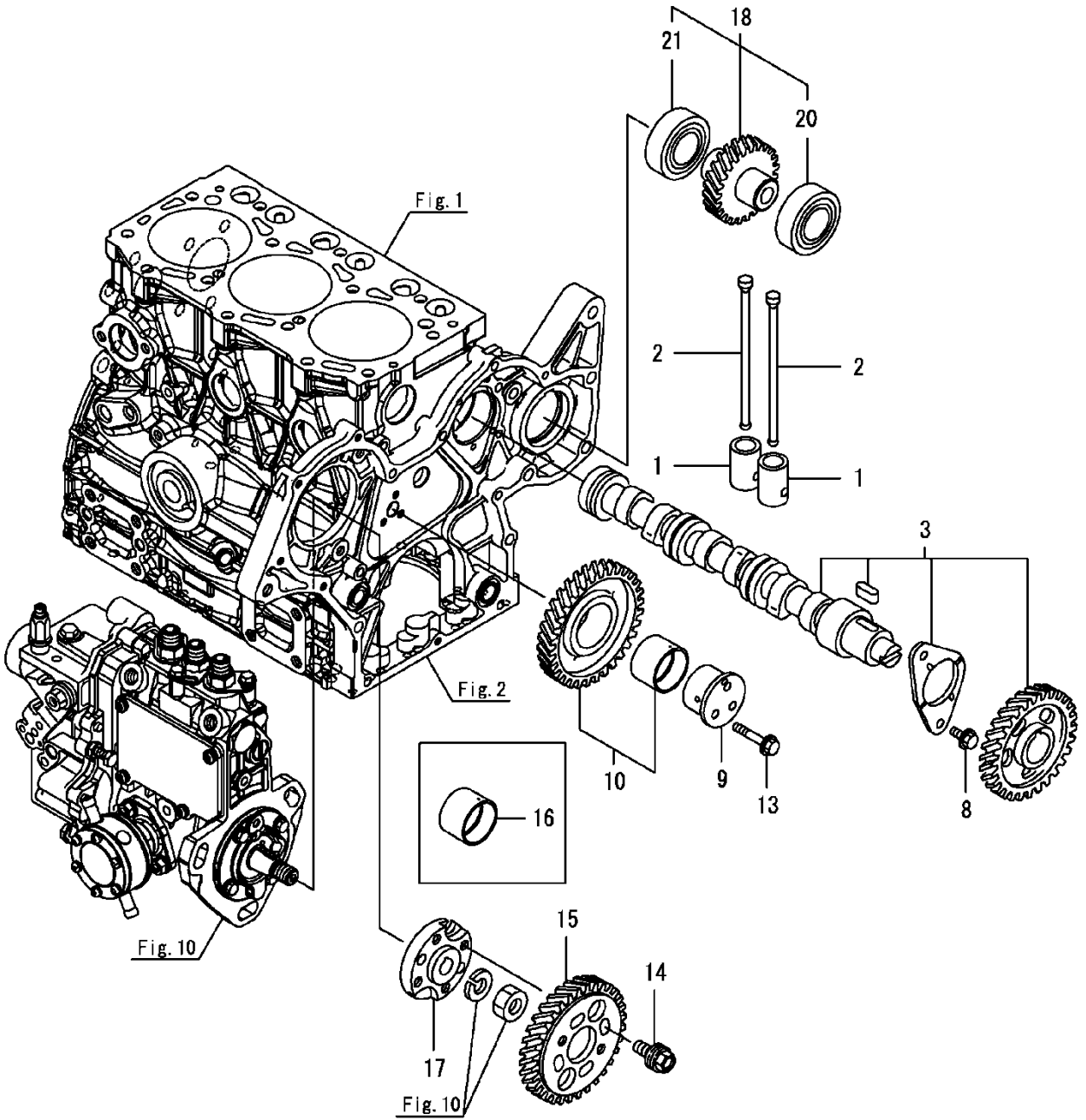
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NOTE

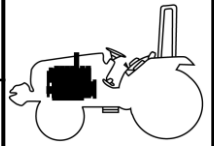
FIG 107

CRANKSHAFT & PISTON

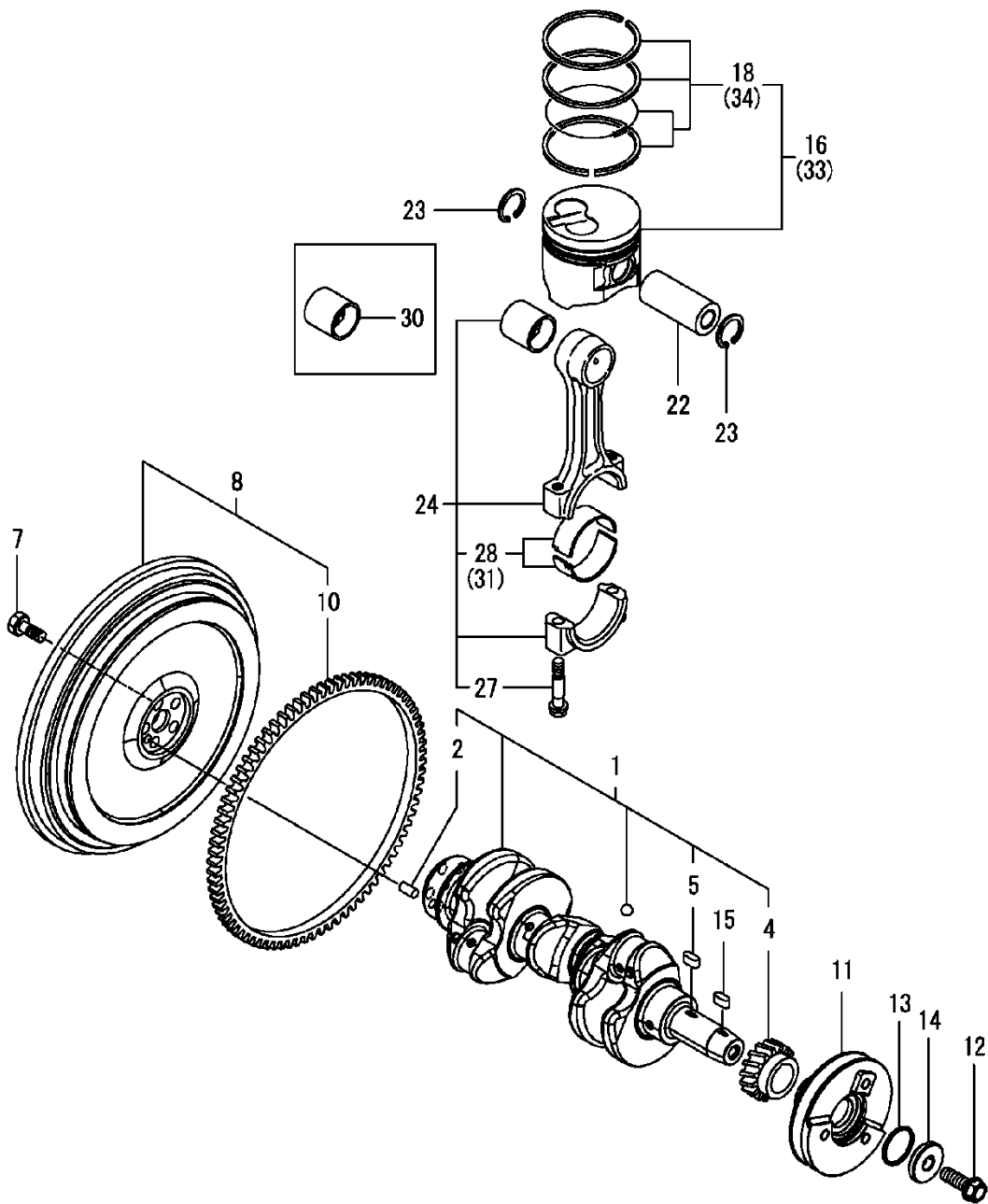
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NOTE

FIG 108

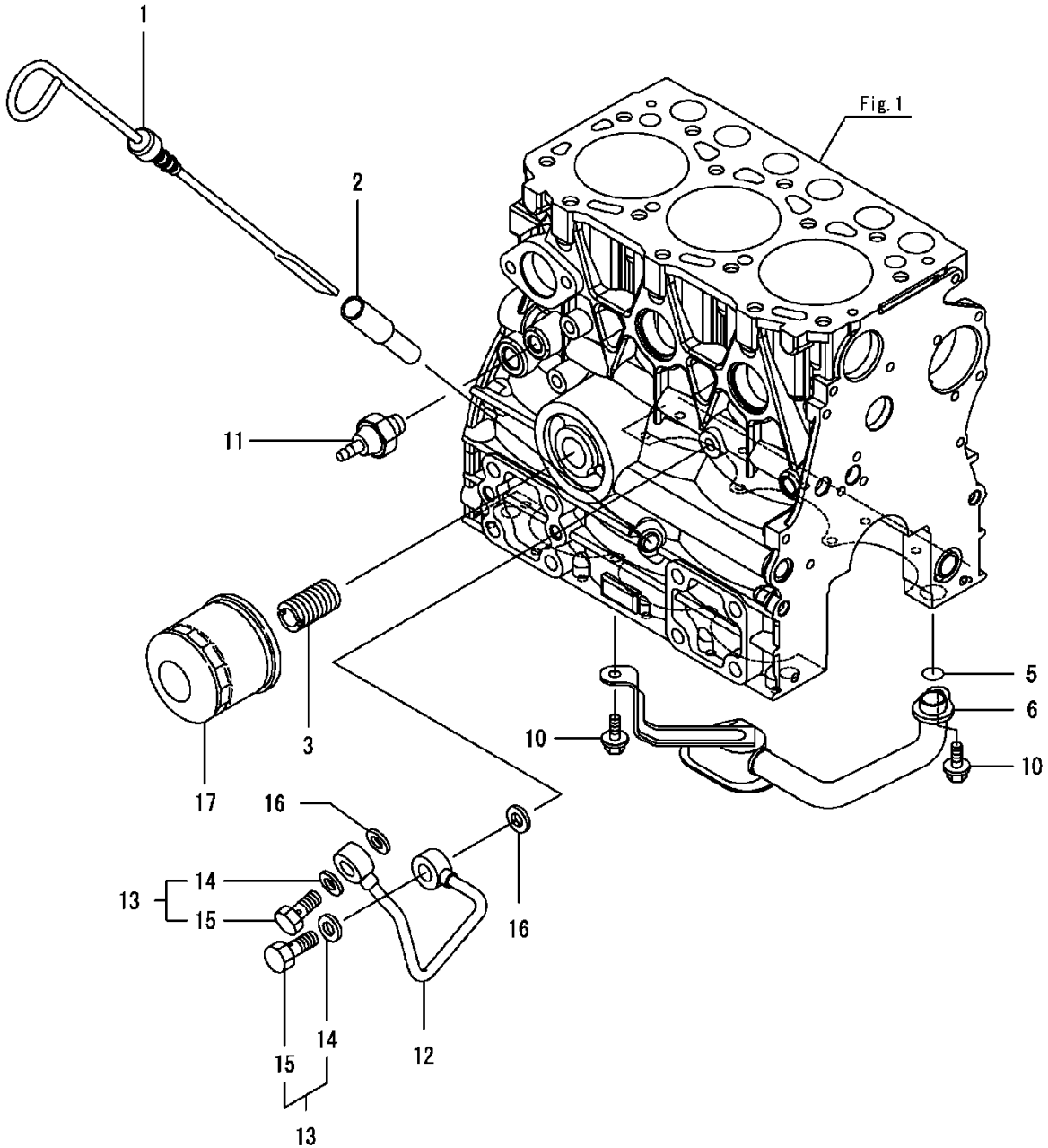
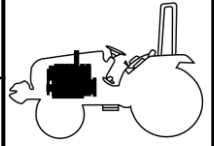
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LUB. OIL SYSTEM

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NOTE

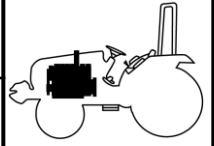
FIG 109

COOLING WATER SYSTEM

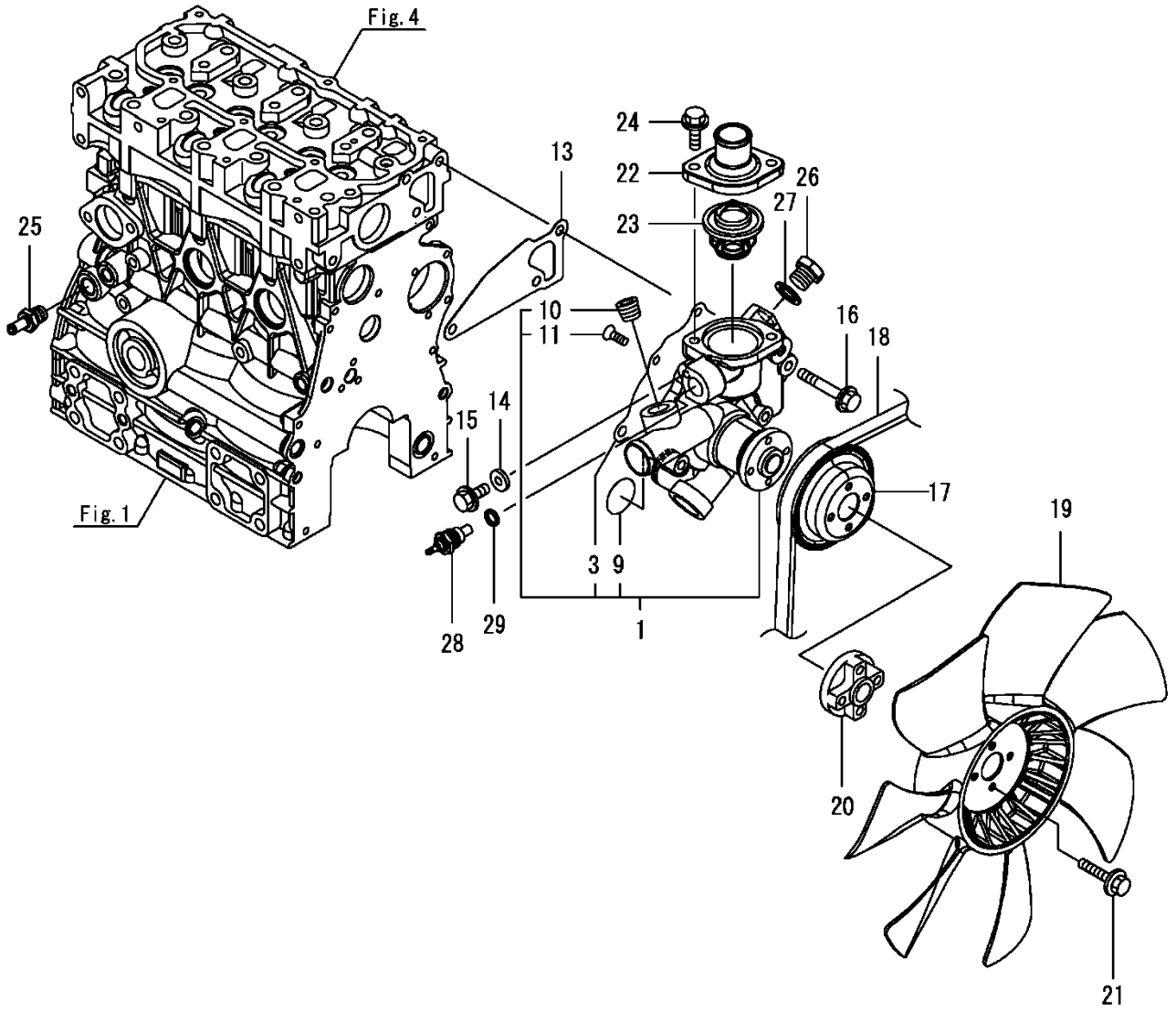
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NOTE

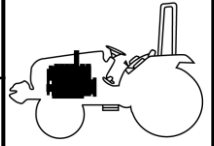
FIG 110

FUEL INJECTION PUMP

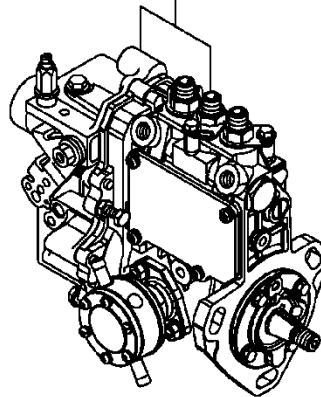
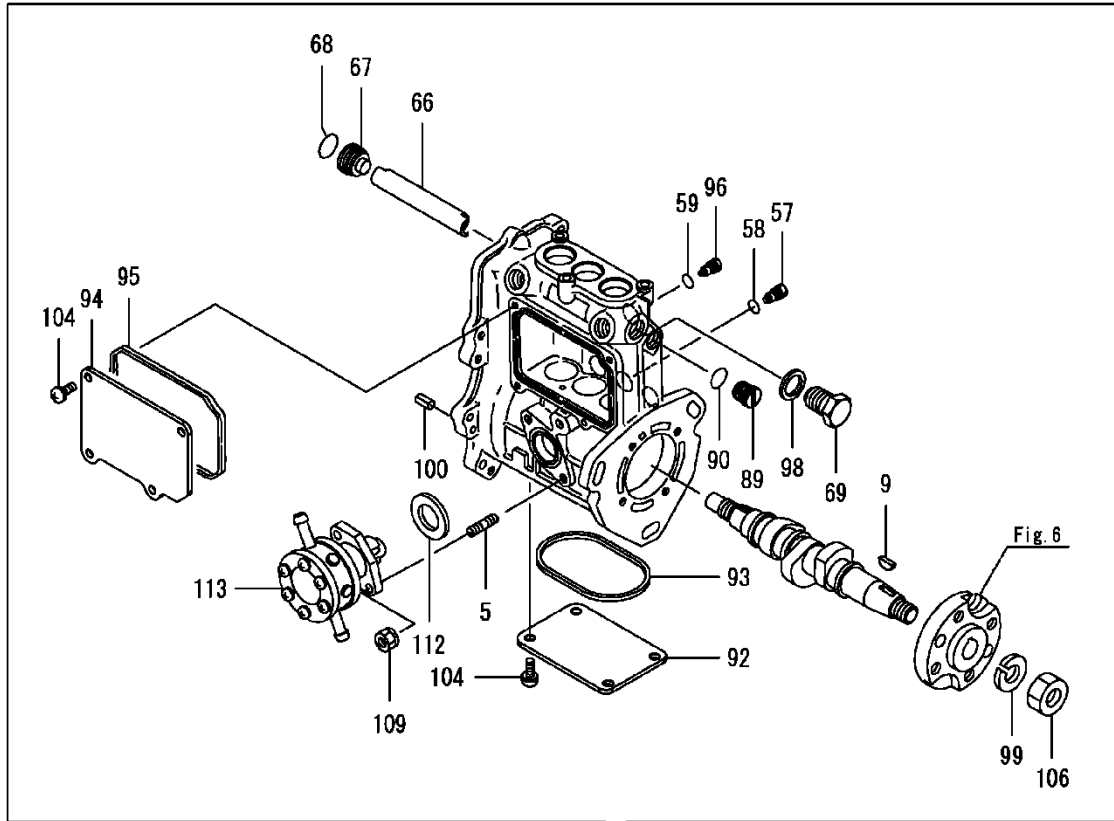
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NOTE

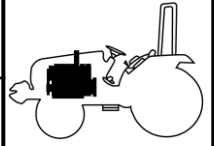
FIG 111

GOVERNOR

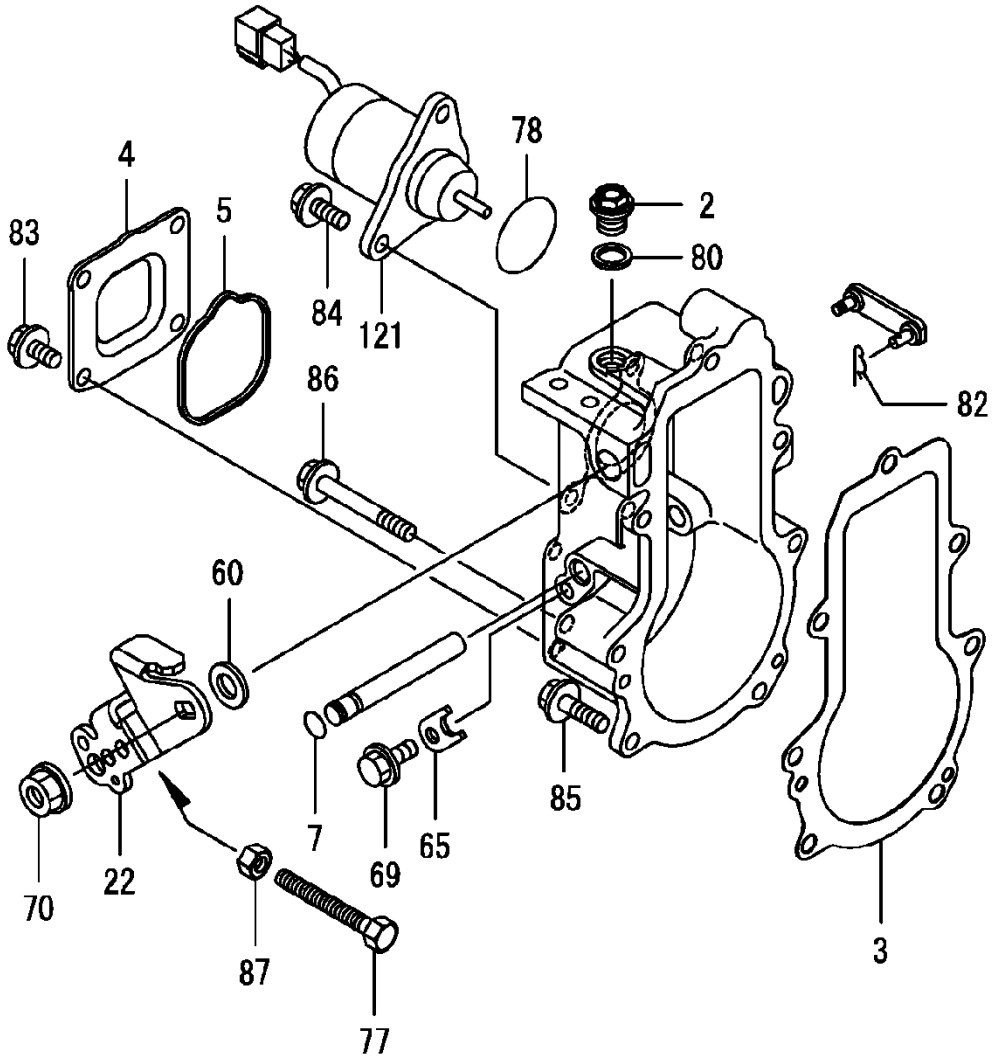
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NOTE

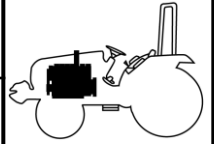
FIG 112

FUEL INJECTION VALVE

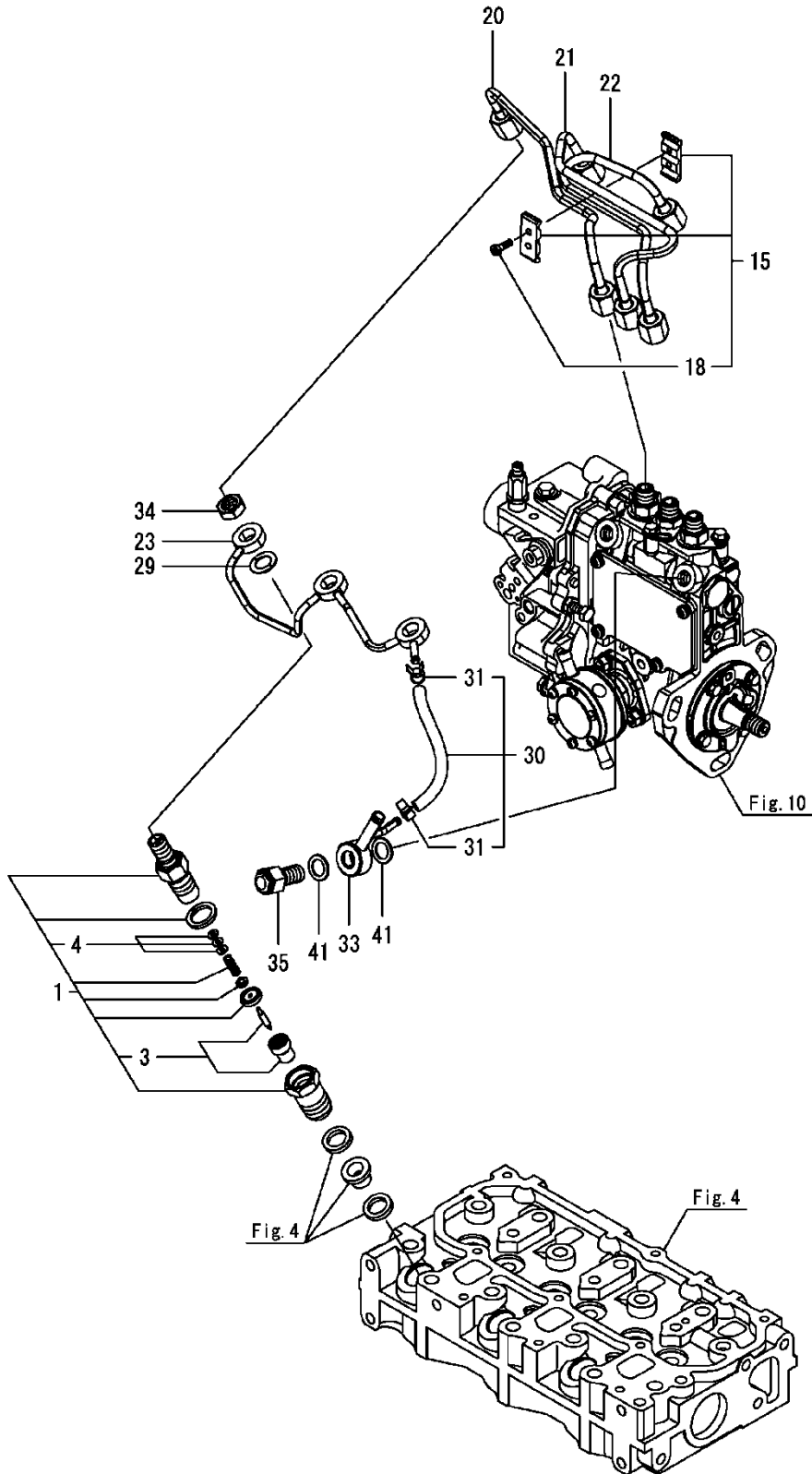
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NOTE

FIG 113

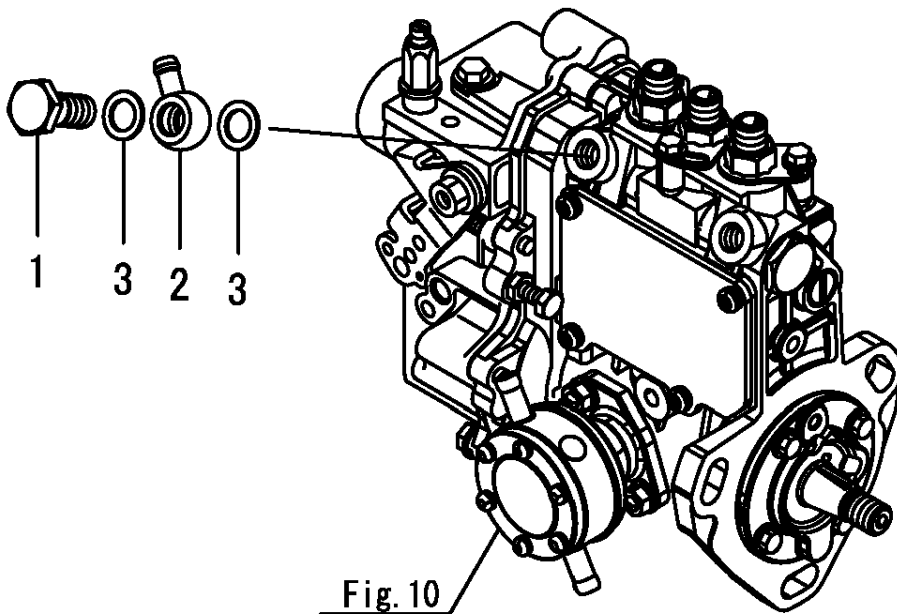
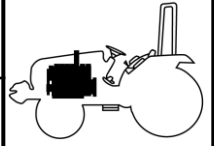
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FUEL PIPE

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NOTE

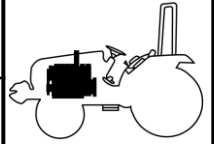
FIG 115

GENERATOR

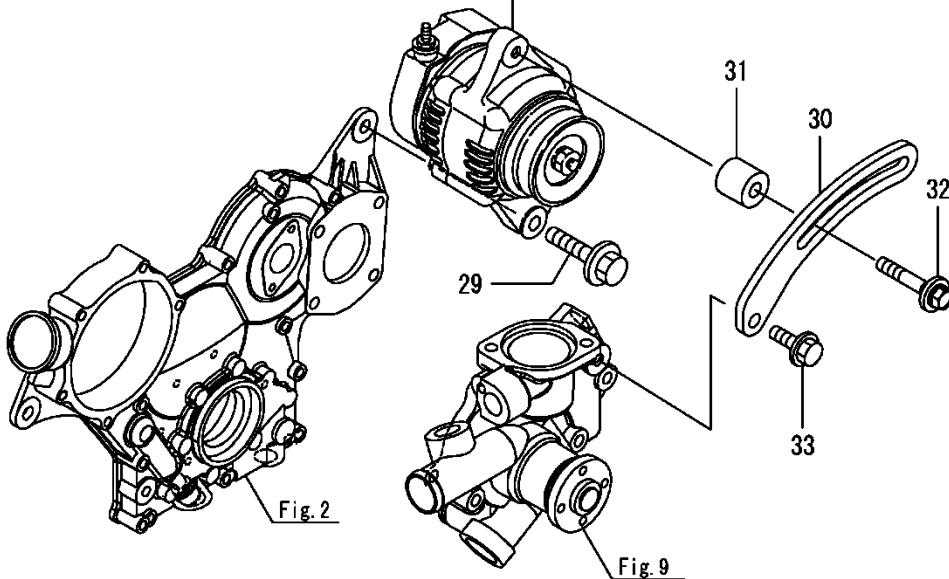
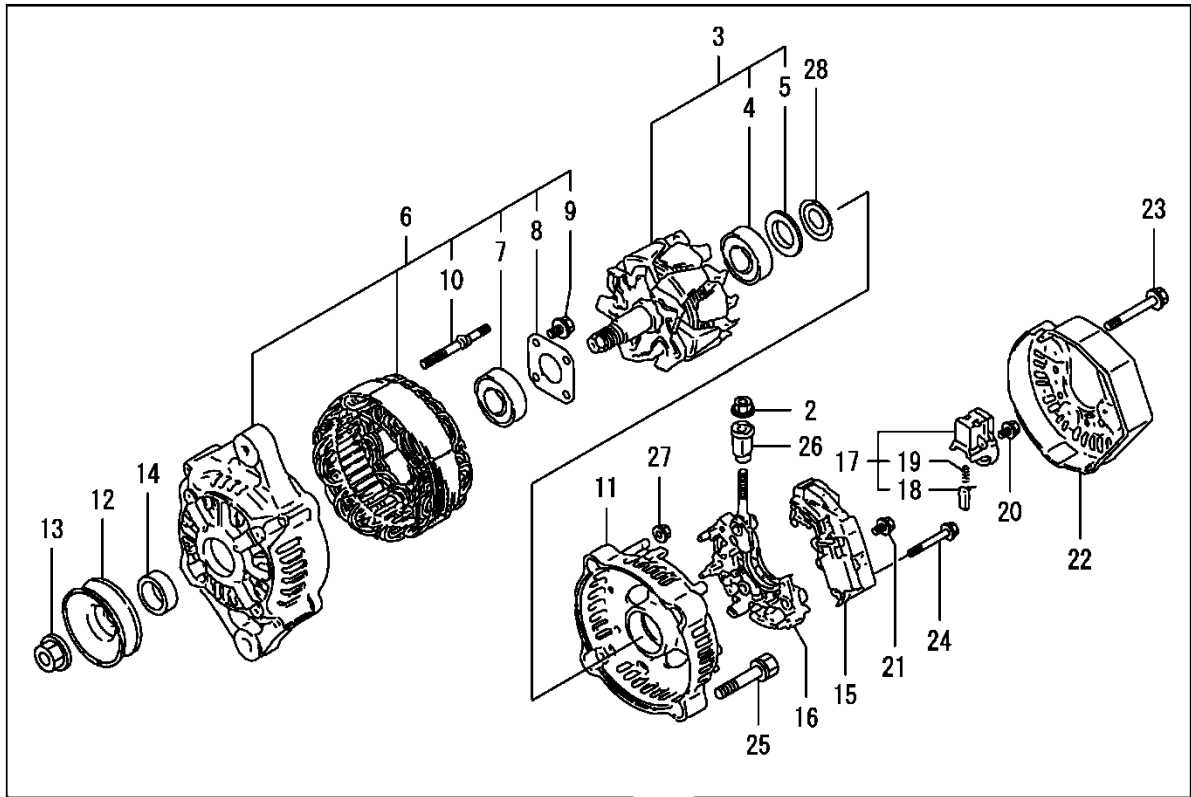
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NOTE

FIG 116

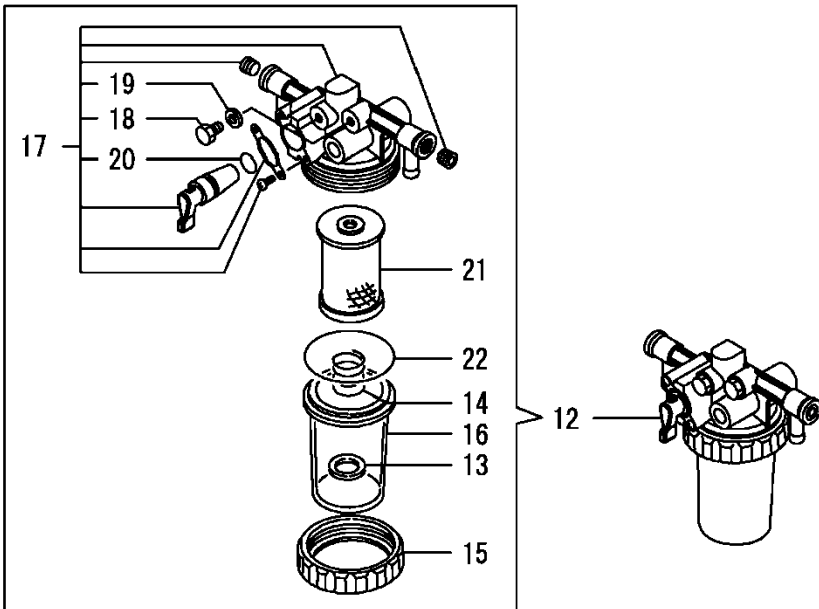
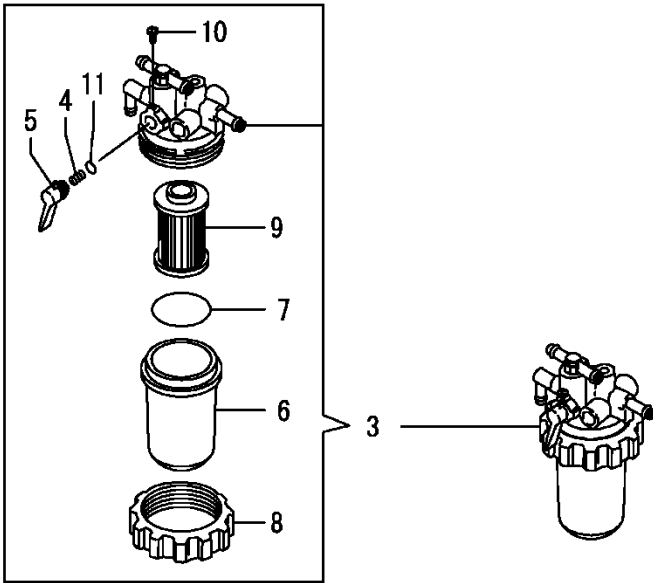
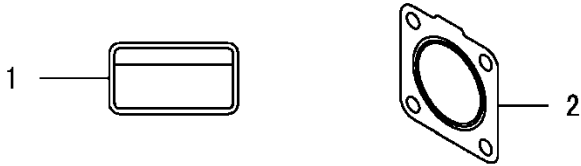
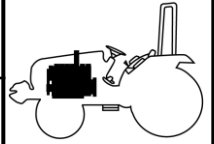
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ACCESSORY

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NOTE

FIG 117

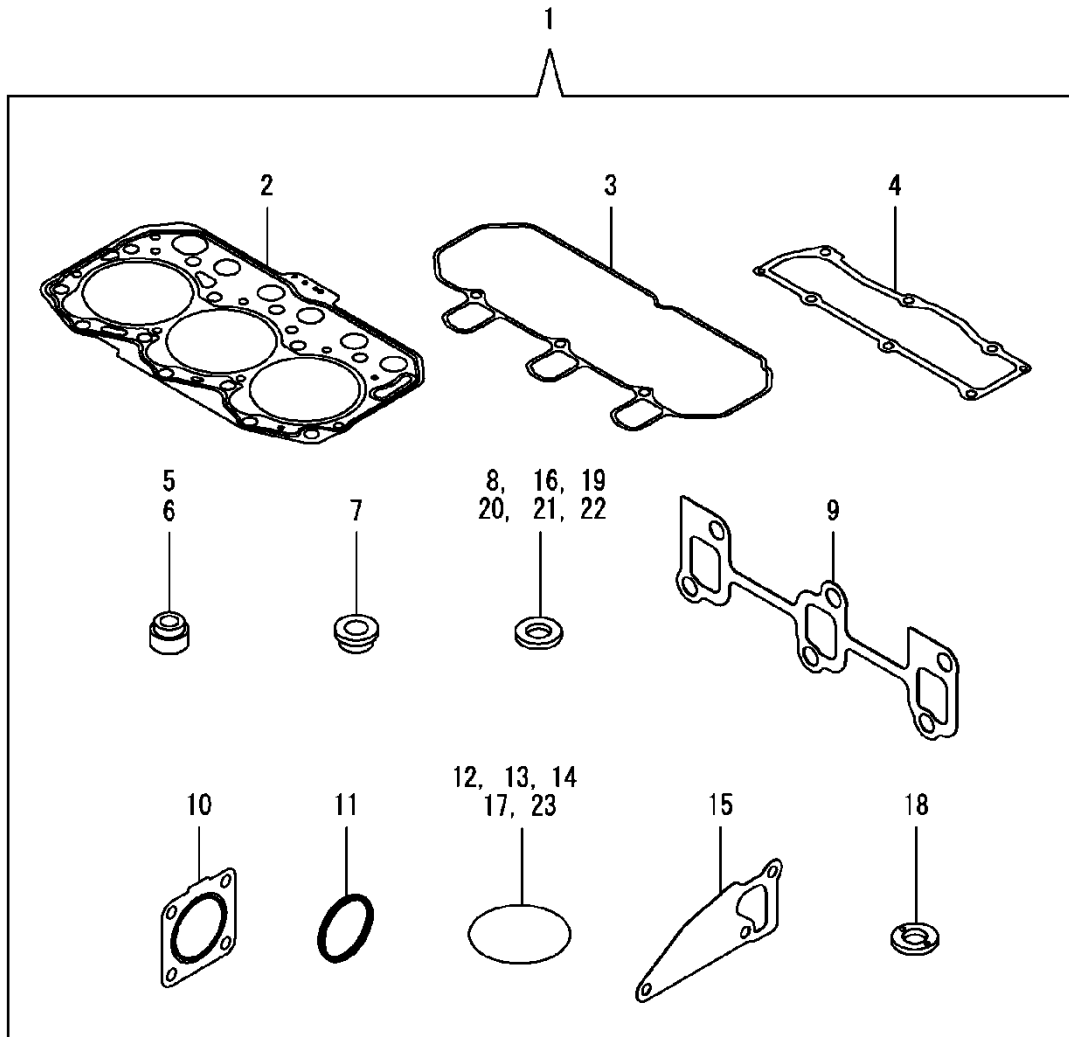
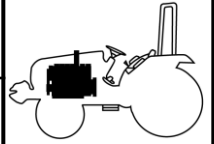
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GASKET SET

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NOTE

FIG 201

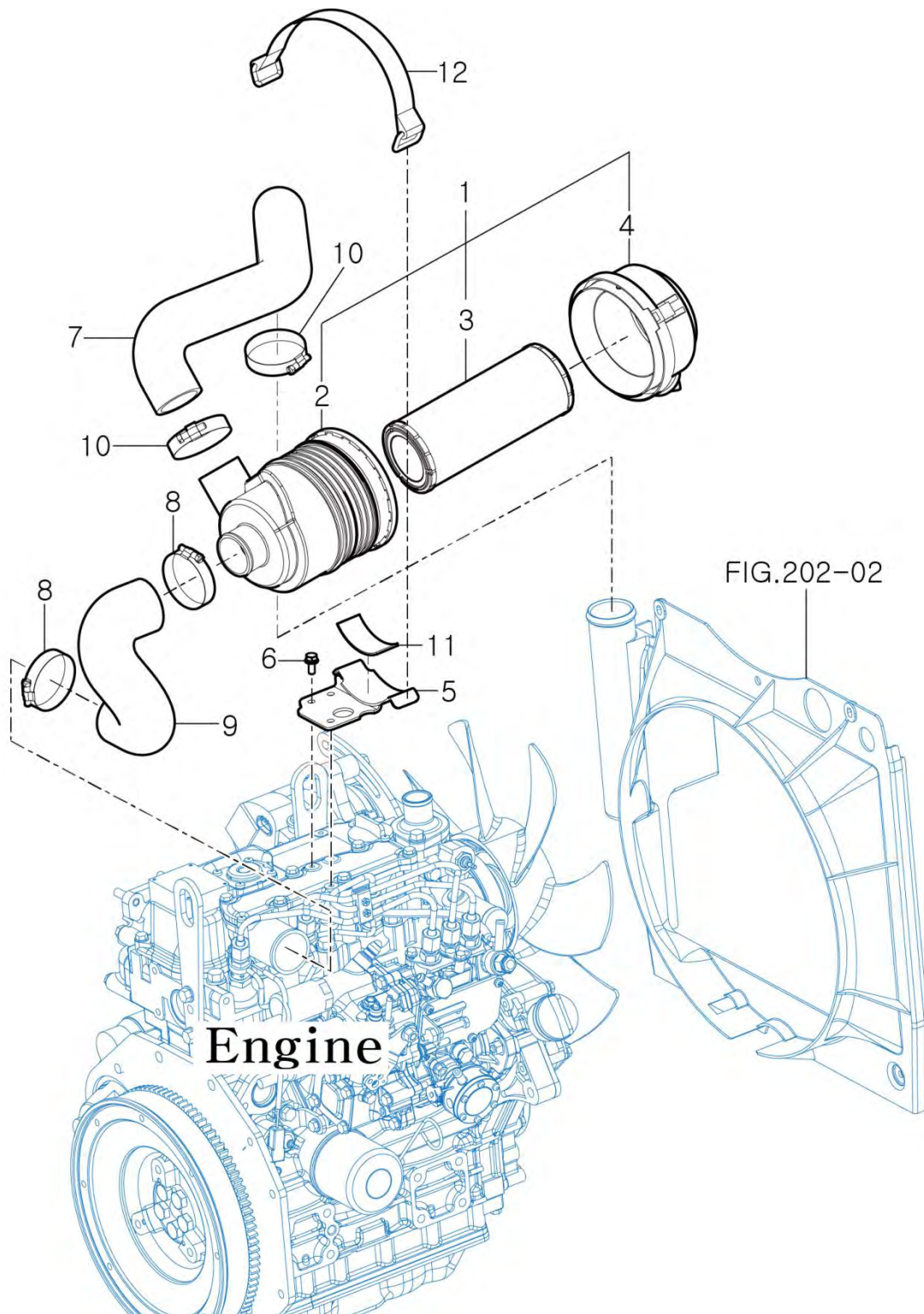
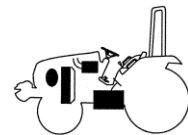
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AIR CLEANER

P1

YEAR

2016



NOTE

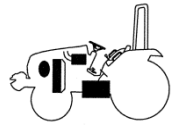
FIG 202

RADIATOR

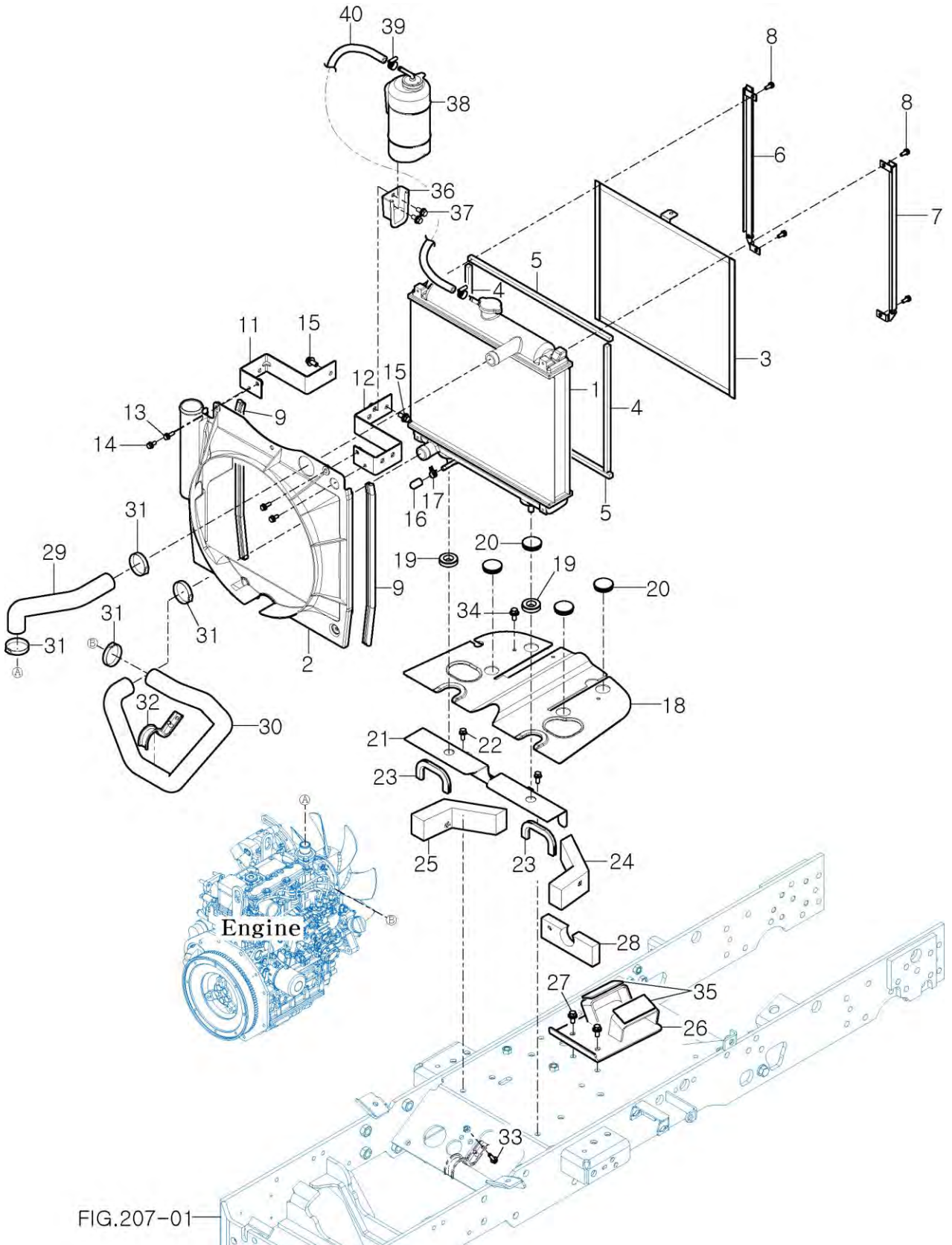
P1

YEAR

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NOTE

FIG 203

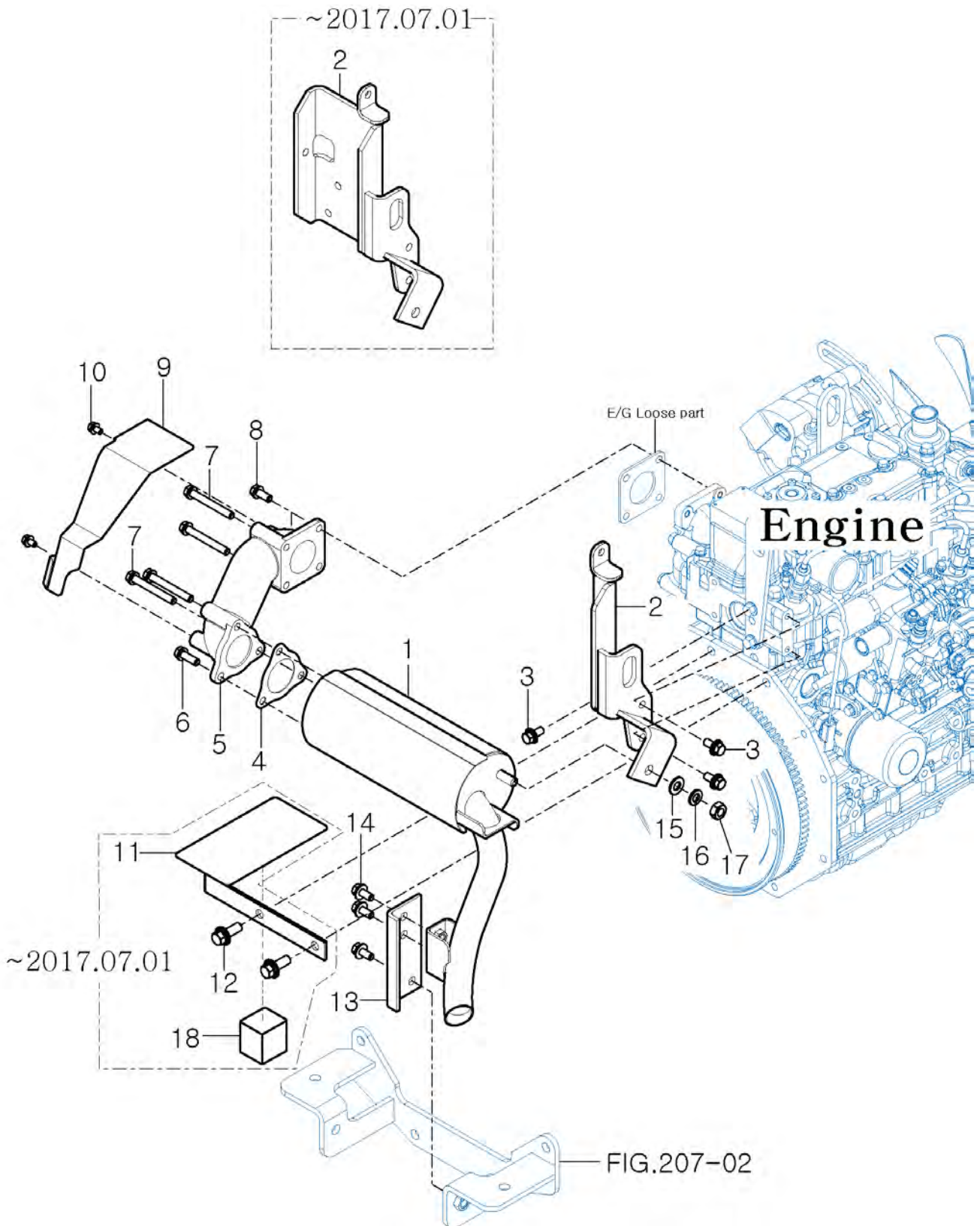
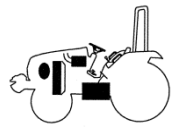
T194

MUFFLER

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NOTE

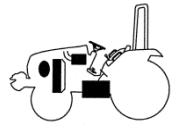
FIG 205

ACCELERATOR

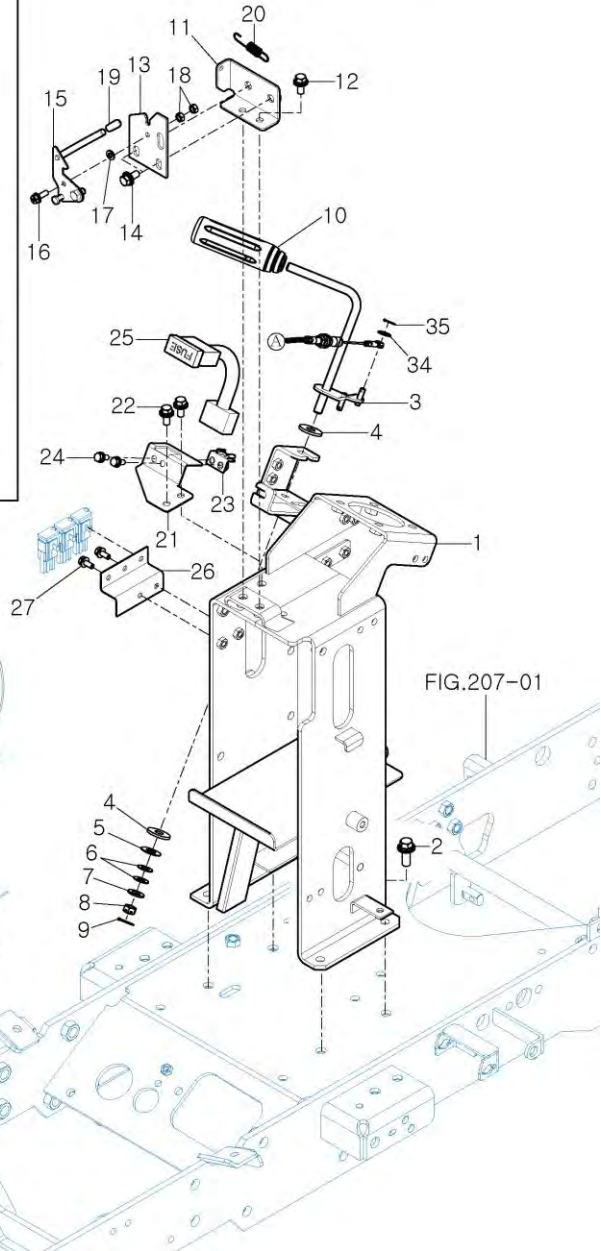
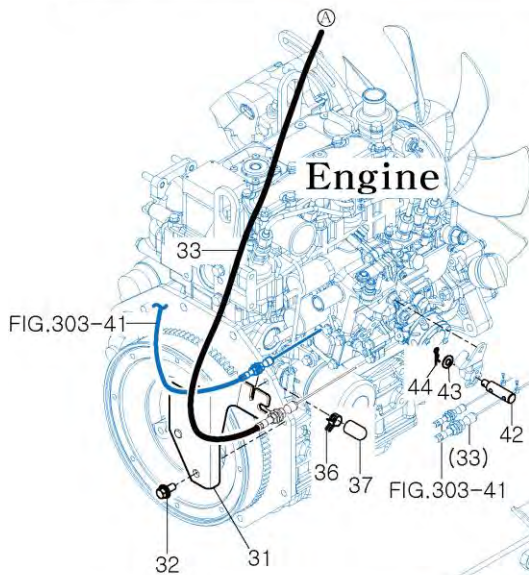
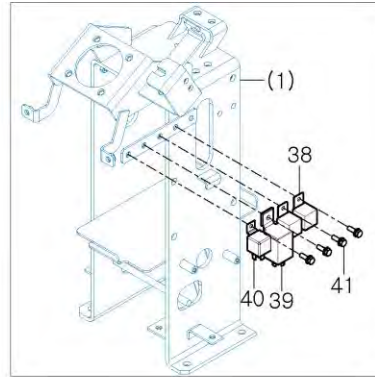
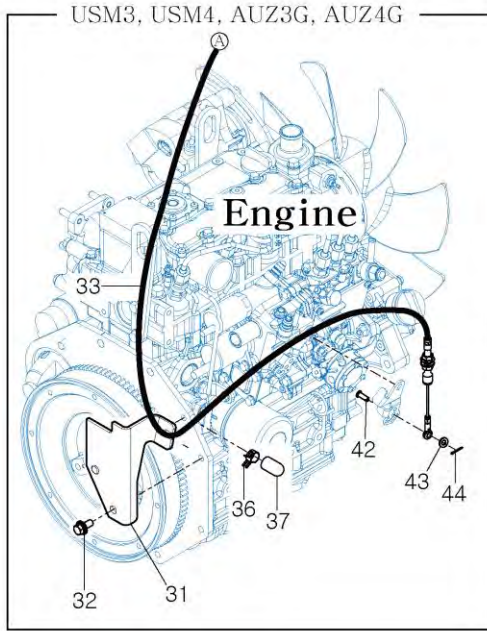
P2

YEAR

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NOTE

FIG 206

T194

FUEL FILTER

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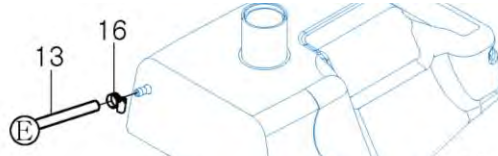
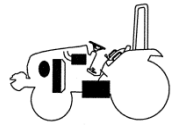


FIG.204-01

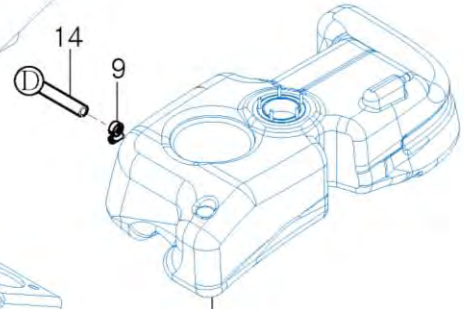
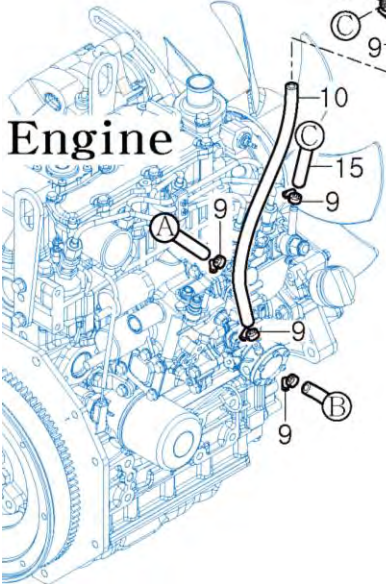
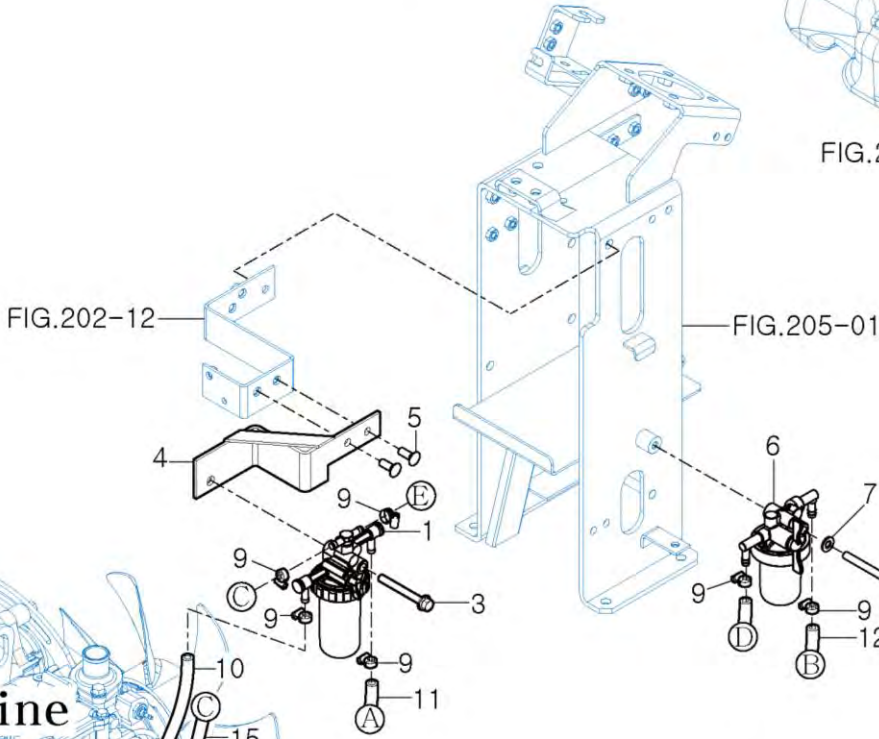
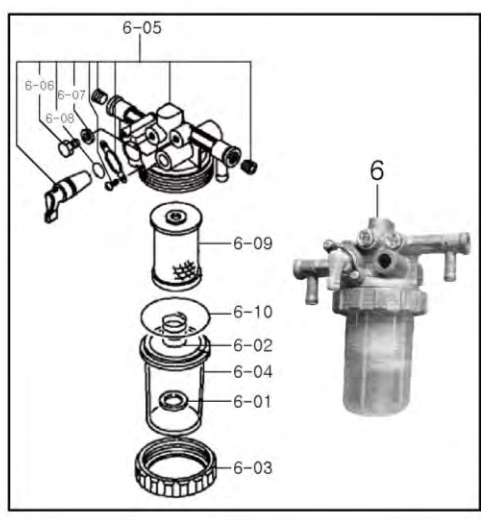
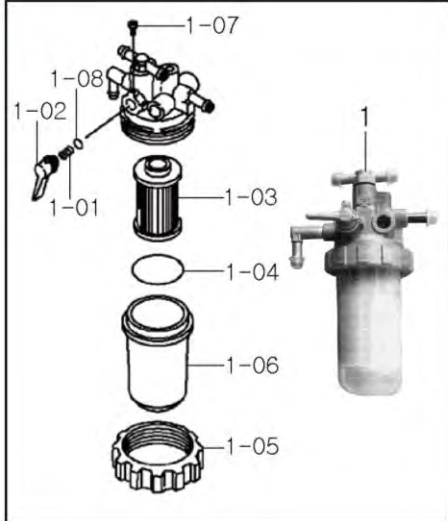


FIG.204-02



Engine



NOTE

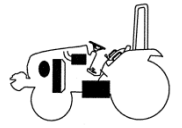
FIG 207

ENGINE MOUNTING

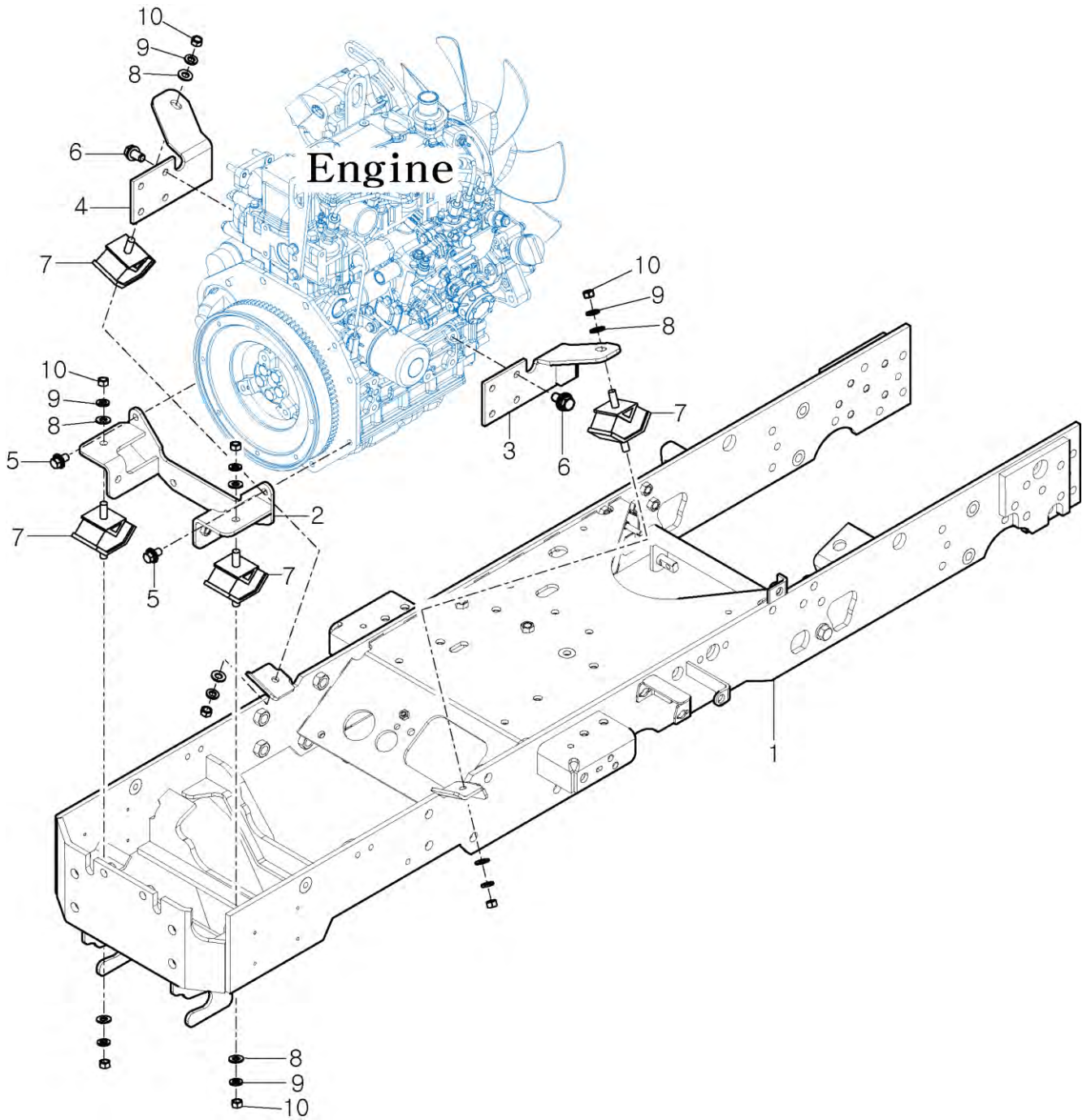
P1

YEAR

2016



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NOTE

FIG 302

BRAKE PEDAL & LINKAGE

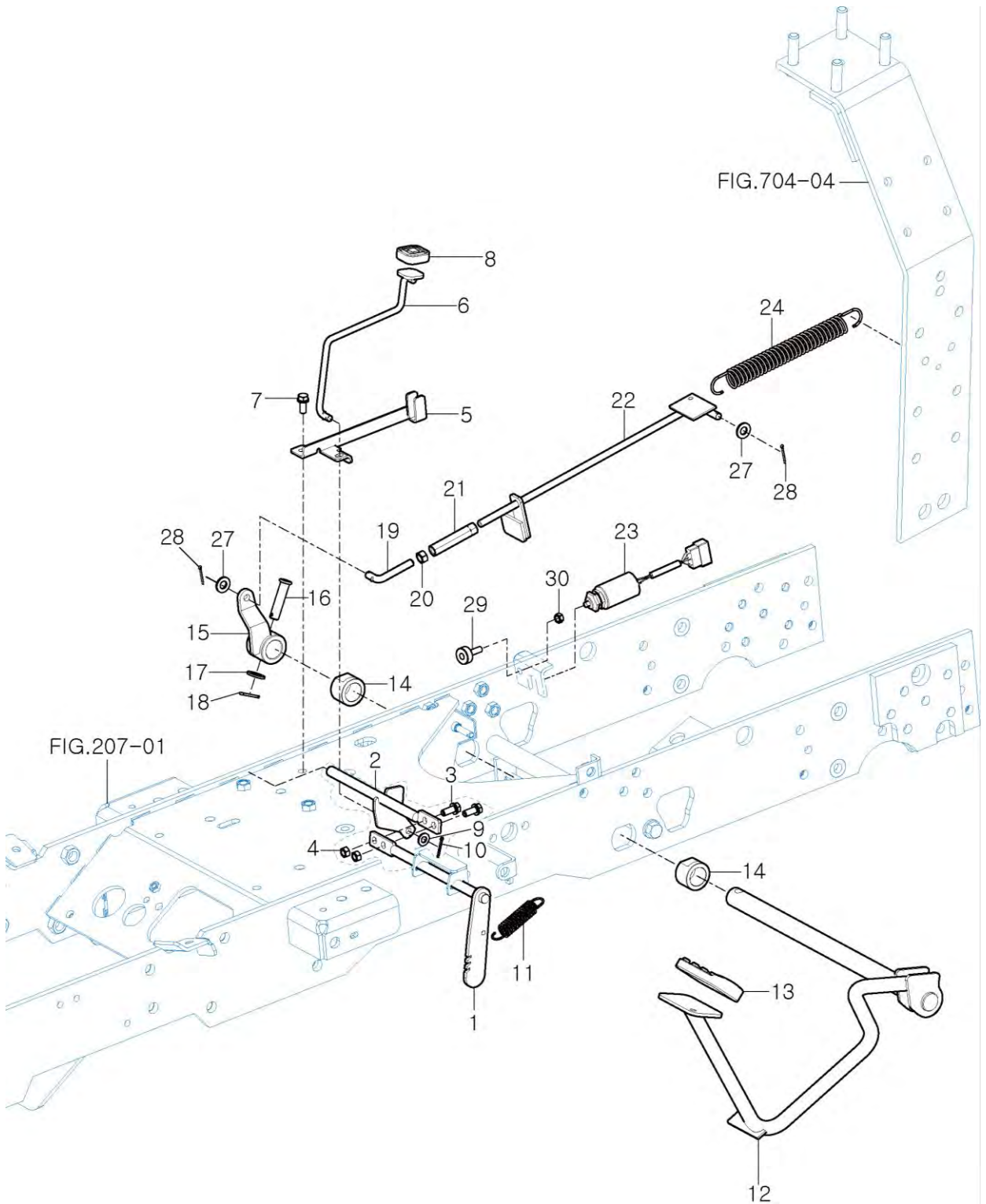
P1

YEAR

2016



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NOTE

FIG 303

SPEED CONTROL

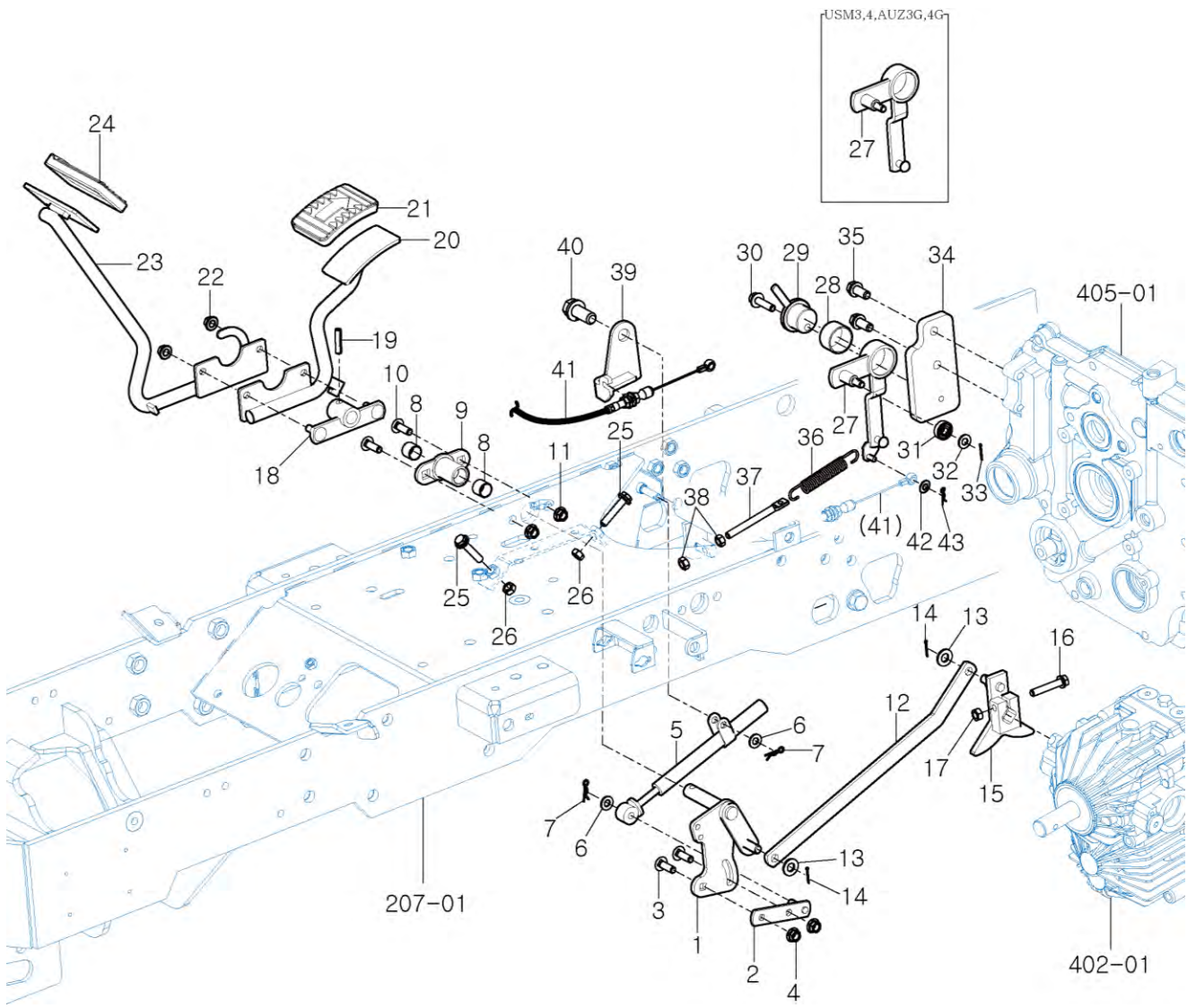
P1

YEAR

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NOTE

FIG 304

DASH COVER

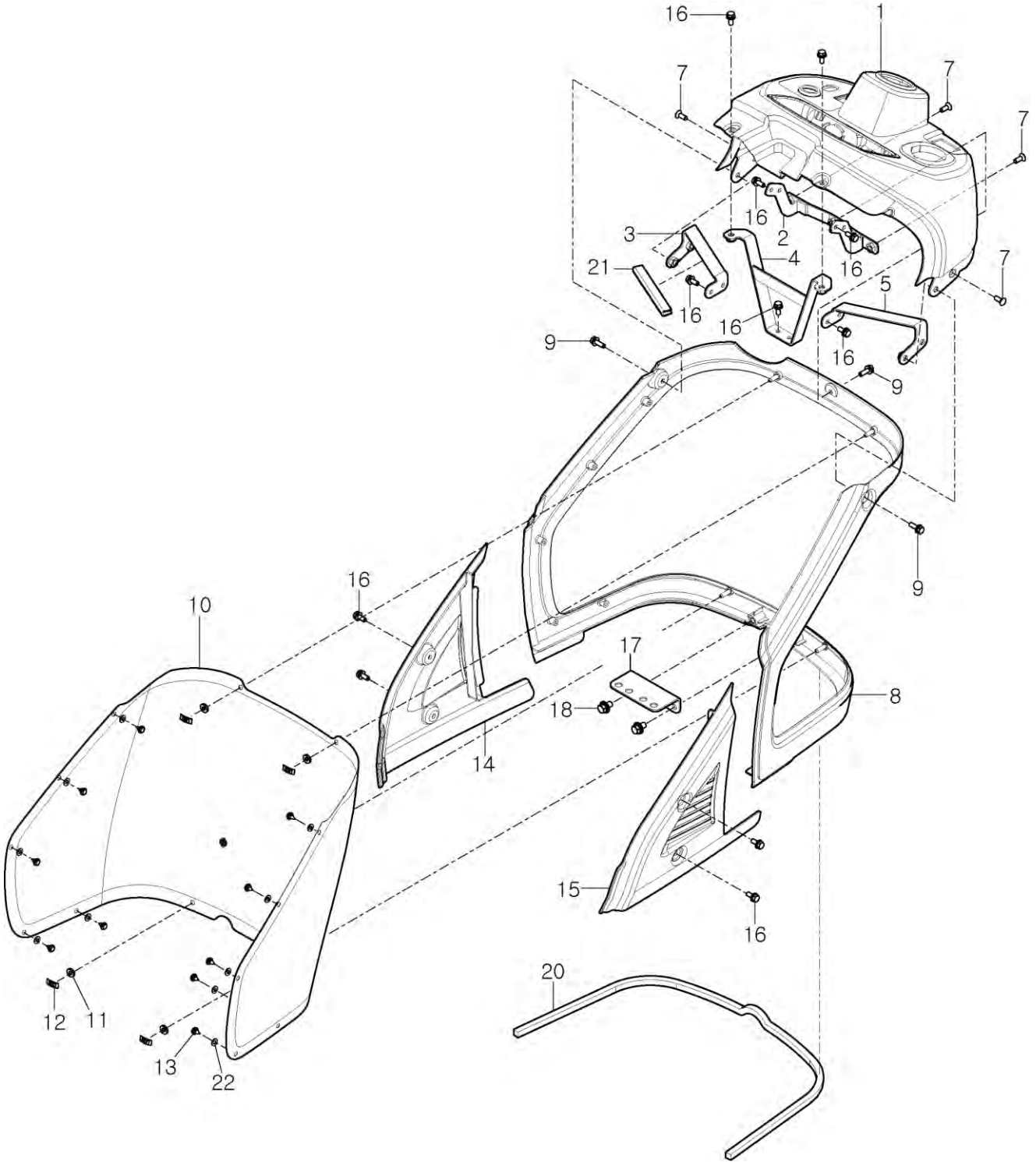
P1

YEAR

2016



T194



NOTE

FIG 305

STEERING VALVE

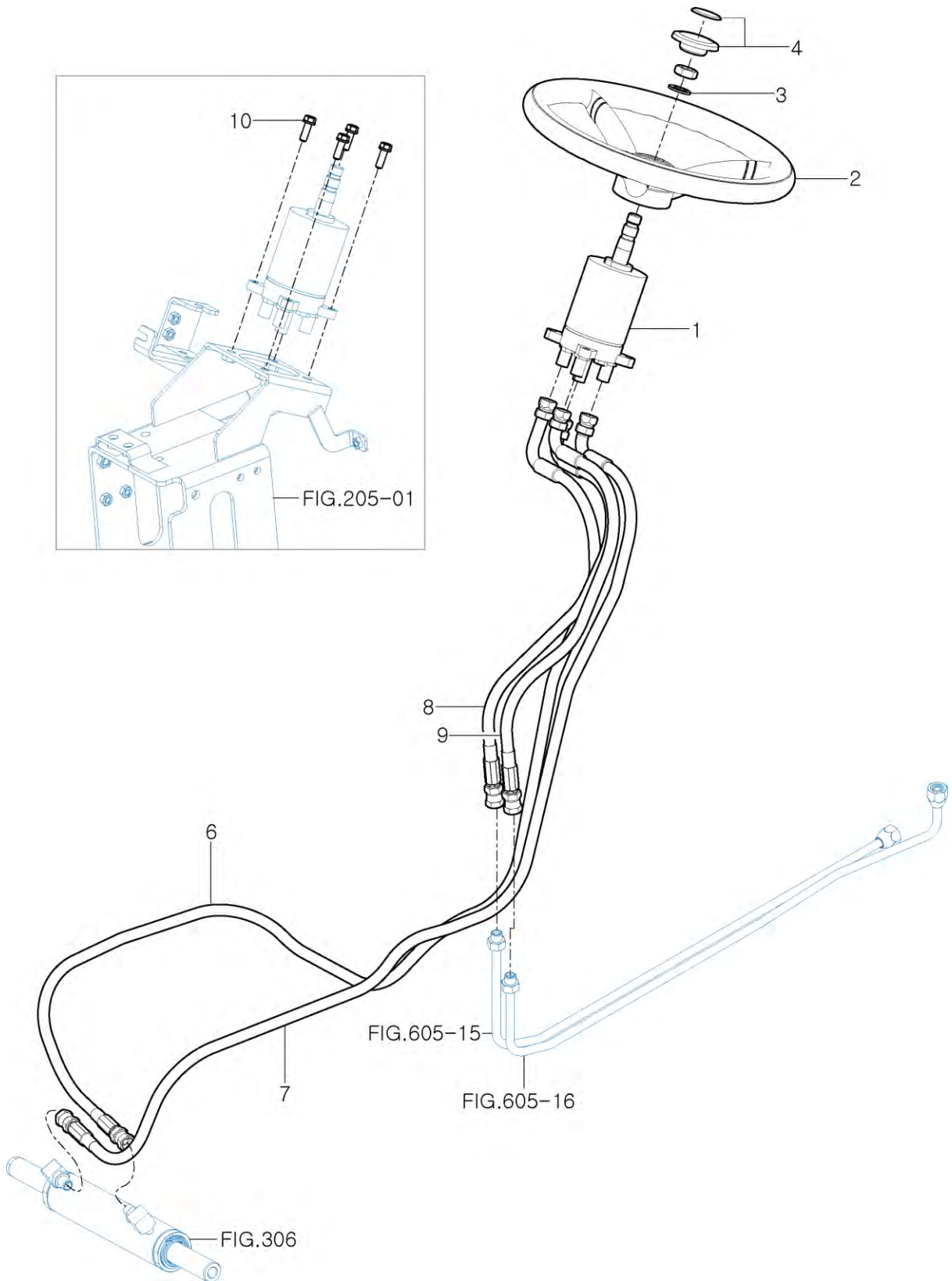
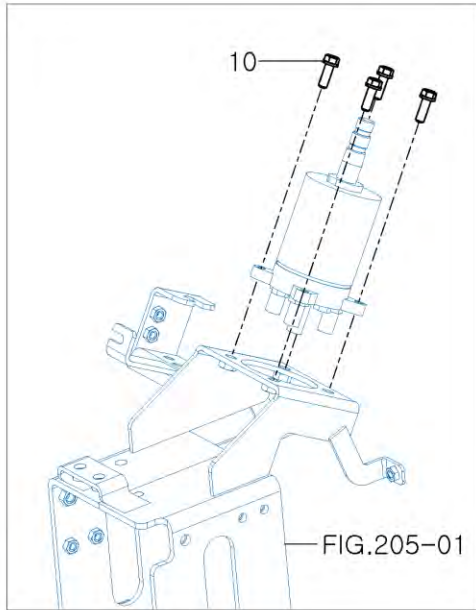
P1

YEAR

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NOTE

FIG 306

STEERING CYLINDER

P1

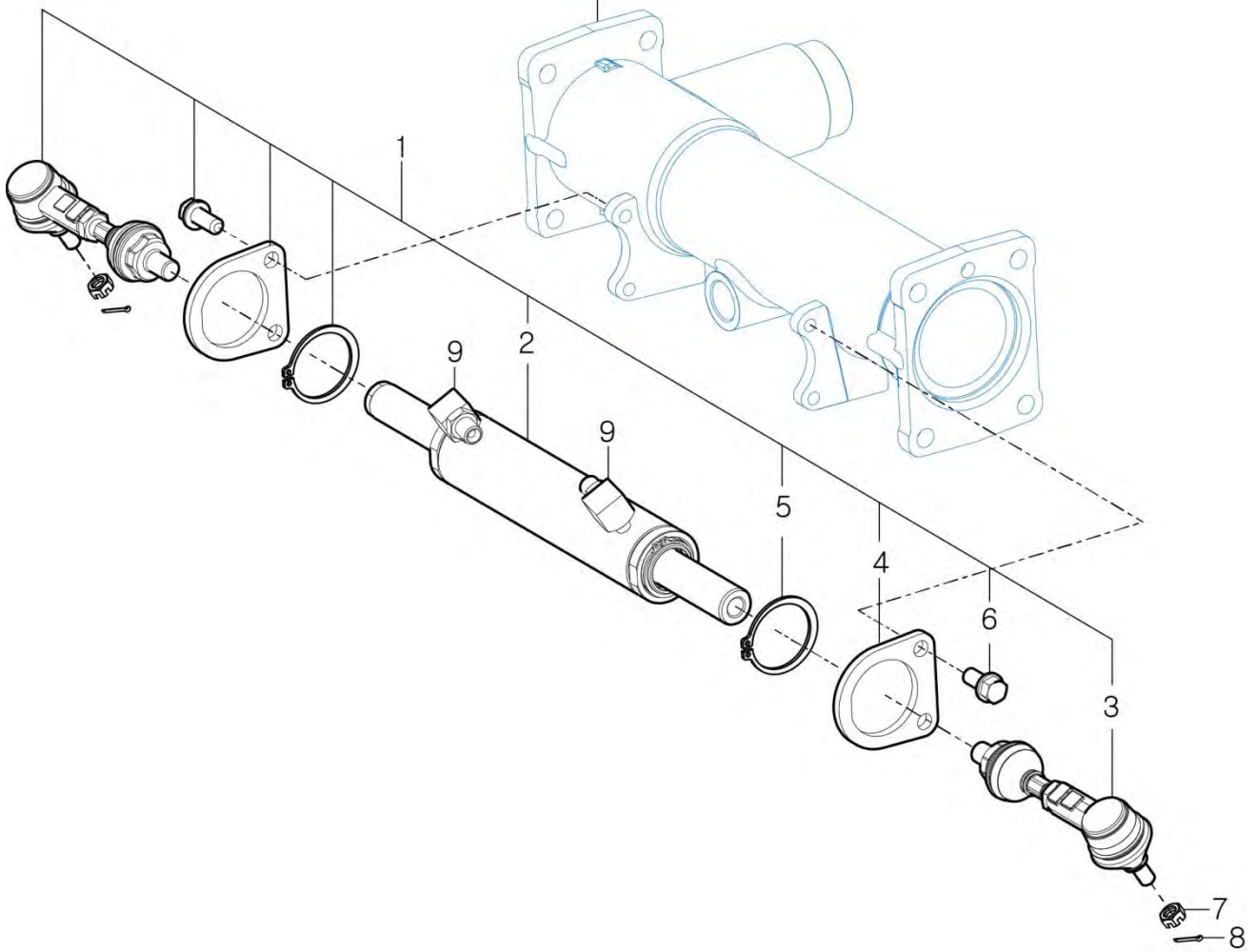
YEAR

2016



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FIG.504-01



NOTE

FIG 307A

TIRE

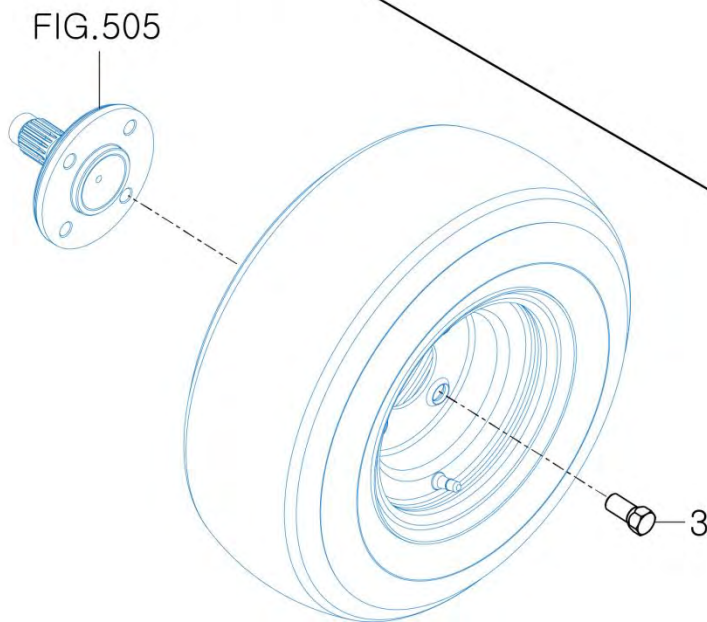
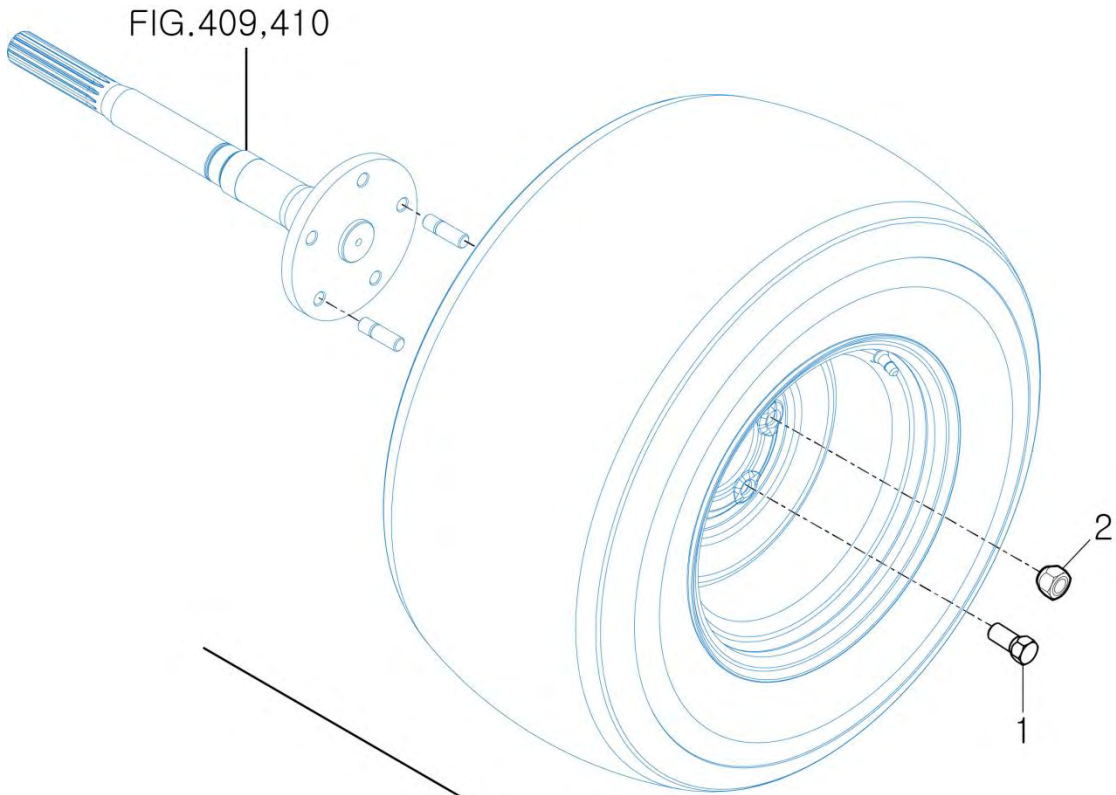
P1

YEAR

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NOTE

FIG 307B

TIRE(R3)

P1

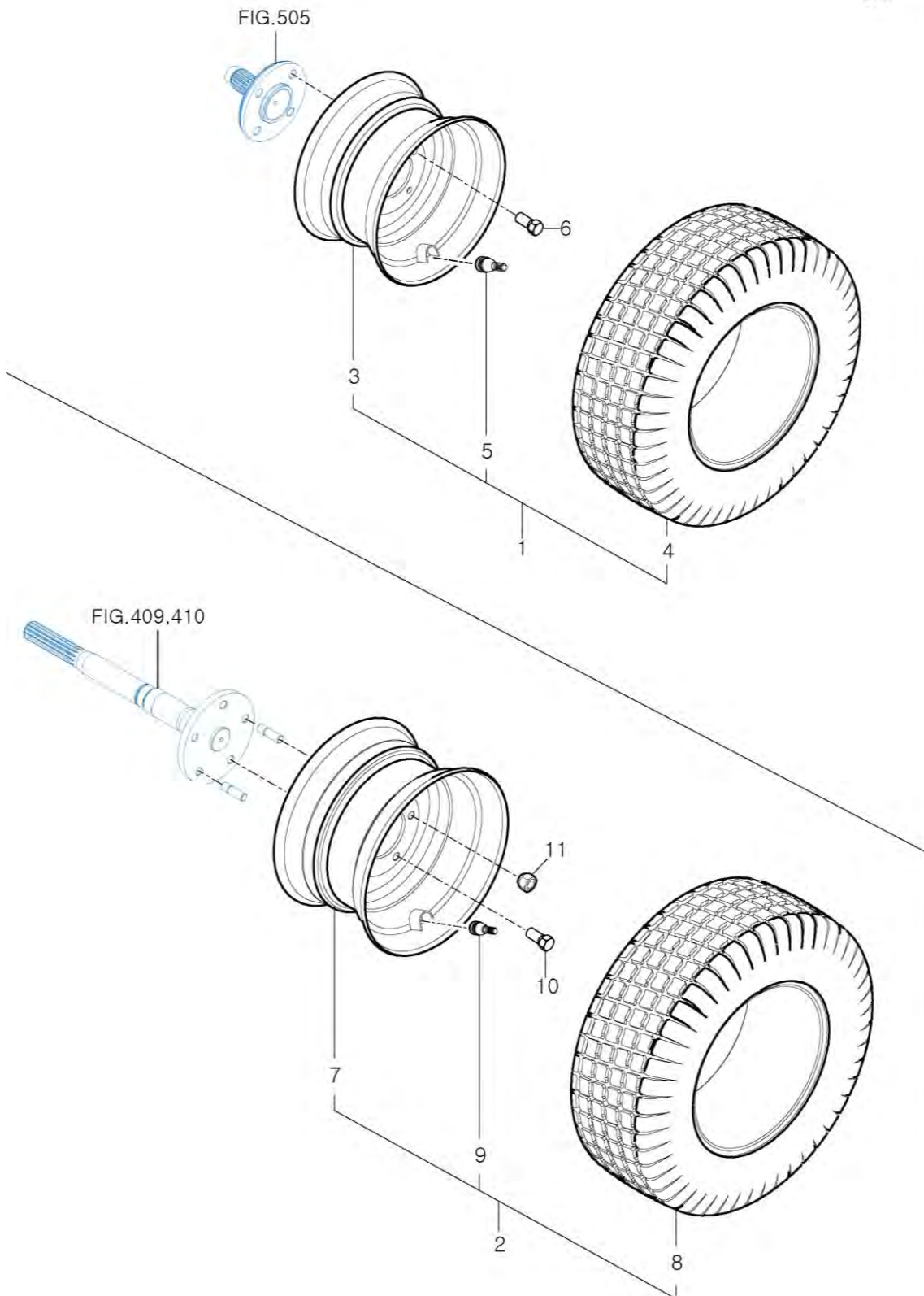
YEAR

2016



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R3



NOTE

FIG 307C

TIRE(R4)

P1

YEAR

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R4

FIG.505

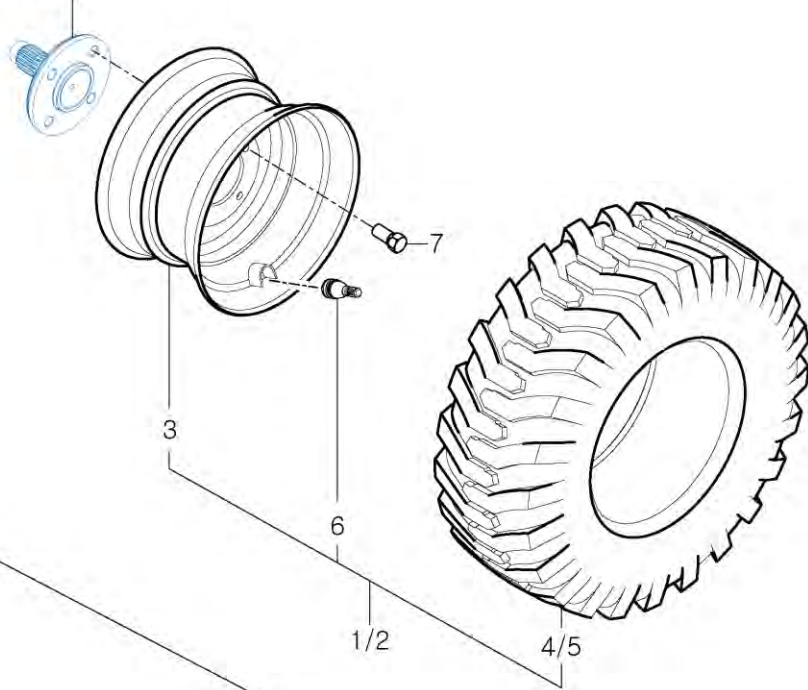
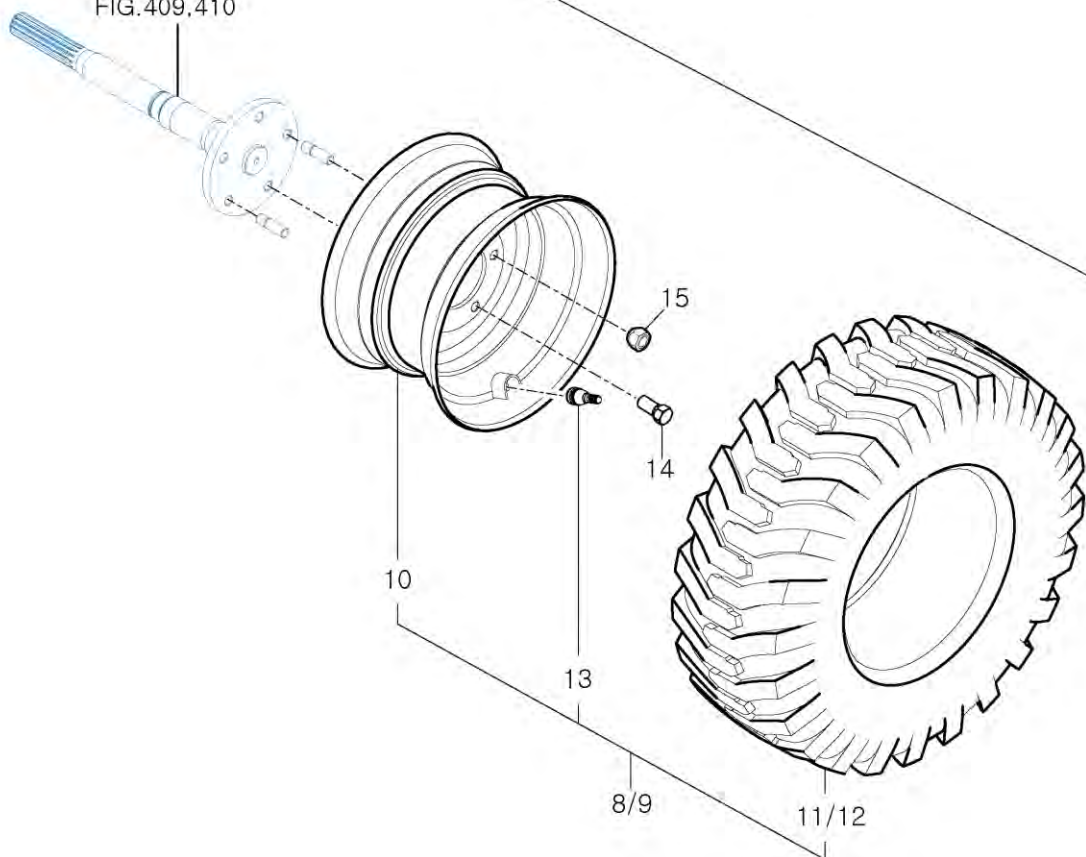


FIG.409,410



NOTE

FIG 401

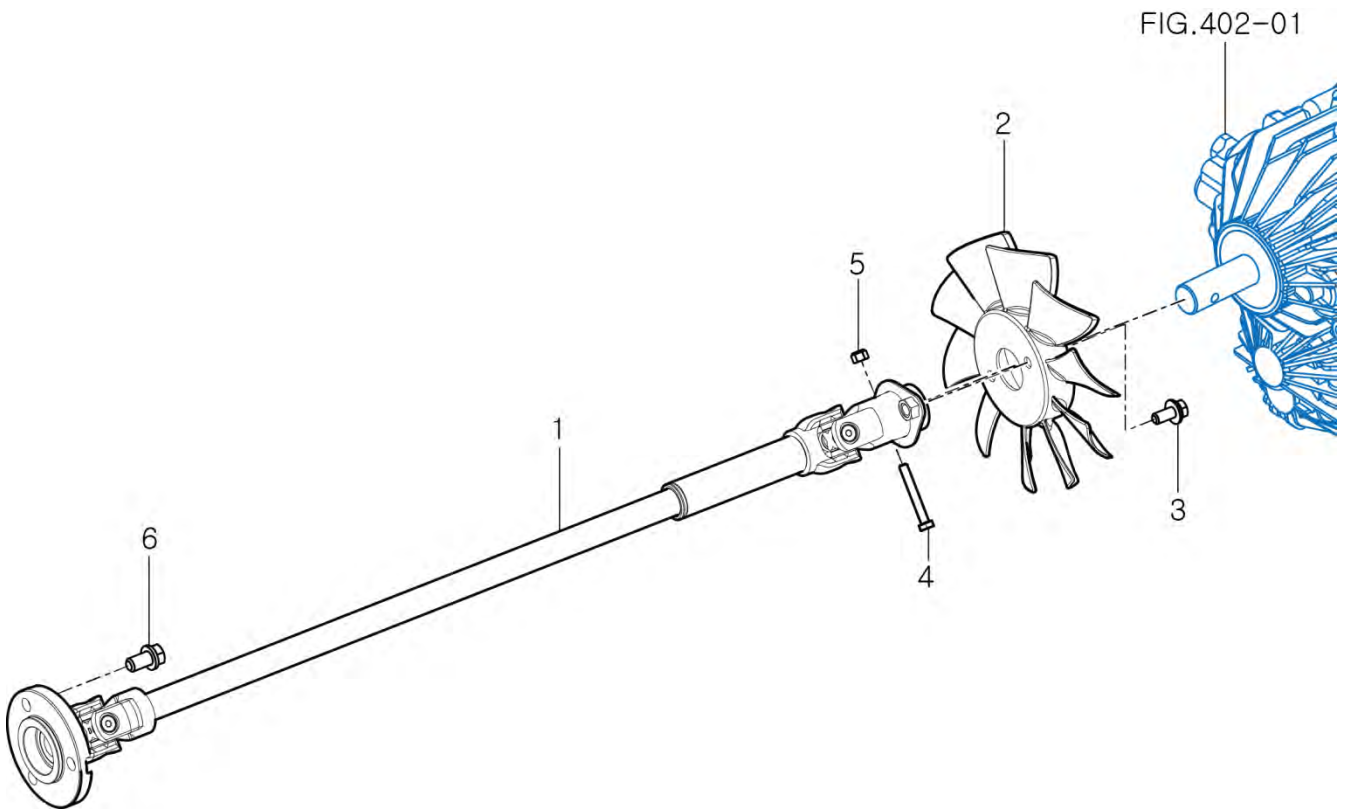
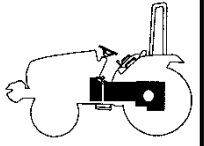
T194

INPUT SHAFT

P1

YEAR

2016



NOTE

FIG 402

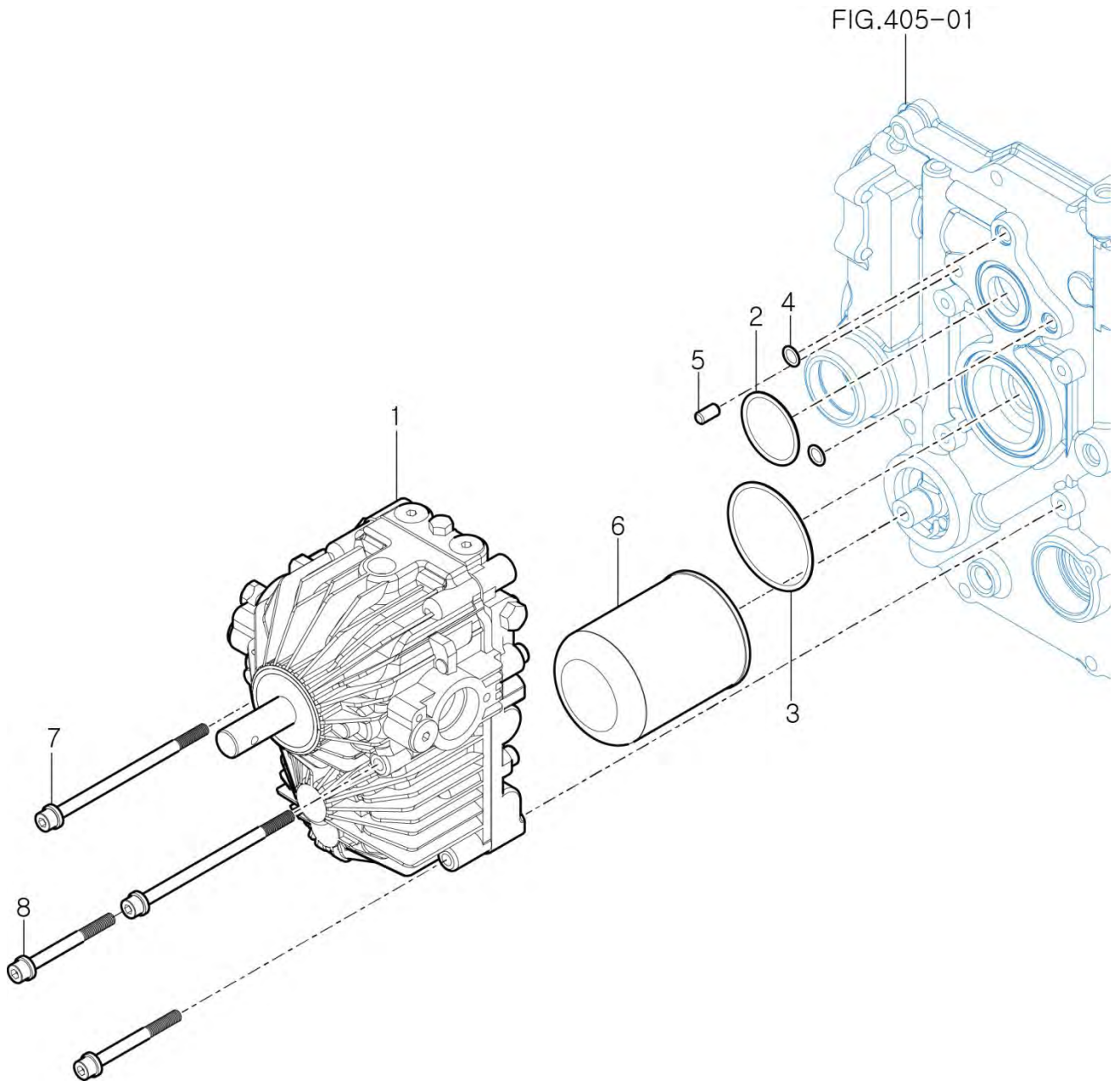
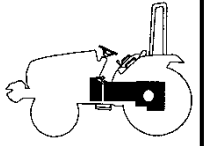
T194

HST

P1

YEAR

2016



NOTE

FIG 403

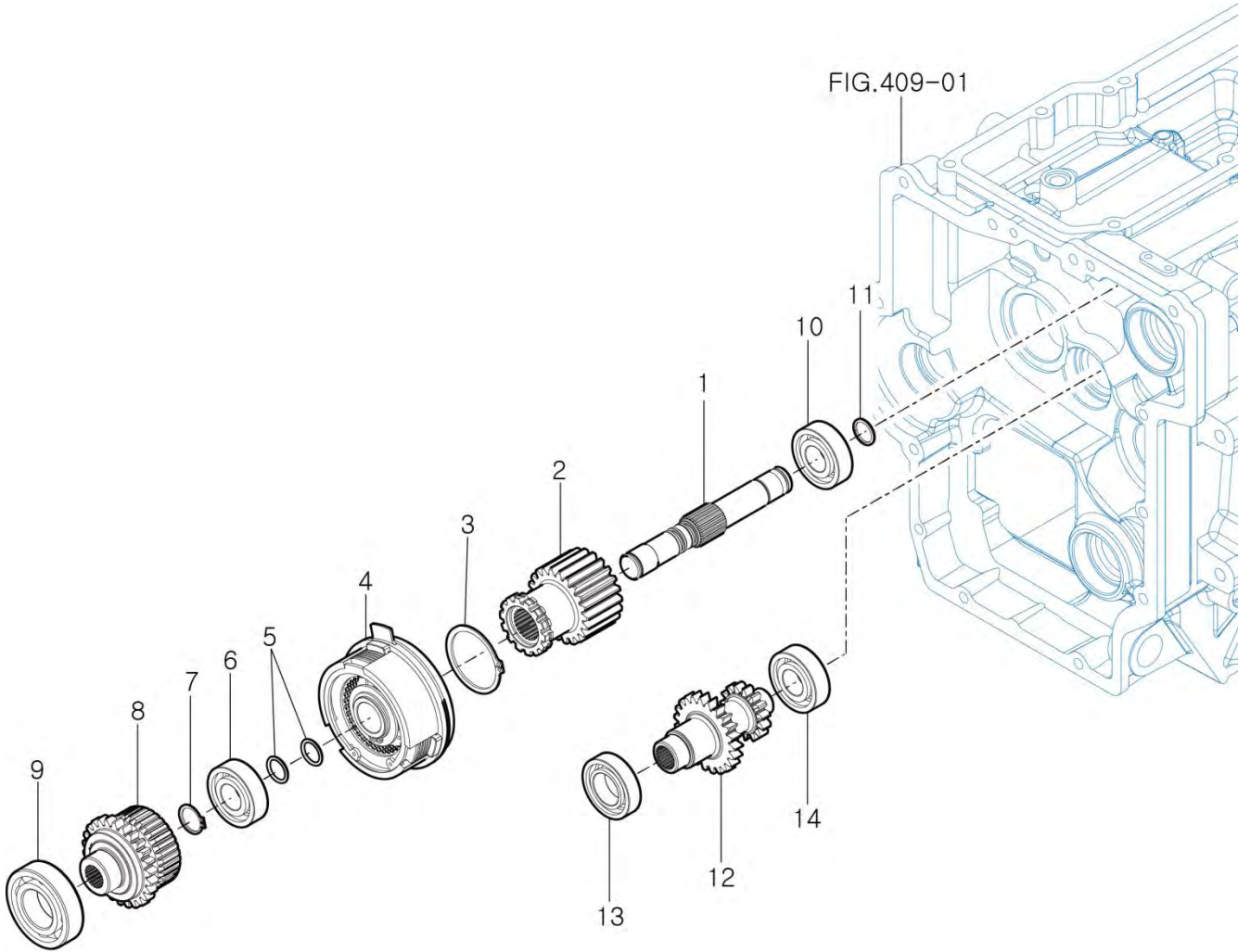
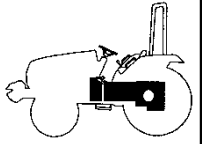
T194

PTO CLUTCH SUB& RANGE
GEAR SUB

P1

YEAR

2016



NOTE

FIG 404

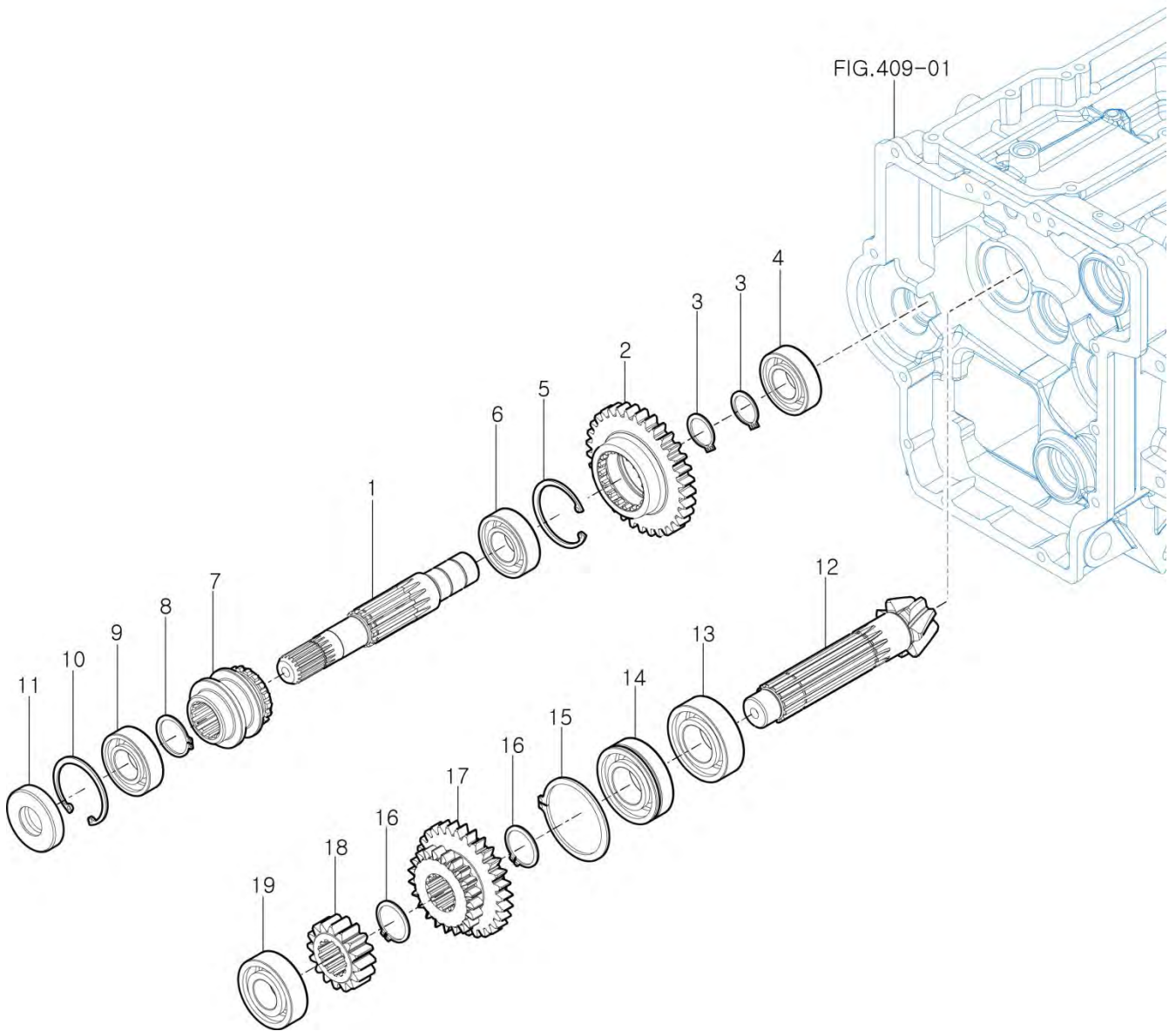
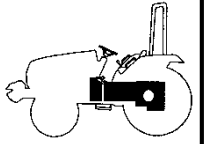
T194

SPIRAL BEVEL PINION & 4WD
SHAFT SUB

P1

YEAR

2016



NOTE

FIG 405

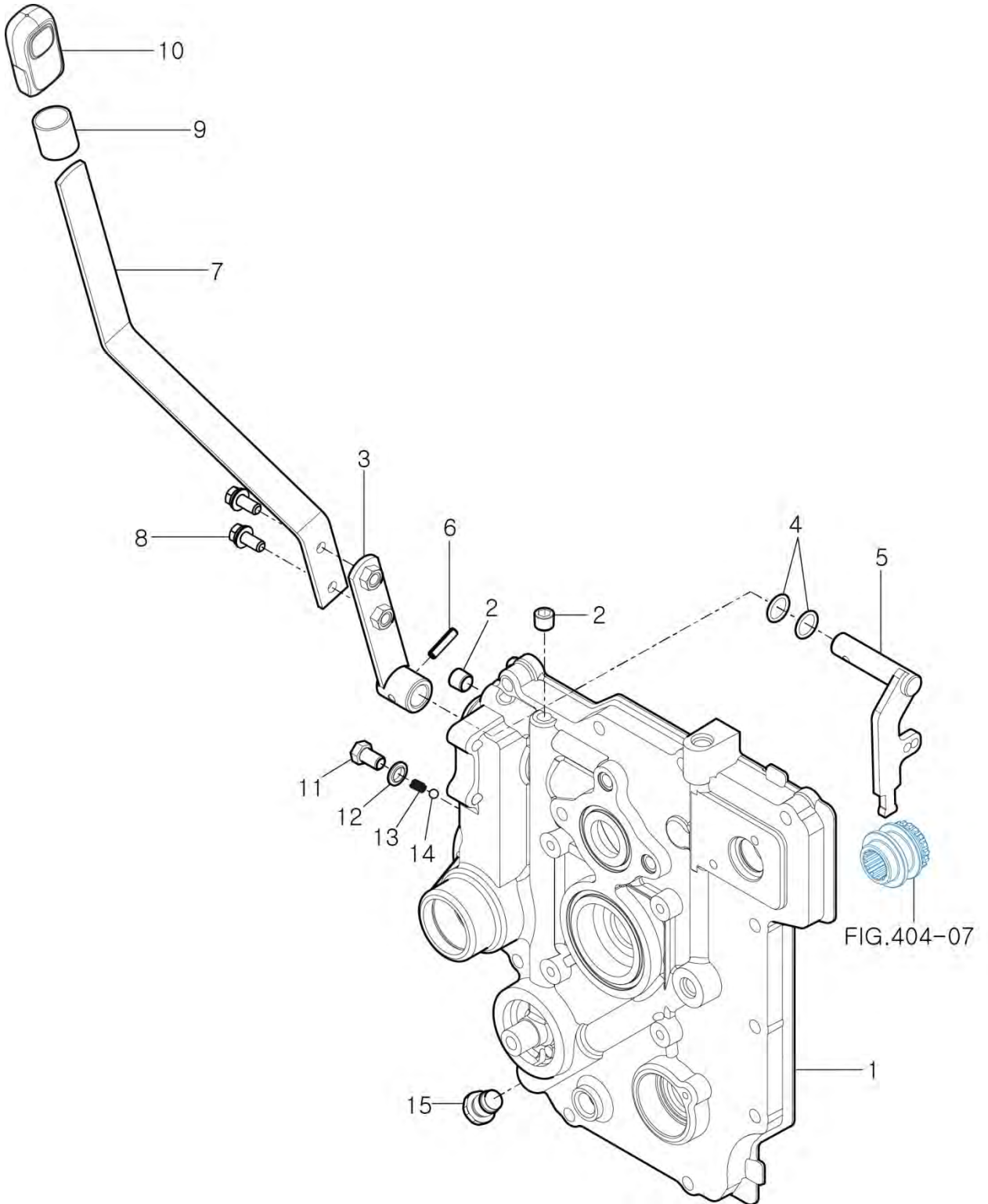
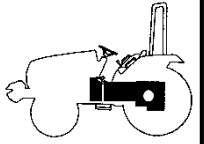
T194

INPUT METAL

P1

YEAR

2016



NOTE

FIG 406

T194

P.T.O COUNT SHAFT SUB &
REAR P.T.O SUB

P1

YEAR

2016

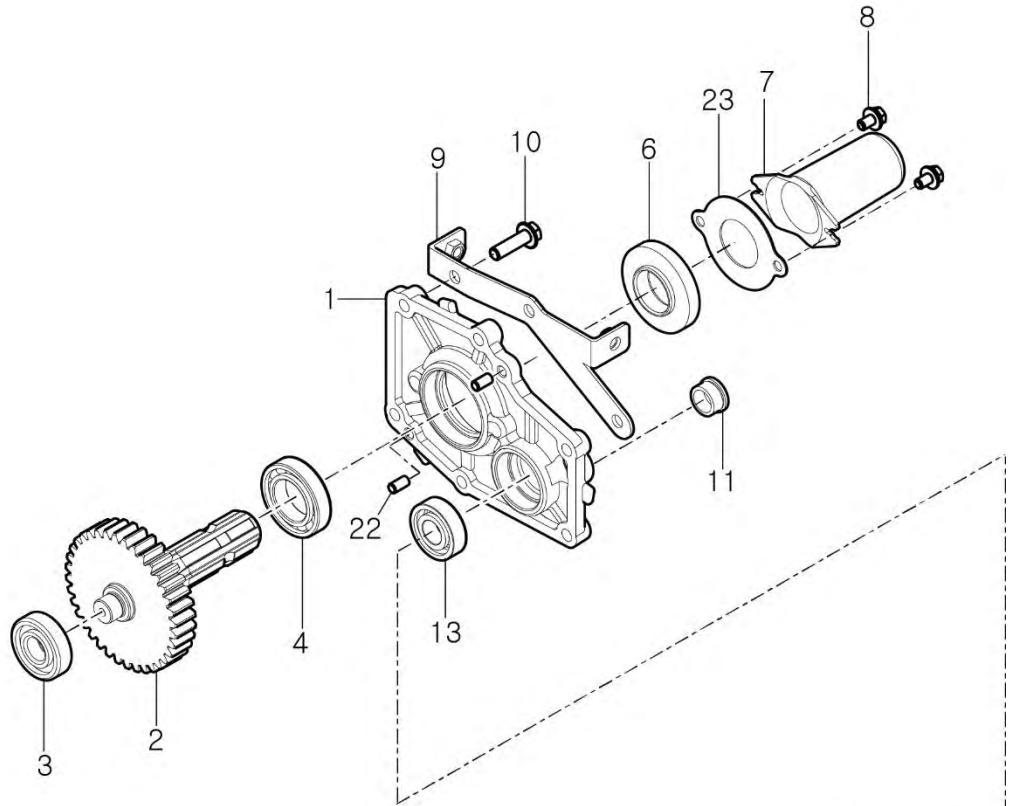
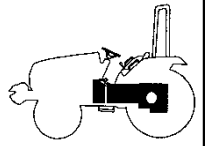
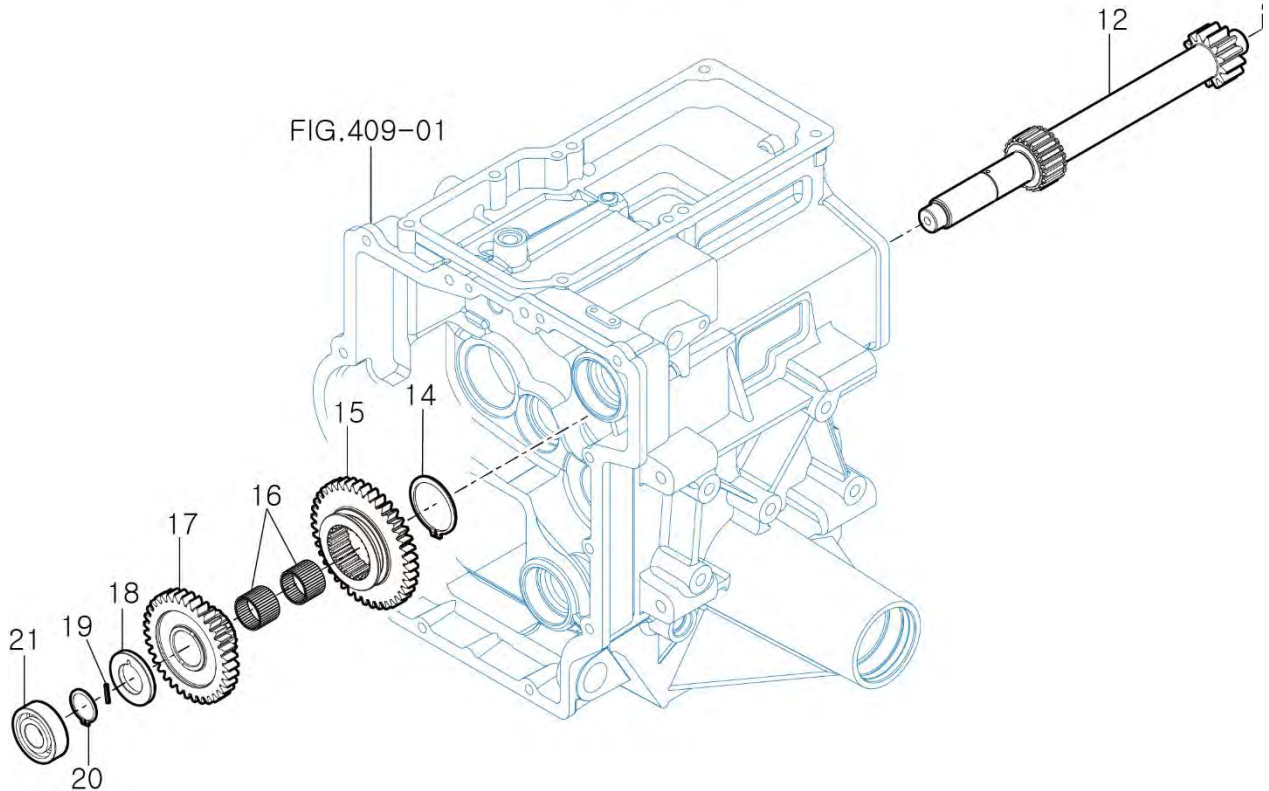


FIG.409-01



NOTE

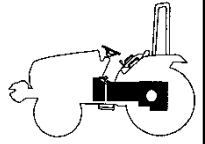
FIG 407

MID P.T.O IDLE GEAR & MID
P.T.O SUB

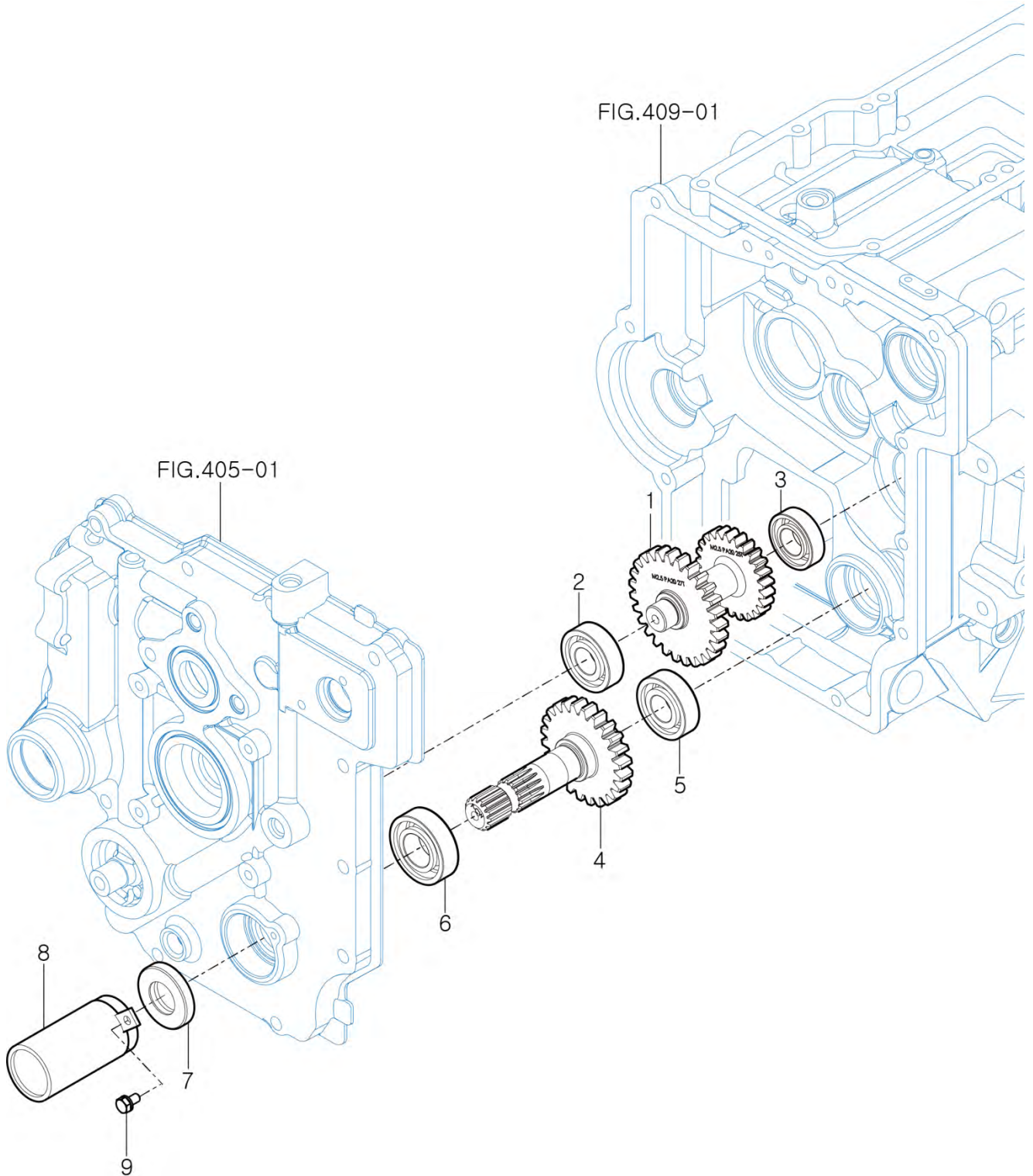
P1

YEAR

2016



T194



NOTE

FIG 408

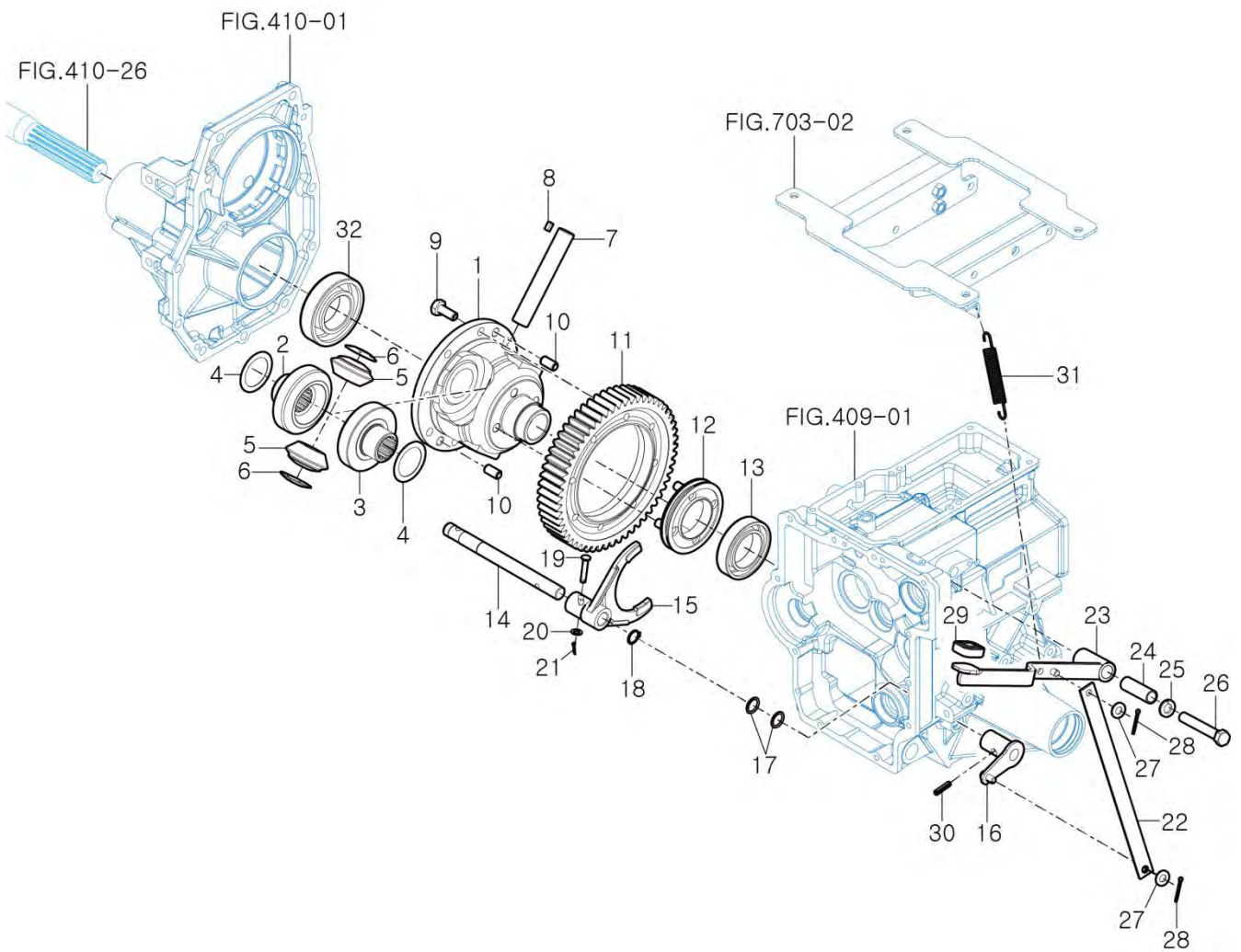
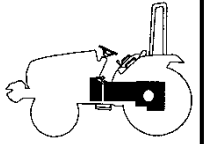
T194

DIFF LOCK

P1

YEAR

2016



NOTE

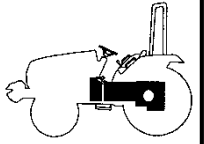
FIG 410

REAR AXLE HOUSING

P1

YEAR

2016



T194

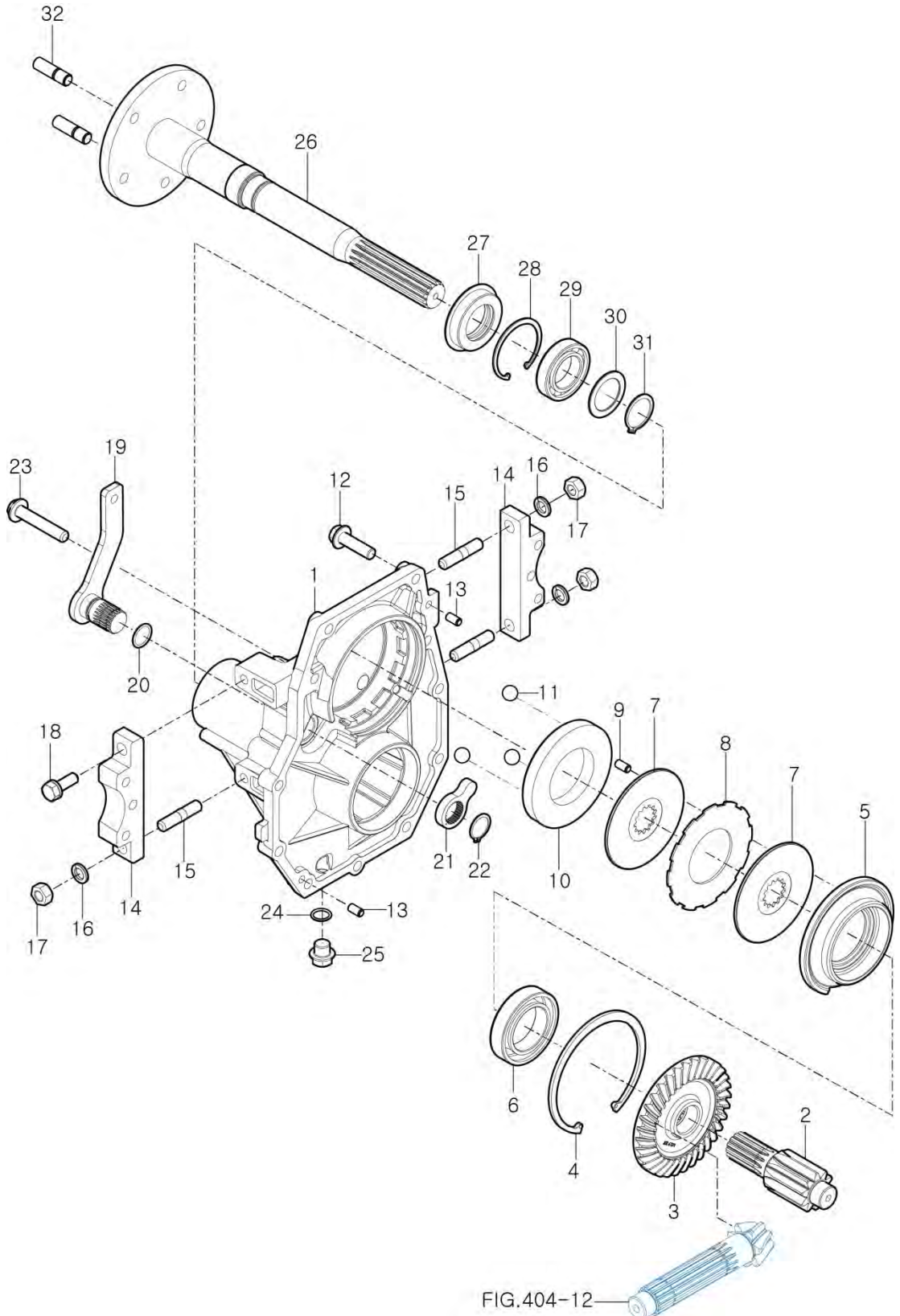


FIG. 404-12

NOTE

FIG 411

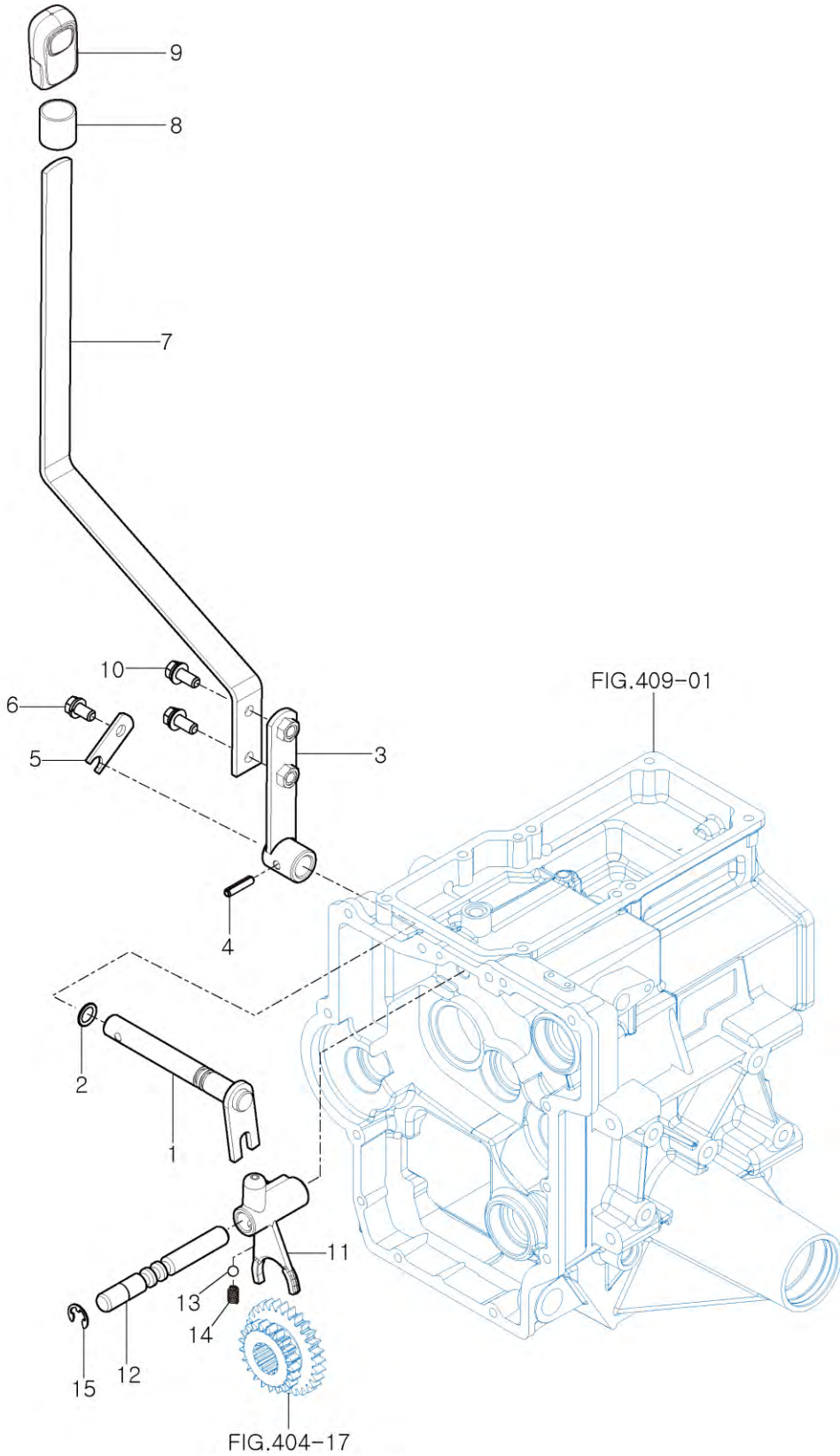
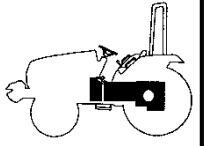
T194

RANGE SHIFT LEVER

P1

YEAR

2016



NOTE

FIG 412

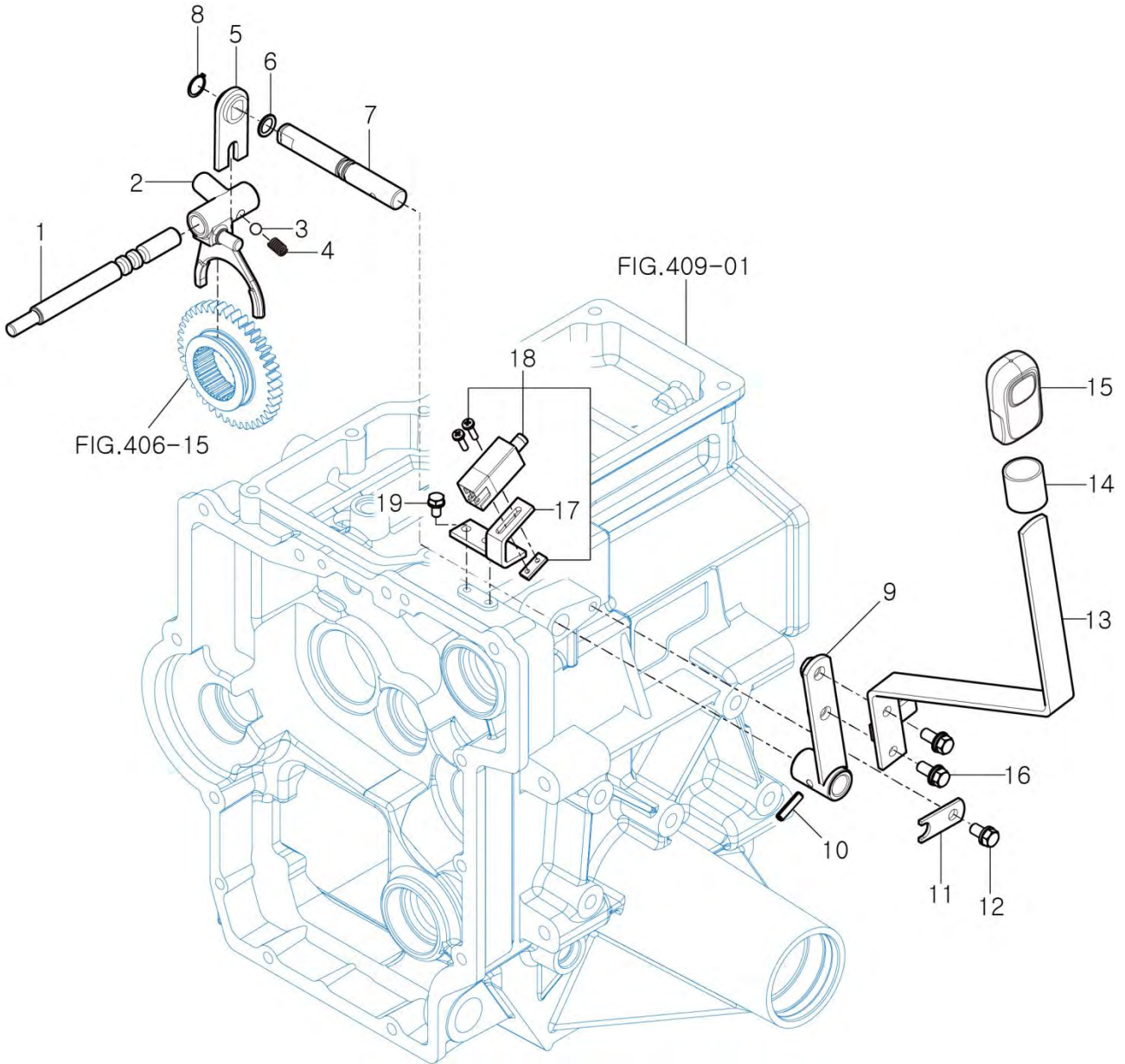
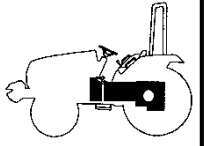
T194

P.T.O CHANGE LEVER

P1

YEAR

2016



NOTE

FIG 413

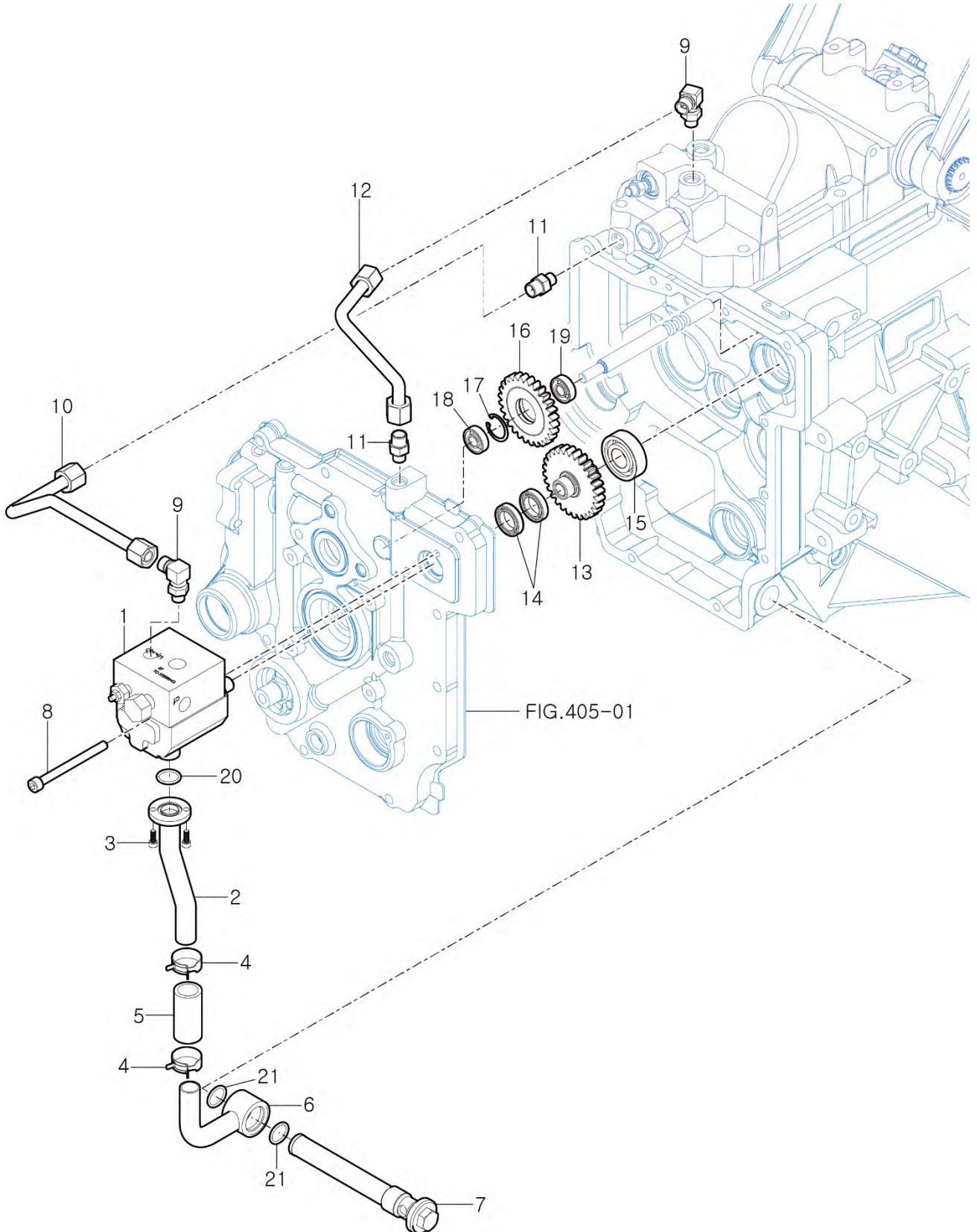
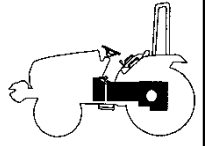
T194

GEAR PUMP & PUMP IDLE GEAR SUB

P1

YEAR

2016



NOTE

FIG 501

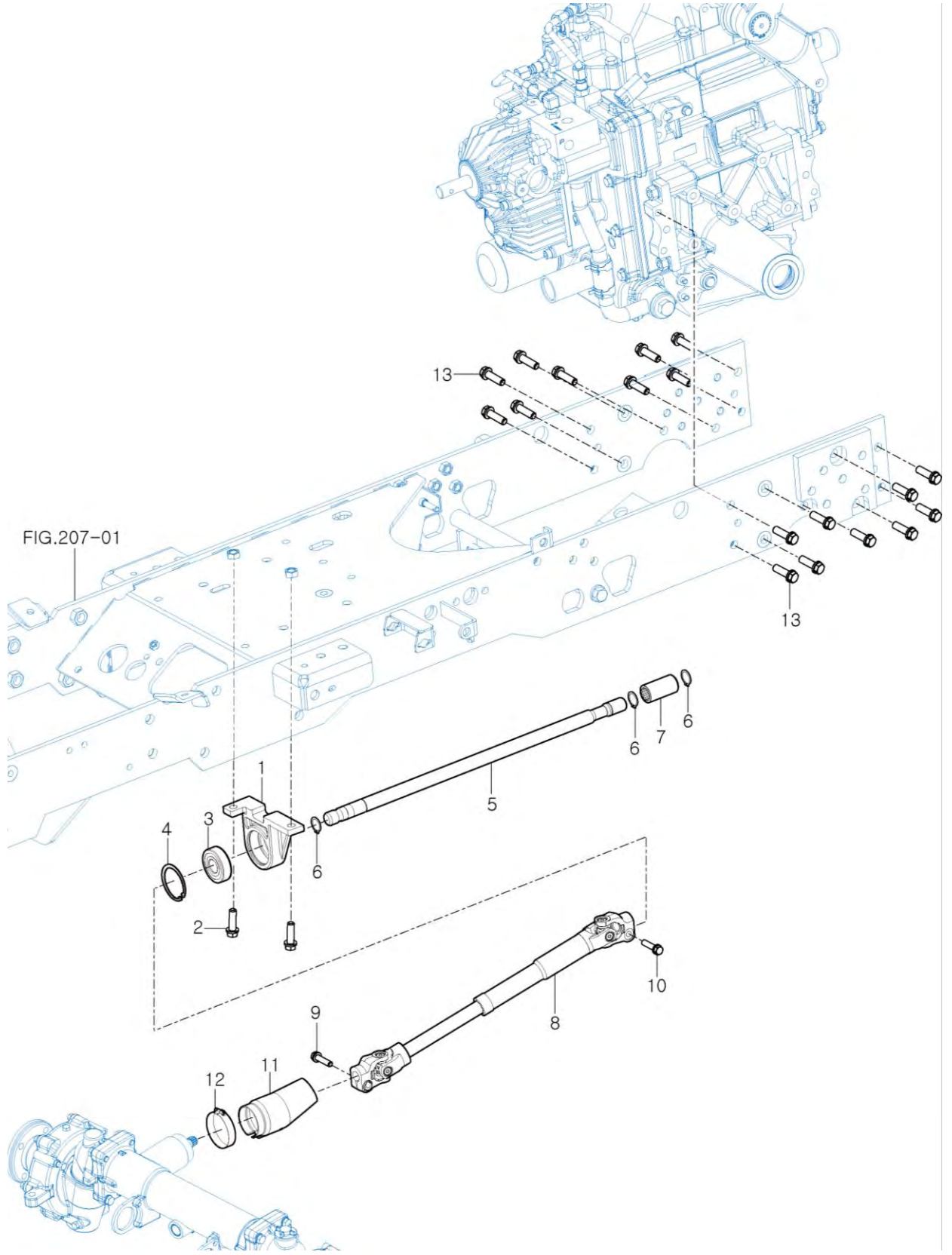
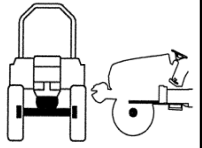
FRONT DRIVE SHAFT

T194

P1

YEAR

2016



NOTE

FIG 502

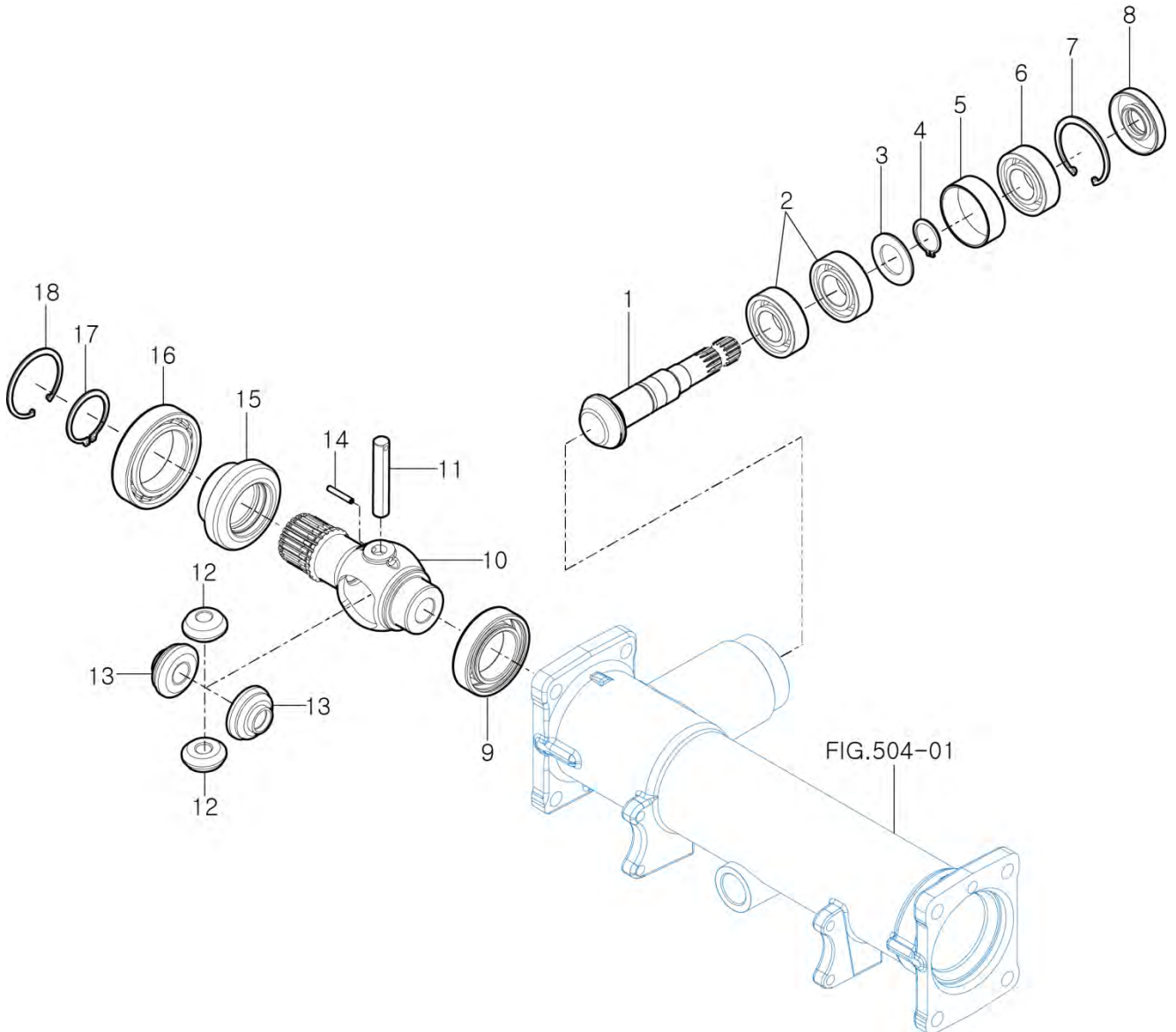
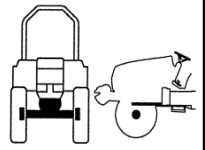
FRONT DIFFERENTIAL GEAR

T194

P1

YEAR

2016



NOTE

FIG 503

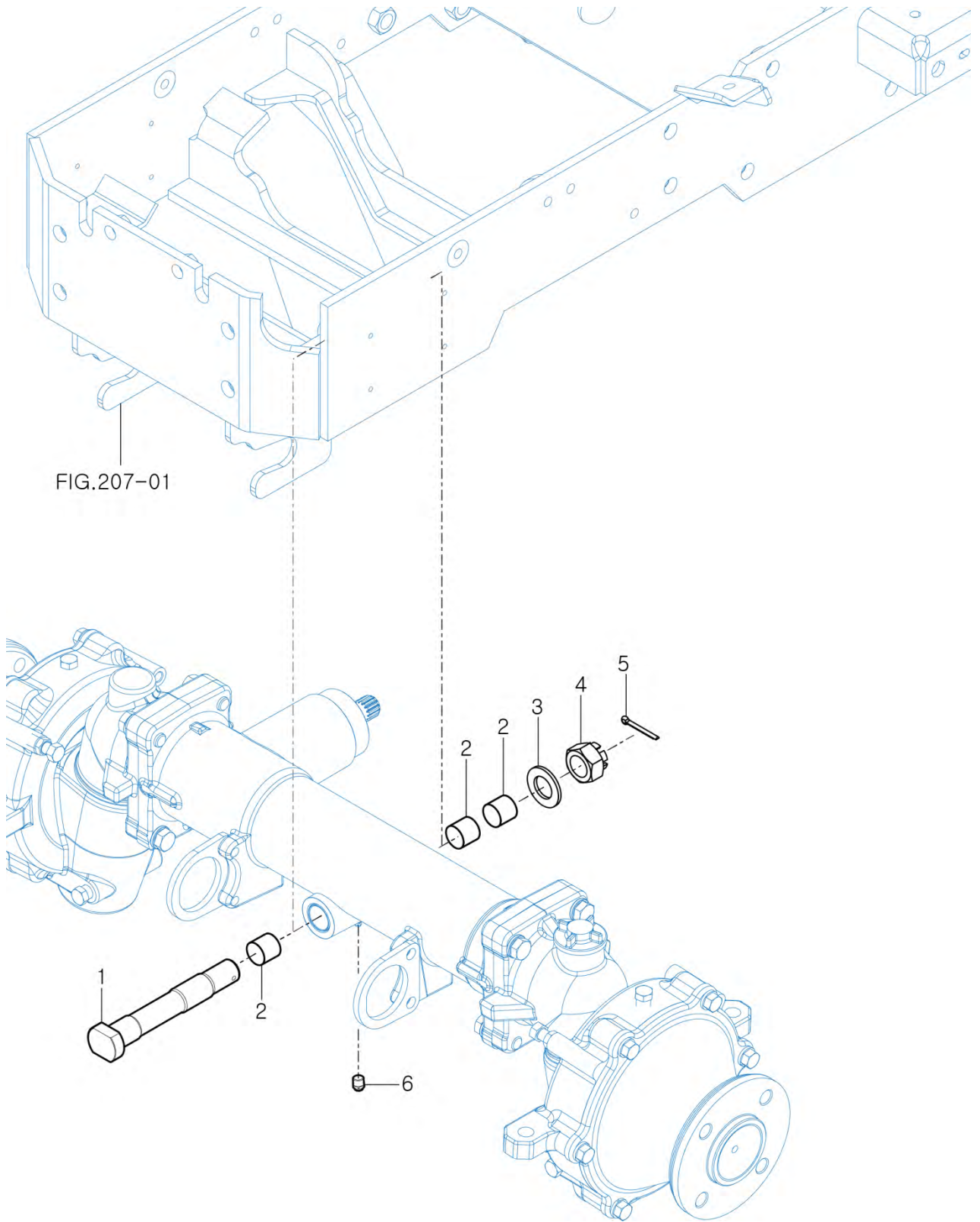
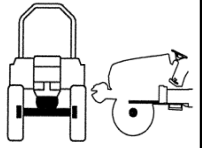
FRONT AXLE HOUSING

T194

P1

YEAR

2016



NOTE

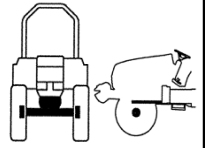
FIG 504

FRONT GEAR CASE (1)

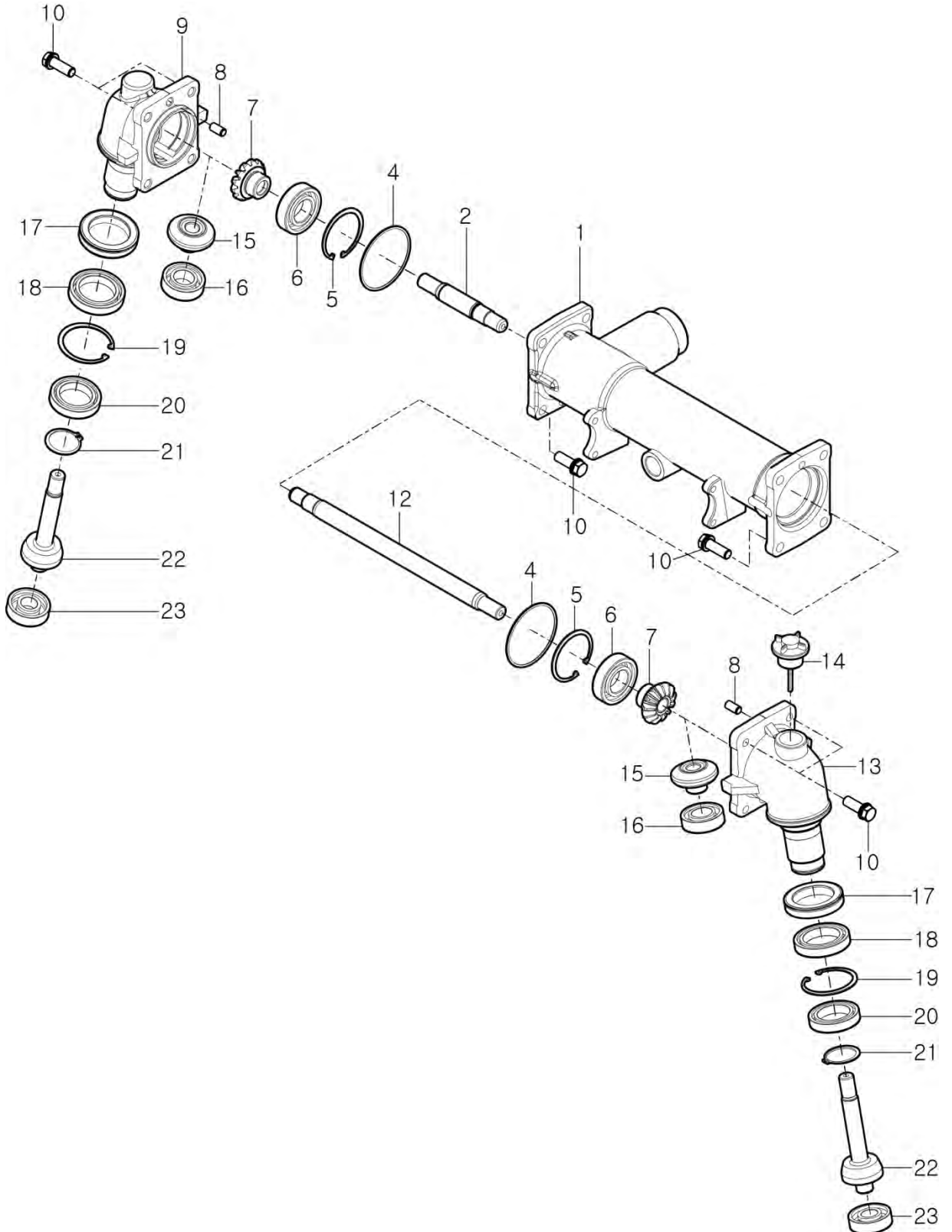
P1

YEAR

2016



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NOTE

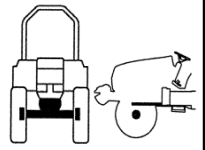
FIG 505

FRONT GEAR CASE (2)

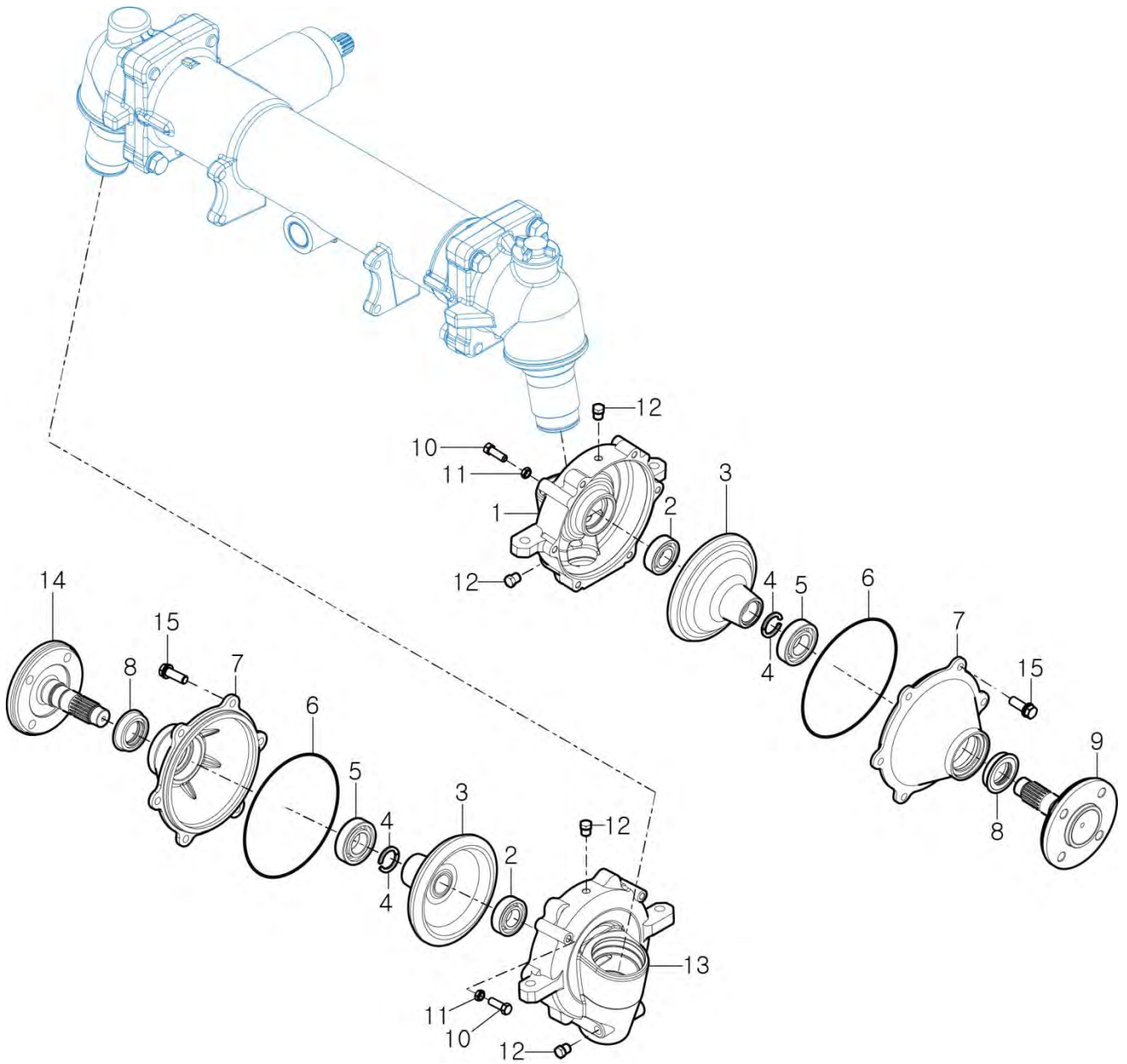
P1

YEAR

2016



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NOTE

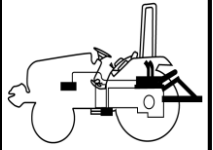
FIG 601

CYLINDER CASE

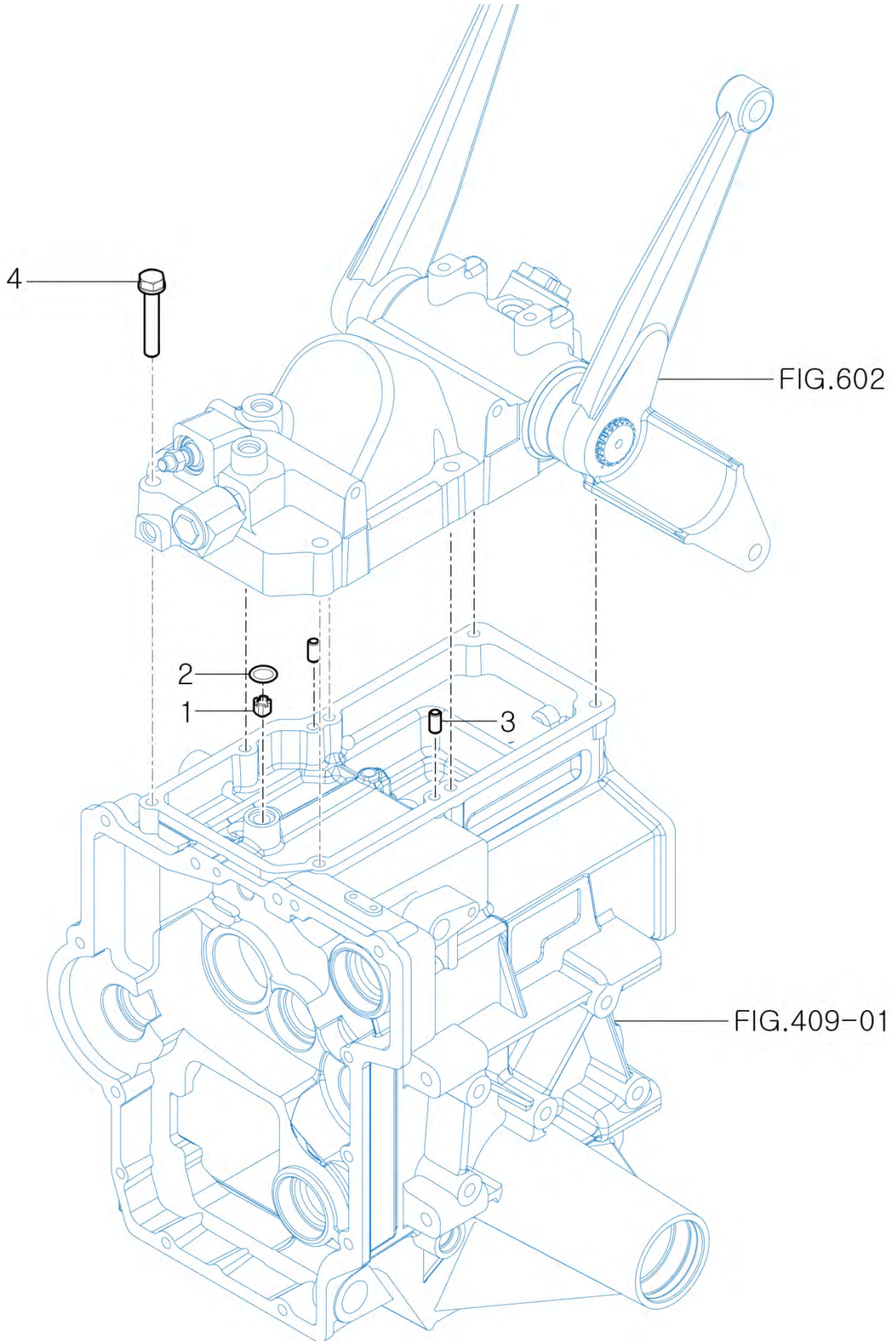
P1

YEAR

2016



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NOTE

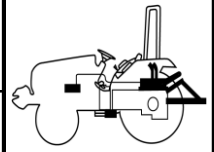
FIG 602

LIFT ARM

P1

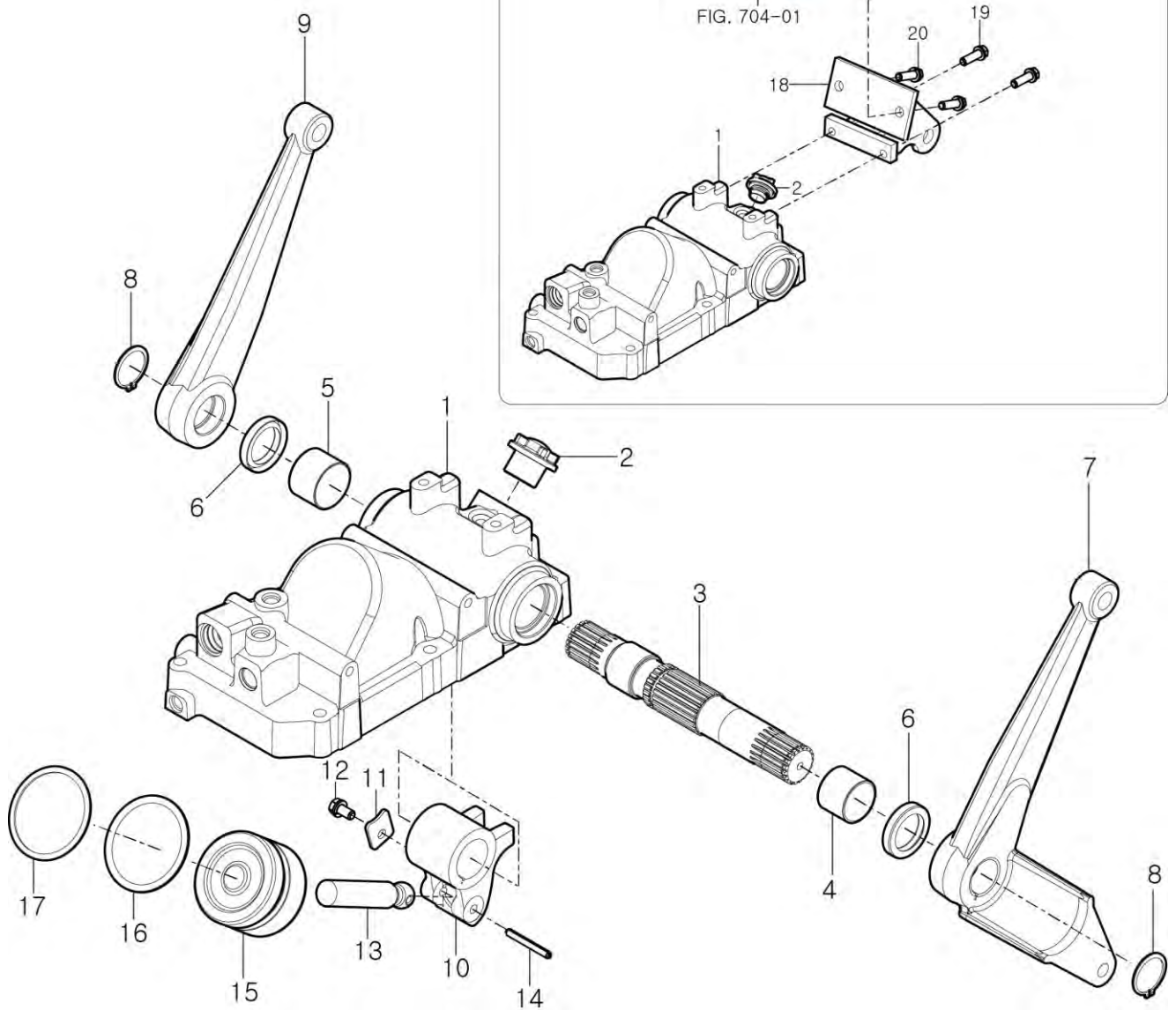
YEAR

2016



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2019.09.01~



NOTE

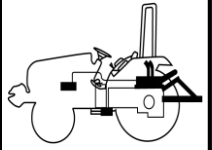
FIG 603

FLOW CONTROL VALVE

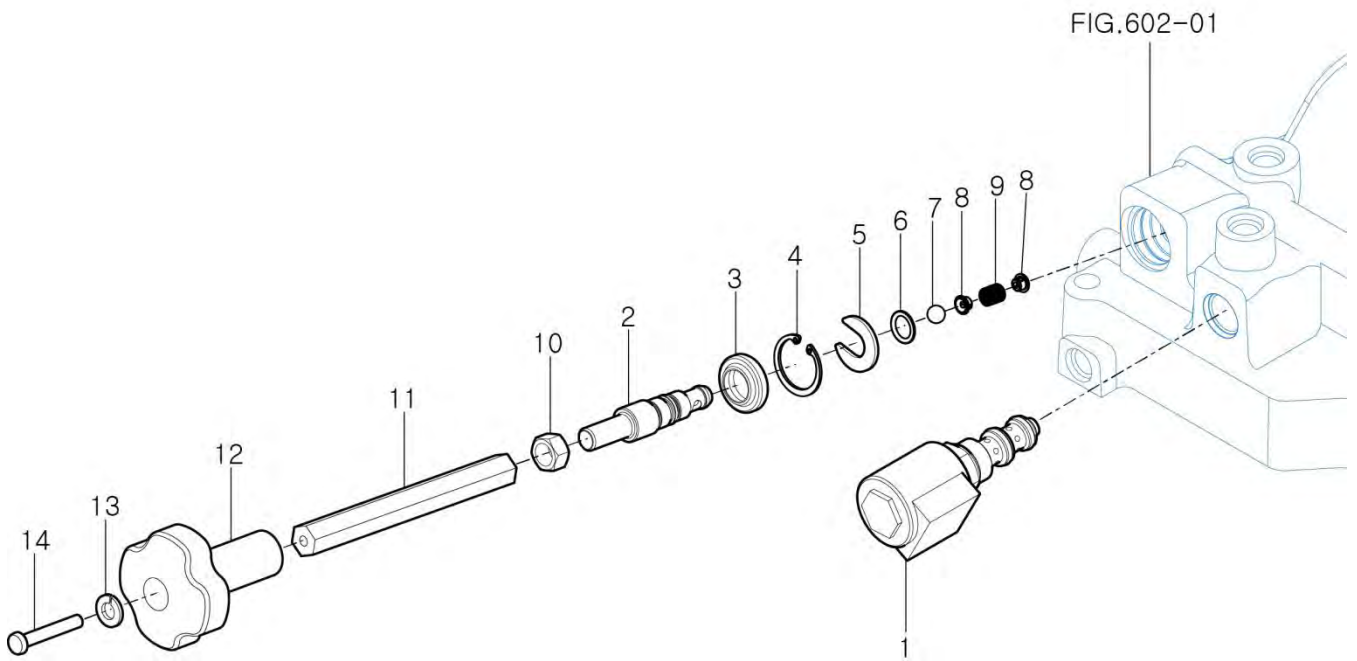
P1

YEAR

2016



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NOTE

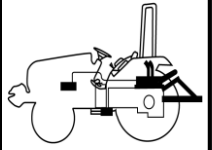
FIG 604

MAIN CONTROL VALVE

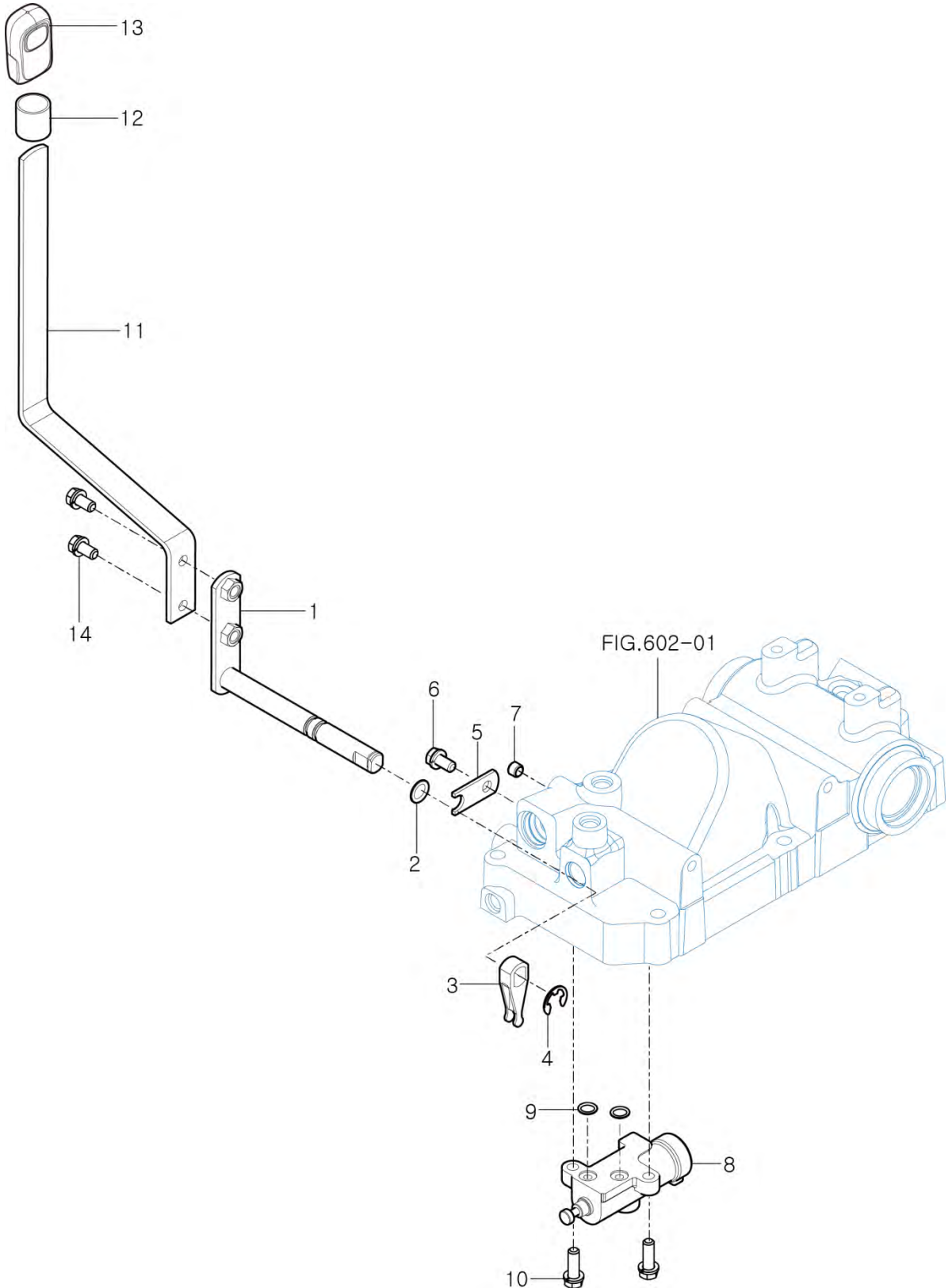
P1

YEAR

2016



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NOTE

FIG 605

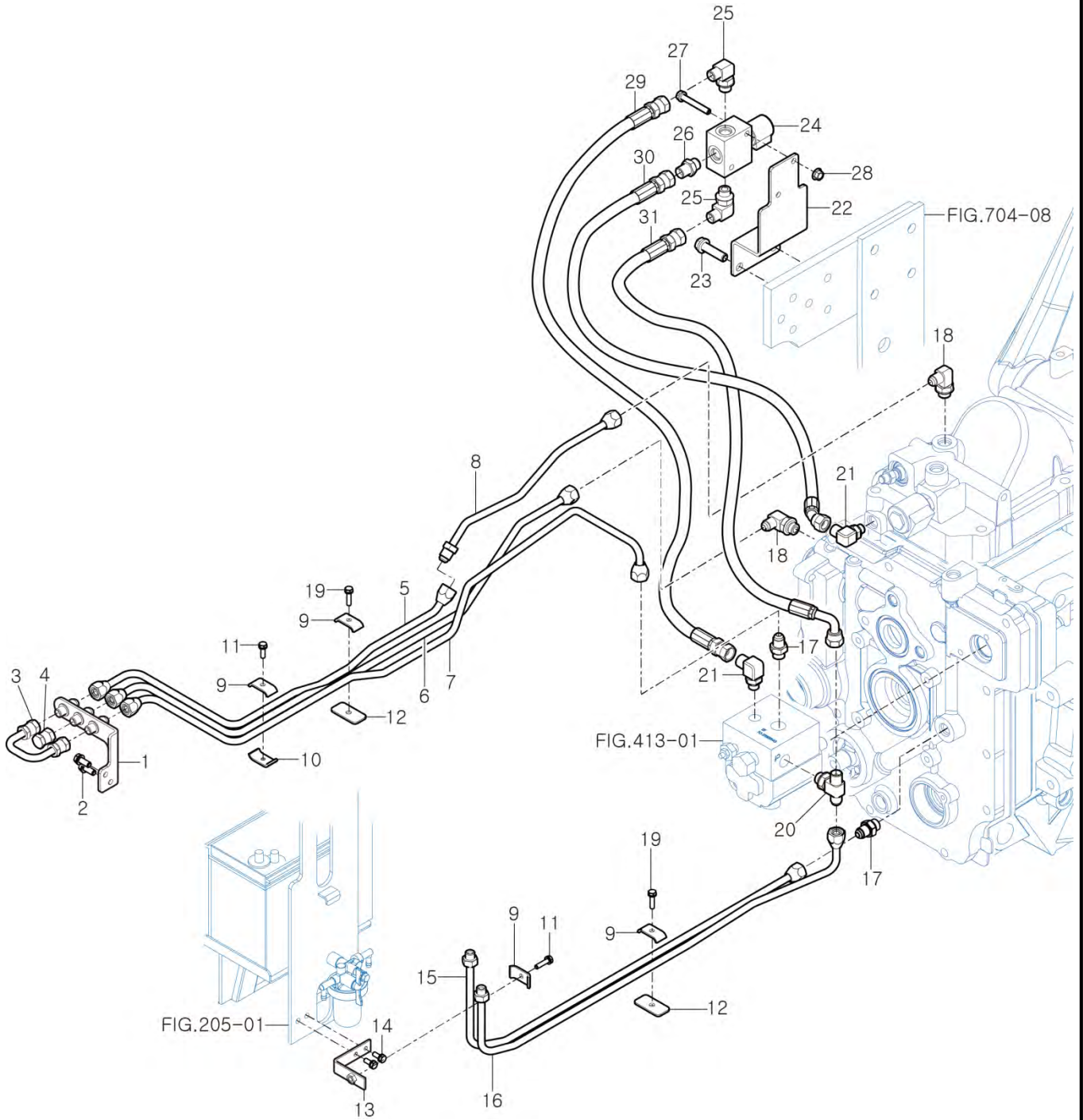
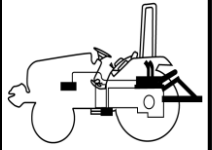
T194

HYDRAULIC SUB (~2017.03.01)

P1

YEAR

2016



NOTE

FIG 605

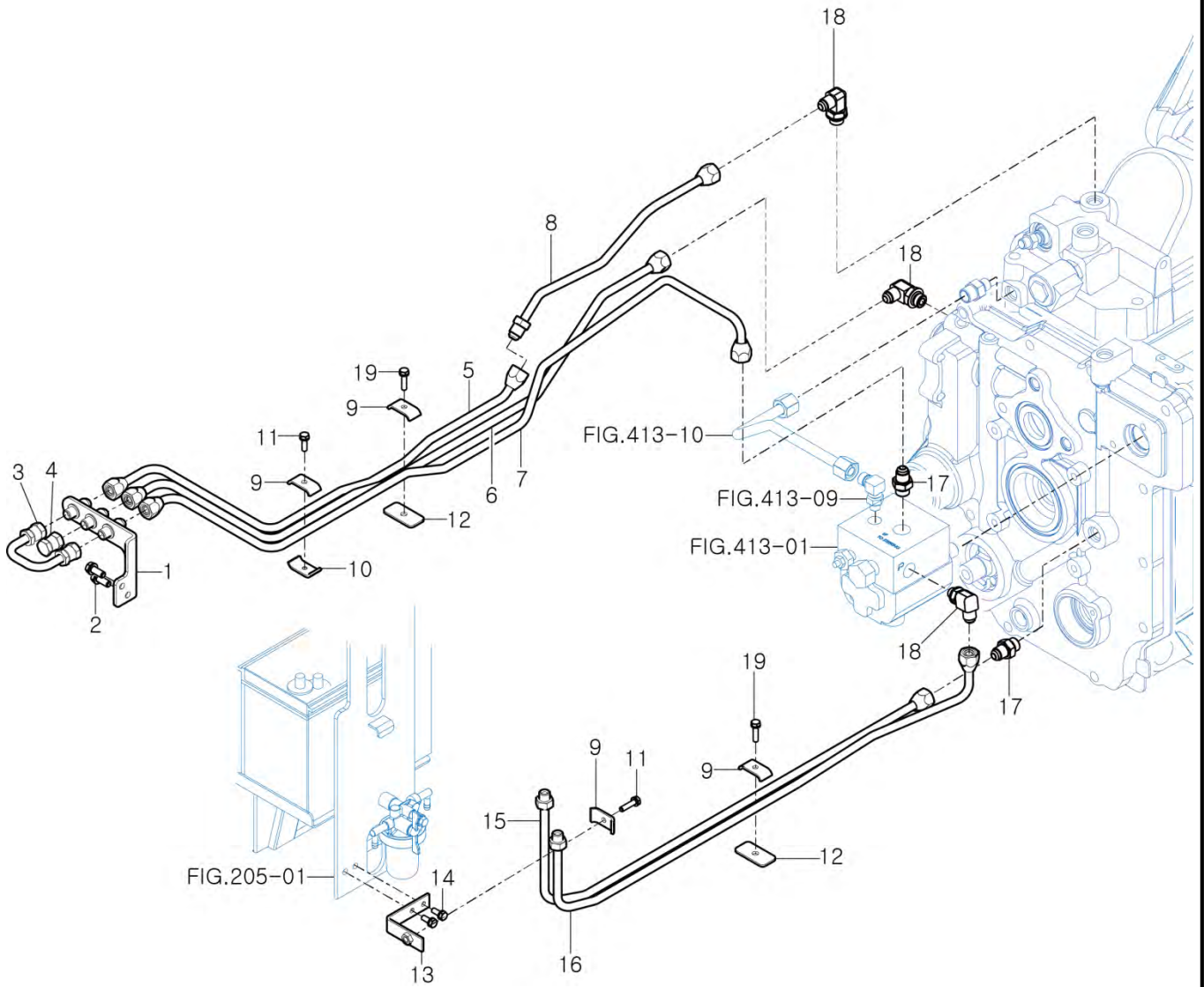
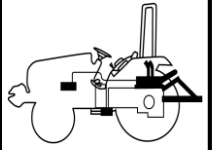
T194

HYDRAULIC SUB
(2017.03.01~)

P1

YEAR

2016



NOTE

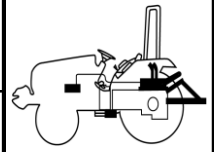
FIG 606

HITCH & 3-POINT LINKAGE

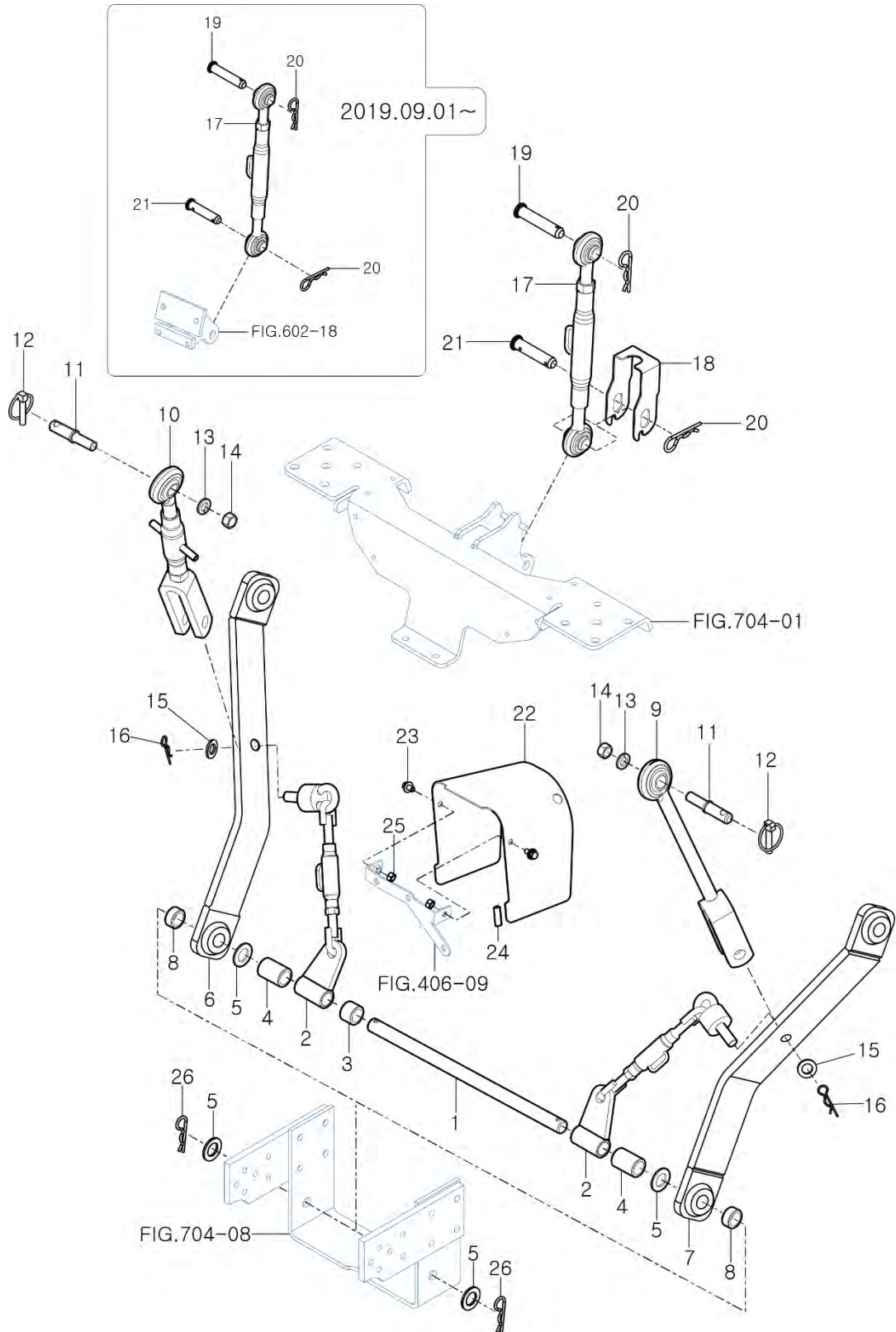
P1

YEAR

2016



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NOTE

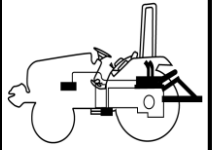
FIG 607

MID MOWER

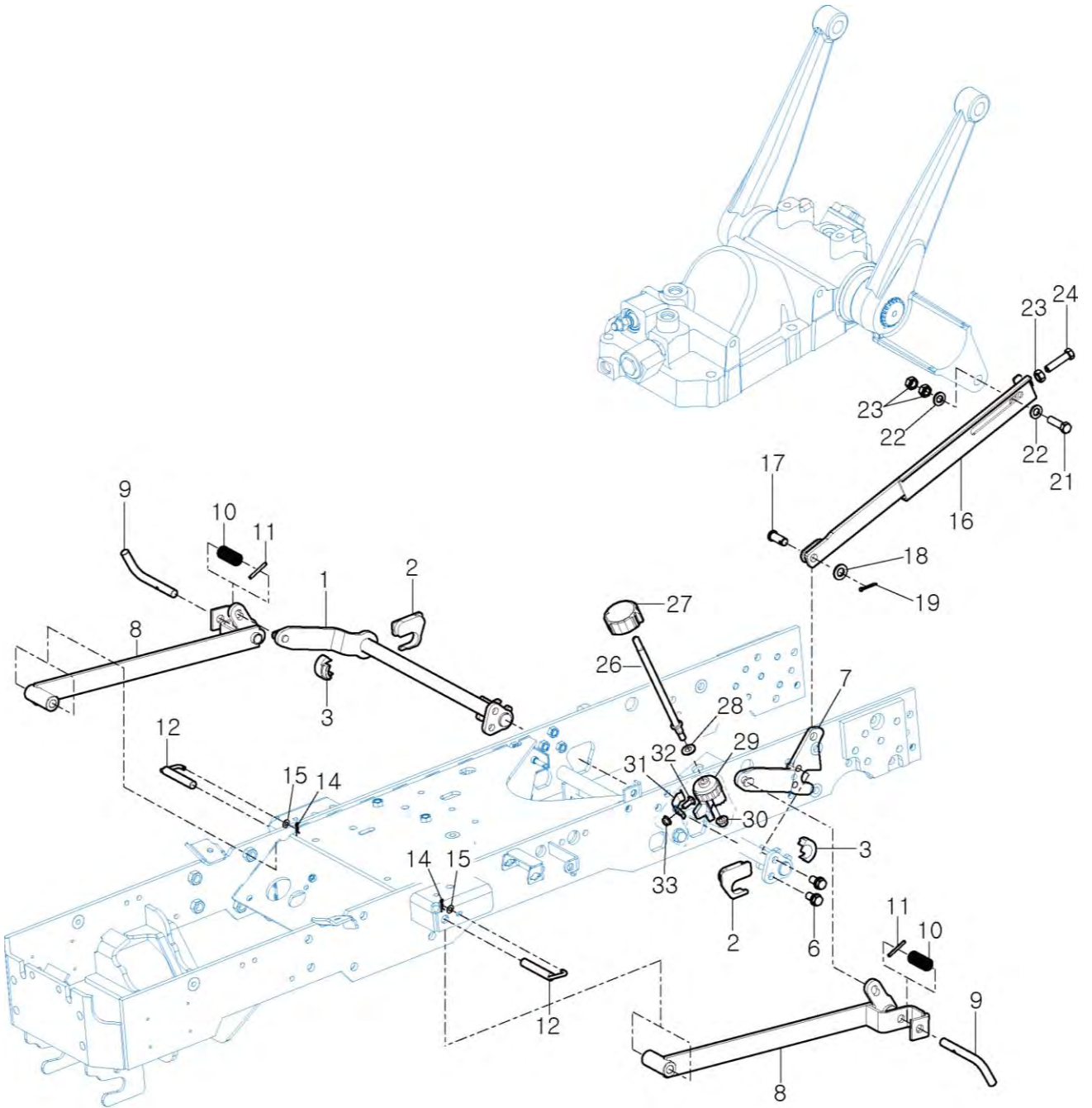
P1

YEAR

2016



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NOTE

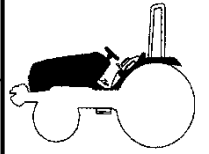
FIG 701

BONNET

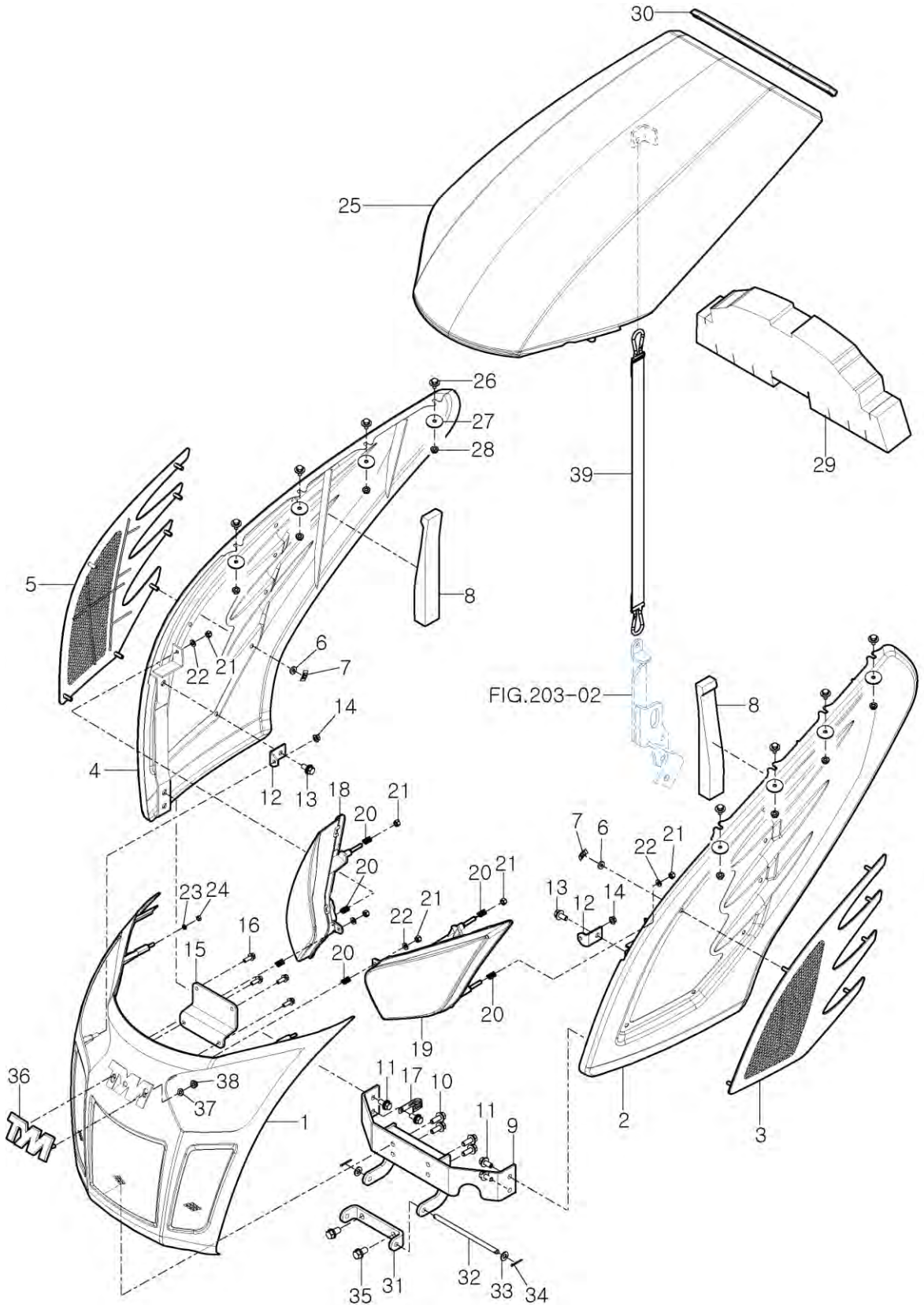
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NOTE

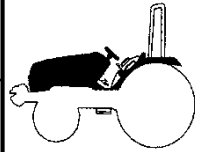
FIG 702

FLOOR

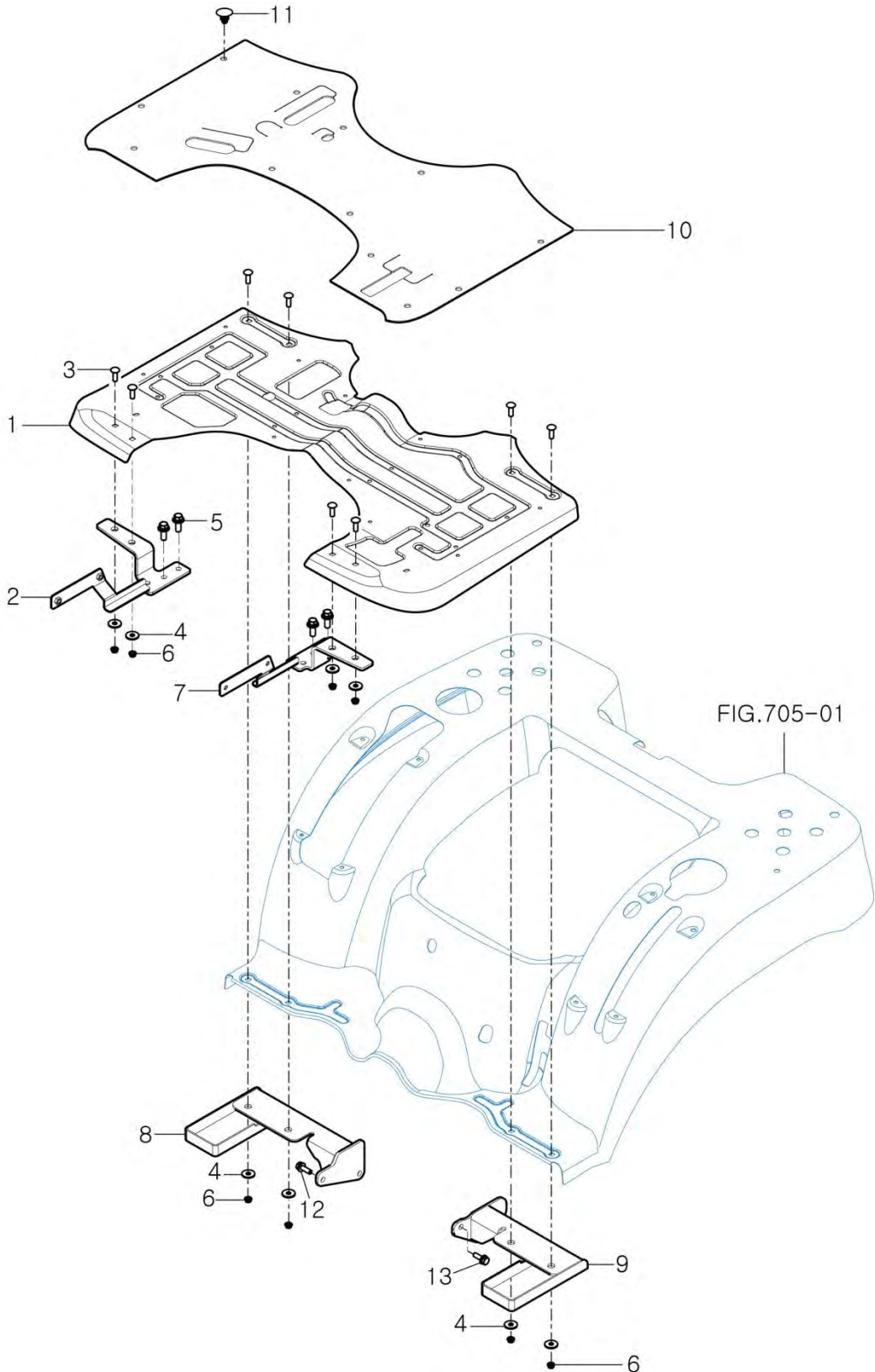
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NOTE

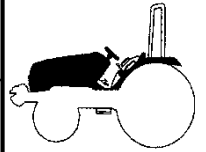
FIG 703

SEAT

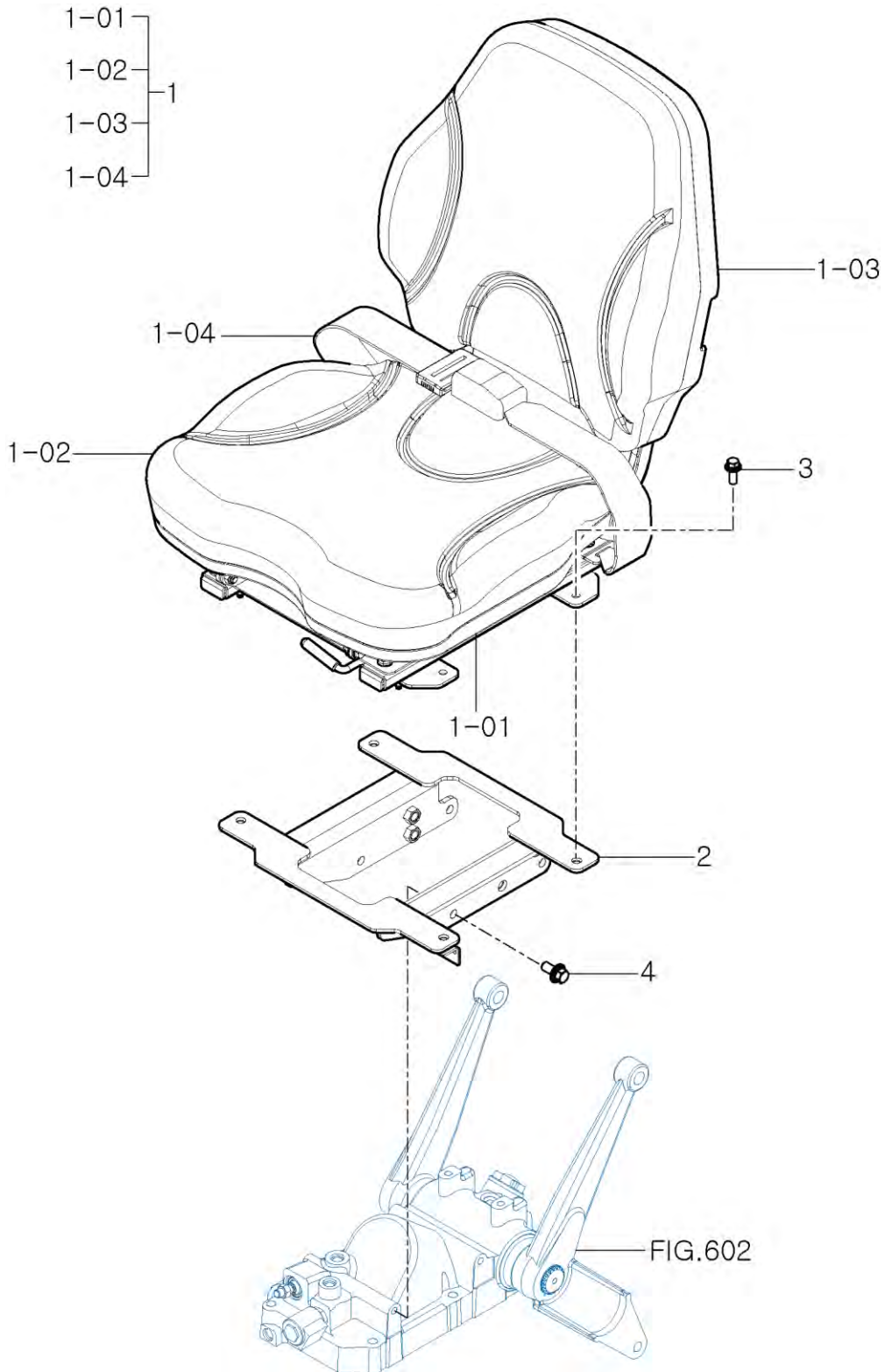
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NOTE

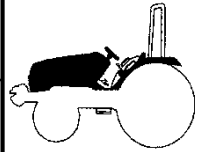
FIG 705

LEVER COVER & FENDER

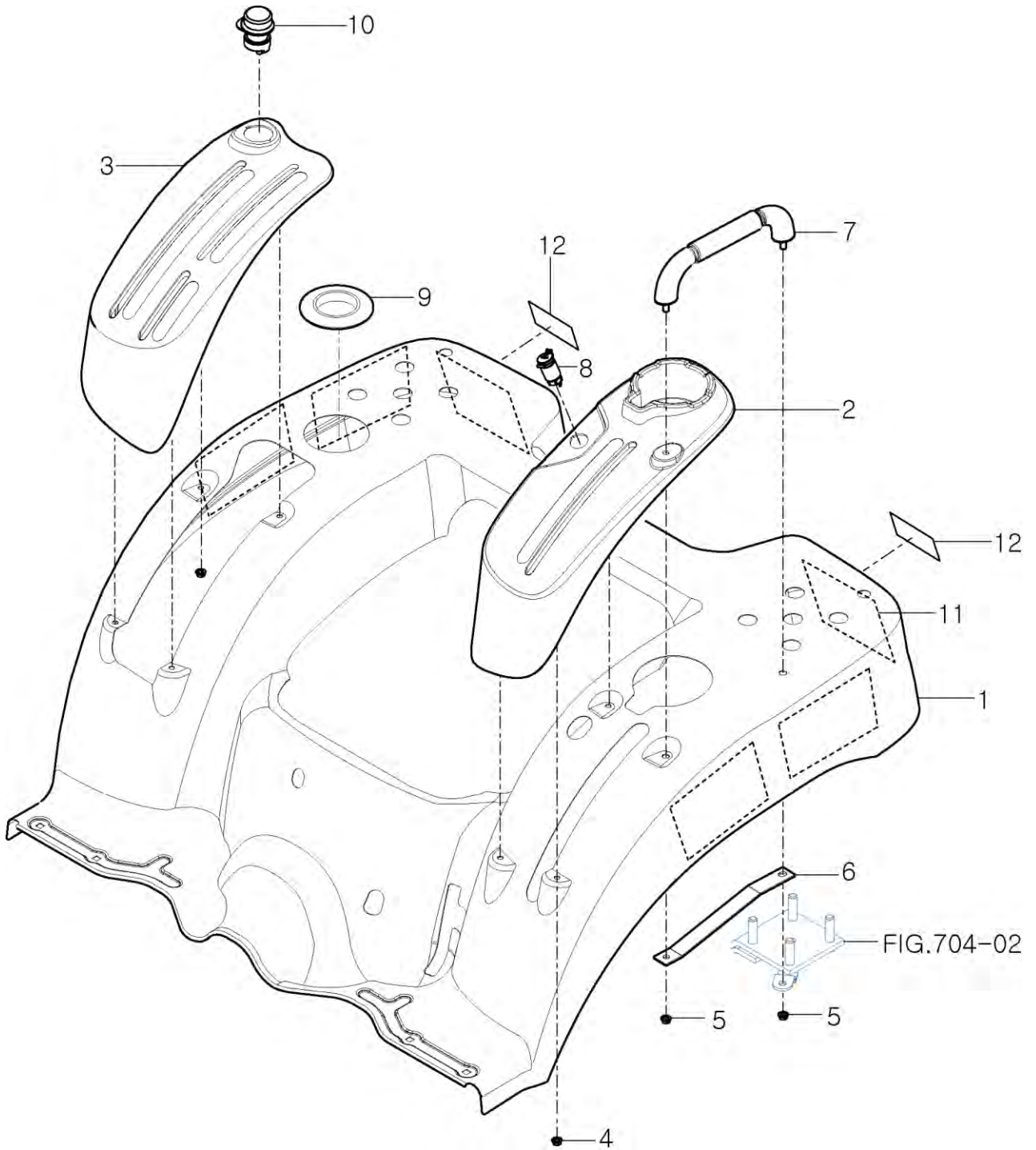
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NOTE

FIG 706

REARVIEW MIRRORS

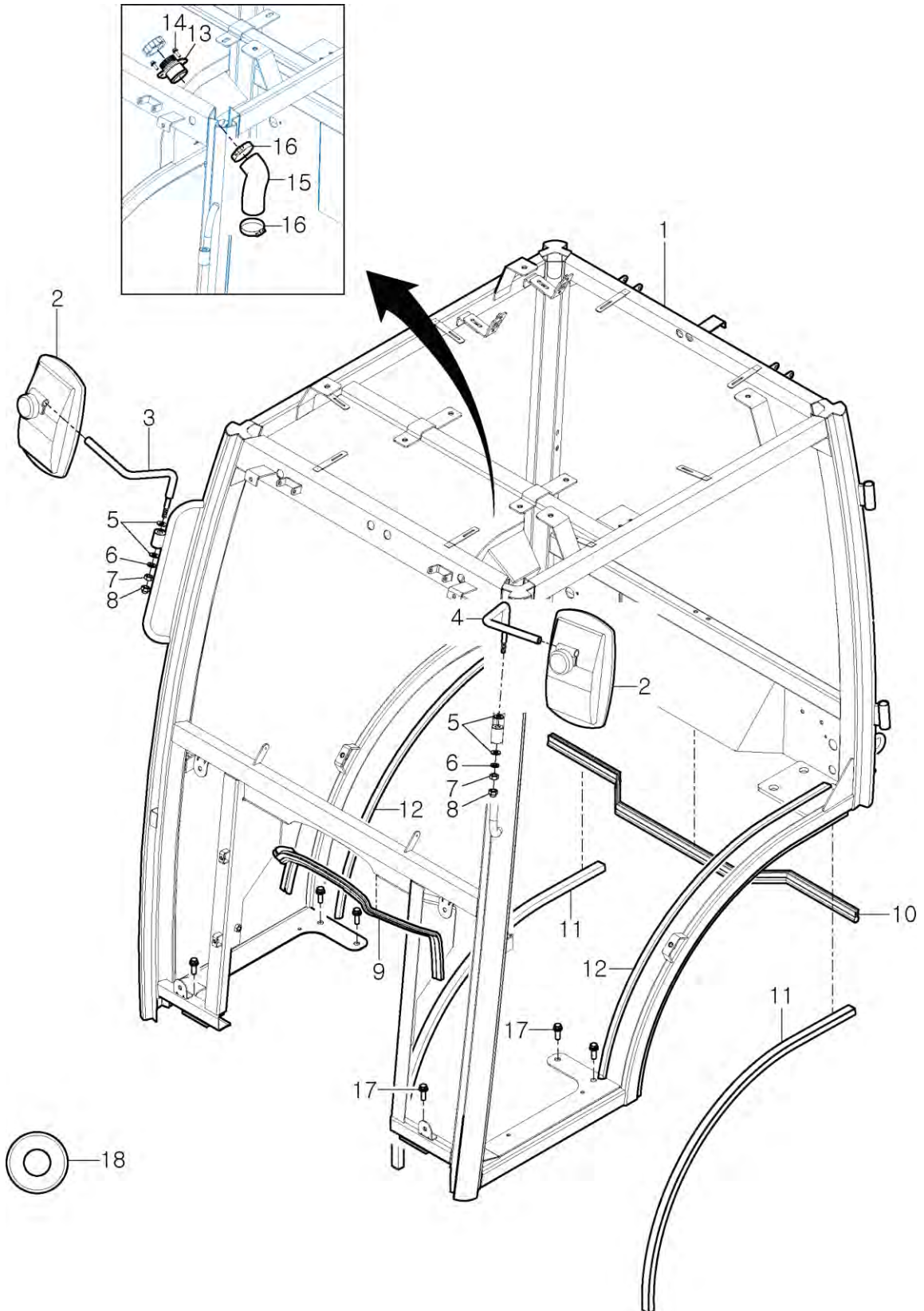
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NOTE

CABIN OPTION

FIG 707

FRONT GLASS

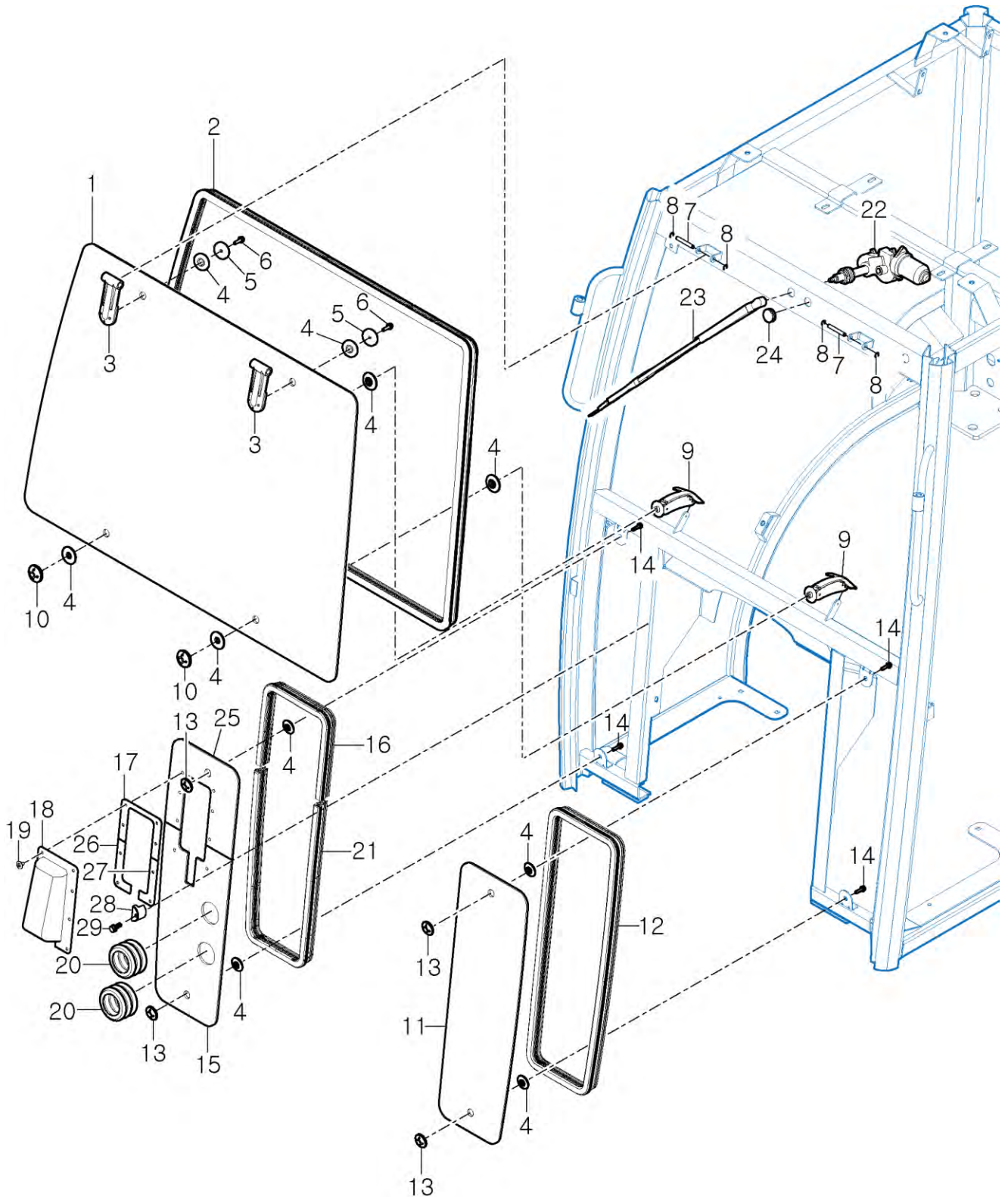
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NOTE

CABIN OPTION

FIG 708

DOOR-LH

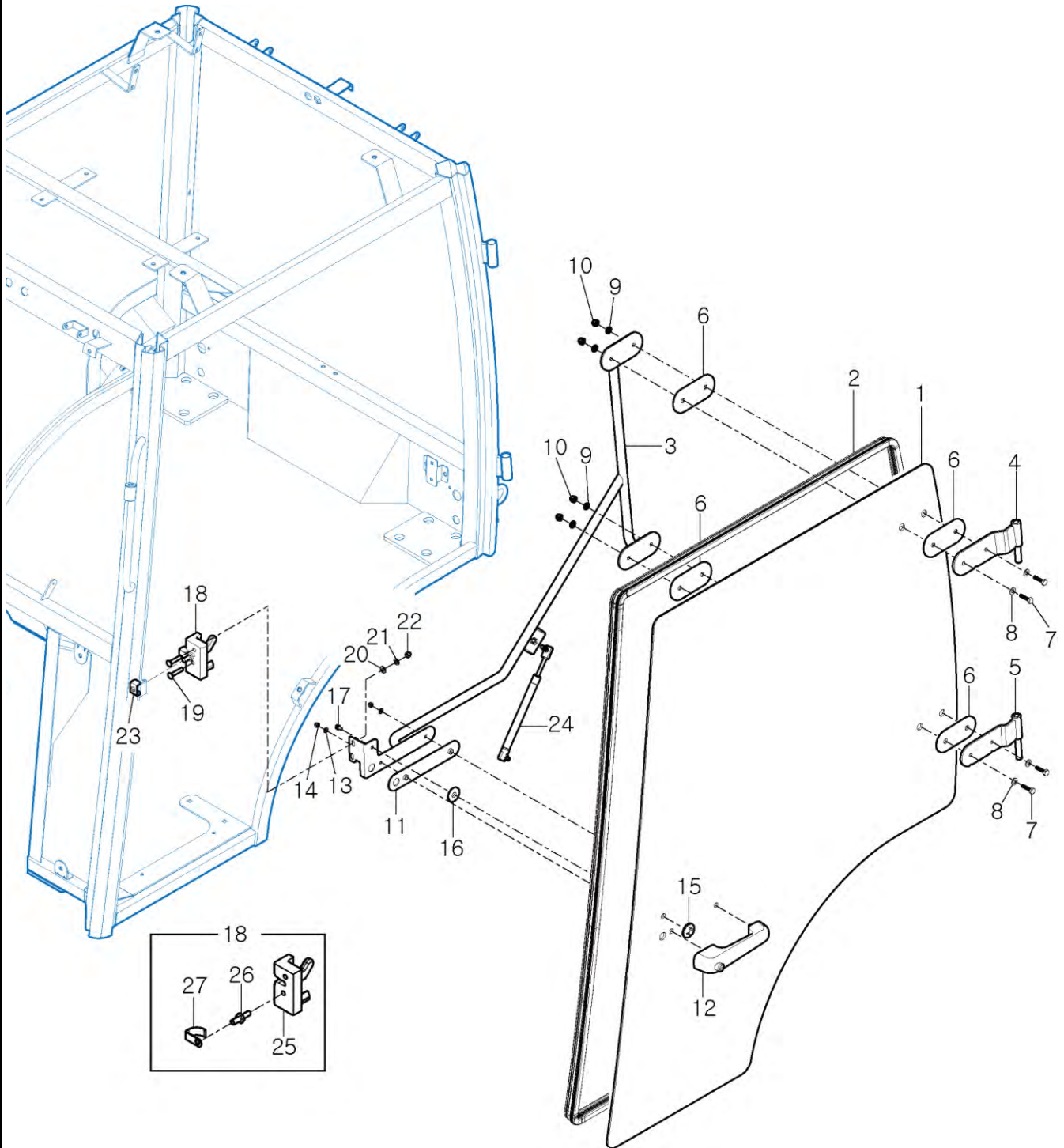
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NOTE

CABIN OPTION

FIG 709

DOOR-RH

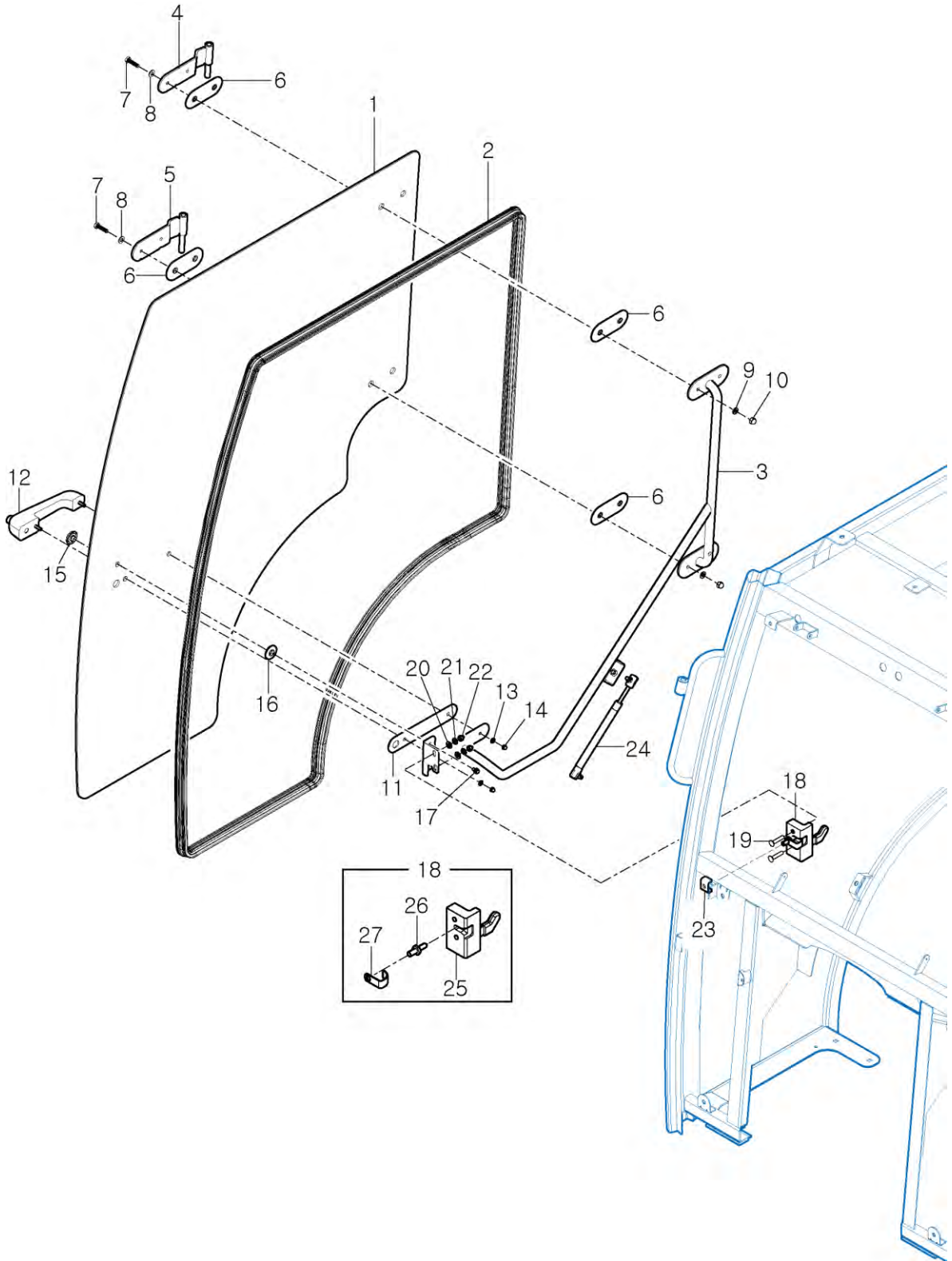
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NOTE

CABIN OPTION

FIG 710

REAR GLASS

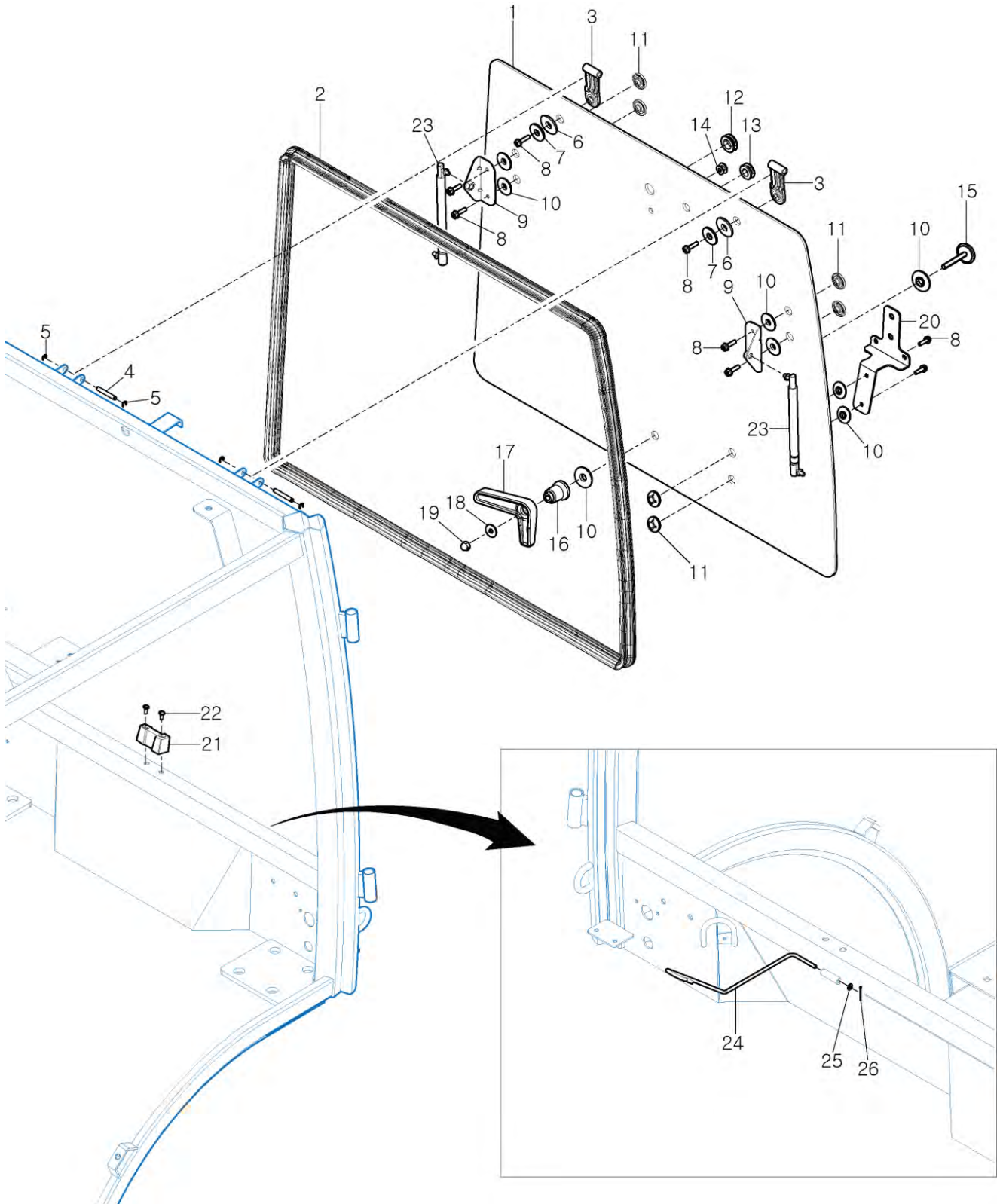
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NOTE

CABIN OPTION

FIG 711

ROOF

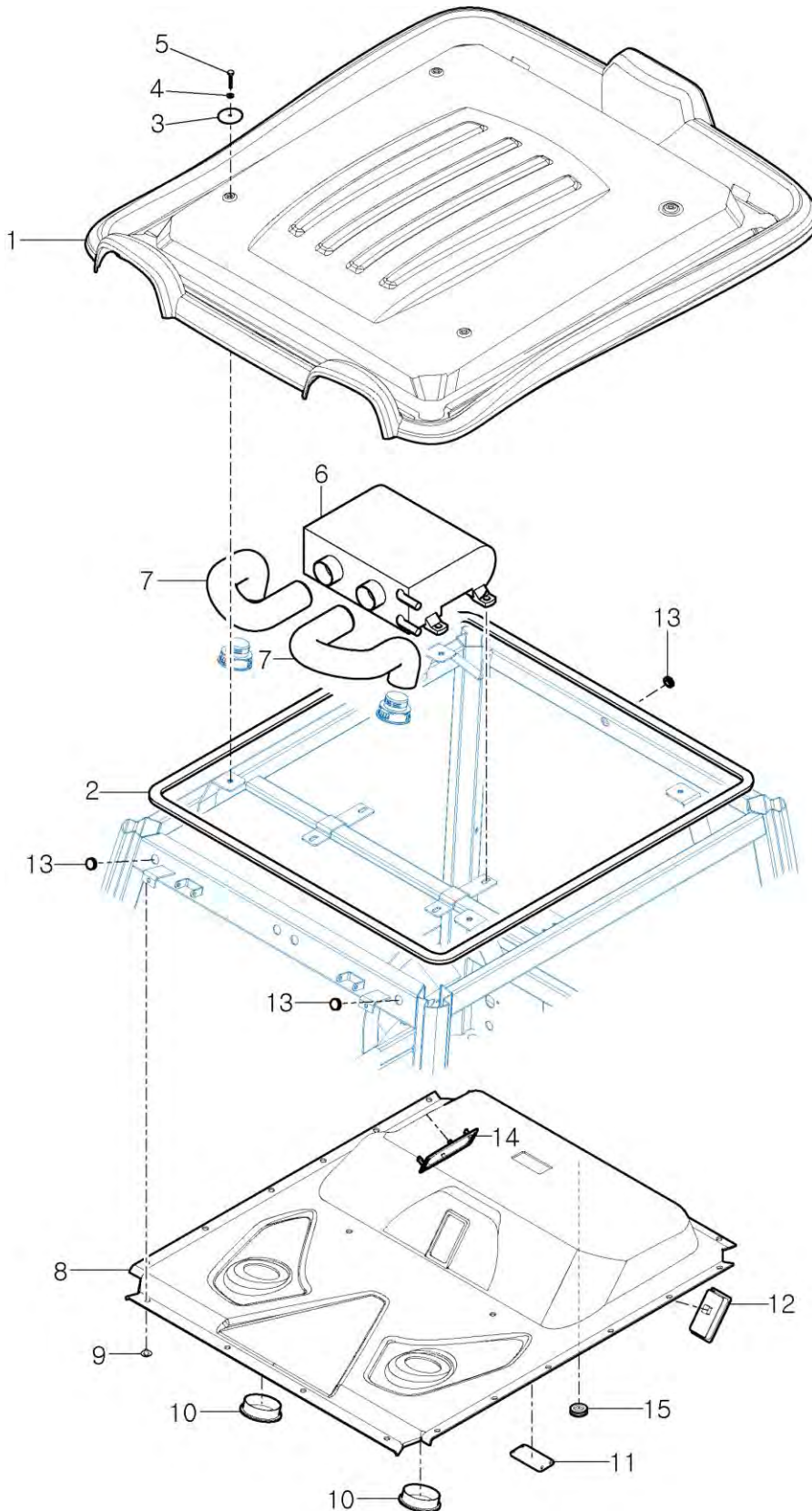
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NOTE

CABIN OPTION

FIG 712

WORKING LAMP & FENDER COVER

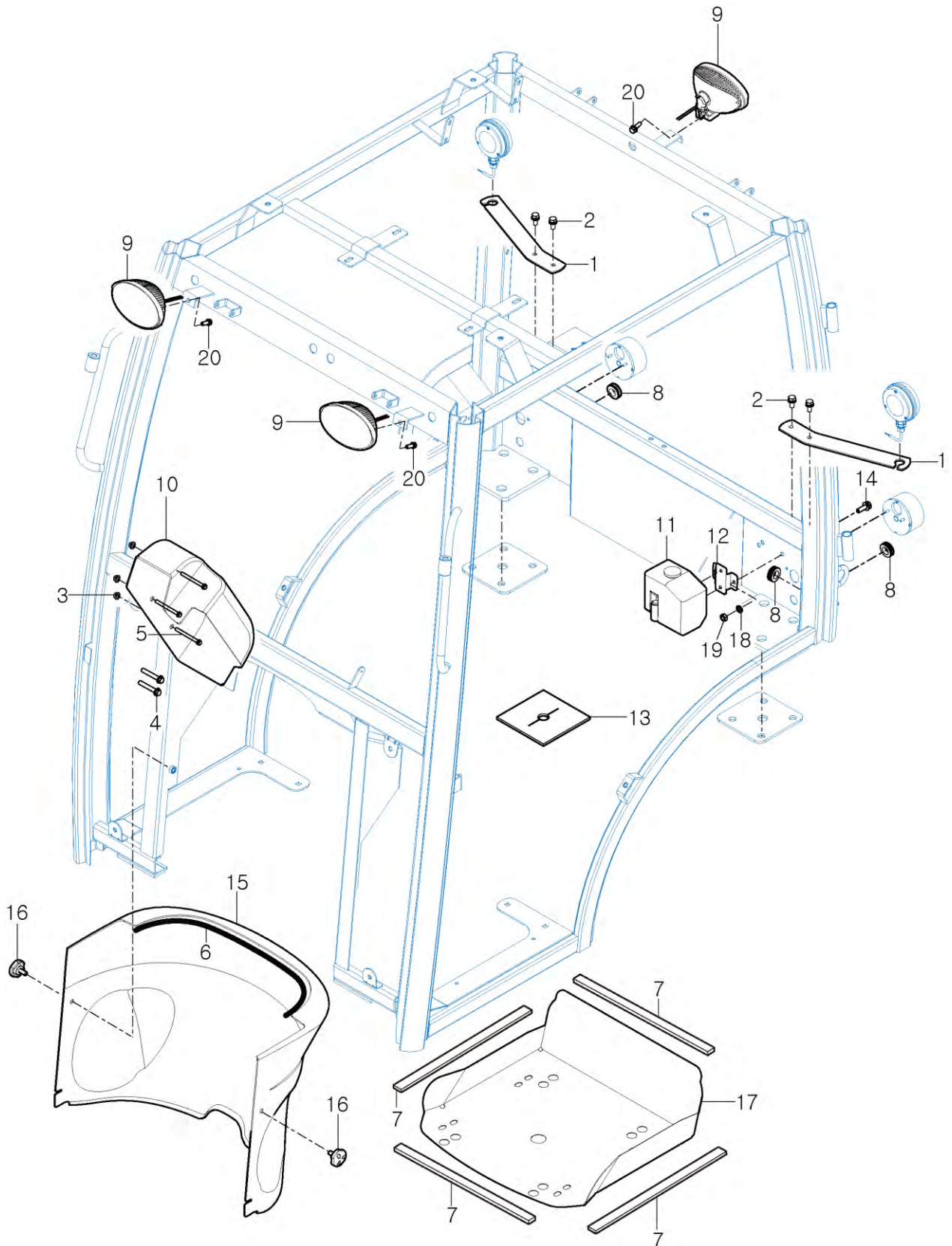
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NOTE

CABIN OPTION

FIG 713

HEATER SUB

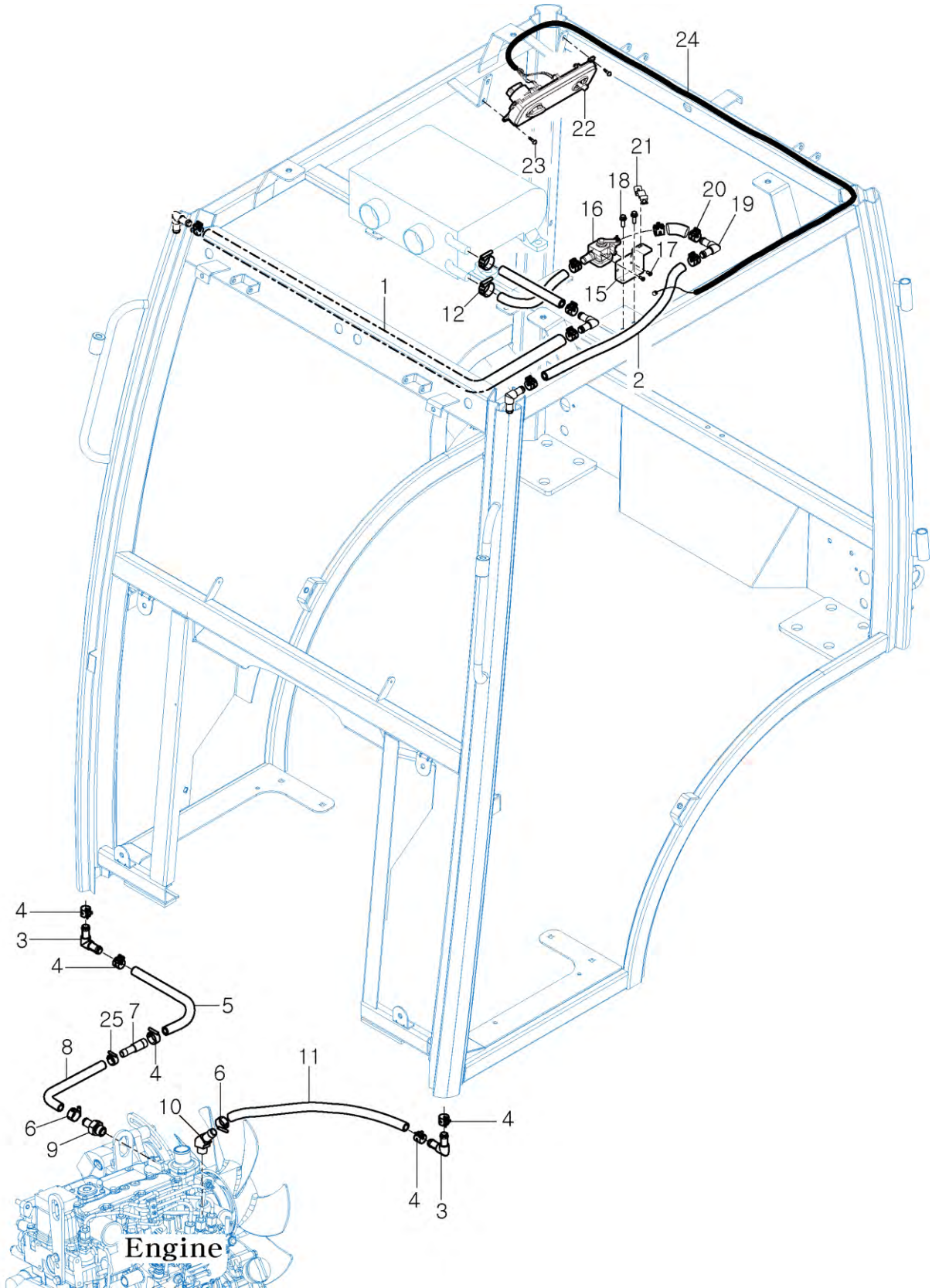
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NOTE

CABIN OPTION

FIG 714

CABIN HARNESS

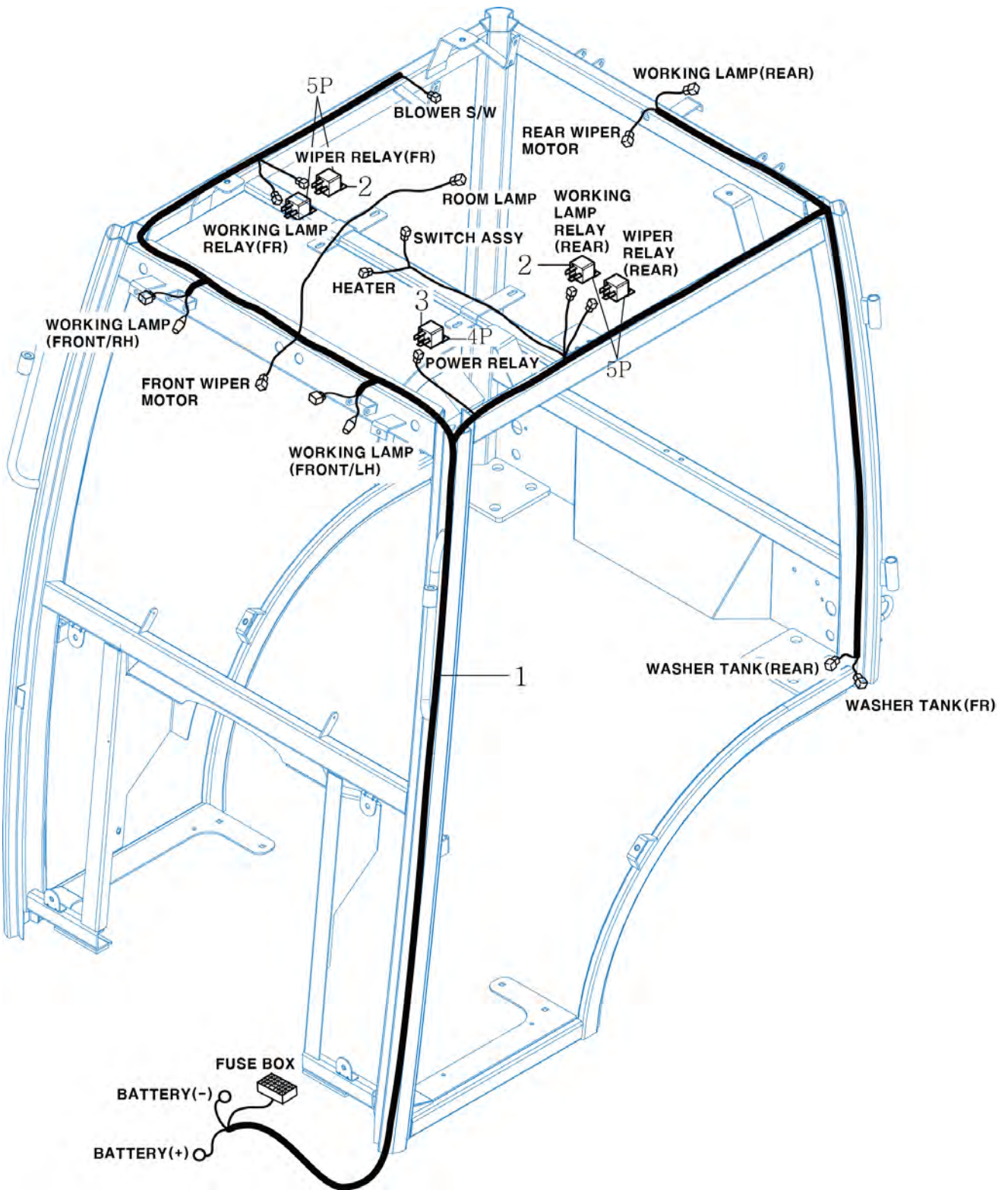
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NOTE

CABIN OPTION

FIG 715

REAR WIPER KIT(OPTION)

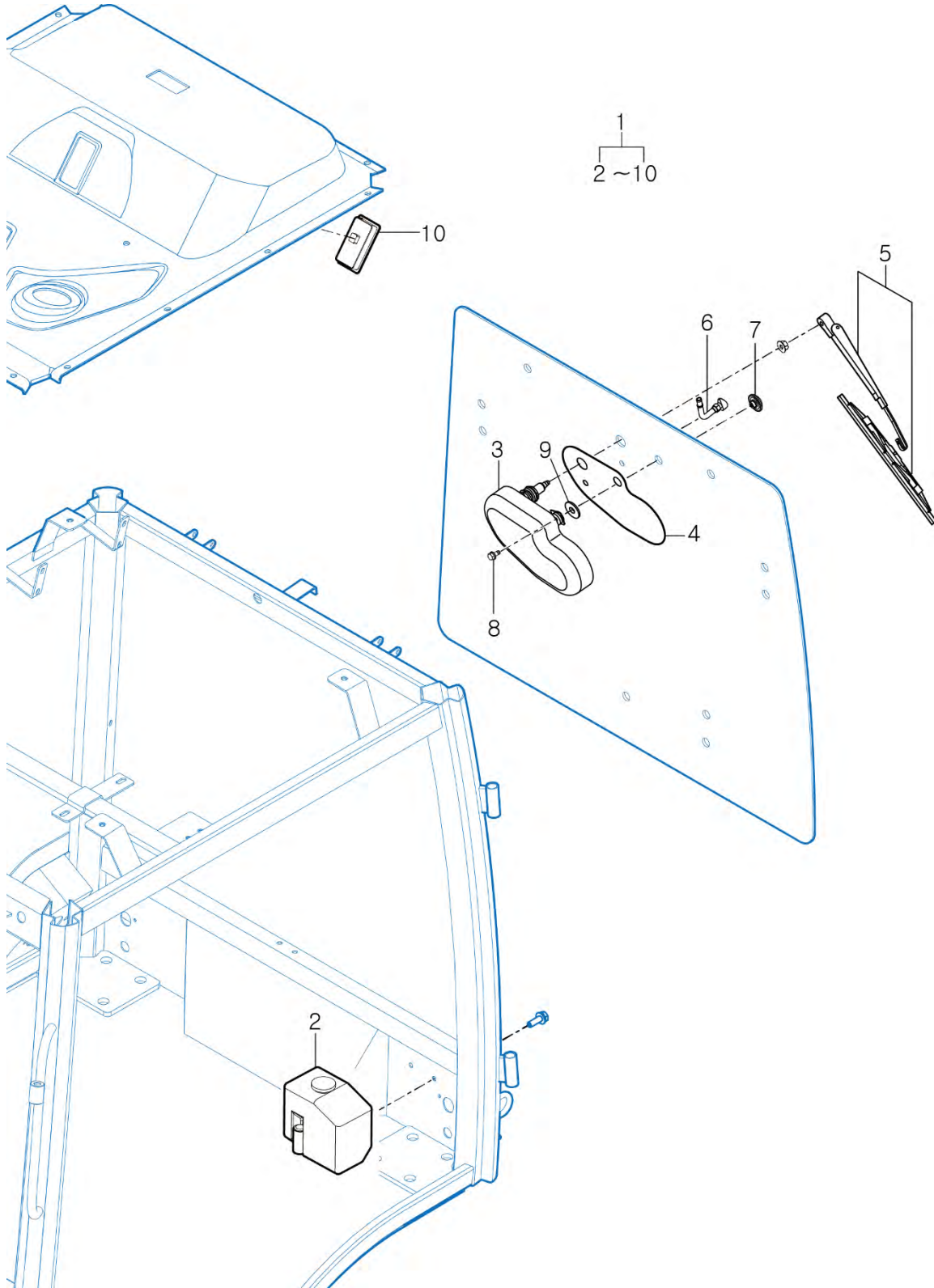
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NOTE

CABIN OPTION

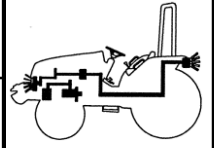
FIG 801

BATTERY MOUNTING

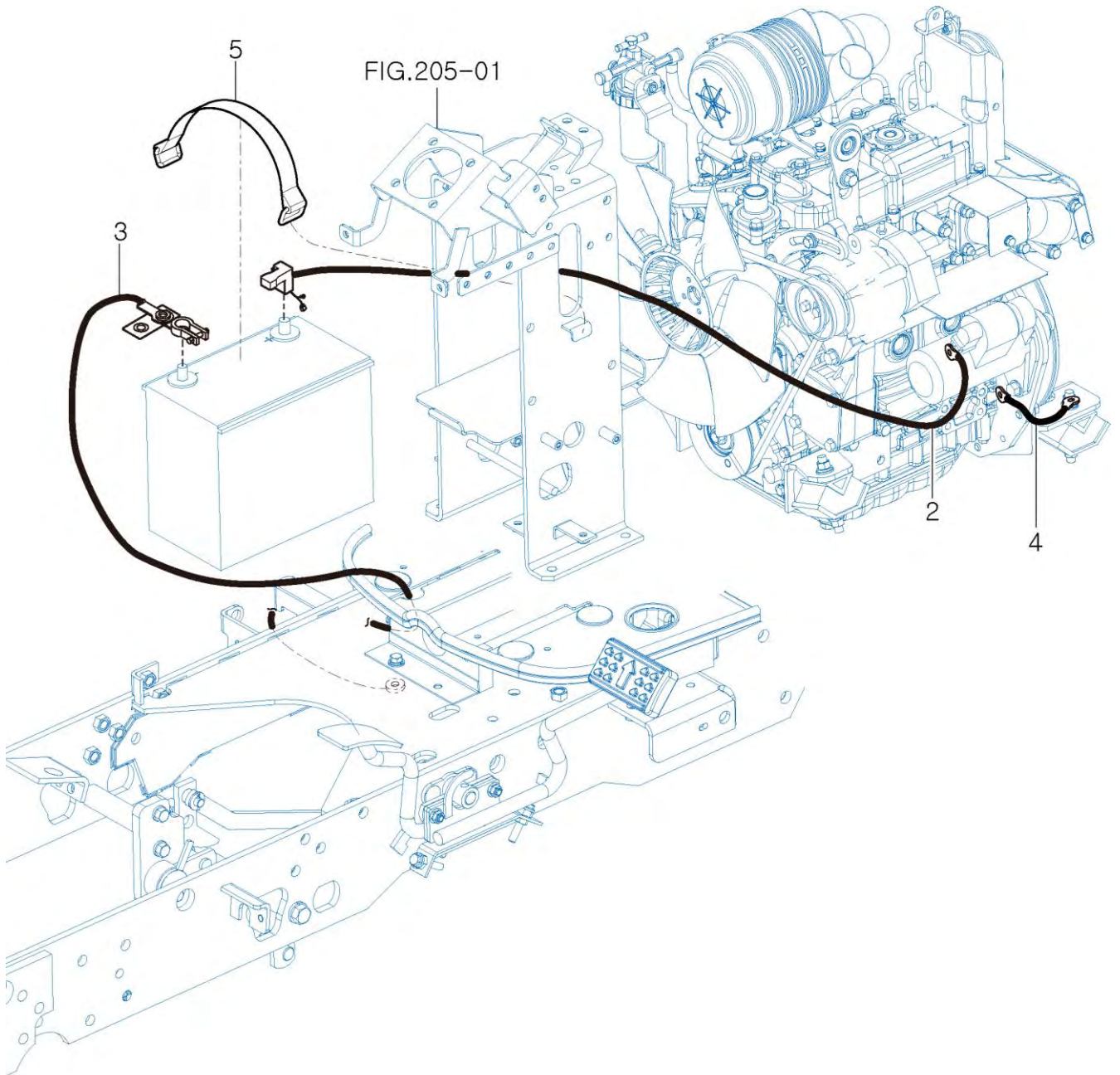
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NOTE

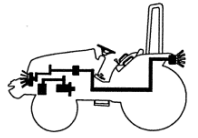
FIG 802

INSTRUMENT PANEL

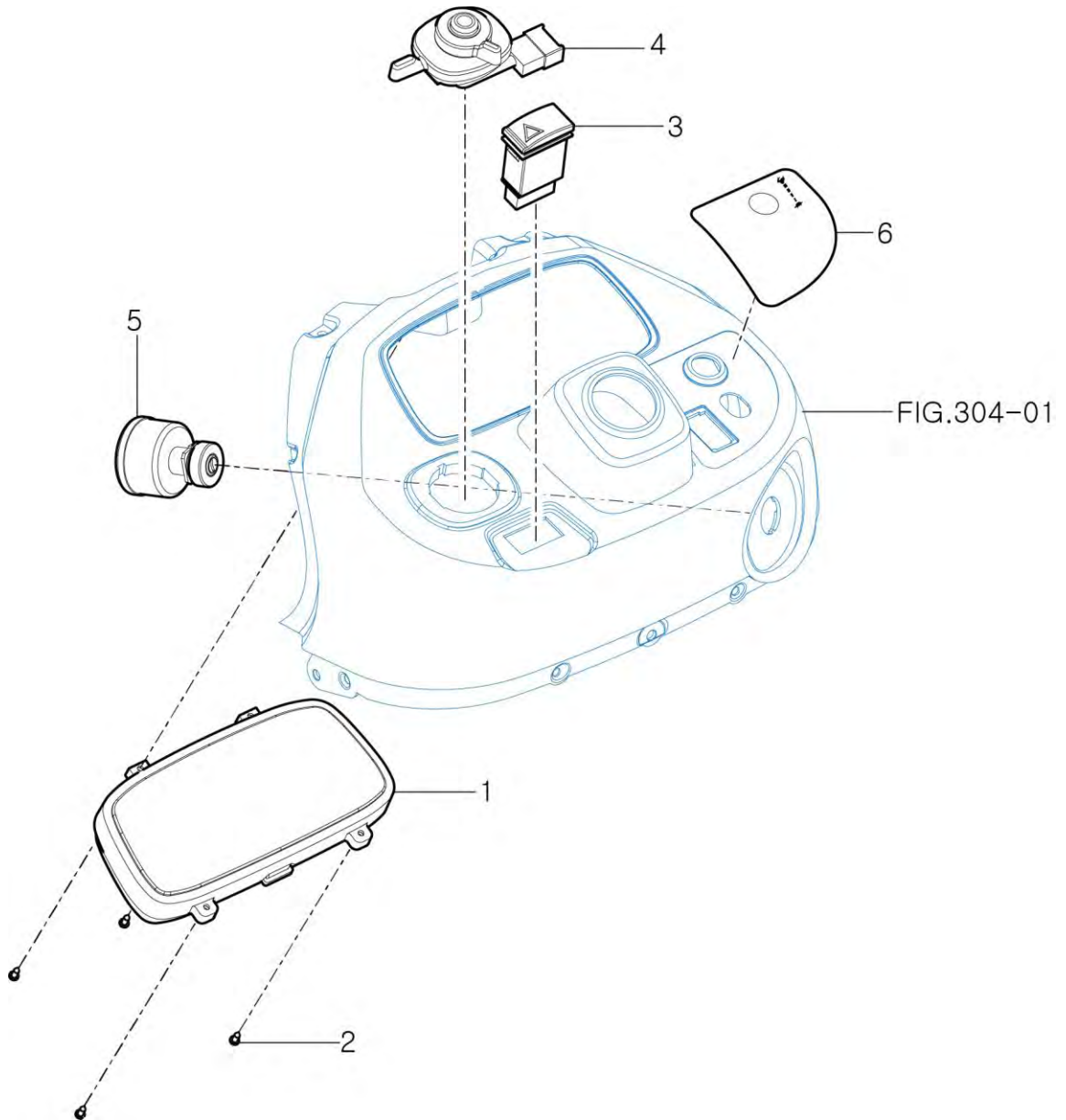
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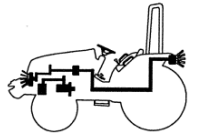
2016



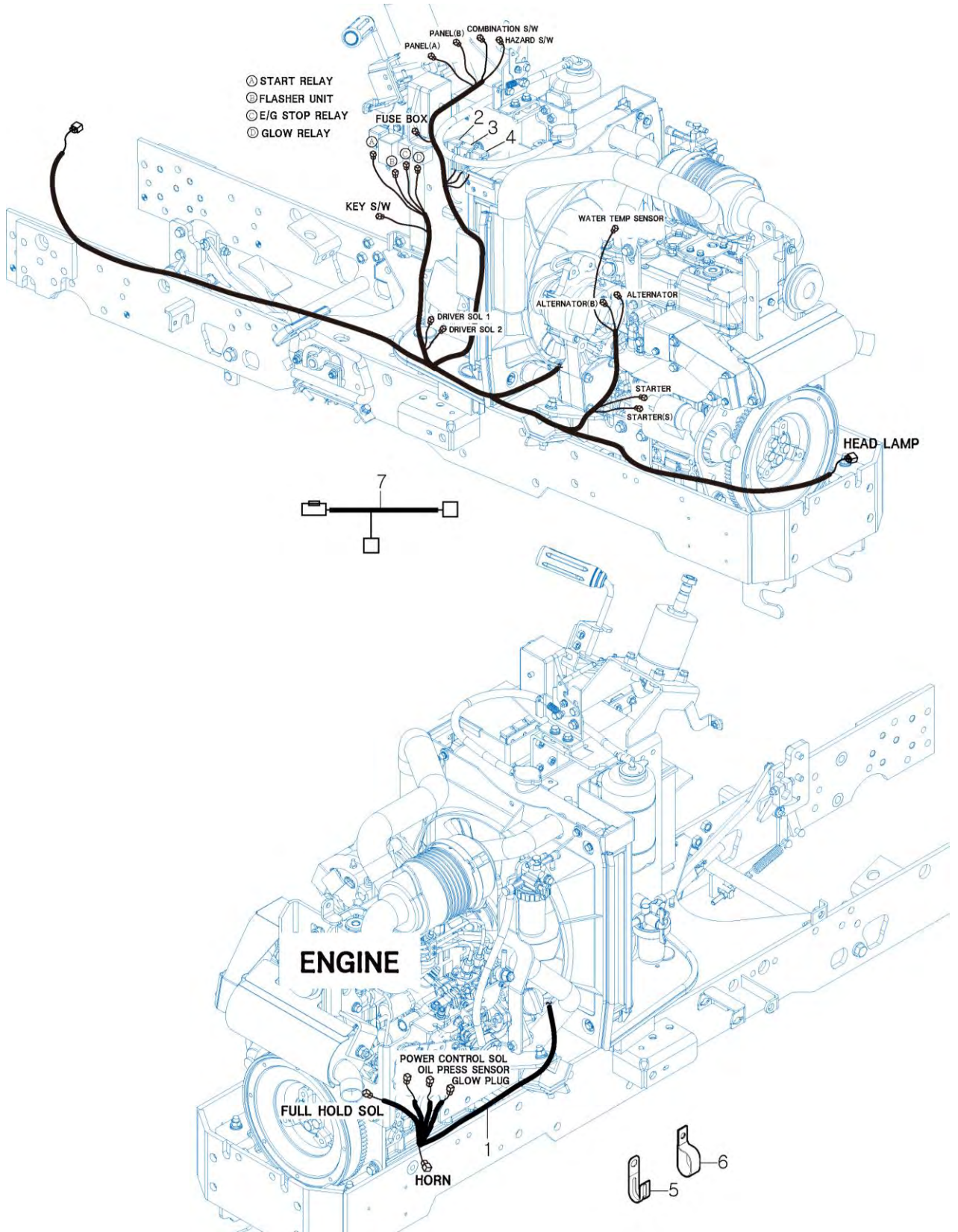
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NOTE



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NOTE

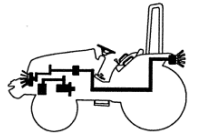
FIG 804

HARNESS(2)

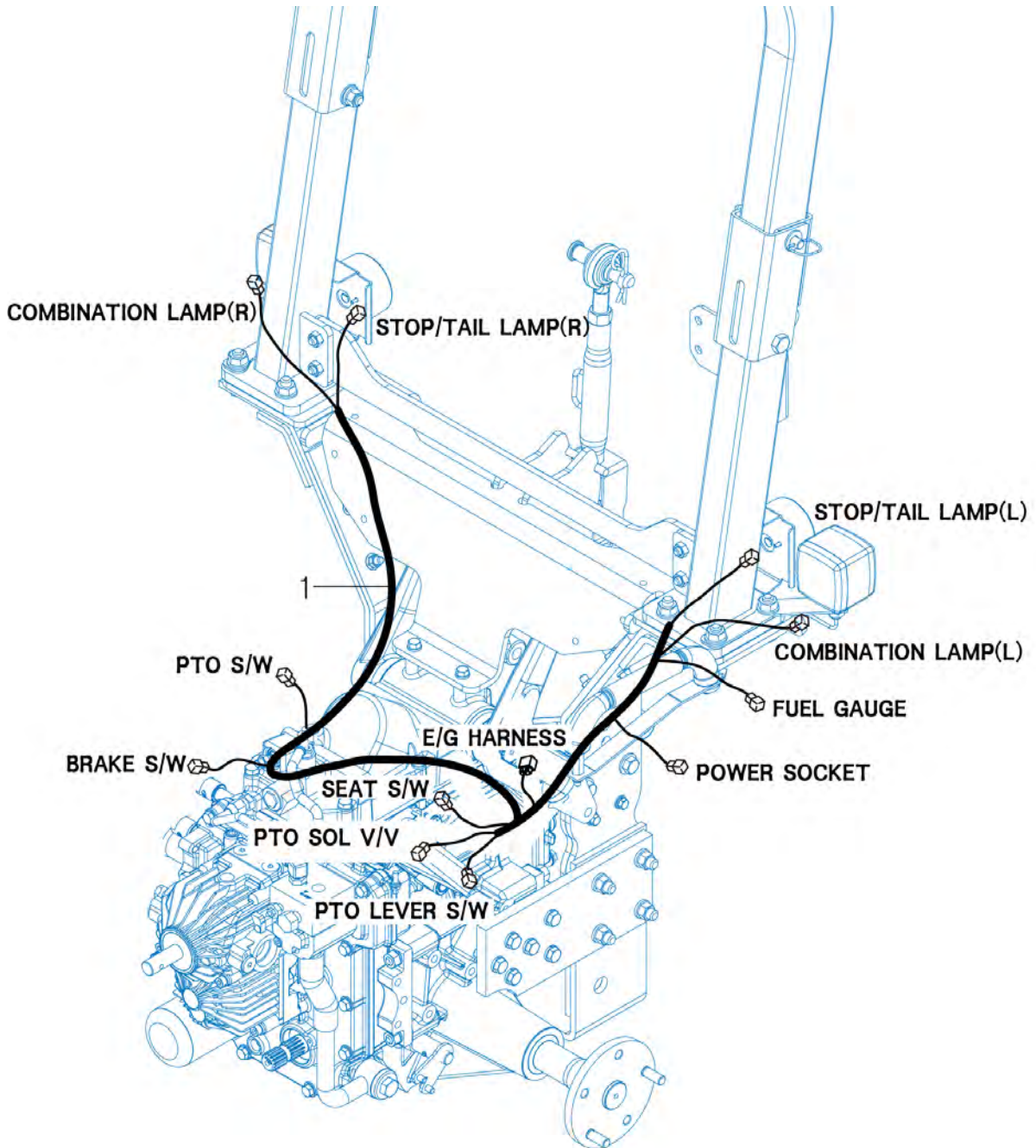
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NOTE

FIG 902

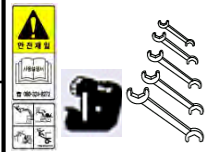
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LABEL

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PARKING BRAKE
Press down the master brake pedal and lock the parking lever at the same time

2

WARNING
Always apply the park brake when parking. Failure to do so can cause accidents and damages.

3

WARNING
Start engine only from operators seat. If safety start switch is bypassed engine can start with transmission in gear.
Do not connect or short across terminal on starter solenoid.
Attach booster cables as shown on battery decal and operators manual.
Starting in gear causing runaway can result in serious injury.

4



5

WARNING
Work in ventilated Area.

6

WARNING
Always fasten Your seat belt.

8

WARNING
Additions, alterations, cracking, damage or corrosion to this structure may adversely affect the performance of the ROPS.

18

T 194

1

WARNING
Do not remove radiator cap while engine is hot. Hot steam will injure you.

9

WARNING
Always set the knob to lock when:
1. Traveling on the road.
2. Raising blades on an implement.
3. Making adjustment to an implement.
Sudden dropping of an implement can cause serious injury or death.

10

WARNING
Never use the diff-lock at high speed or on the road as this can cause rollover and injury.

11

DANGER
This Tractor may tip over unexpectedly and quicker than an operator is able to jump free.
1. Never operate a tractor without a proper Roll over Protection Structure (ROPS).
2. Always wear your seat belt when operating this tractor equipped with roll over protection.
3. Never pull from above or from the rear axle.
4. Do not operate the tractor on steep slopes or near drop offs.
5. Avoid sharp high speed turns.
Serious injury or death may result from tractor operation.

19

25

26

L
N
H

EPA REGULATION
USE ULTRA LOW SULFUR FUEL ONLY

22



31
REAR
REAR MID
FRONT MID

CAUTION
Operator's manual

13

CAUTION
Keep hands and clothing away from rotating fan and belts to prevent serious injury.

12

CAUTION
Do not touch while the system is hot. It cause serious burns.

16

HOT

14

CAUTION
Do not touch while the system is hot. It cause serious burns.

15

WARNING
Death or injury may result if this tractor over turns with the ROPS in the folded down position. Operate this tractor with the ROPS folded down only when necessary. Do not wear seat belt if operated with ROPS folded down.

20

27

WARNING
Do not release the tractor while engine is running or when the blades are in the raised position.

23

TOYOTA MODEL SHEET
MODEL: T194
TYPE: ROPS
SERIAL NO: SV E13 0140

21

WARNING
Do not use the accelerator lever except working on the field.

24

MODEL: T194
TYPE: ROPS
SERIAL NO: SV E13 0140
MANUFACTURED BY: YANMAR TRACTOR CO. LTD.
DEALER: BROWN & CALDWELL TRACTOR CO.
TEL: 86-2-394-383

17

5
YEAR
Limited Warranty

32



WARNING
Attach implements and trailers to the tractor only using the prescribed draw-bar or hitch.

28

DANGER
Rotating driveline contact can cause death. KEEP AWAY! Keep all drive line, Tractor and equipment shields in place during operation.

29

NOTE

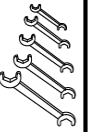
FIG 905

AUXILIARY VALVE KIT(OPTION)

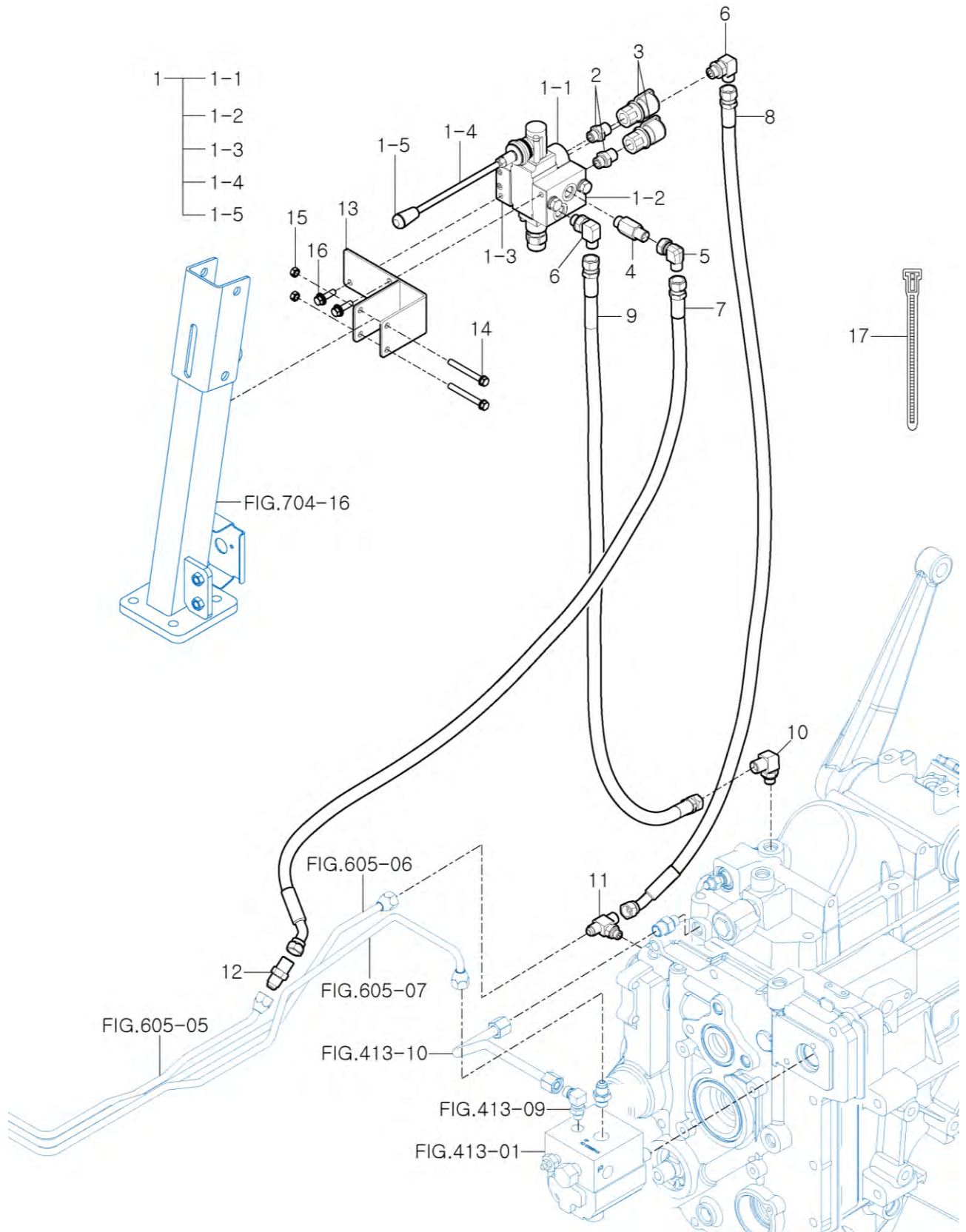
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NOTE